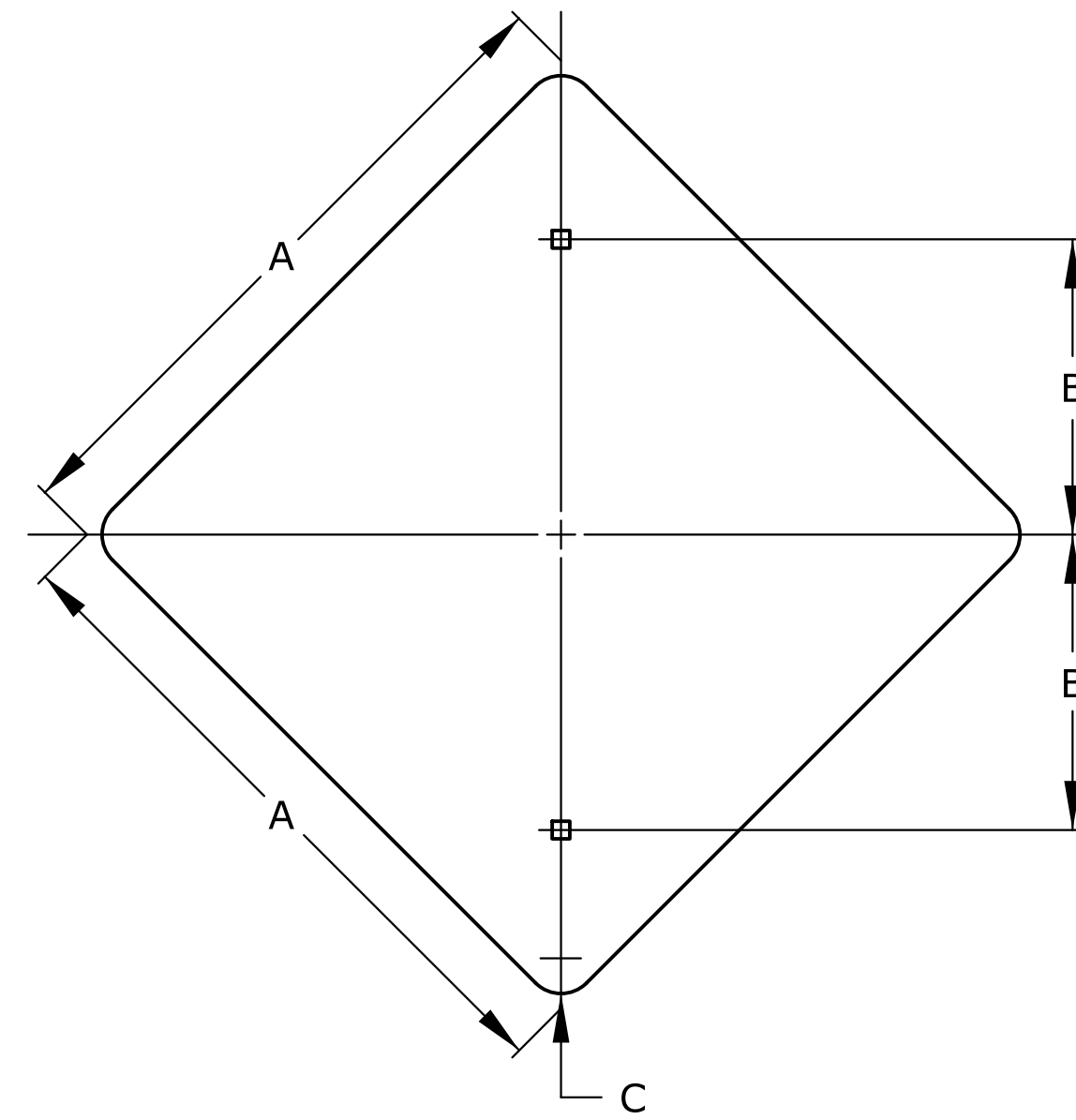
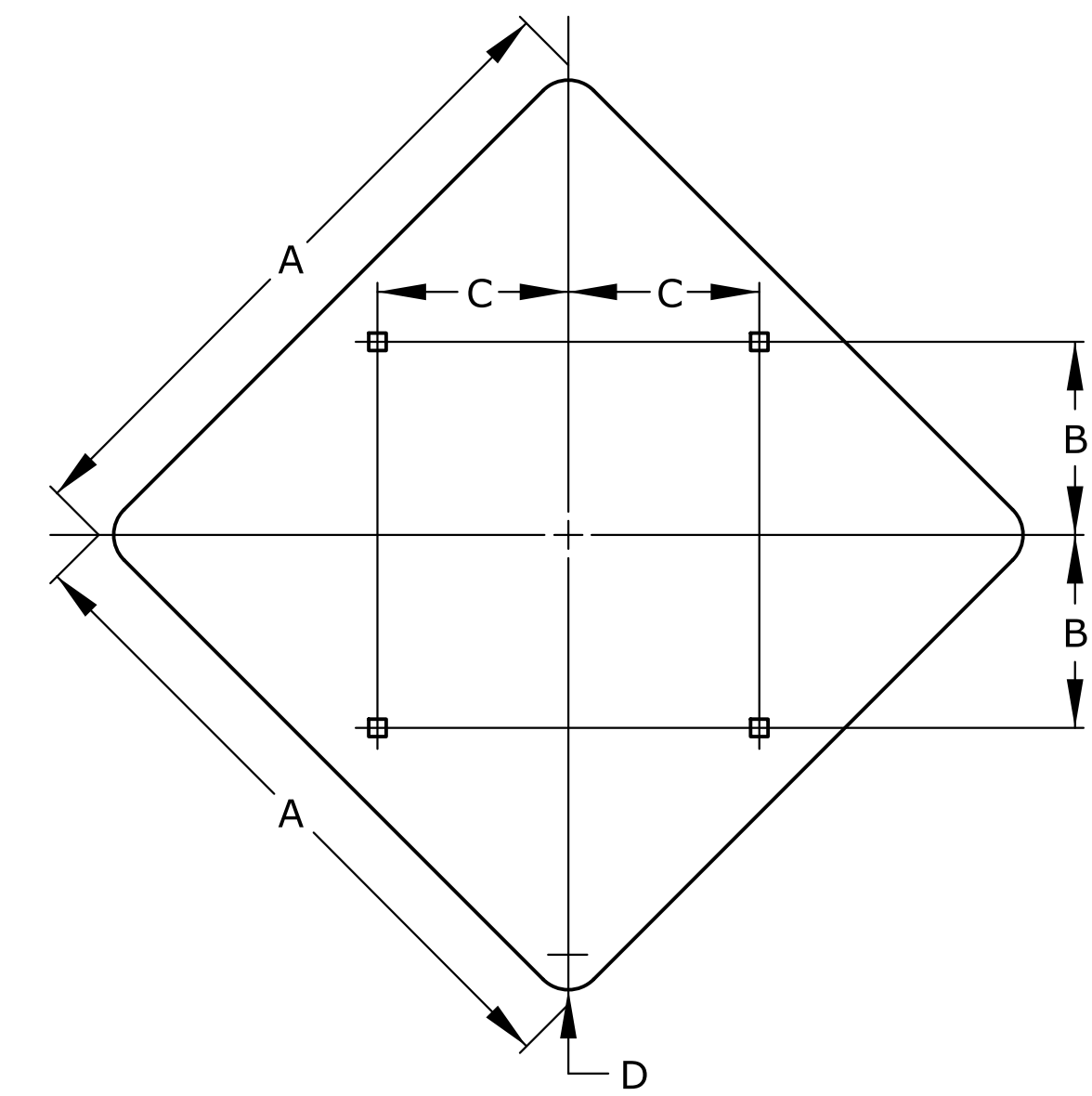


