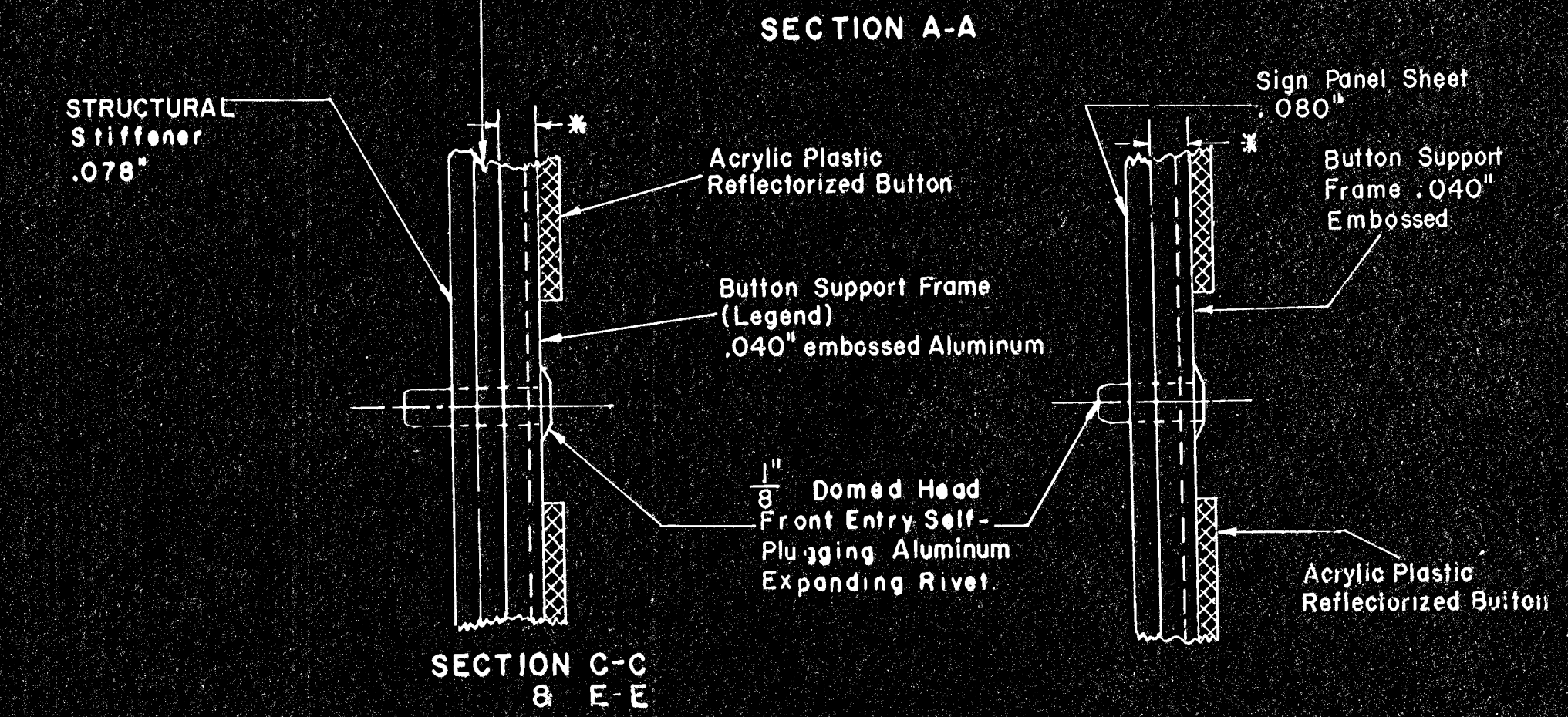
