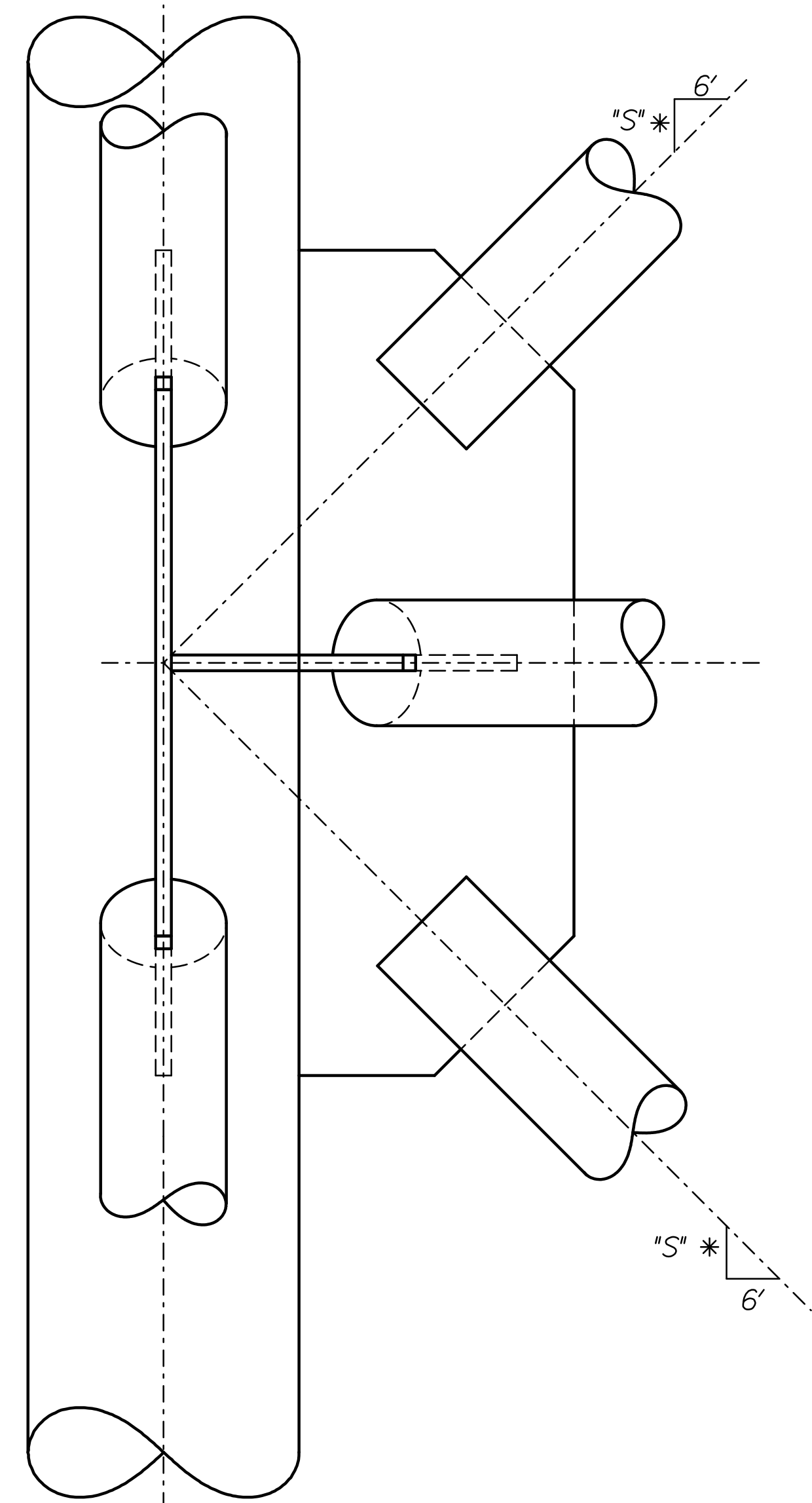
