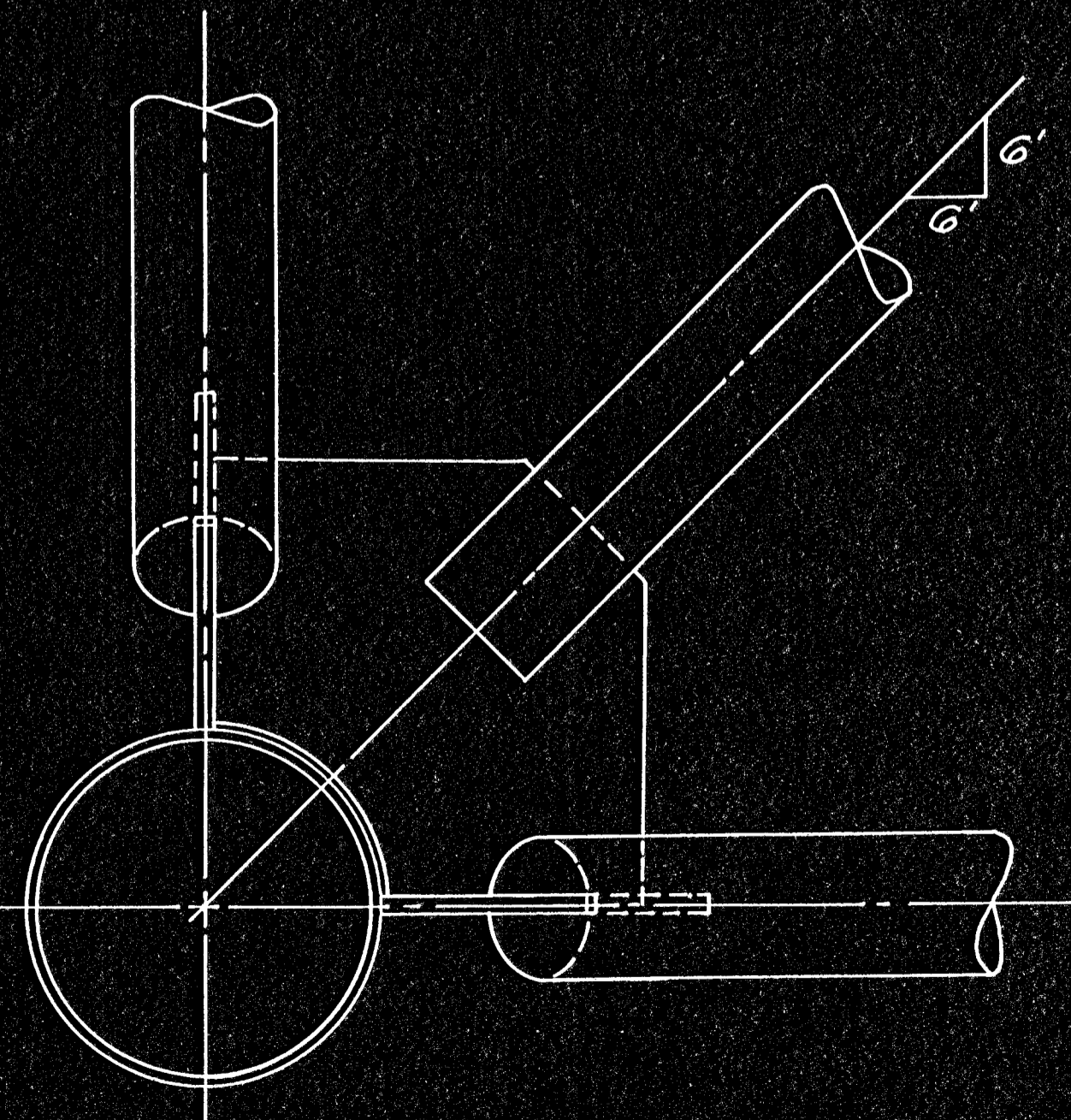