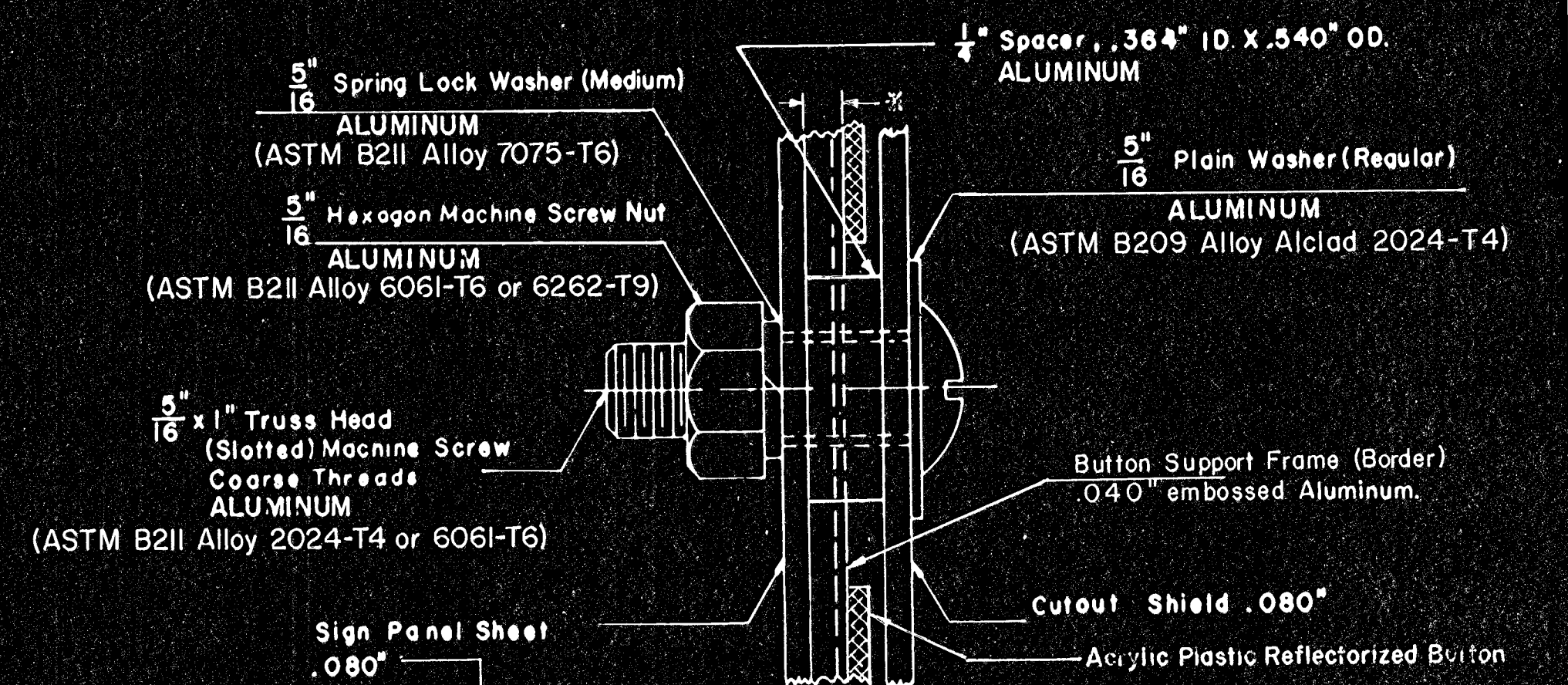
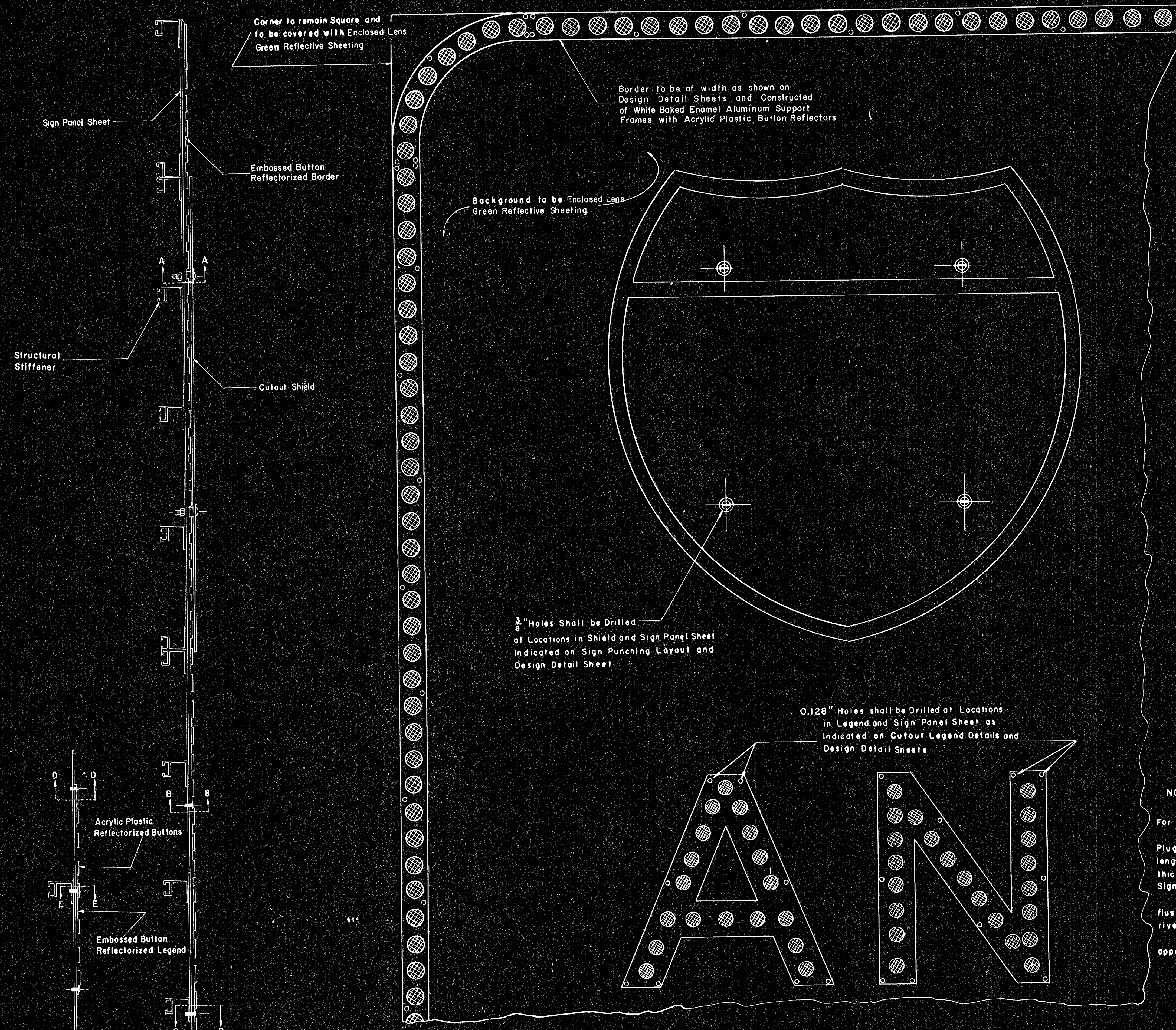
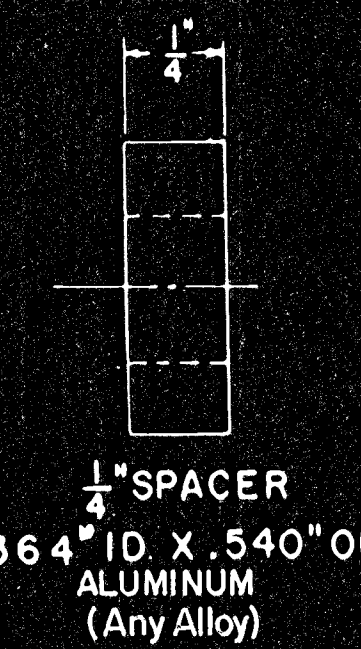


