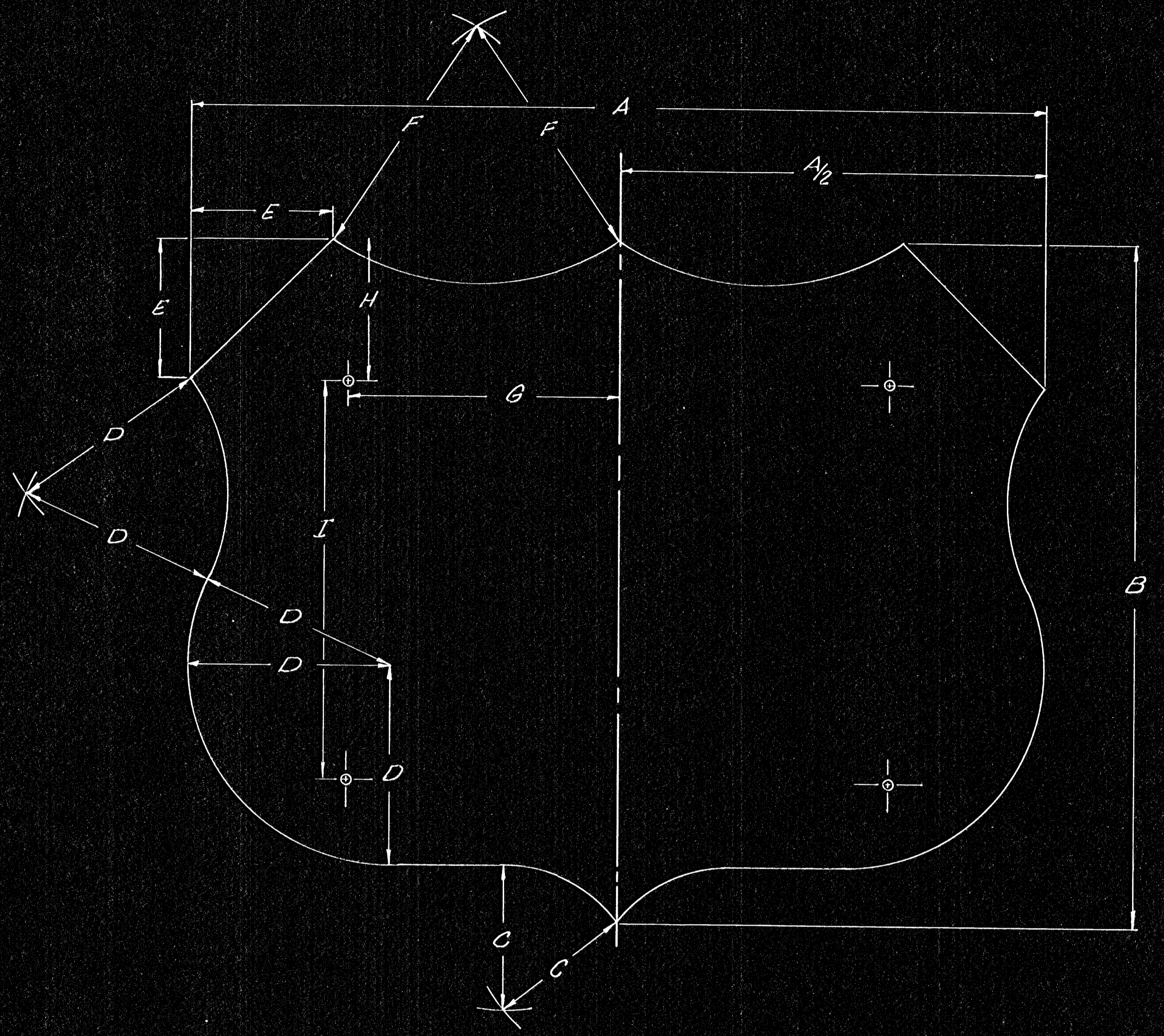
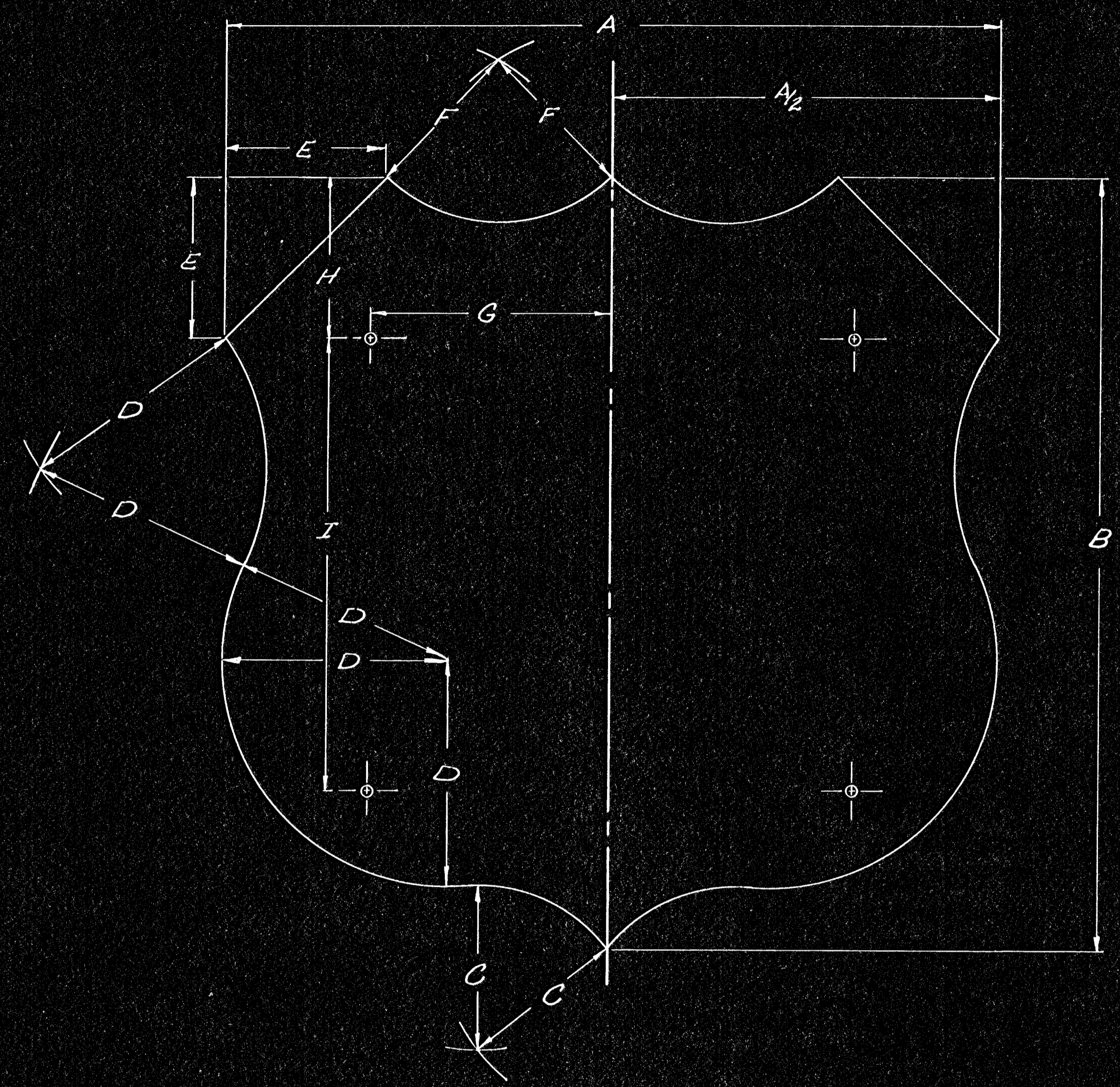


