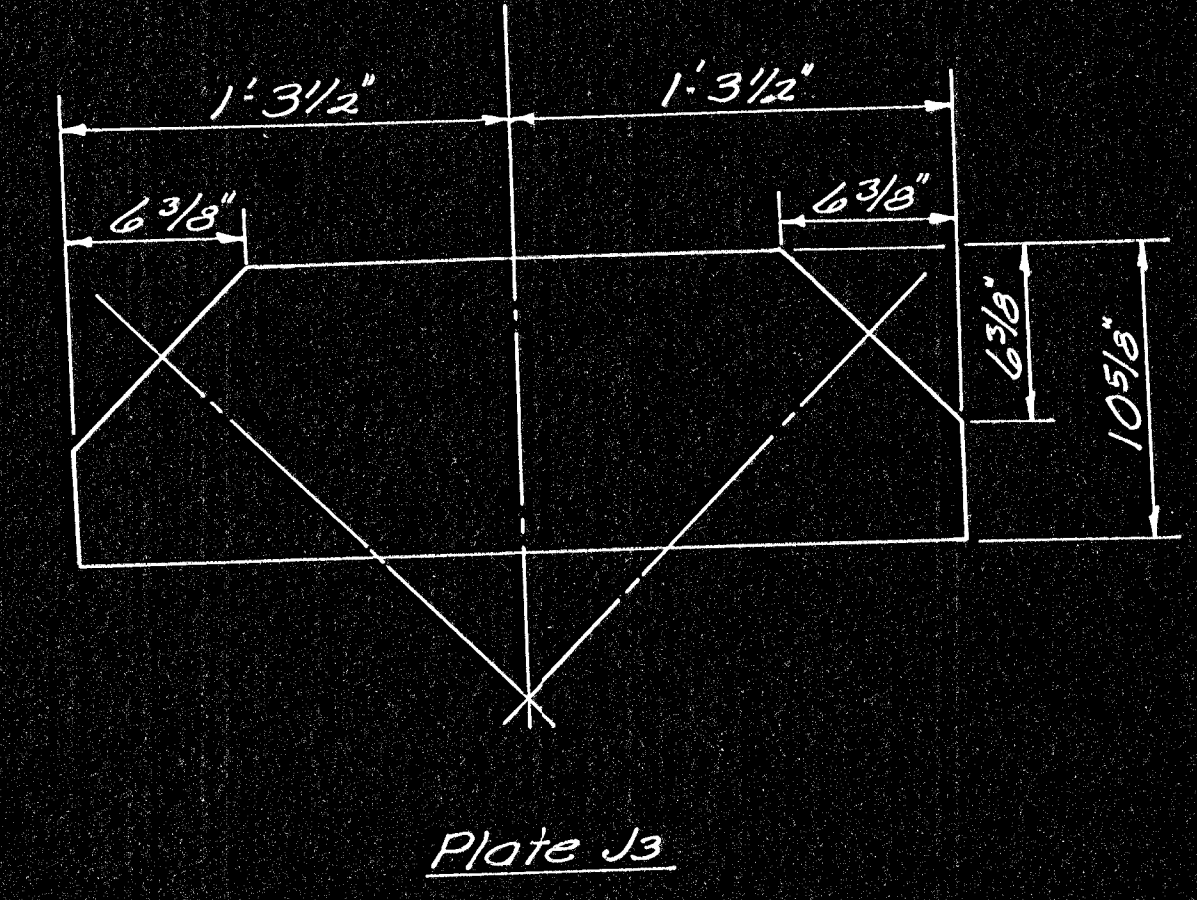
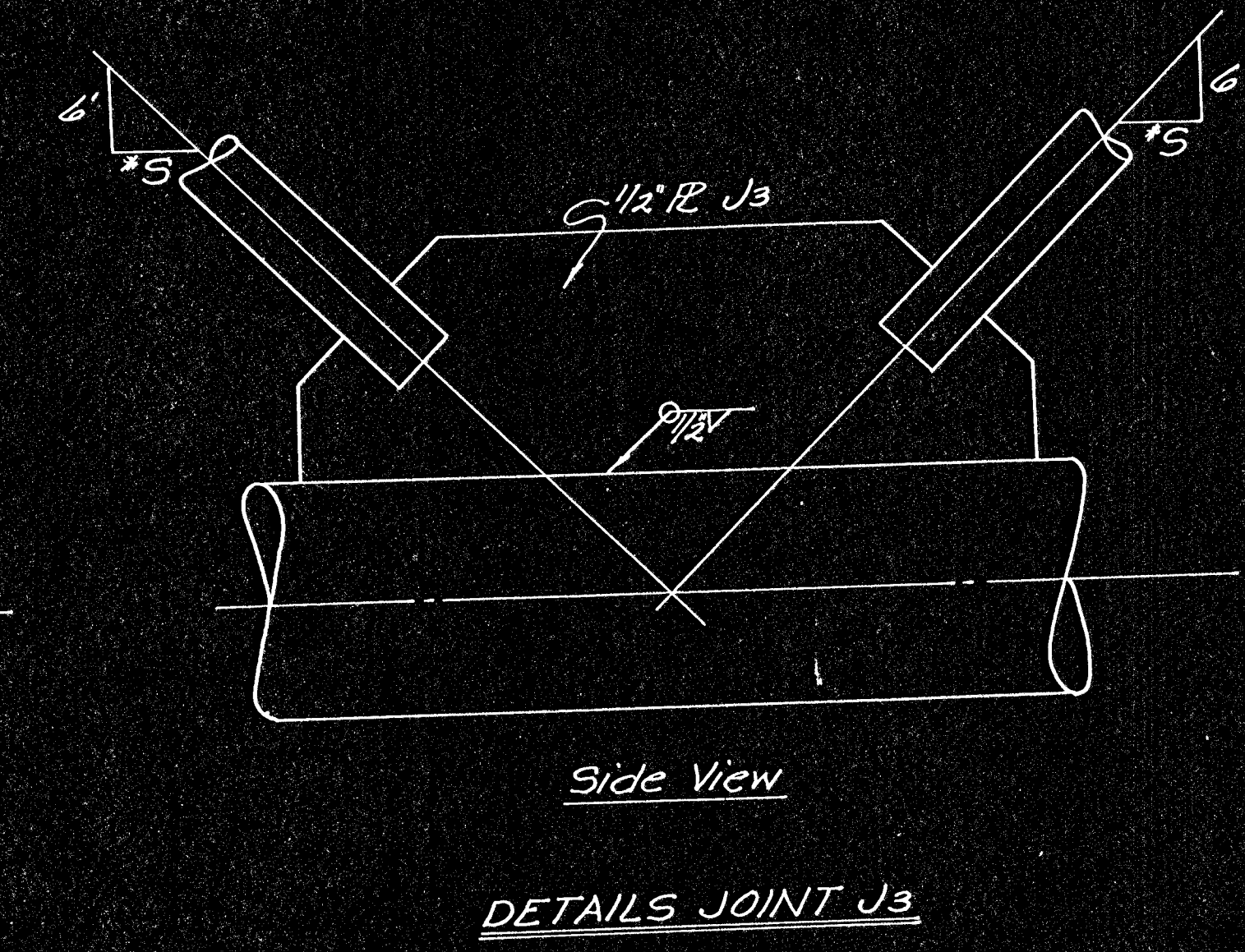
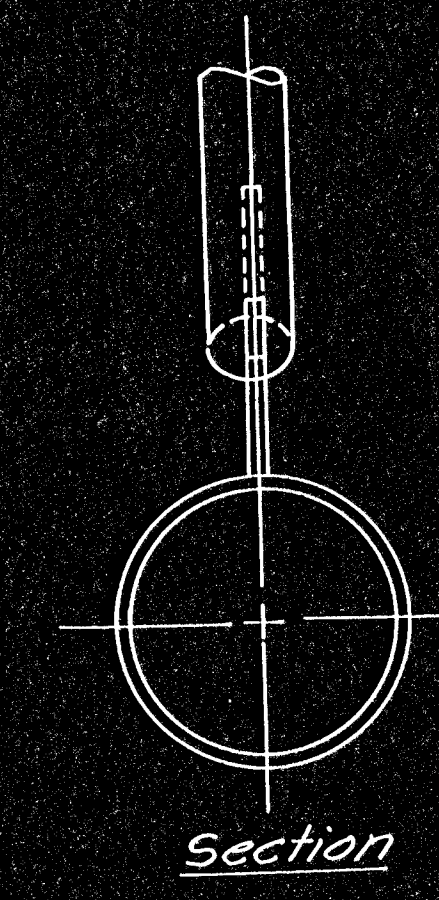
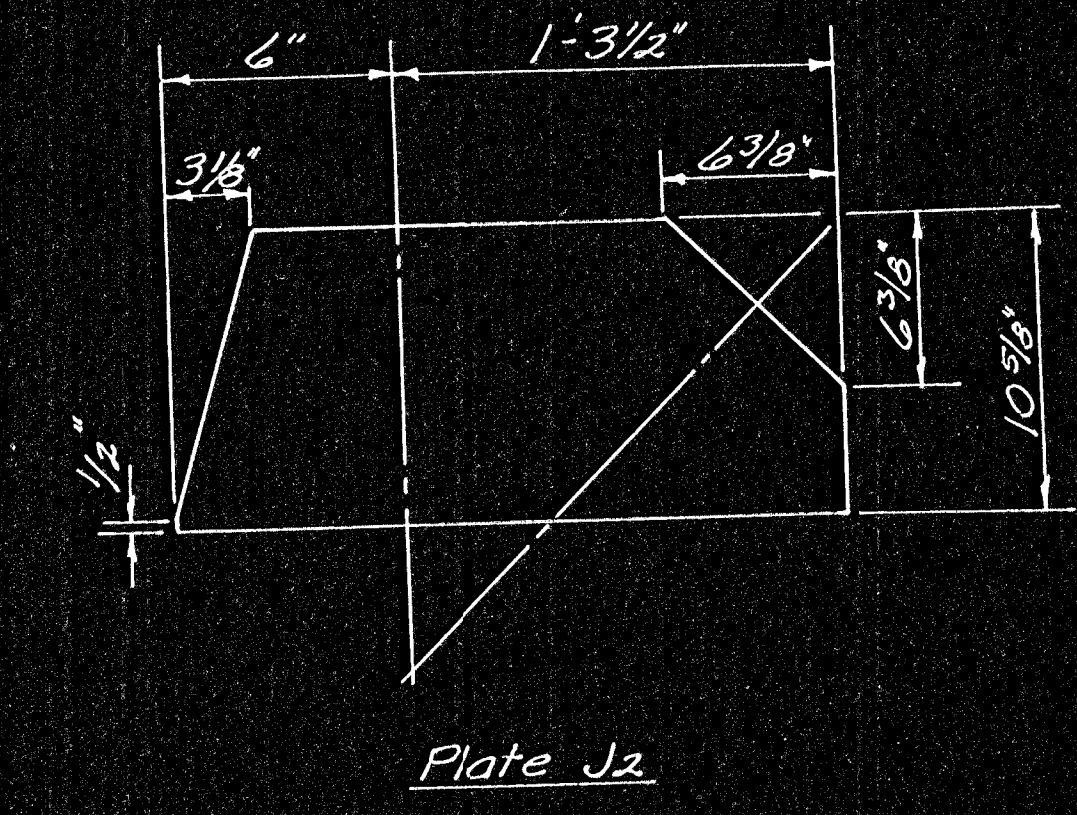
