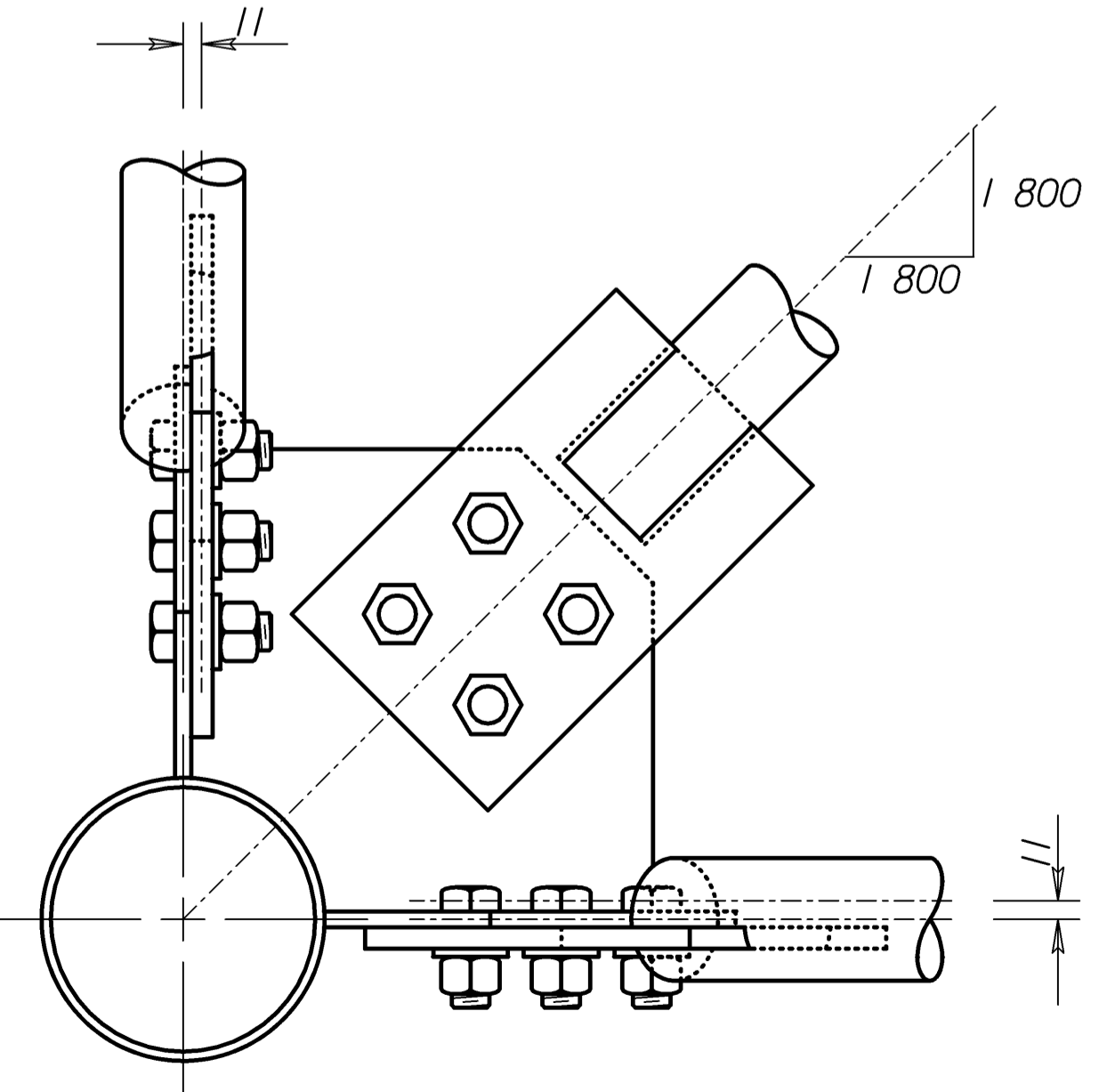
