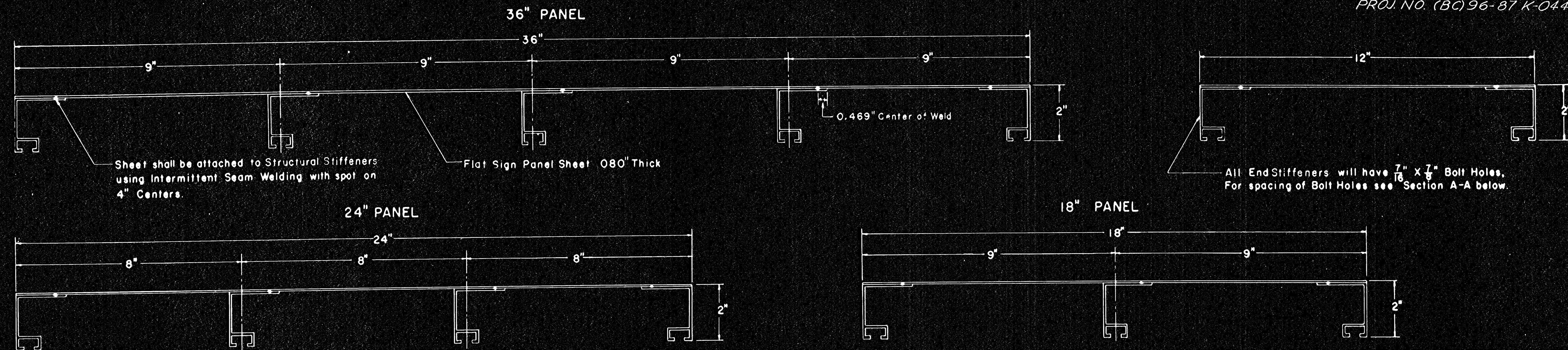
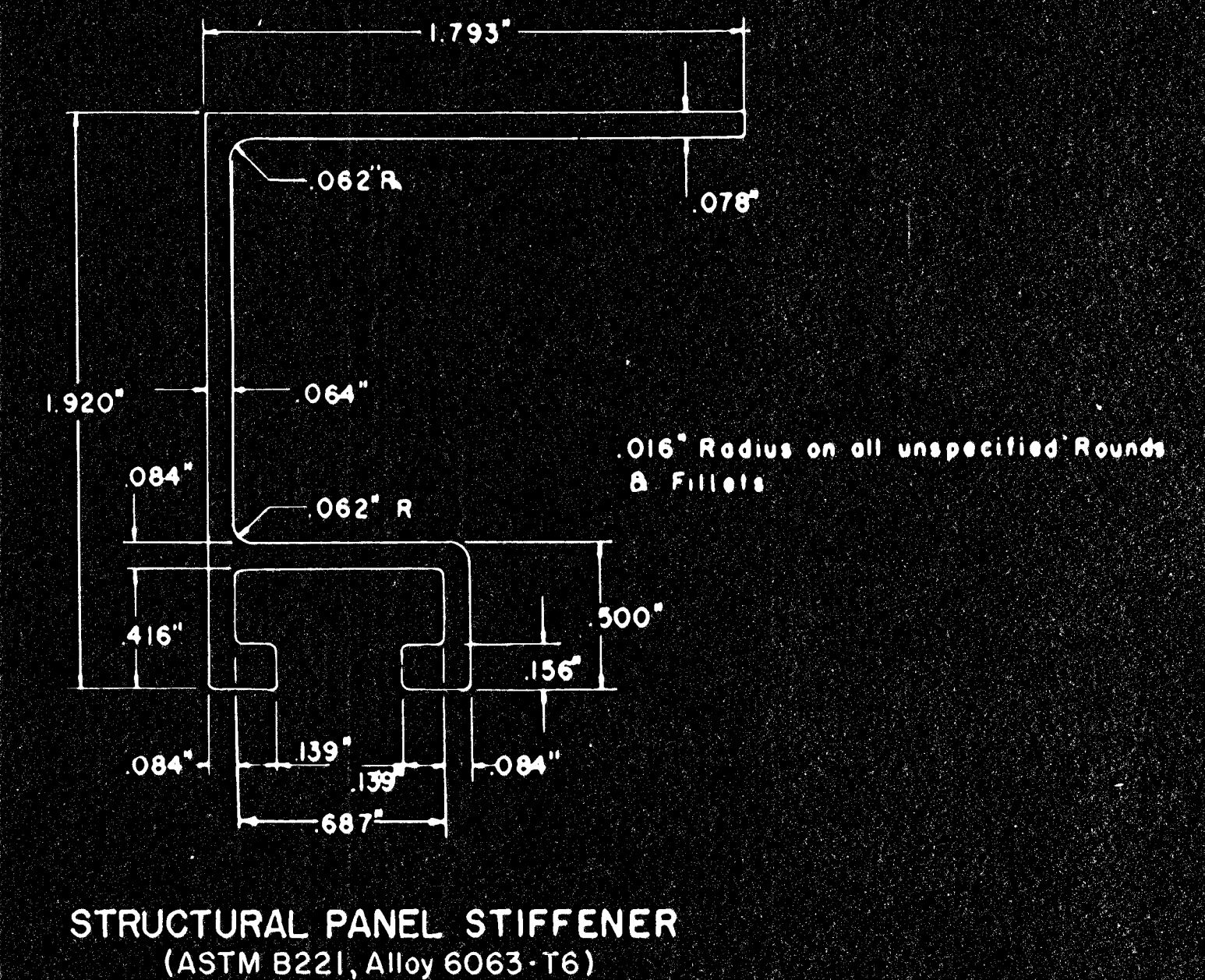