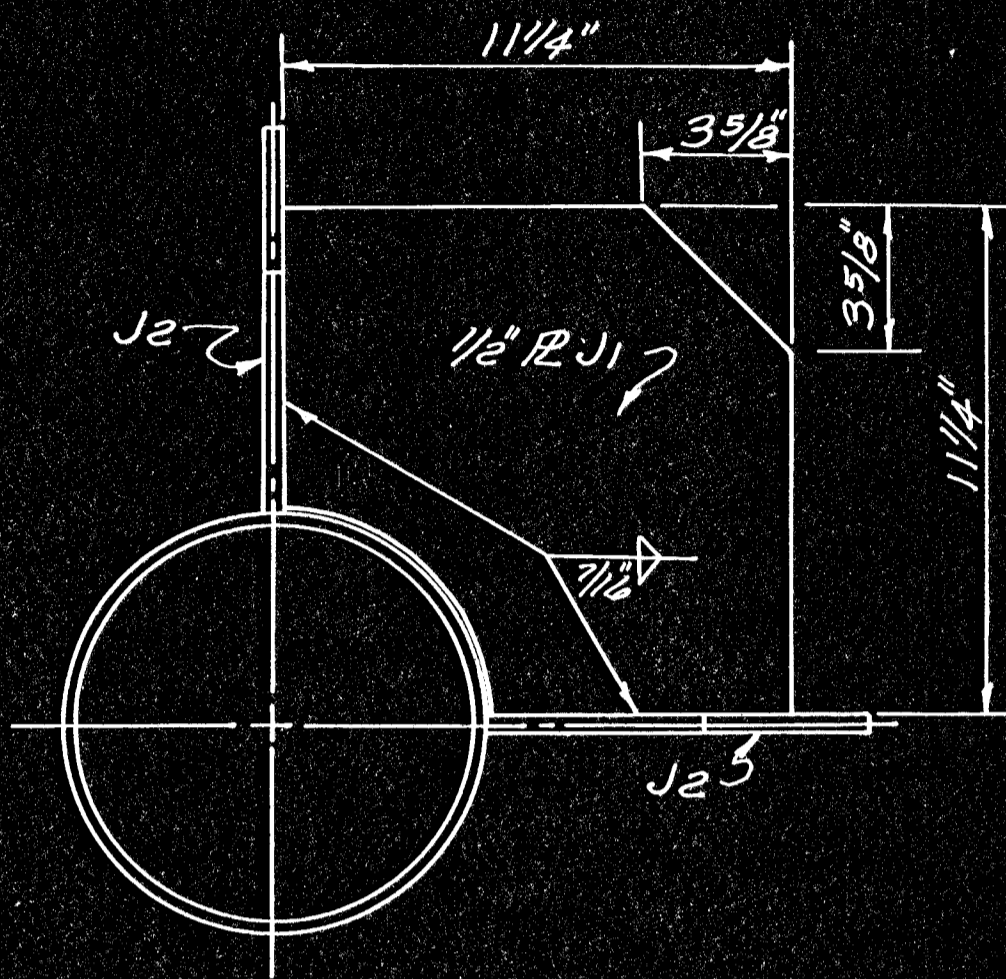