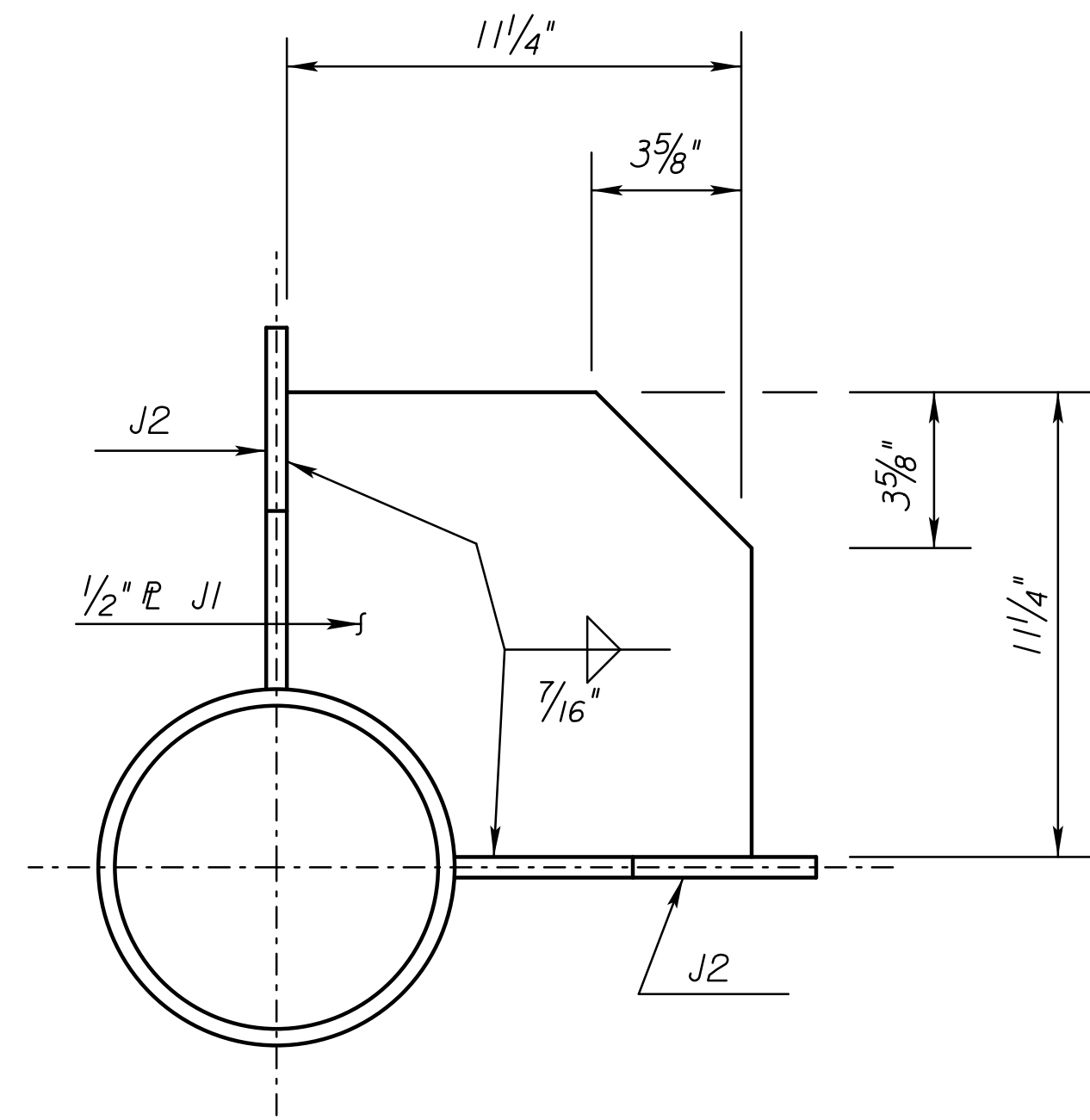