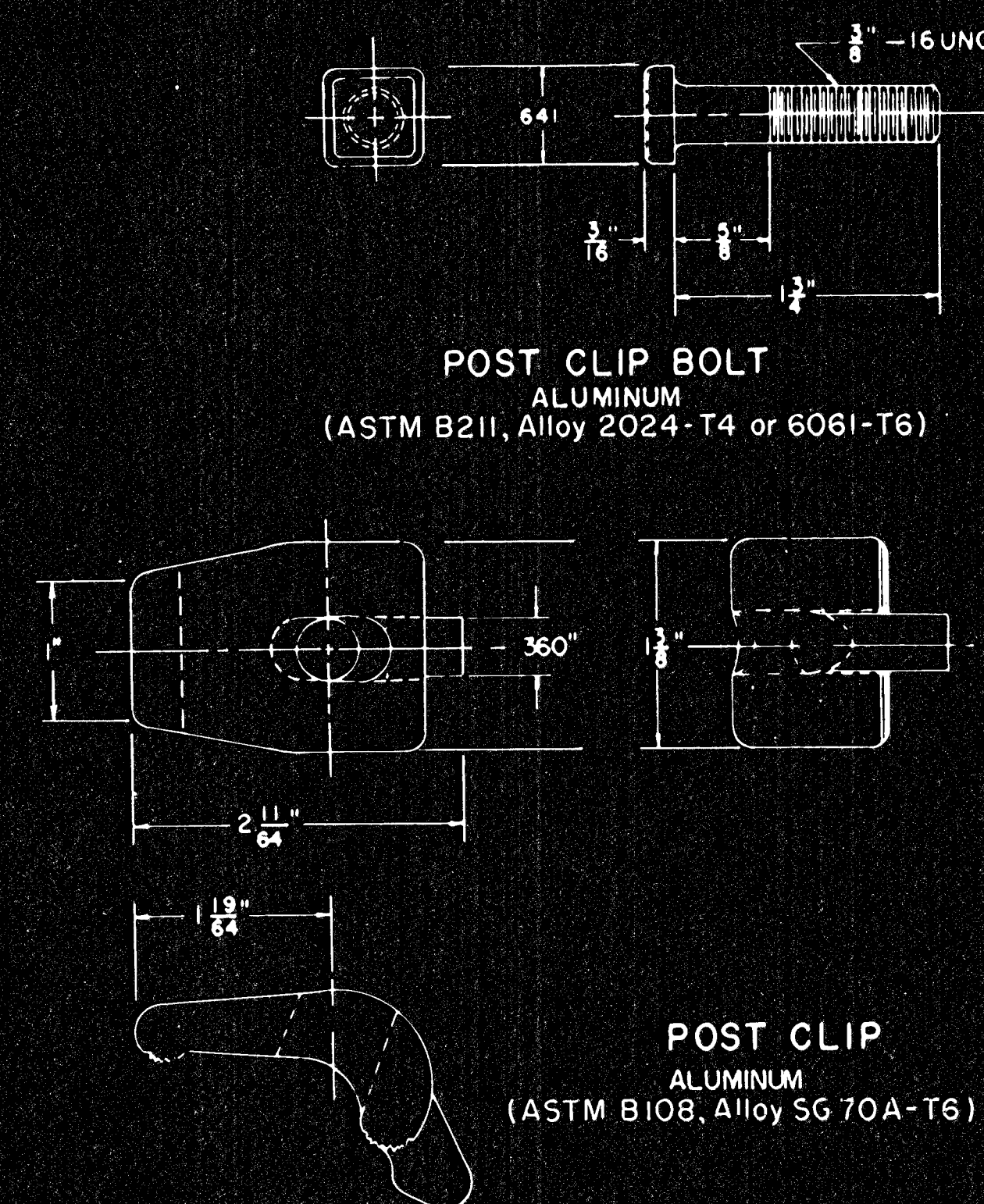
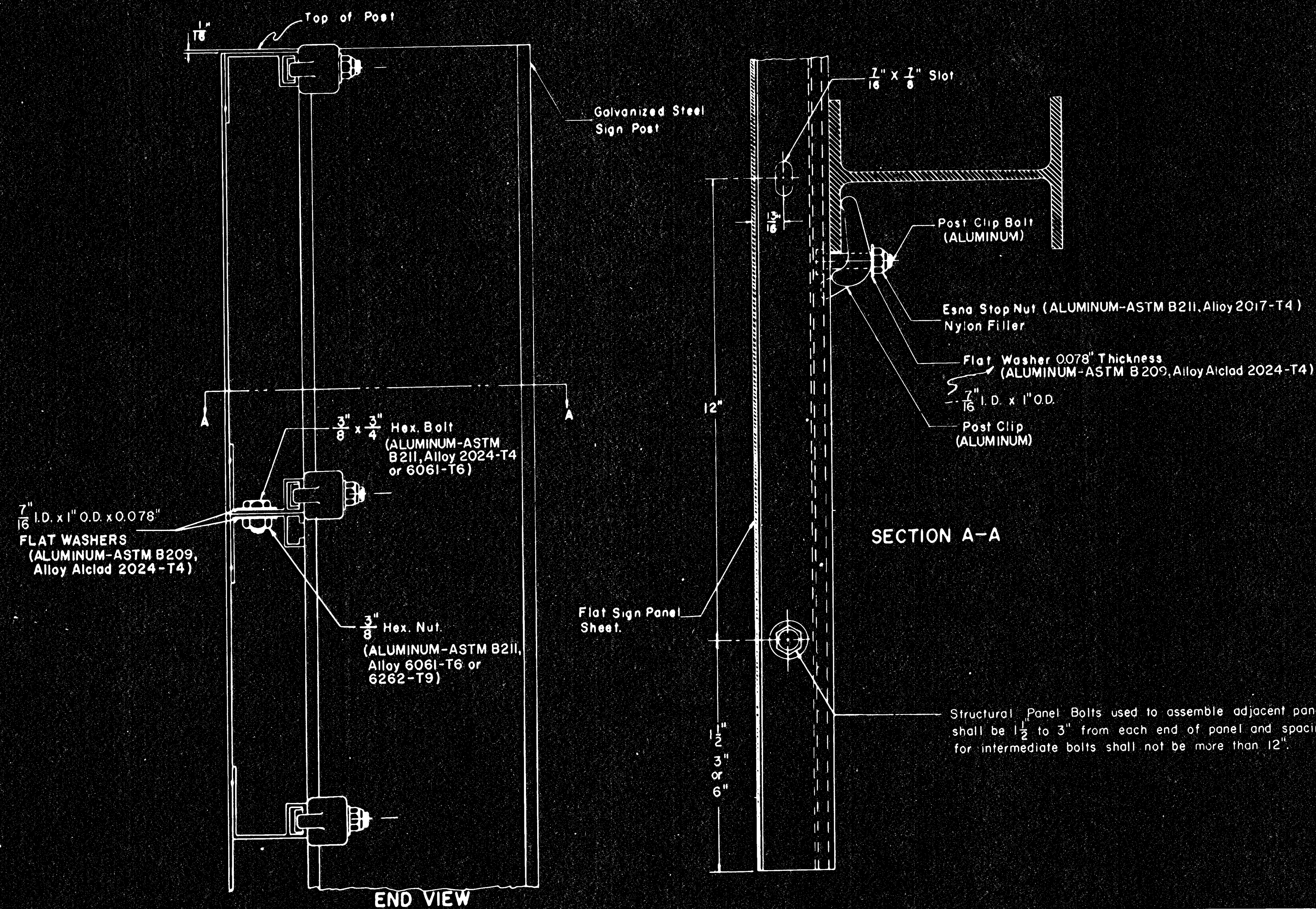