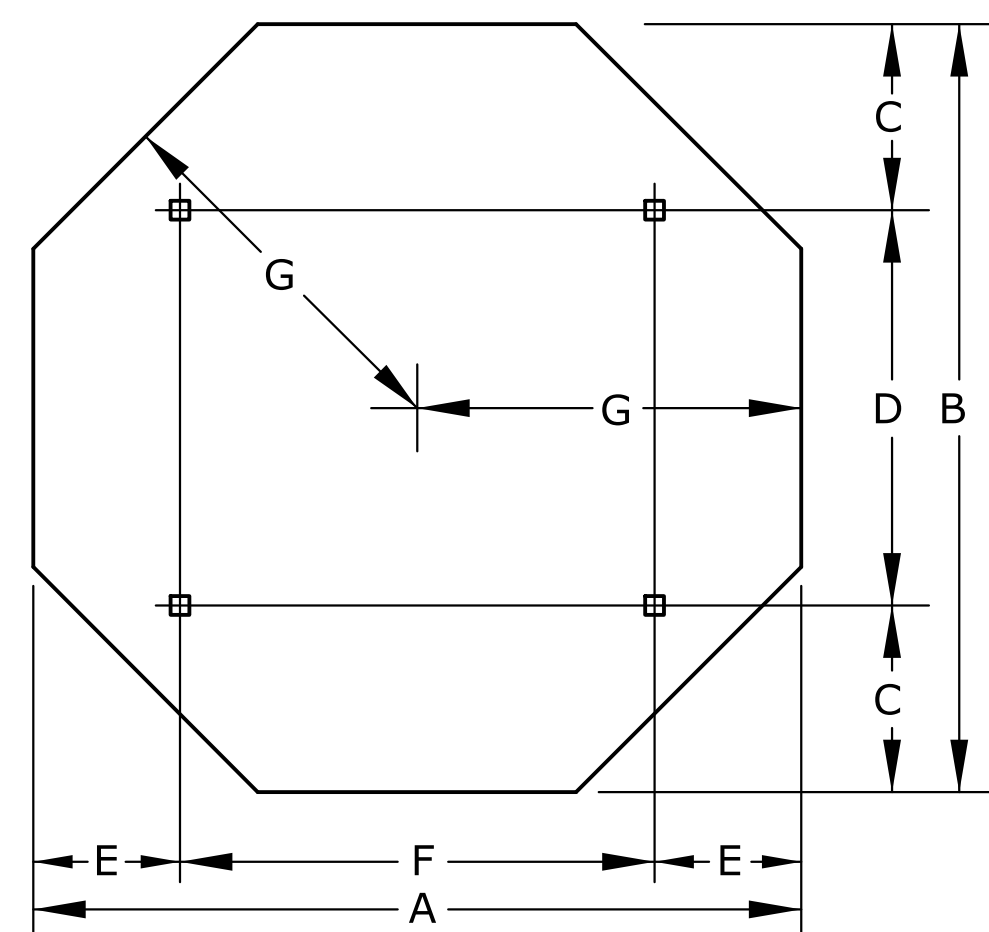
SIGN SIZE	A	B	C	D	E	T	AREA
30 X 30	30	30	3	24	15	0.080	5.18
36 X 36	36	36	6	24	18	0.080	7.46



