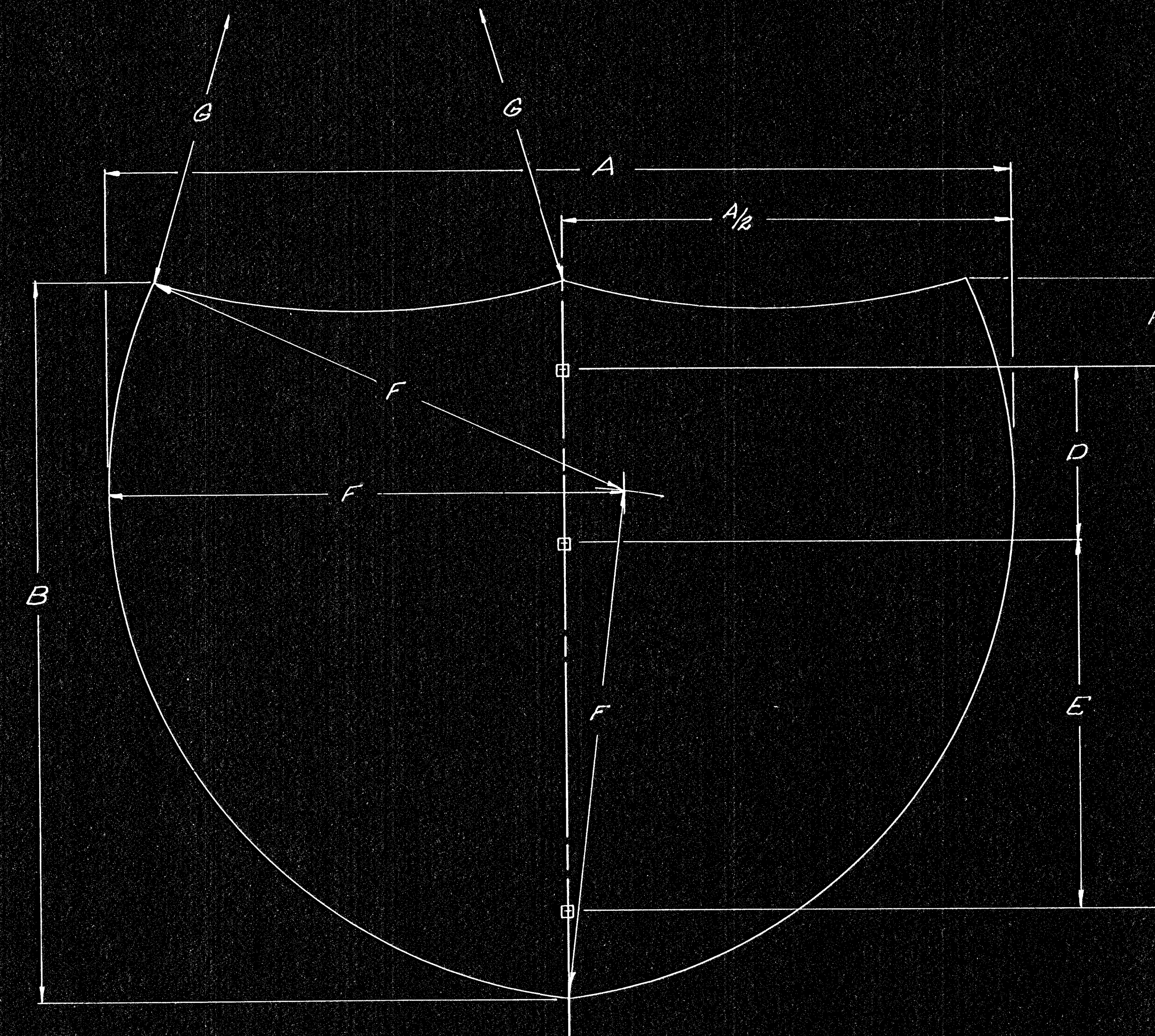
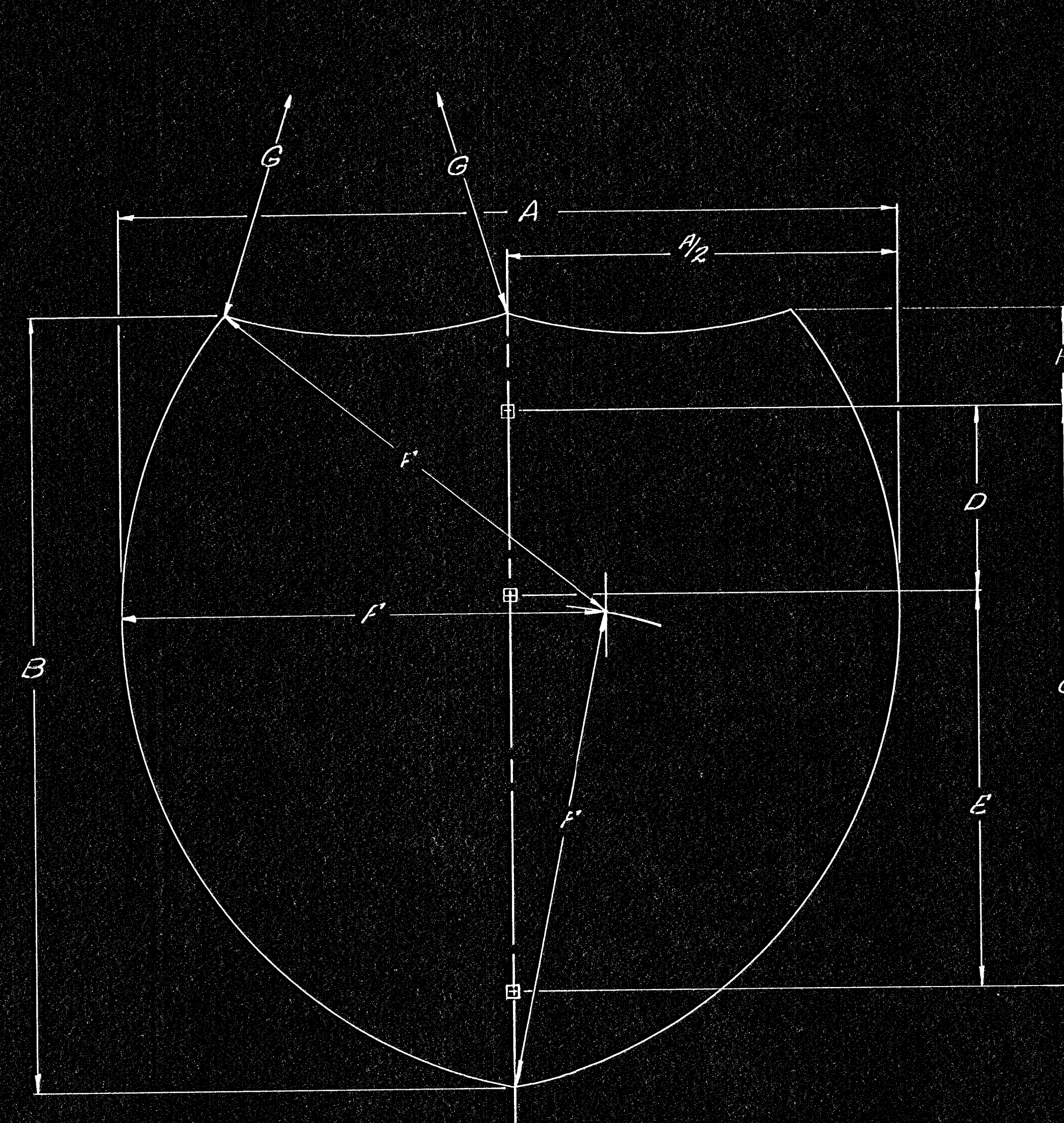