F.H.W.A. REGION NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
7	KANSAS		1978	82	143

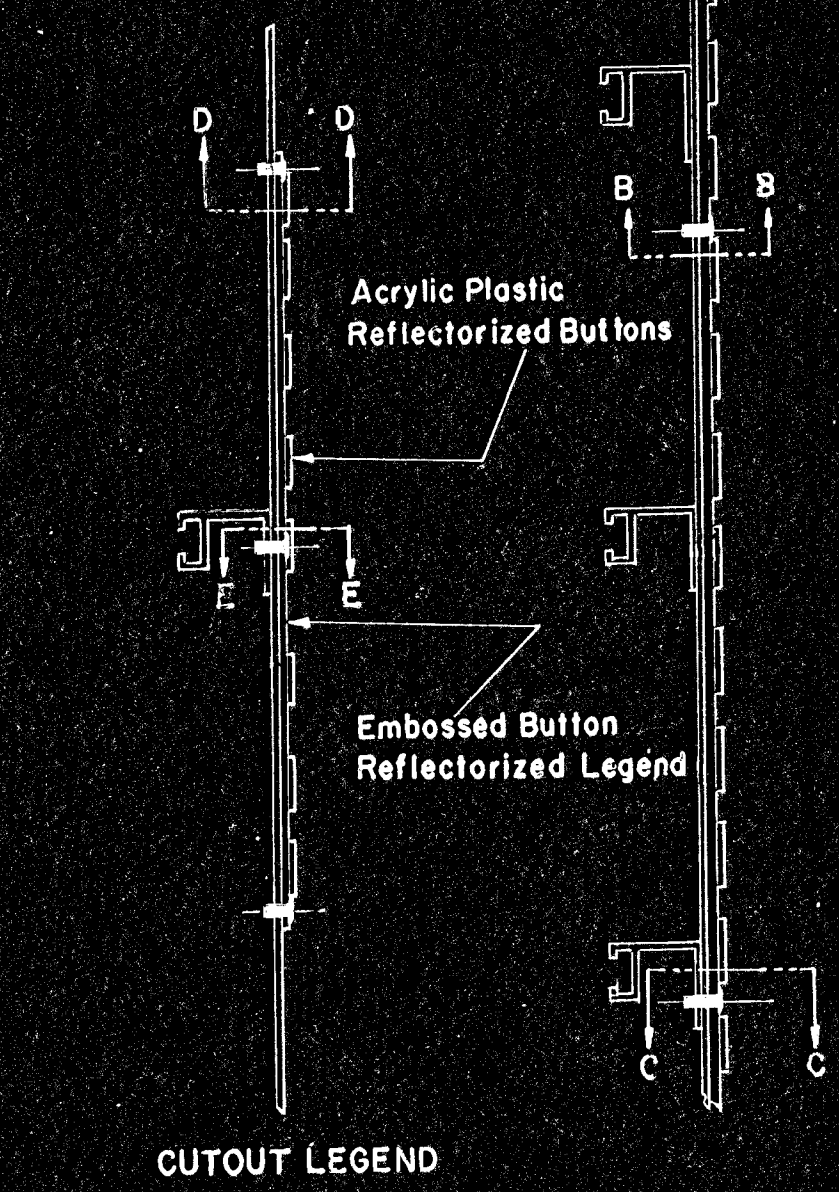
PROJ. NO. (BC) 96-87 K-044-1(28) P.T.S. I & II



NOTE:  
The depth of embossing shall only be that needed to accommodate the reflector buttons.



NOTES:  
All legend shall be as specified on the "Design Detail For Interstate Signs" sheets.  
The rivet shall be a Dome Head, Front Entry Self-Plugging Expanding type, 1/8" in diameter and shall be the length recommended by the manufacturer for the combined thickness of the Cutout Legend material, the spacer, the Sign Panel Sheet, and the Structural Stiffener where required.  
After the rivet is set the stem shall be trimmed flush with the rivet head in a manner recommended by the rivet manufacturer.  
The rivets shall be Townsend, Huck, Olympic or others approved by the Engineer.



NO.	DATE	REVISIONS	BY	APP'D.

KANSAS DEPARTMENT OF TRANSPORTATION  
MOUNTING DETAILS FOR REMOVABLE  
CUTOUT & EMBOSSED BUTTON  
REFLECTORIZED LEGEND

SHEET NO. 82 OF 143 SCALE: None APP'D: *John F. ...*  
DESIGNED: JFB DETAILED: MWW QUANTITIES: TRACER: MWW  
DESIGN CK: JFB DETAIL CK: JFB QUAN CK: TRACE CK: JFB