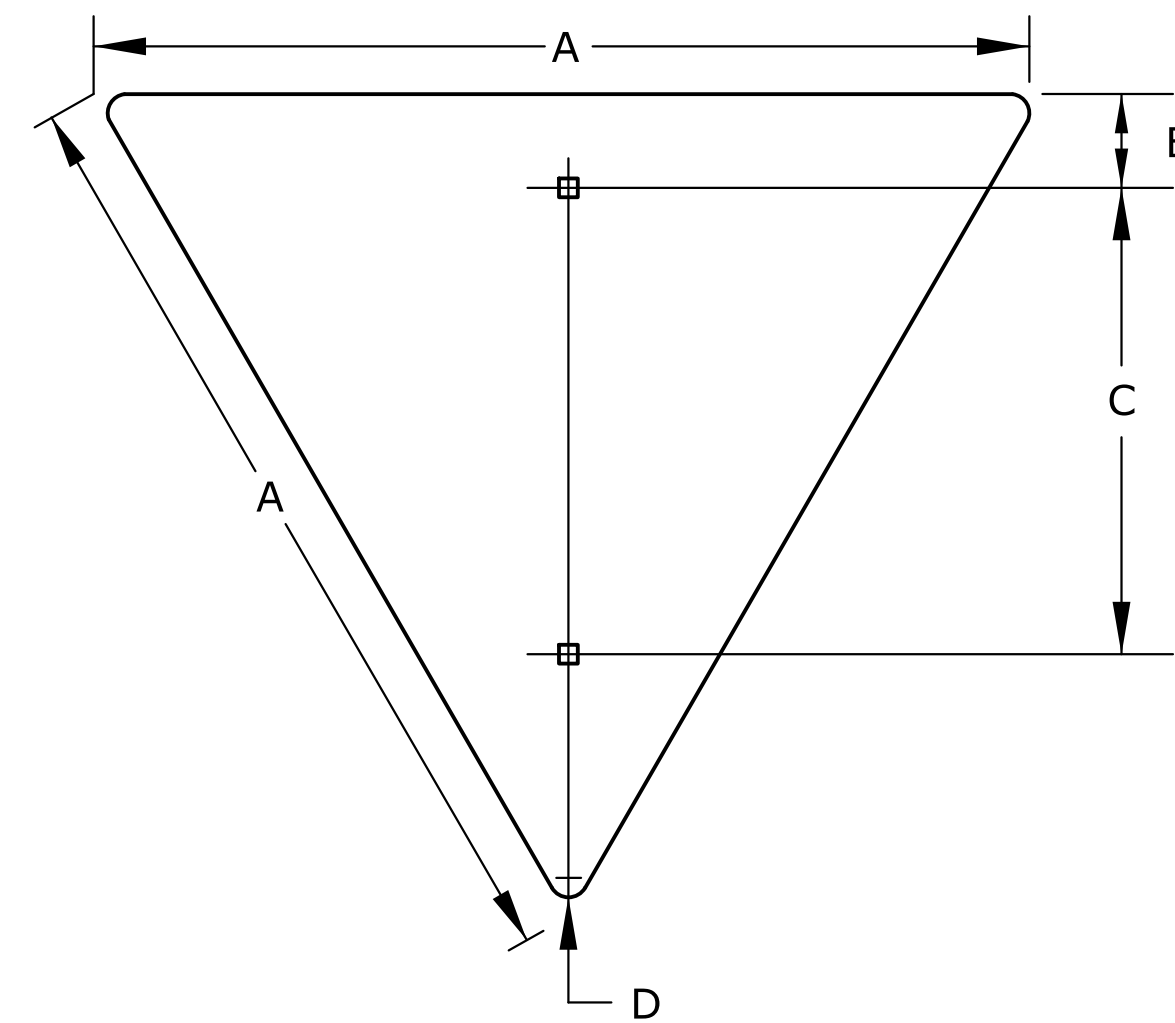
SIGN SIZE	A	B	C	T	AREA
① 5 X 5	5	2 1/2	3/8	0.040	0.17
18 X 18	18	6	1 1/2	0.080	2.25
24 X 24	24	12	1 1/2	0.080	4.00
30 X 30	30	12	1 7/8	0.080	6.25
② 36 X 36	36	18	2 1/4	0.080	9.00



