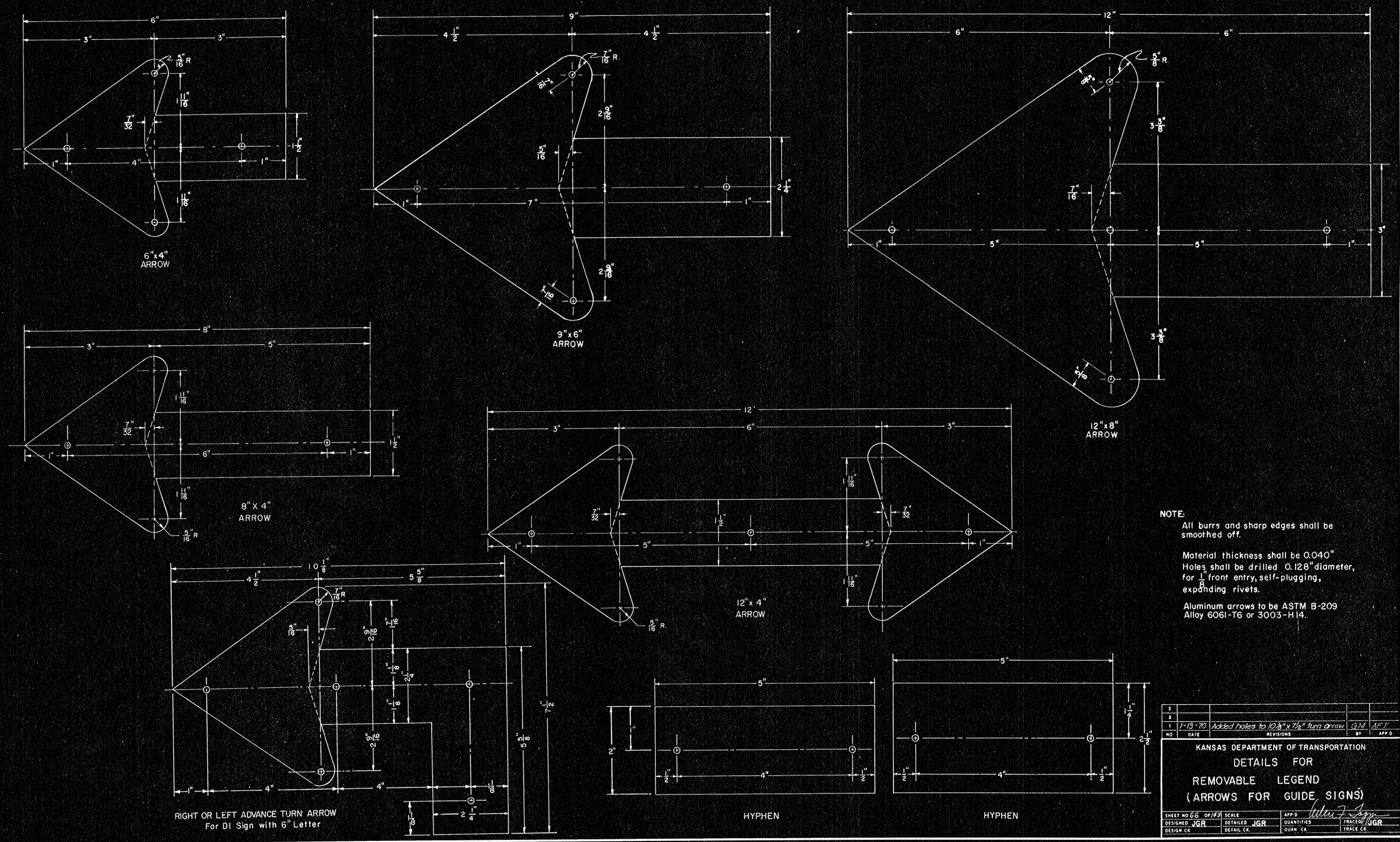


FHWA REGION NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
7	KANSAS		1978	66	143

PROJ. NO. (BC) 96-87 K-044-1(28) P.T.S. I & II



NOTE:
 All burrs and sharp edges shall be smoothed off.
 Material thickness shall be 0.040"
 Holes shall be drilled 0.128" diameter, for 1/8" front entry, self-plugging, expanding rivets.
 Aluminum arrows to be ASTM B-209 Alloy 6061-T6 or 3003-H14.

3					
2					
1	1-13-70	Added holes to 10 1/2" x 7 1/2" turn arrow	G.M.	A.F.T.	
NO.	DATE	REVISIONS	BY	APP'D	
KANSAS DEPARTMENT OF TRANSPORTATION DETAILS FOR REMOVABLE LEGEND (ARROWS FOR GUIDE SIGNS)					
SHEET NO. 66	OF 143	SCALE	APP'D	<i>William J. Jager</i>	
DESIGNED JGR	DETAILED JGR	QUANTITIES	TRACKING JGR		
DESIGN CK.	DETAIL CK.	QUAN. CK.	TRACE CK.		