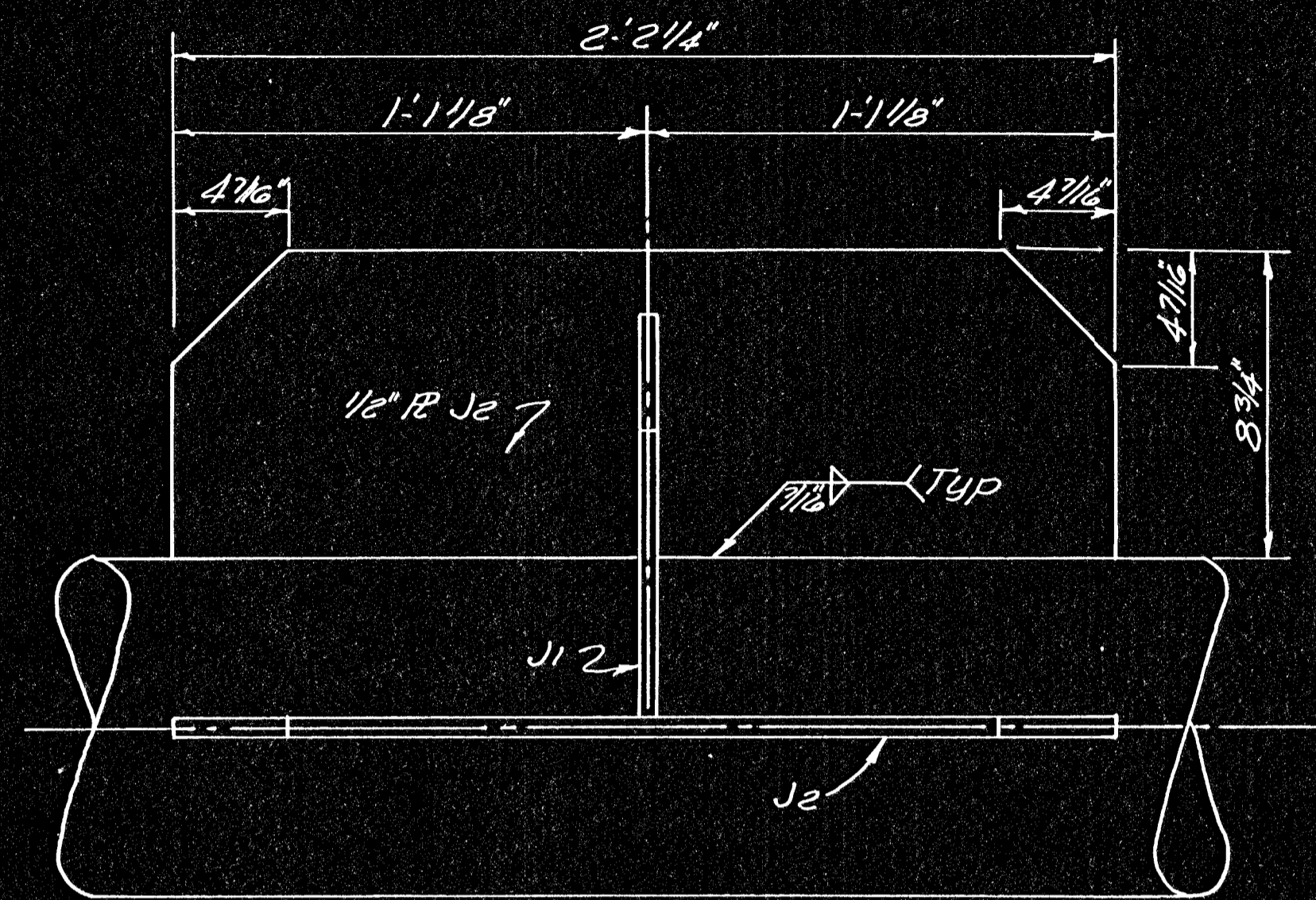
PLAN AT JOINT



SECTION NEAR JOINT



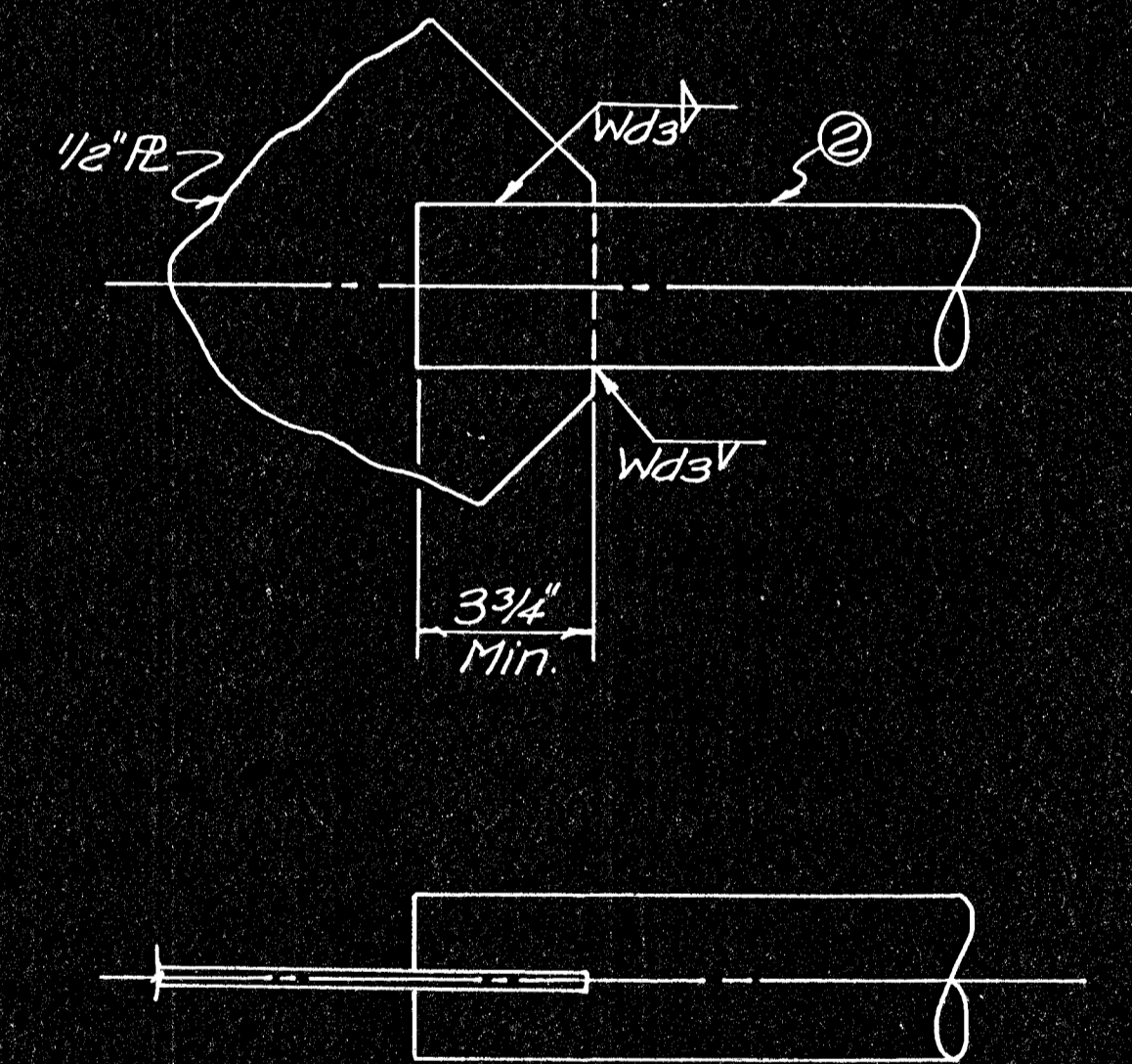
DETAILS R J1



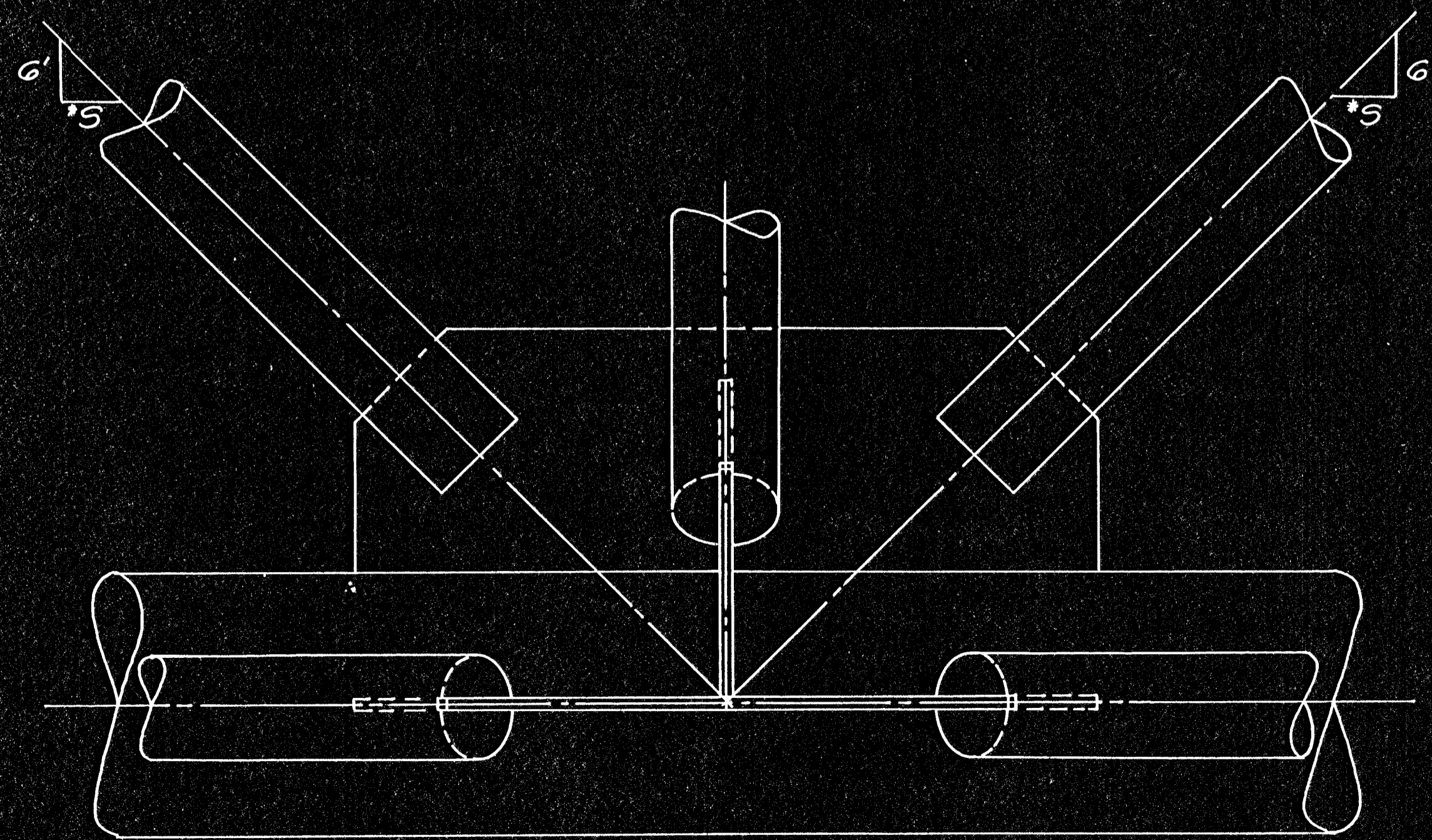
DETAILS R J2

Member	Fillet
⊙ wall	weld
thickness	size
0.120	1/4
0.226	3/8
0.318	1/2

* See Construction Layout for wall thickness and "S".



TYPICAL WELDED JOINT



ELEVATION AT JOINT

NO.	DATE	REVISIONS	BY	APP'D
3				
2				
1				

DEPARTMENT OF TRANSPORTATION-KANSAS
STANDARD STRUCTURAL SIGN SUPPORTS
SPAN TYPE OVERHEAD
ALUMINUM TRUSS
JOINT DETAILS

DESIGNED *BEM* DETAILED *DDP* QUANTITIES TRACED *RBA*
DESIGN CK *RDH* DETAIL CK *RDH* QUAN. CK. TRACE CK. *BEM*

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