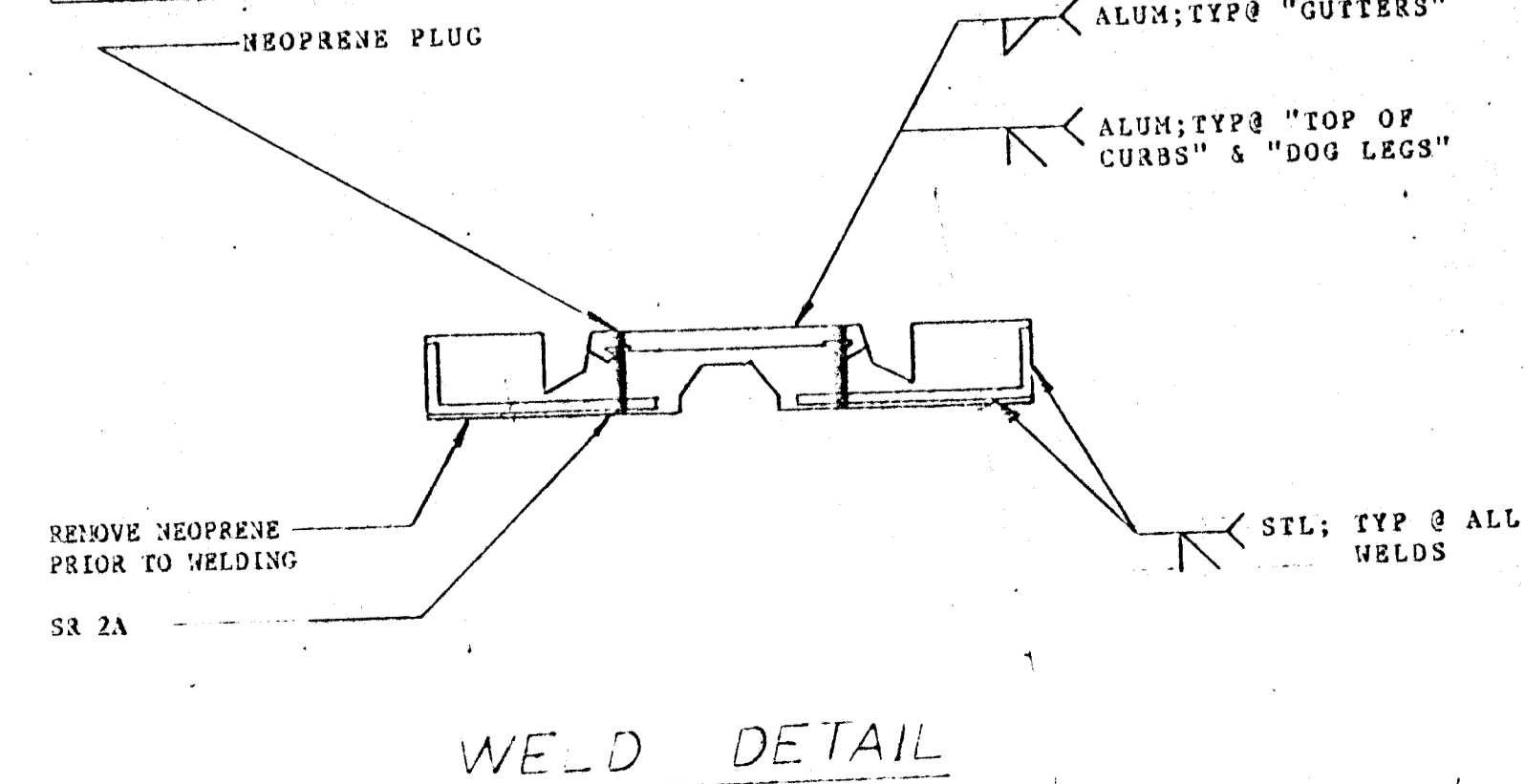


WELD SIZE SCHEDULE						
SR	2A	25A	4A	6.5A	9	13
ALUM	3/16	1/8	1/8	1/8	1/8	1/8
STEEL	1/8	3/16	1/8	1/8	1/8	1/8

INSTALL NEOPRENE PLUGS AFTER ALL WELDING HAS BEEN COMPLETED. DRILL 5/16" DIAMETER HOLE THROUGH CENTER OF WELDED CONNECTION. COAT 3/8" DIA. NEOPRENE PLUG WITH COLD VULCANIZING CEMENT AND DRAW THROUGH 5/16" OPENING.



- NOTES:
- CONTRACTOR MUST VERIFY ALL DIMENSIONS PRIOR TO FABRICATION.
  - T = TONGUE END OF SR 2A.  
G = GROOVE END OF SR 2A.
  - ANCHOR BOLTS WILL INITIALLY BE TORQUED TO 40 FT/LBS. AND RETORQUED TO 40 FT/LBS. ONE HOUR FOLLOWING INSTALLATION.
  - AFTER BOLTS HAVE BEEN RETORQUED, FILL BOLT CAVITIES TO THE TOP IN ROADWAY PIECES ONLY, WITH BOLT CAVITY SEALANT.
  - IN VERTICAL CURB PIECES, APPLY ARON ALPHA TO UPPER 1/2" OF BOLT CAVITY WALL AND CAP PLUG RETAINER LIP. SNAP PLUG IN PLACE AND WIP OFF EXCESS ARON ALPHA.
  - \* DENOTES DIMENSION OF PIECE TO BE CUT IN FIELD.
  - SEE SHEET A-994-4 FOR SR 2A DETAILS.

STATE: KANSAS  
CITY: WICHITA  
PROJECT: LINCOLN STREET BRIDGE  
JOINT TYPE: SR 2A  
JOINT LOCATION: PIER 1, EAST BOUND LANE  
JOINTS REQ'D.: 1

NO.		DATE	DESCRIPTION	NAME
REVISIONS				
				1200 Niagara St. Buffalo, N.Y. 14213
DRAWN BY		T.P.P.	DATE	3/15/77
CHECKED BY		R.L.P.	DATE	4/1/77
JOB NO.		521-77		
SCALE		AS NOTED		
EXPANSION JOINT DETAILS				
SHEET 3 OF 4				DRAWING NUMBER
				A-2738