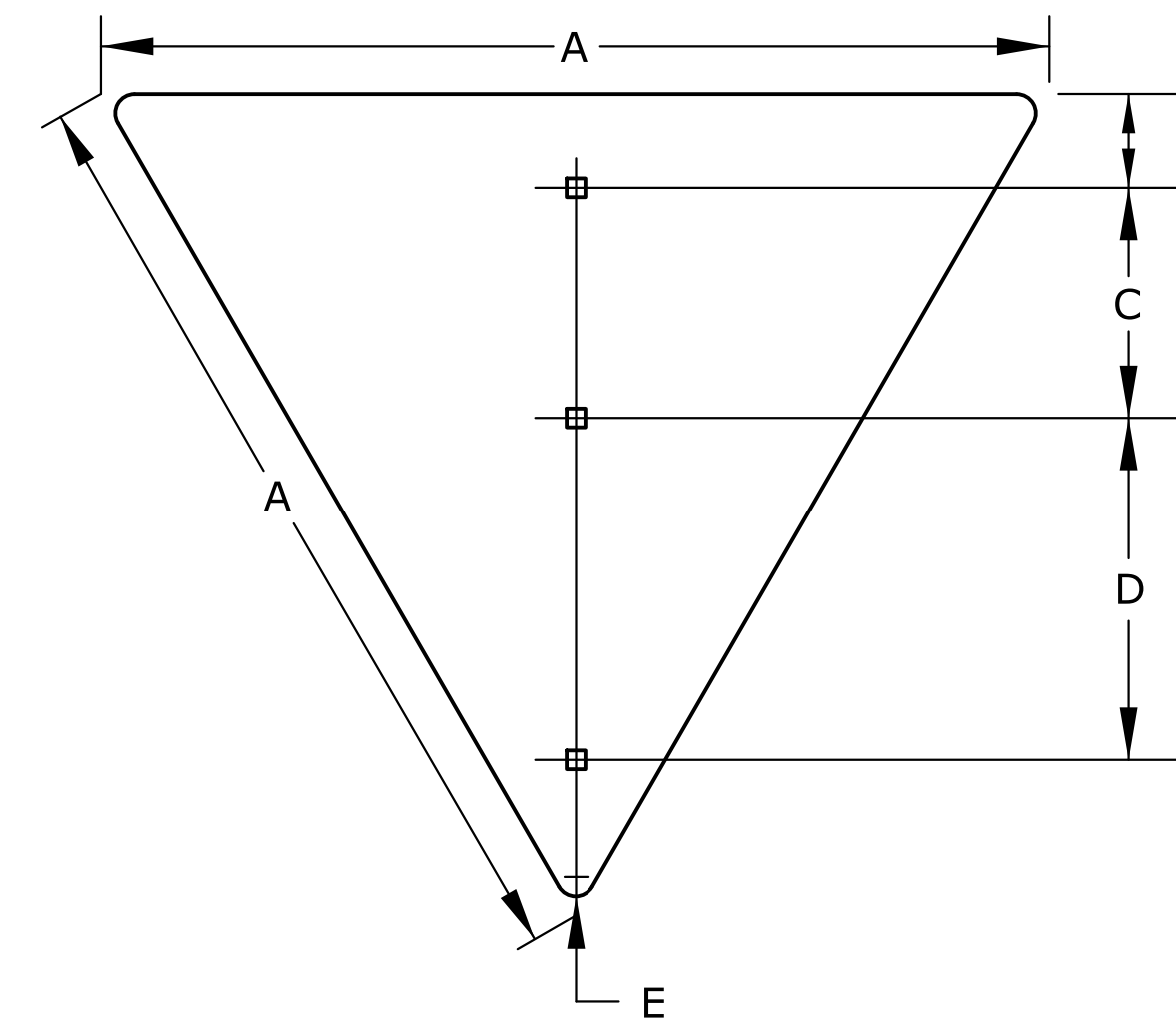
SIGN SIZE	A	B	C	D	T	AREA
48 X 48	48	12	15	3	2 1/2	16.00