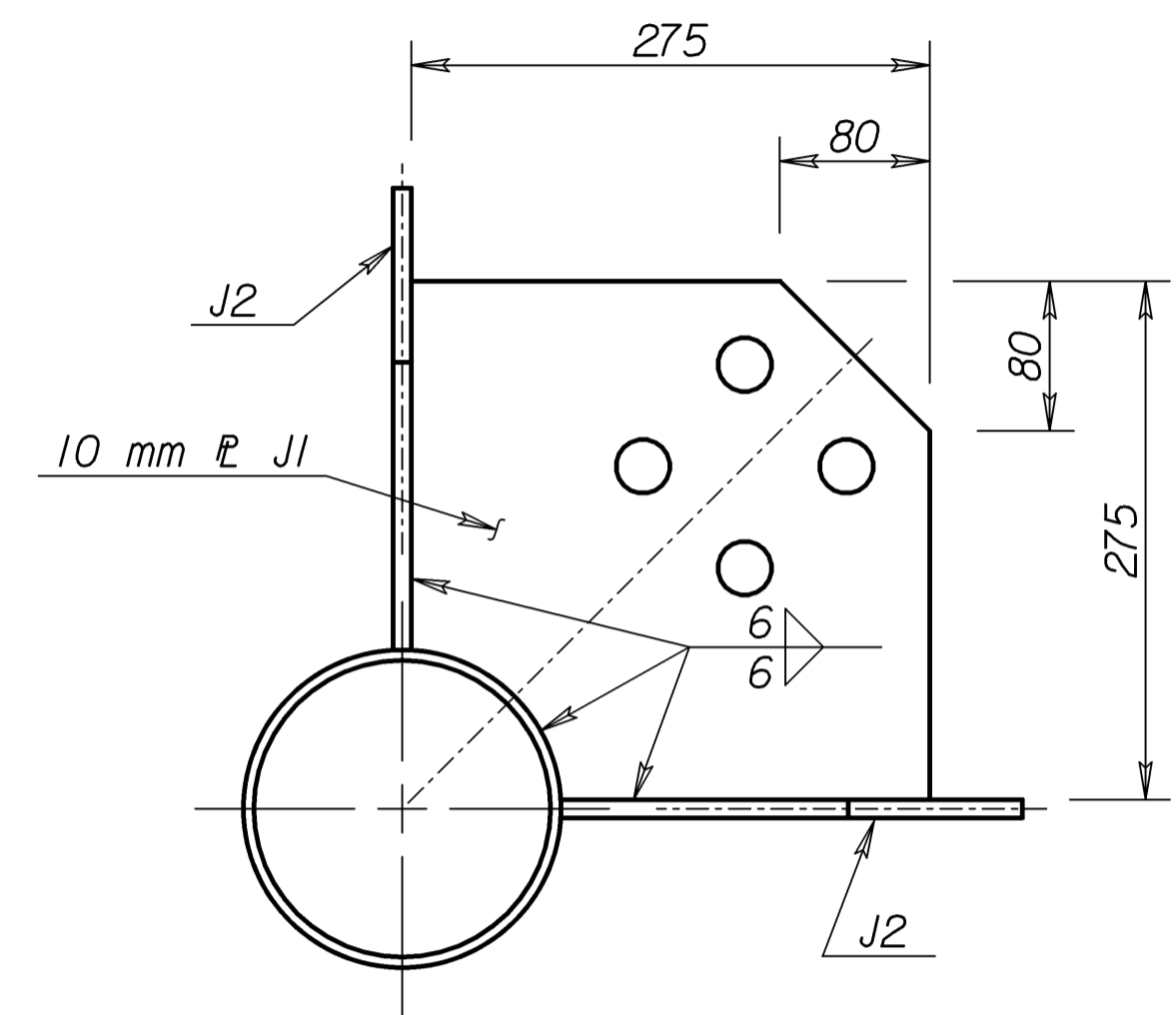


