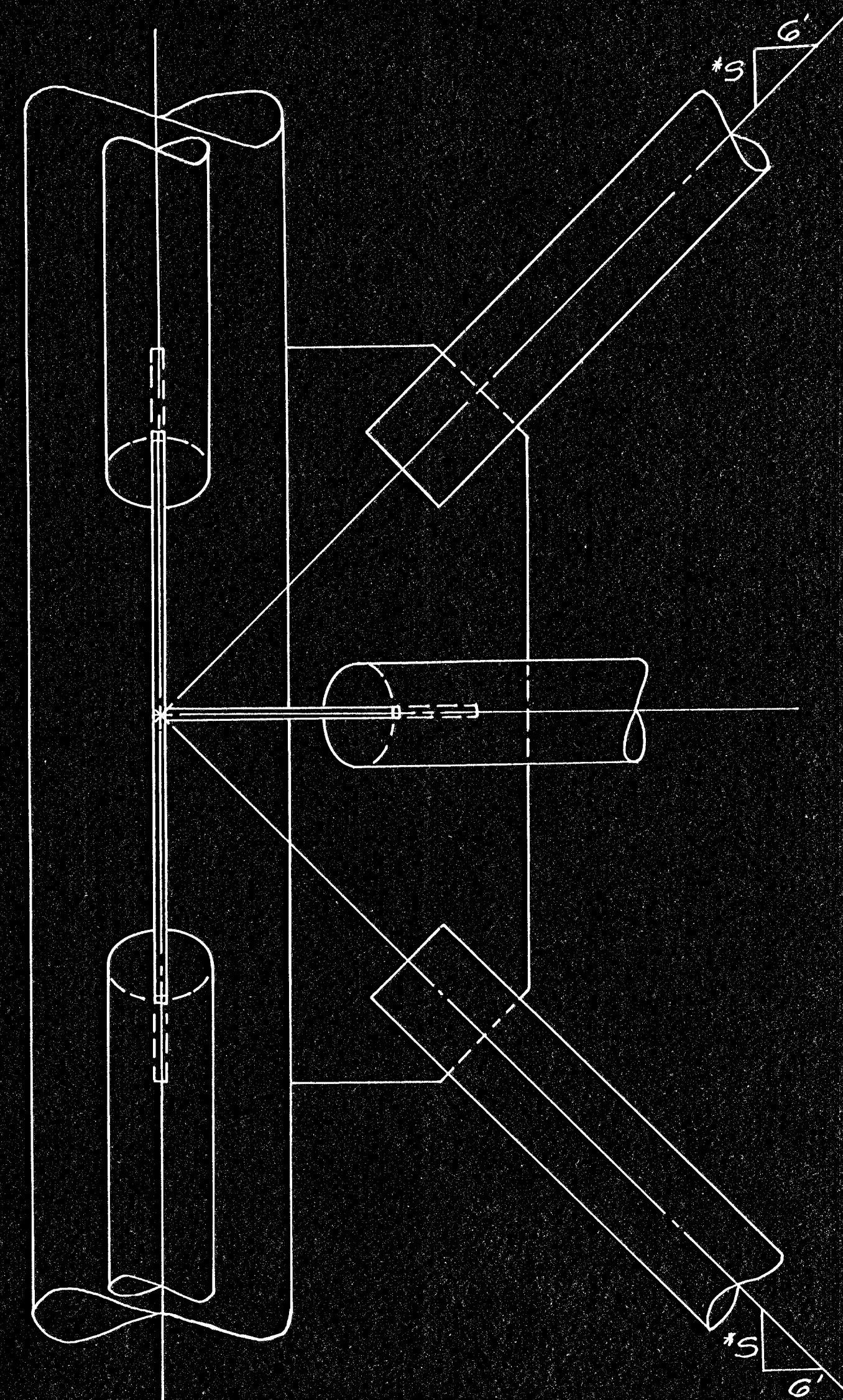