FHWA REGION NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
7	KANSAS		1978	45	143

PROJ. NO. (BC) 96-87 K-044-1(28) PTS I & II



Note:
Aluminum Sign Blanks to be ASTM B-209
Alloy 6061-T6 or Alloy 5154-H38
All holes to be 3/8" square

Size	A	A/2	B	C	D	E	F	G	H	Sheet Thickness
24"x24"	24"	12"	24"	18"	-	-	15"	15"	3"	0.080"
36"x36"	36"	18"	36"	30"	18"	18"	22 1/2"	22 1/2"	3"	0.100"

Size	A	A/2	B	C	D	E	F	G	H	Sheet Thickness
30"x24"	30"	15"	24"	18"	-	-	17"	24"	3"	0.080"
45"x36"	45"	22 1/2"	36"	30"	12"	18"	25 1/2"	36"	3"	0.100"

3					
2					
1					
NO.	DATE	REVISIONS	BY	APP'D	
KANSAS DEPARTMENT OF TRANSPORTATION					
Details For Flat Sheet Sign Blanks					
2 And 3 Digit Interstate Route Markers					
(Independent Use)					
SHEET NO. 45 OF 143	SCALE	APP'D	QUANTITIES	TRAC	
DESIGNED H.H.	DETAILED H.H.	QUAN. CK.	TRAC CK.		
DESIGN CK. W	DETAIL CK. W				