SIGN SIZE	A	B	C	D	E	F	G	T	AREA
48 X 48	48	48	12	24	9	30	24	2 1/2	13.25



SIGN SIZE	A	B	C	D	T	AREA
36 X 36	36	3	18	2	0.080	3.90



SIGN SIZE	A	B	C	D	E	T	AREA
48 X 48	48	3	12	18	3	0.080	6.93
60 X 60	60	3	18	18	4	0.100	10.83

NOTE:  
ALL HOLES ARE 3/8" SQUARE UNLESS OTHERWISE NOTED.

THE DIMENSION "T" IS THE THICKNESS OF THE ALUMINUM BLANK.

ALL DIMENSIONS ARE IN INCHES.

- ① HOLES SHALL BE 5/16" DIAMETER.
- ② CENTER HOLE IS REQUIRED.

ALL DIMENSIONS ARE IN INCHES.

NO.	DATE	REVISIONS	BY	APP'D

KANSAS DEPARTMENT OF TRANSPORTATION

SIGN BLANK DETAILS FOR  
FLAT SHEET SIGNS

TE503 7/1/03

DESIGNED	D.D.G.	DETAILED	A.A.D.	QUANTITIES	TRACED
DESIGN CK.	S.A.B.	DETAIL CK.	D.D.G.	QUAN. CK.	TRACE CK.

Steven A. Buckley