F.H.W.A. REGION NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
7	KANSAS		1978	40	143

PROJ. NO. (BC)96-87 K-044-1(28) PTS. I & II



Note:
 ALuminum Sign Blanks to be
 ASTM B-209
 Alloy 6061-T6 or Alloy 5154-H38
 All holes to be 3/8" in diameter.

Size	A	A/2	B	C	D	E	F	G	H	I	Sheet Thickness
24x24	24"	12"	24"	5"	7"	5"	5"	7 1/2"	5"	14"	0.080"
30x30	36"	18"	36"	7 1/2"	10 1/2"	5"	7 1/2"	11 1/4"	9"	18"	0.100"

Size	A	A/2	B	C	D	E	F	G	H	I	Sheet Thickness
30x24	30"	15"	24"	5"	7"	5"	9"	9 1/2"	5"	14"	0.080"
45x36	45"	22 1/2"	36"	7 1/2"	10 1/2"	7 1/2"	13 1/2"	12 1/2"	9"	18"	0.100"

NO.	DATE	REVISIONS	BY	APP'D

KANSAS DEPARTMENT OF TRANSPORTATION
 Design Details For
 2 and 3 Digit U.S. Shield
 (Removable Legend)

SHEET NO. 40 OF 143	SCALE	APP'D
DESIGNED H.H.	DETAILED H.H.	QUANTITIES
DESIGN CK. W	DETAIL CK. W	QUAN. CK.