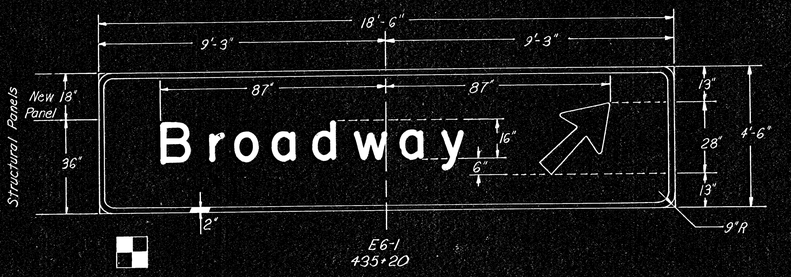
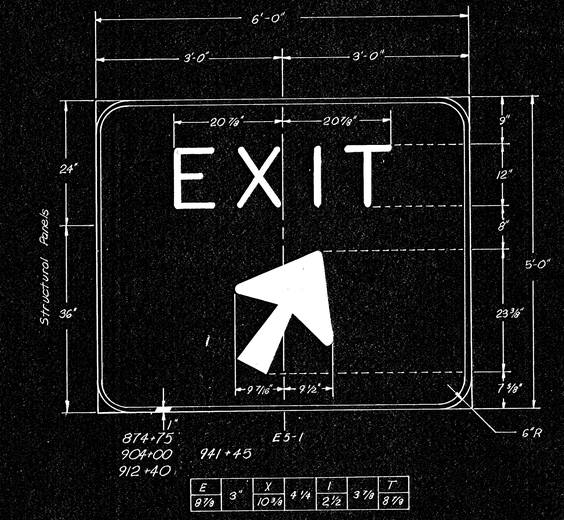
FHWA REGION NO.	STATE	PROJECT NO.	YEAR	SHEET NO.	TOTAL SHEETS
7	KANSAS		1978	80	143

PROJ. NO. (BC) 96-87 K-044-1(28) PTS. I & II



B	5 3/4	r	2 3/8	o	3 1/2	a	4 7/8	d	4 3/8	w	3 1/4	a	4 1/2	y	27	28
12 3/4		7 3/4		10 1/2		10 1/8		10 1/4		15 3/4		10 1/8		12 7/8		

Remove old U.S. Shield, K-Shield & legend "SOUTH".
Remove 18" & 36" panels, and add 18"-6" x 1'-6" panel.
Adjust as shown.



E	3"	X	4 1/4	I	3 7/8	T
8 7/8		10 3/4		2 1/2		8 7/8

DETAILED SIGN SPECIFICATION

All D1, D3, E1-1, E1-1a, E1-3, E1-5, E3-1, E4-1, E4-1a, E4-2a, E5-1, E5-1a, E6-1, E6-3, E6-3a, E7-2, I5, I92, R5-10c, W13-2, and W13-3 sign blanks to be aluminum structural or extruded panels of the width, height, and in the position shown.

The following sign faces are to be covered with enclosed lens green reflective sheeting: D1, D3, E1-1, E1-1a, E1-3, E1-5, E3-1, E4-1, E4-1a, E4-2a, E5-1, E5-1a, E6-1, E6-3, E6-3a, E7-2, I5, and I92.

The following sign faces are to be covered with enclosed lens yellow reflective sheeting: W13-2 and W13-3.

The following sign face is to be covered with enclosed lens silver reflective sheeting: R5-10c.

The inset border and legend of the W13-2, W13-3 and R5-10c are to be in opaque black process ink.

The "EXIT ONLY" panels with the downward arrow are to be covered with enclosed lens yellow reflective sheeting. Removable legend and arrow are to be covered with opaque black lettering film. The outset border to be direct applied opaque black.

The contractor has the option of using structural or extruded sign panels. If structural sign panels are used, they will be of the height, width, and in the position shown in the "Design Details For Removable Legend Signs." If extruded panels are used, signs with a height in even feet will use the 12" panels. Signs with heights in intervals of 6" will use a 6" panel at top or bottom of sign.

REFLECTIVE SHEETING LEGEND

All legend shall be cut from aluminum and covered with enclosed lens silver reflective sheeting. All outset border shall be direct applied enclosed lens silver reflective sheeting.

The type of adhesive for reflective sheeting and lettering film may be solvent activated, heat activated, or pressure sensitive.

See structural panel and cutout legend detail sheets for aluminum alloys and thickness required.

For details of removable arrow legend see arrow detail sheet.

Letters and numbers of all signs are modified series 'E'.

Spacing table dimensions in inches.

NO.	DATE	REVISIONS	BY	APP'D
3				
2				
1				

KANSAS DEPARTMENT OF TRANSPORTATION

DETAILED SIGN SPECIFICATION

SHEET NO. 80 OF 143	SCALE	APP'D	
DESIGNED DG	DETAILED DG	QUANTITIES	TRACED
DESIGN CK.	DETAIL CK.	QUAN. CK.	TRACE CK.