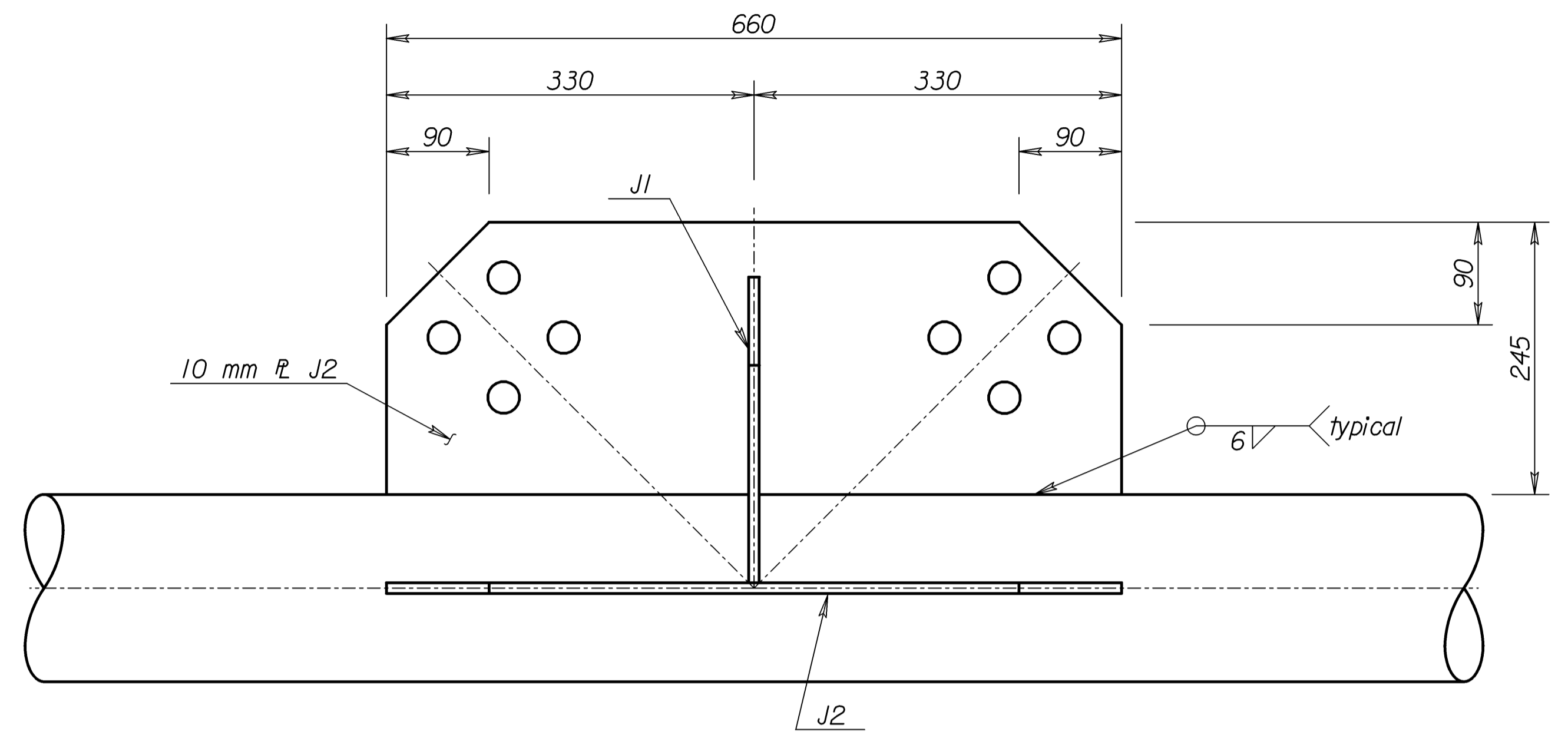
PLAN AT JOINT



SECTION NEAR JOINT



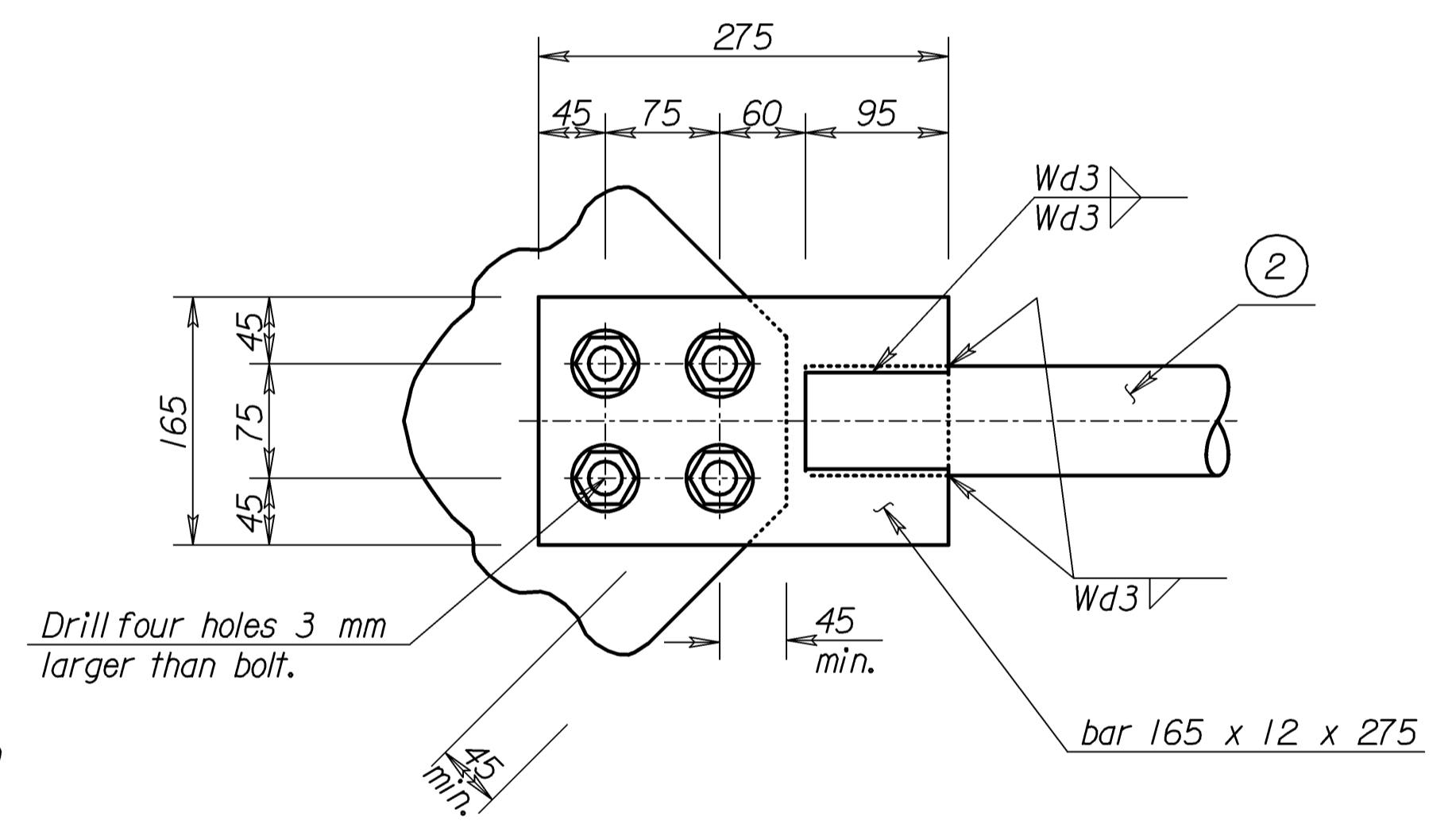
DETAILS R J1



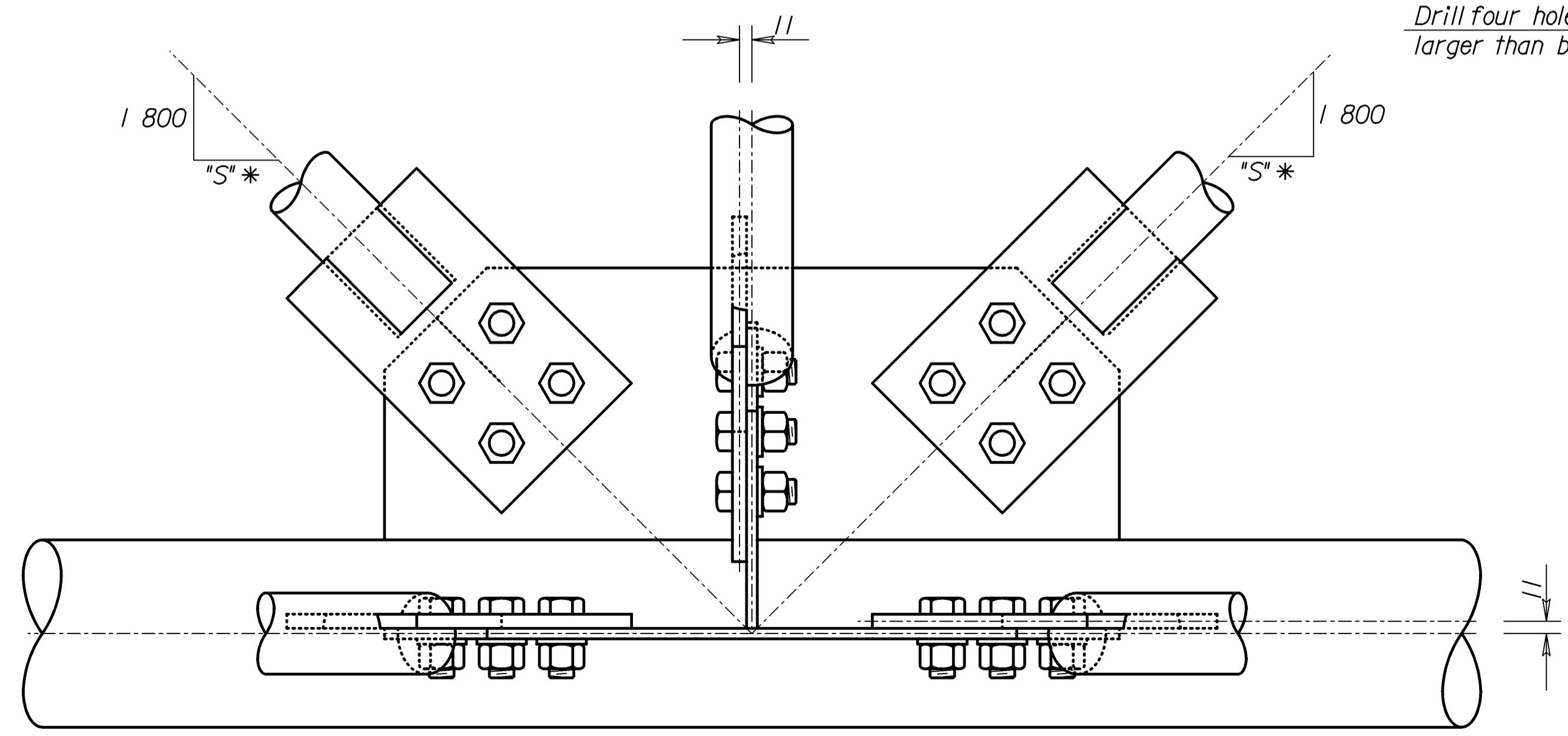
DETAILS R J2

Member ② * wall thickness	Fillet Weld size Wd3	Bolt Size
3.05	5	M20 x 2.5 x 60
5.16		M22 x 2.5 x 60
7.01	6	M24 x 3 x 65