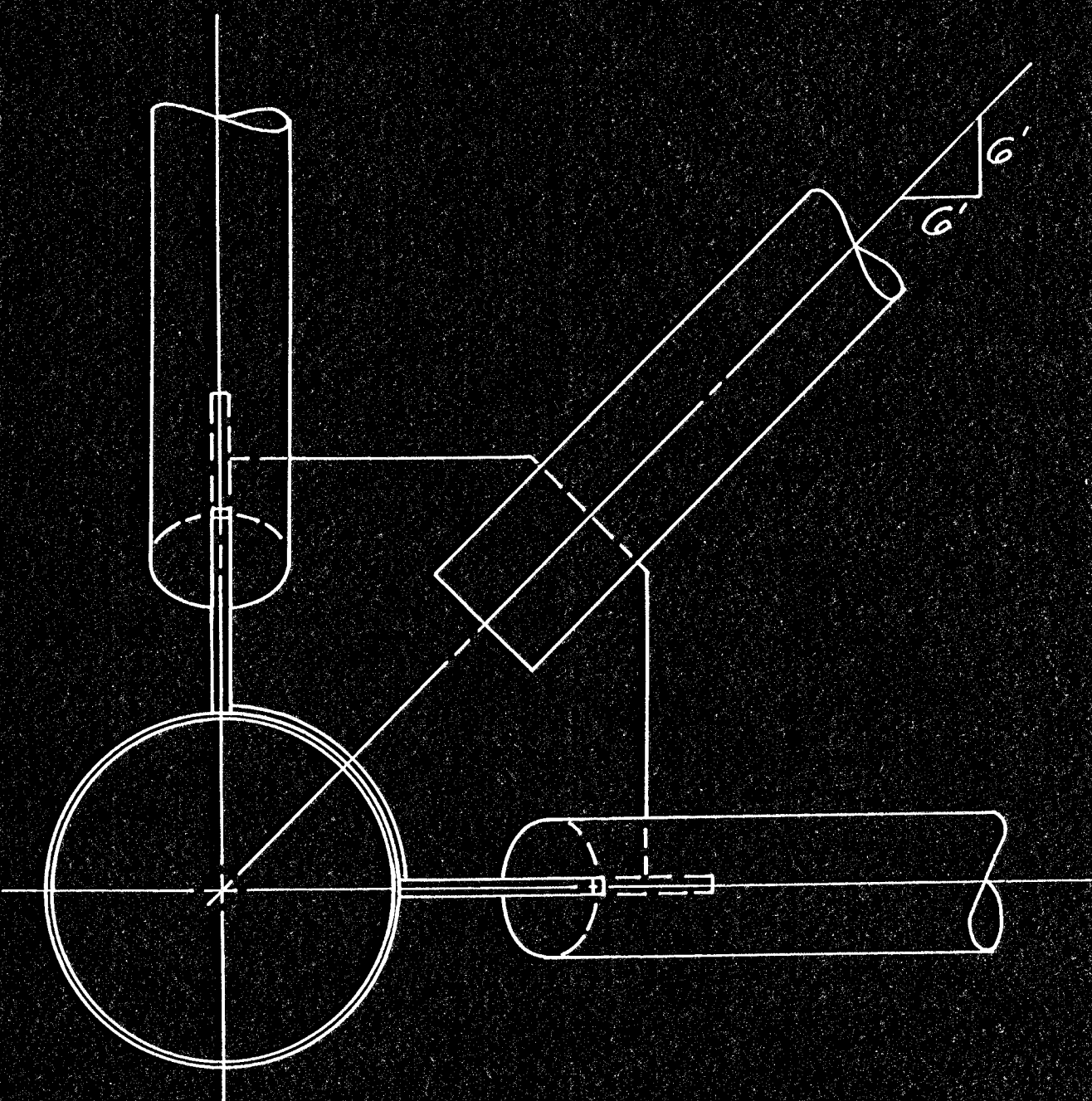


