



1. The anchor bolts for the signal pole should be tack welded together in a 406mm or 508mm diameter bolt pattern (on center as is shown) to maintain the required bolt circle pattern and to aid in vertical positioning while the concrete base is being poured.
2. Use Keystone "No-Weld Number 1 Anti-Seize Anti-Seize Compound" on all nuts and bolts.
3. The 3.6m x 16mm ground rod is to be positioned in place PRIOR to pouring the concrete base.
4. Class 'A' concrete shall be used to construct the concrete base.
5. Construct a 150mm thick x 900mm square concrete cap after poles have been erected and plumbed. Chamfer the top edge @ 25mm. Subject to approval by the engineer PRIOR to construction of cap.
6. All conduits shall have an approved plastic or metal bushing installed above the base @ 75mm (min) to prevent cable chafing.
7. Use #6 Bar Copper Ground Conductor from clamp on ground rod to ground bolt in signal pole access hole.
8. A single conductor stranded #8 Green Wire shall carry the equipment ground from the ground lug of all signal poles to the controller cabinet and the power disconnect box. When necessary, the equipment ground can be spliced in the service box with a split bolt connector. (Subject to approval by the engineer)



PEDESTRIAN PUSHBUTTON/SIGN UNIT DETAIL

1. Install Pedestrian Pushbutton underneath corresponding pedestrian signal head on side of pole nearest crosswalk.
2. Unit shall be firmly attached to the side of pole with 19mm Steel Bands.
3. Sharp ends shall be folded under to prevent injury to pedestrians.
4. The word message on the Pushbutton assembly is to be cast with the housing as one unit.



TYPICAL SIGNING