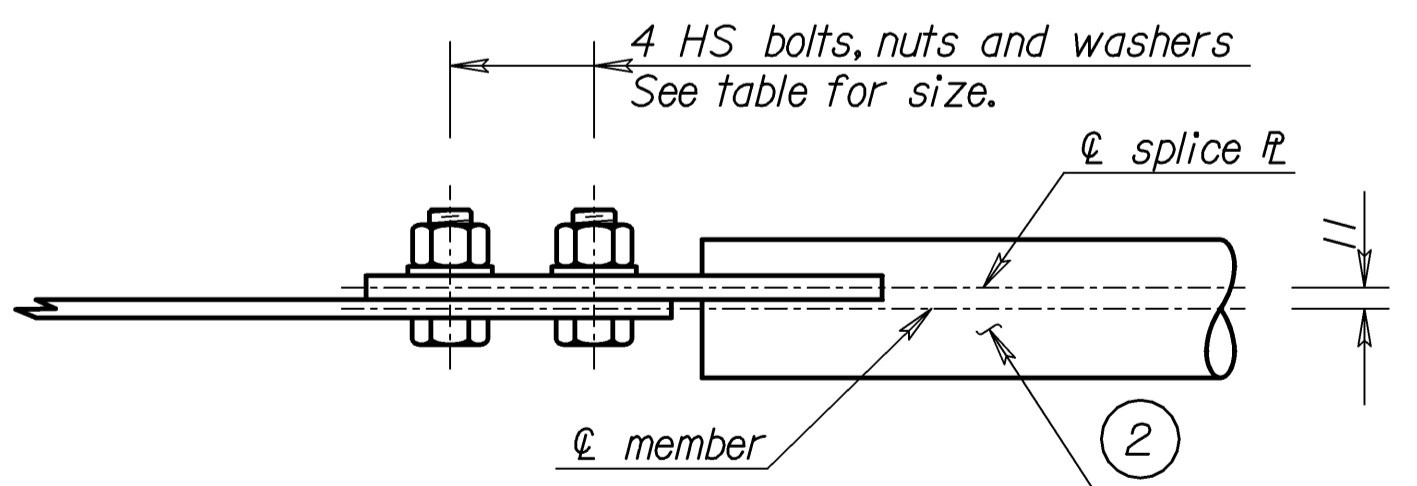
* See "Construction Layout" for wall thickness and "S"



TYPICAL BOLTED JOINT



ELEVATION AT JOINT



Note: Welded and bolted option may be mixed for a given truss or at a given point.

Std. Base File: sl15csi.dgn - Plot 6
 Plotted By: \$\$\$\$
 File: \$\$\$\$
 Plot Date: \$\$\$\$

NO.	DATE	REVISIONS	BY	APP'D
KANSAS DEPARTMENT OF TRANSPORTATION STANDARD STRUCTURAL SIGN SUPPORTS SPAN TYPE OVERHEAD STEEL ALTERNATE TRUSS JOINT DETAILS (BOLTED OPTION) SL15IC-06 SI				
DESIGNED	BFM	DATE	4-10-97	APP'D
DESIGN CK.	RDH	DETAIL CK.	RDH	QUANTITIES
				CADD
				LES