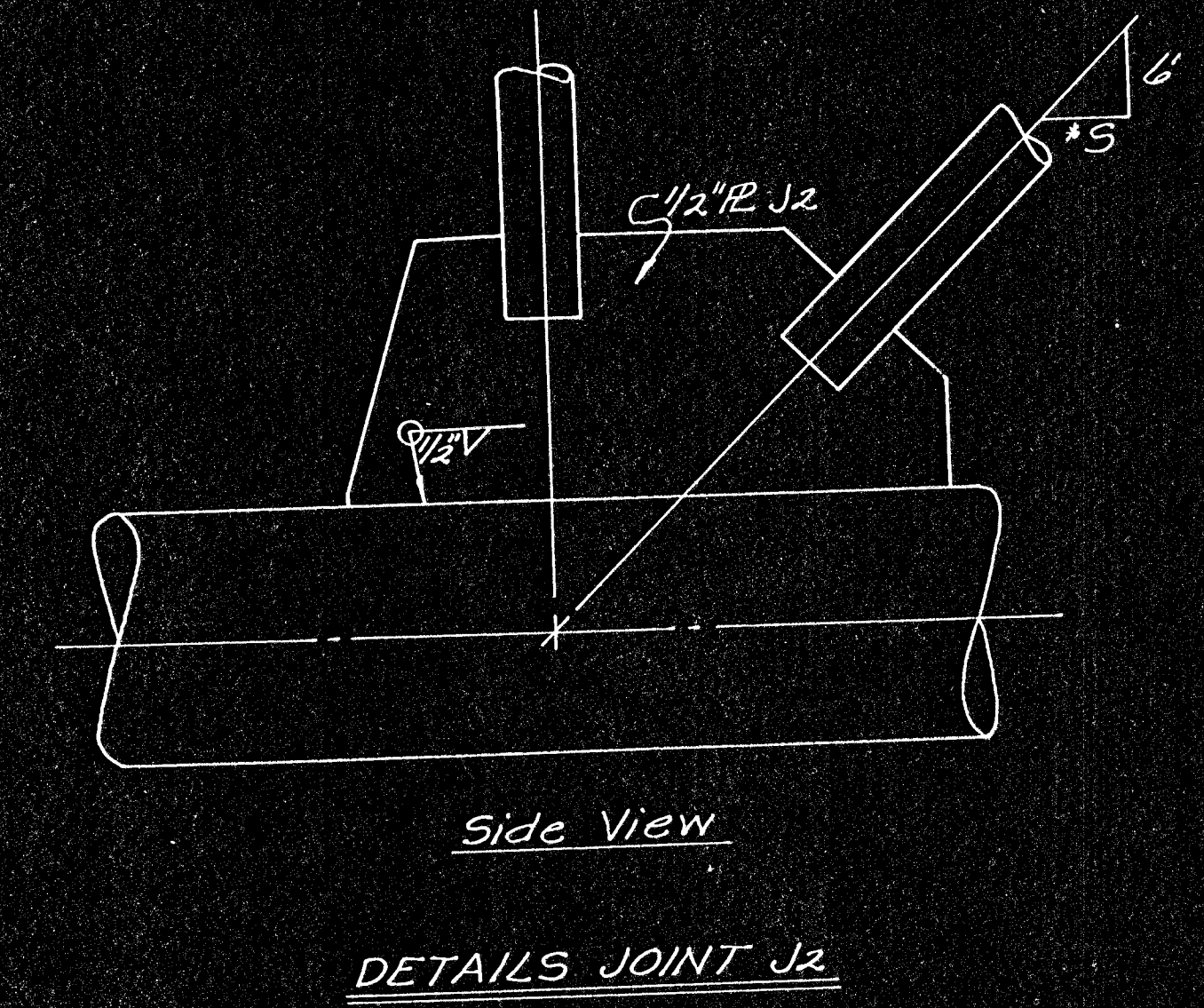
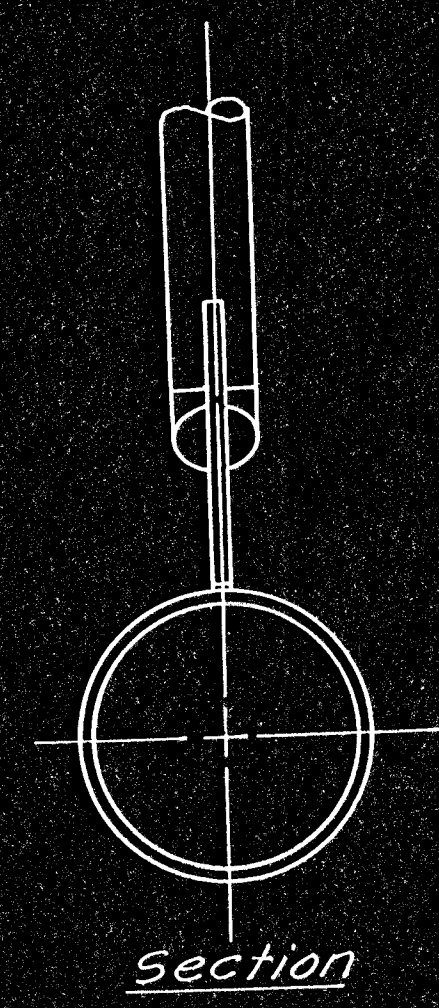
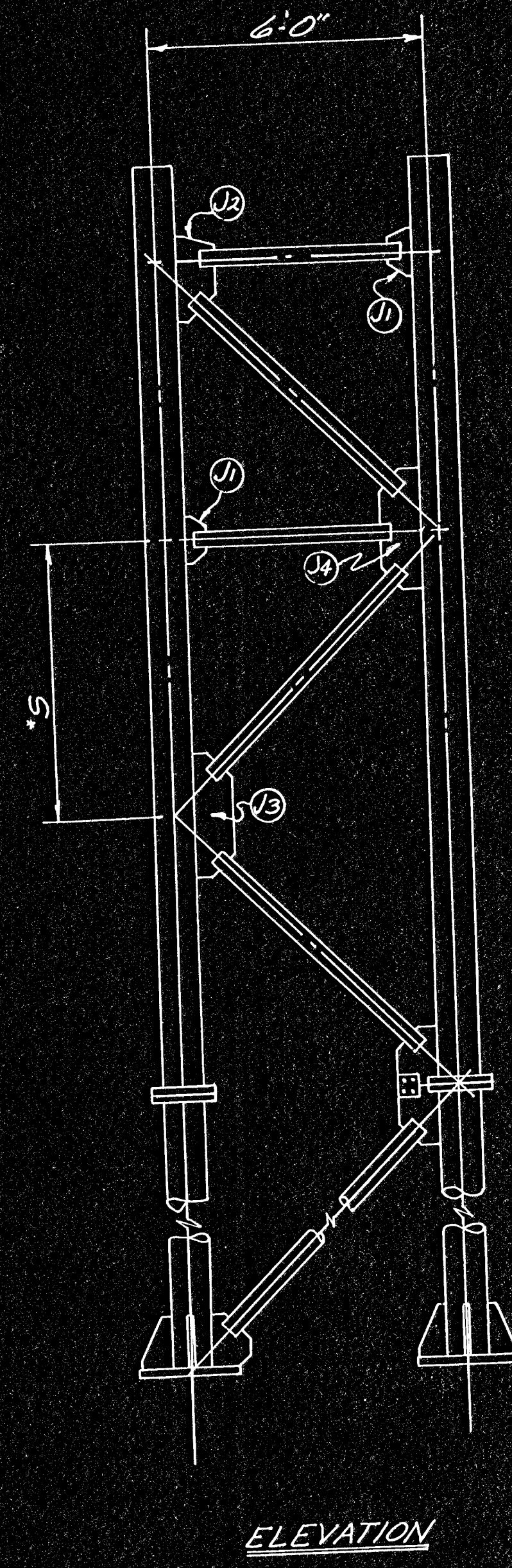


Member	Fillet
② wall	weld
thickness	size welds
0.120	1/4"
0.237	3/16"
0.337	5/8"

* See Construction Layout for wall thickness and "s".



Note: Joint J4 is identical to J3 except has additional member (see ELEVATION)

3					
2					
1					
NO.	DATE	REVISIONS	BY	APP'D	
DEPARTMENT OF TRANSPORTATION-KANSAS STANDARD STRUCTURAL SIGN SUPPORTS SPAN TYPE OVERHEAD ALUMINUM END SUPPORT JOINT DETAILS					
8-75					
SHEET NO. 123 OF 143	SCALE	APP'D	QUANTITIES	TRACED	RBA
DESIGNED BY BEM	DETAILED DDP	QUAN. CK.		TRACE CK.	BEM
DESIGN CK. RDH	DETAIL CK. RDH				