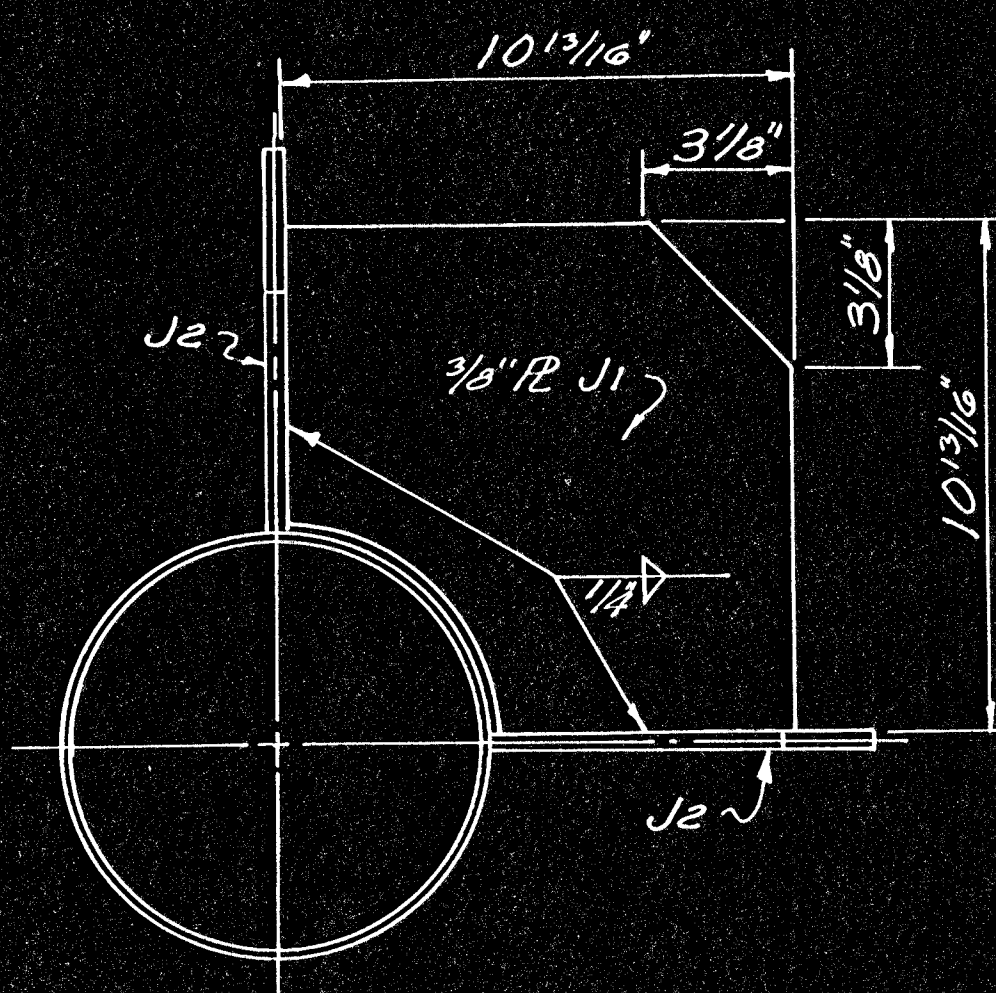
FHWA REGION NO.	STATE	PROJECT NUMBER	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
7	KANSAS	(8C)96-87-K044-1(28)	1978	134	143