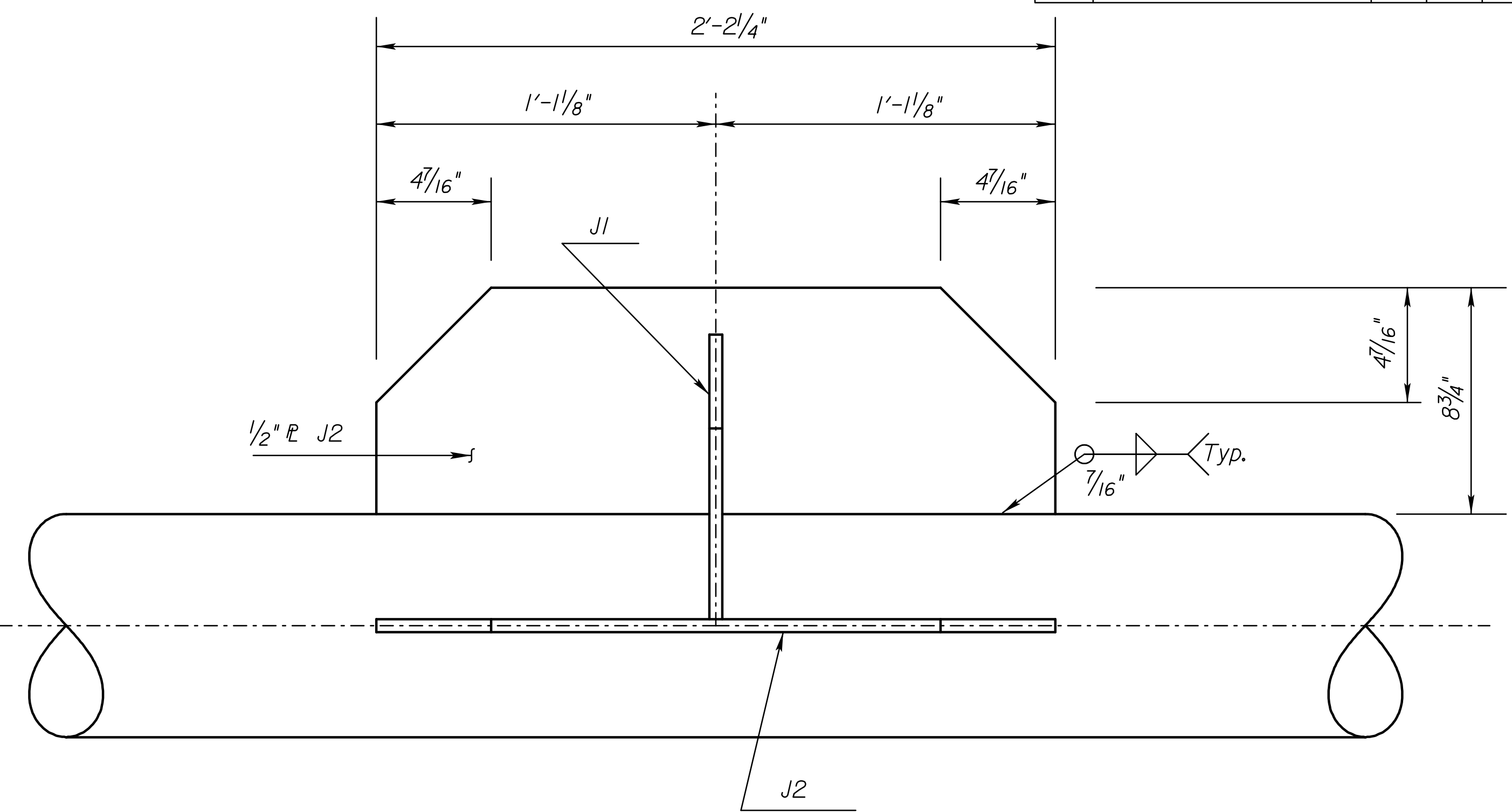
STATE	PROJECT NO.	YEAR	SHEET NO.	TOTAL SHEETS
KANSAS	472-85066	2014	234	388