FHWA REGION NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
7	KANSAS		1978	63	143

PROJ. NO. (BC) 96-87 K-044-1(28) PTS. I & II



STRUCTURAL SIGN PANEL WIDTHS
(STRUCTURAL PANEL-ALUMINUM ASTM B209, ALLOY 3003-H18)



NOTE: (STRUCTURAL PANEL TOLERANCE)

- Gap between two adjacent panels shall not exceed $\frac{1}{16}$ inch.
- Allowable lateral bow in panel shall not exceed $\pm \frac{1}{8}$ inch.
- Length of panel shall not exceed $\pm \frac{1}{8}$ inch from specified length.
- Allowable mismatch of edge of sheet and extrusion shall not exceed $\pm \frac{1}{32}$ inch.

SCALE
2" = 1"
1" = 1"
6" = 1'-0"

NO.	DATE	REVISIONS	BY	APP. B
1	4-11-74	CHANGE SIZE OF WASHER	L.T.	AFT.
2	9-25-63	CHANGE SIZE OF WASHER	G.M.	AFT.
3	12-15-63	END VIEW "FLAT WASHER, O.D. DIM C46"	E.V.	JFB

KANSAS DEPARTMENT OF TRANSPORTATION			
FABRICATION & ASSEMBLY			
DETAILS FOR			
STRUCTURAL SIGN PANEL			
SHEET NO. 63	OF 143	SCALE	APP. B
DESIGNED BY	DETAILS BY	QUANTITY	TRUCK
DESIGN C.E.	DETAIL C.E.	QUAN. C.E.	TRUCK C.E.