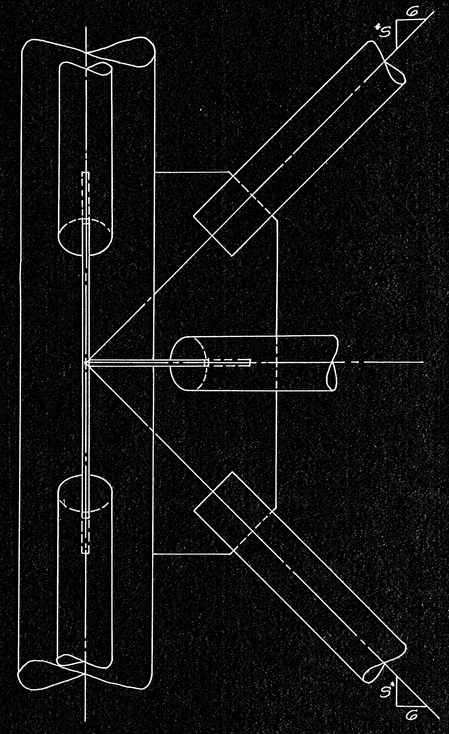
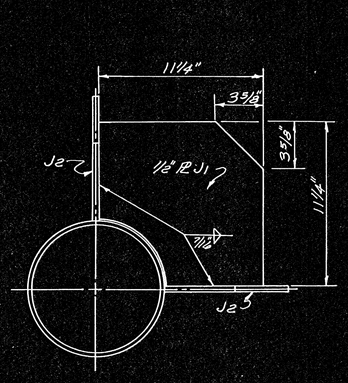
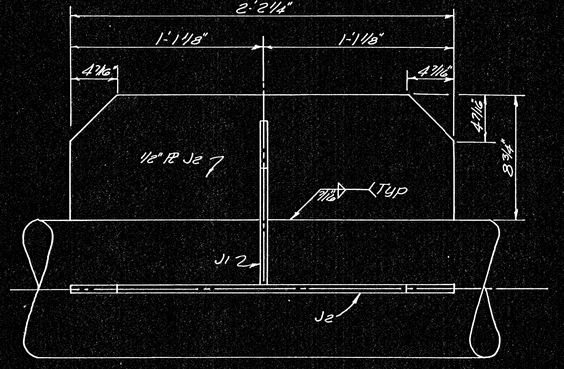
FHWA REGION NO.	STATE	PROJECT NO.	YEAR	SHEET NO.	TOTAL SHEETS
7	KANSAS	(BC)96-87-K044-1(28)	1978	126	143



PLAN AT JOINT



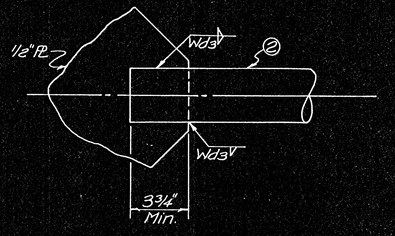
DETAILS R J1



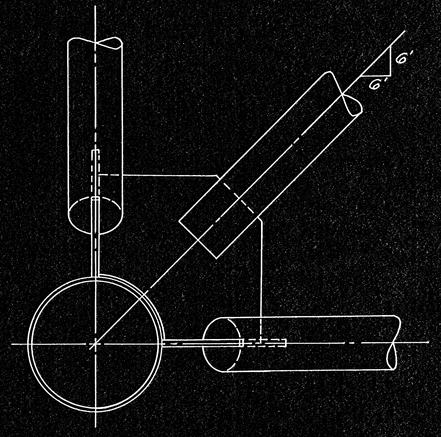
DETAILS R J2

Member ② wall thickness	Fillet weld size Wds
0.120	1/4
0.226	3/8
0.318	1/2

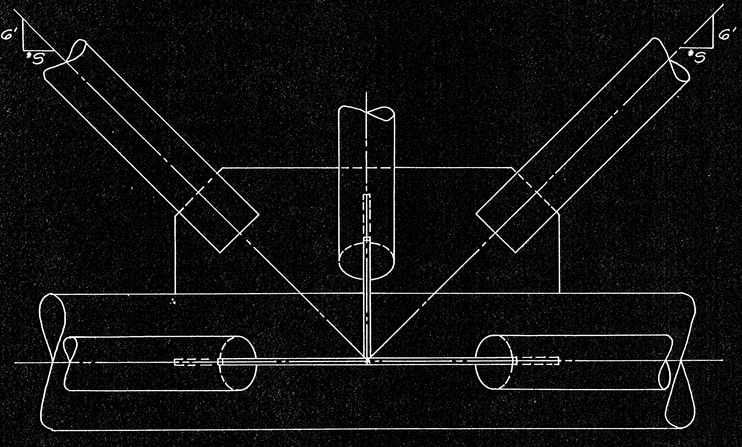
*See Construction Layout for wall thickness and "S"



TYPICAL WELDED JOINT



SECTION NEAR JOINT



ELEVATION AT JOINT

NO.	DATE	REVISIONS	BY	APP'D
3				
2				
1				

DEPARTMENT OF TRANSPORTATION-KANSAS
STANDARD STRUCTURAL SIGN SUPPORTS
SPAN TYPE OVERHEAD
ALUMINUM TRUSS
JOINT DETAILS
8-75

SHEET NO. 126 OF 143		SCALE		APP'D	
DESIGNED	BFM	DETAILED	DDP	QUANTITIES	TRACED R&A
DESIGN CK.	RDH	DETAIL CK.	RDH	QUAN. CK.	TRACE CK. BFM