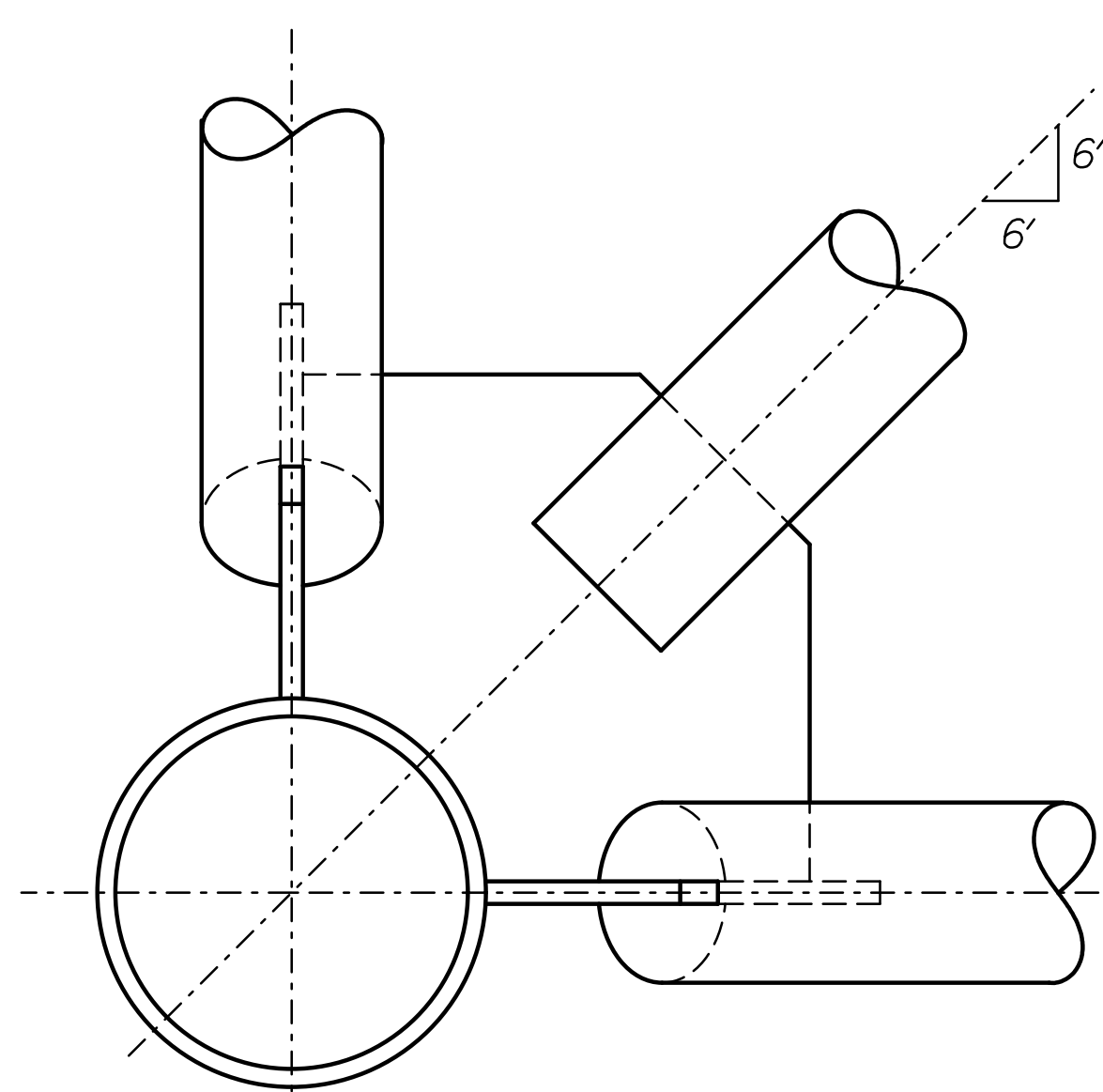
PLAN AT JOINT



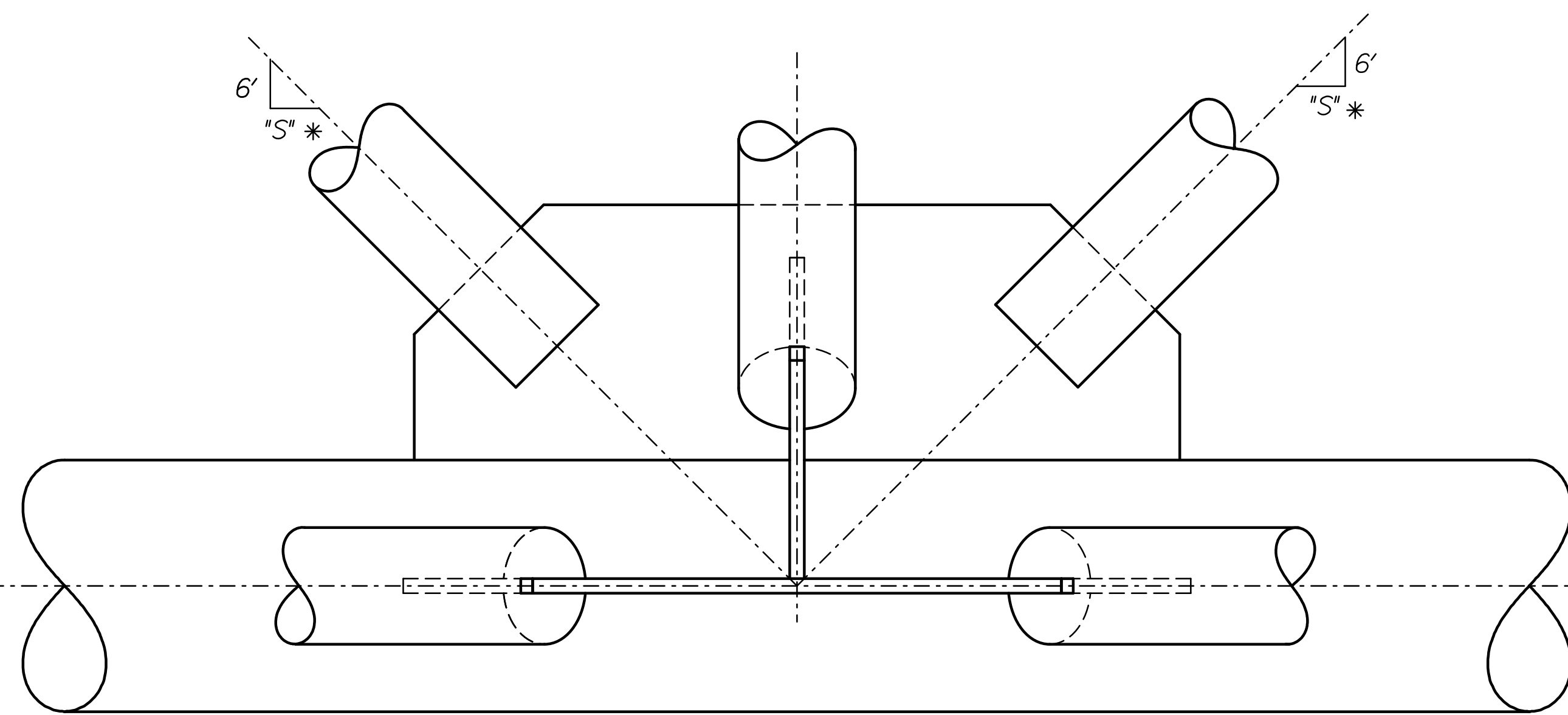
DETAILS @ J1



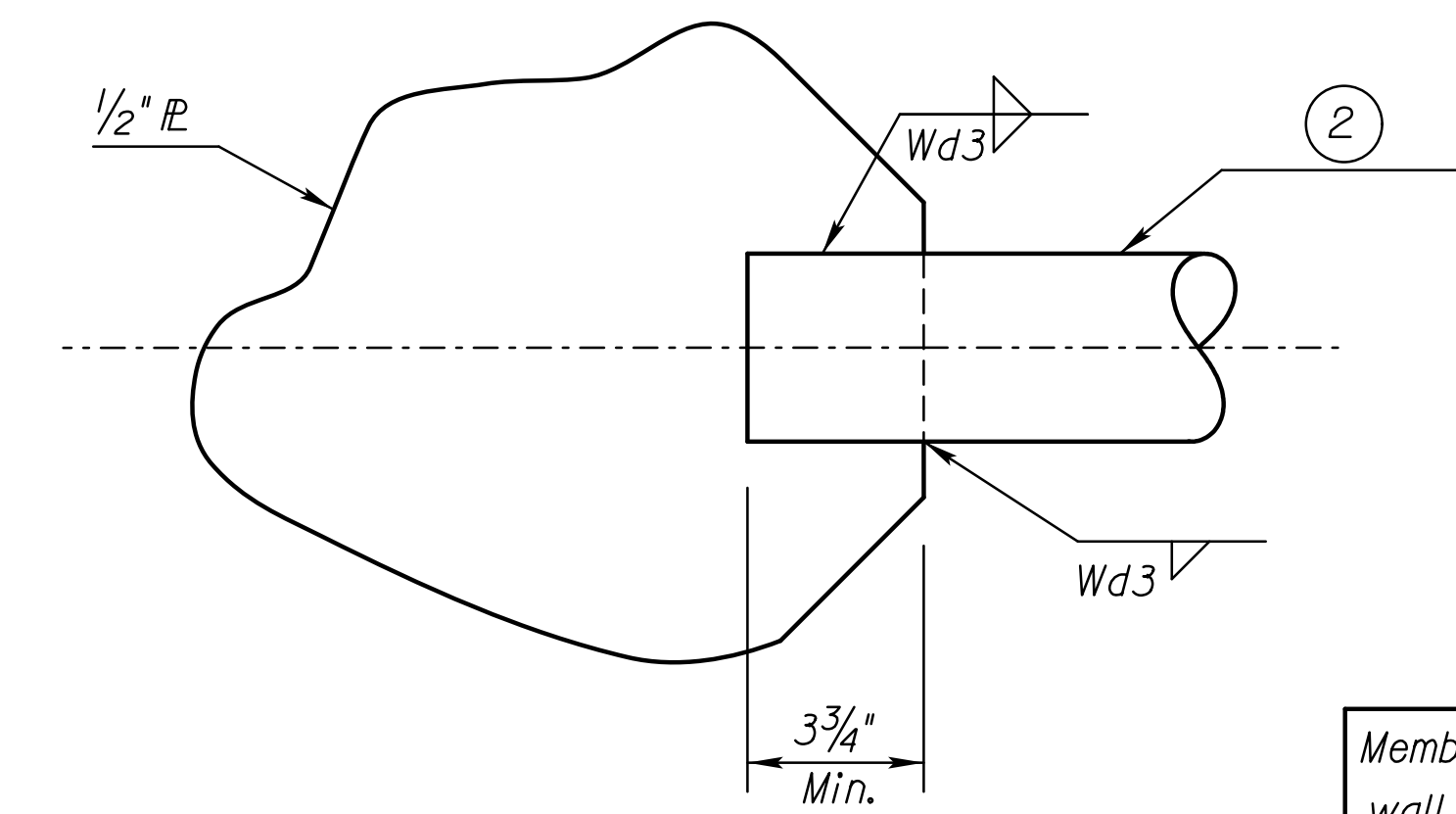
DETAILS @ J2



SECTION NEAR JOINT



ELEVATION AT JOINT



TYPICAL WELDED JOINT

Member ② * wall thickness	Fillet Weld size Wd3
0.120"	1/4"
0.226"	3/8"
0.318"	1/2"

\* See "Construction Layout" for wall thickness and "S"

Std. Base File: SL15IB-05.dgn  
 Plotted By: cp  
 Plot Location: KDOT\EN35700\POS17.dgn  
 Plot Date: 30-DEC-2013 16:22

NO.	DATE	REVISIONS	BY	APP'D
KANSAS DEPARTMENT OF TRANSPORTATION				
STANDARD STRUCTURAL SIGN SUPPORTS				
SPAN TYPE OVERHEAD				
ALUMINUM TRUSS				
JOINT DETAILS				
SL15IB-05				
DESIGNED	BFM	APP'D	Terry L. Fleck	
DESIGN CK.	RDH	DETAIL CK.	CADD	DJE
		RDH	CADD CK.	DCD