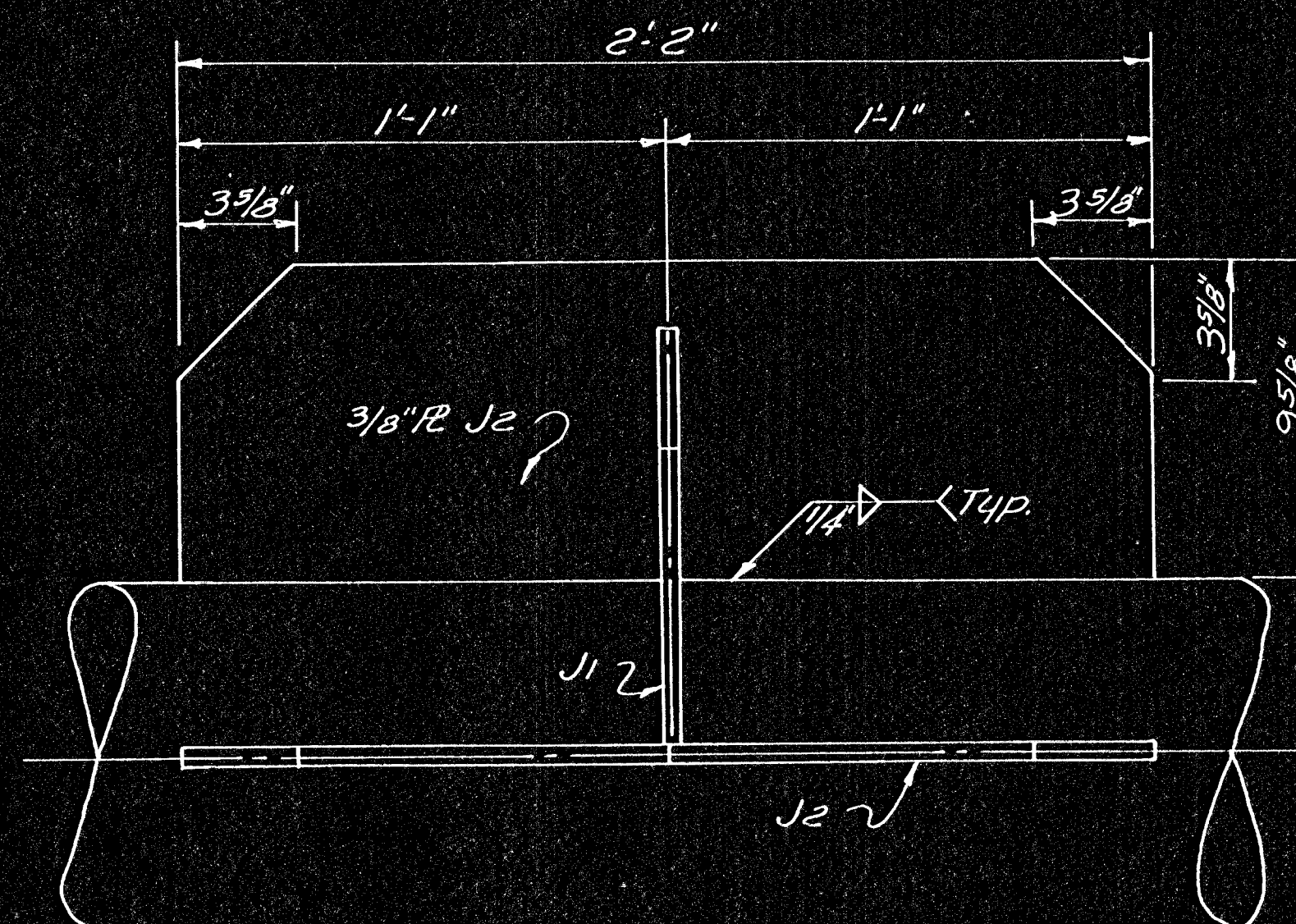
PLAN AT JOINT



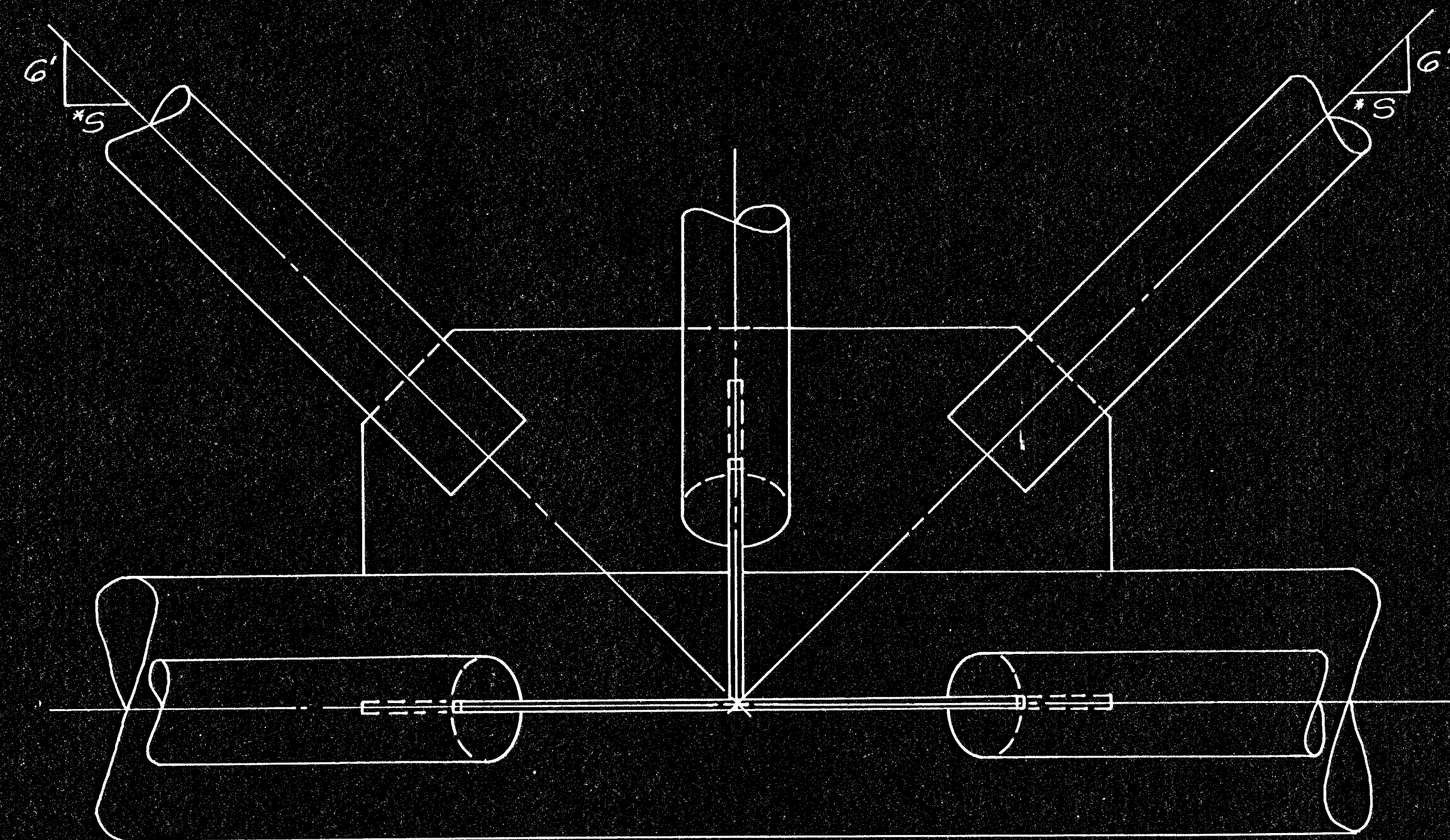
SECTION NEAR JOINT



DETAILS R J1



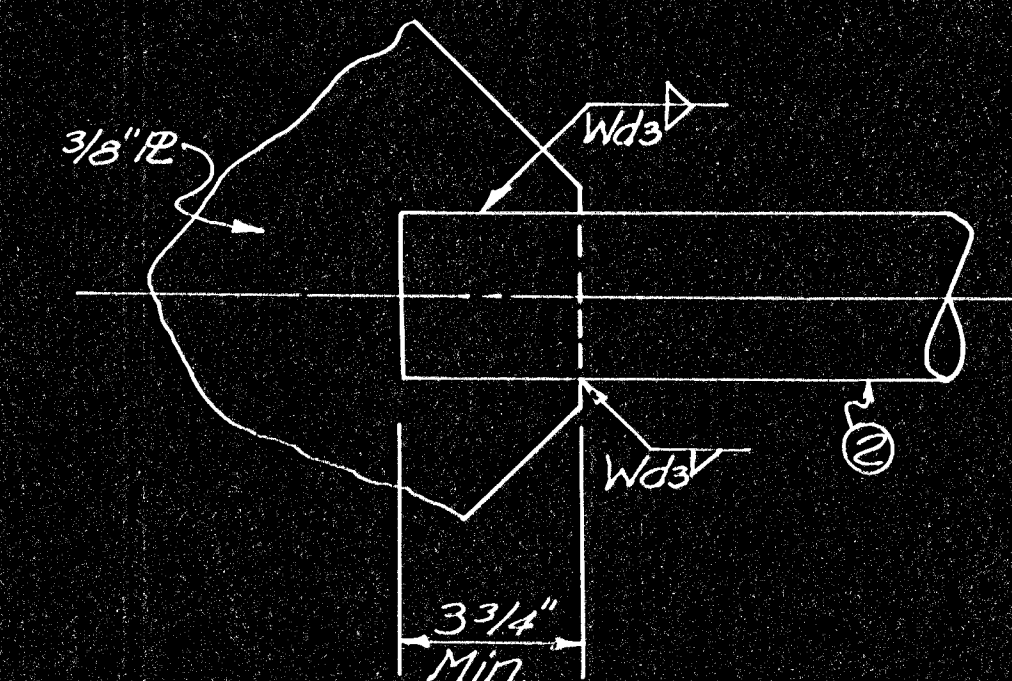
DETAILS R J2



ELEVATION AT JOINT

Member	Fillet
② wall	weld
thickness	size
0.120	3/16"
0.203	3/16"
0.276	1/4"

* See Construction Layout for wall thickness and "S"



TYPICAL WELDED JOINT

Note: Welded and bolted option may be mixed for a given truss or at a given joint.

3					
2					
1					
NO.	DATE	REVISIONS	BY	APP'D	
DEPARTMENT OF TRANSPORTATION-KANSAS					
STANDARD STRUCTURAL SIGN SUPPORTS					
SPAN TYPE OVERHEAD					
STEEL TRUSS					
JOINT DETAILS(WELDED OPTION)					
8-75					
SHEET NO. 134 OF 143	SCALE	APP'D	QUANTITIES	TRACED	8-75
DESIGNED BY BFM	DETAILS BY RCH	QUAN. CK.	TRACED BY RCH	8-75	
DESIGN CK. ADH	DETAIL CK. ADH				