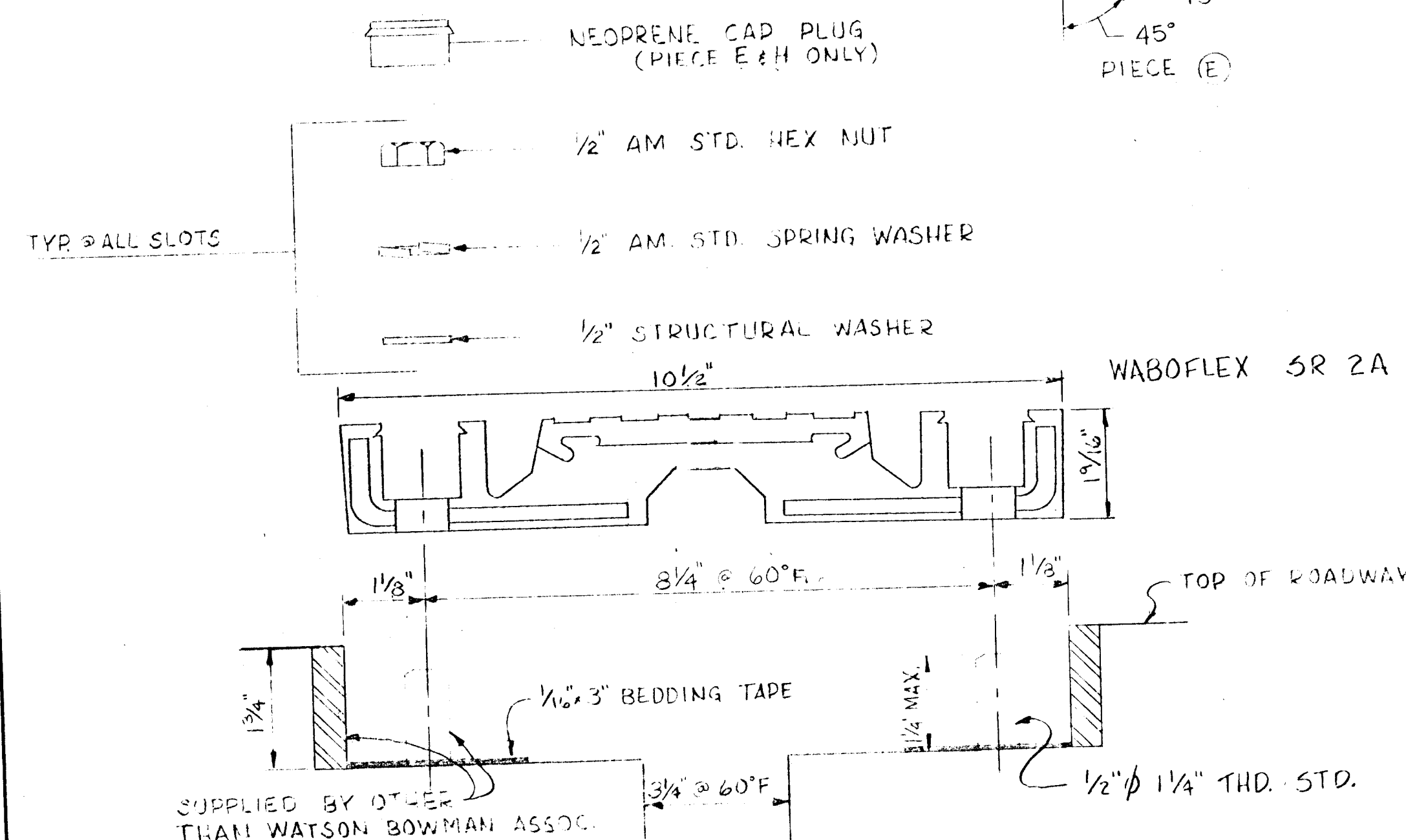
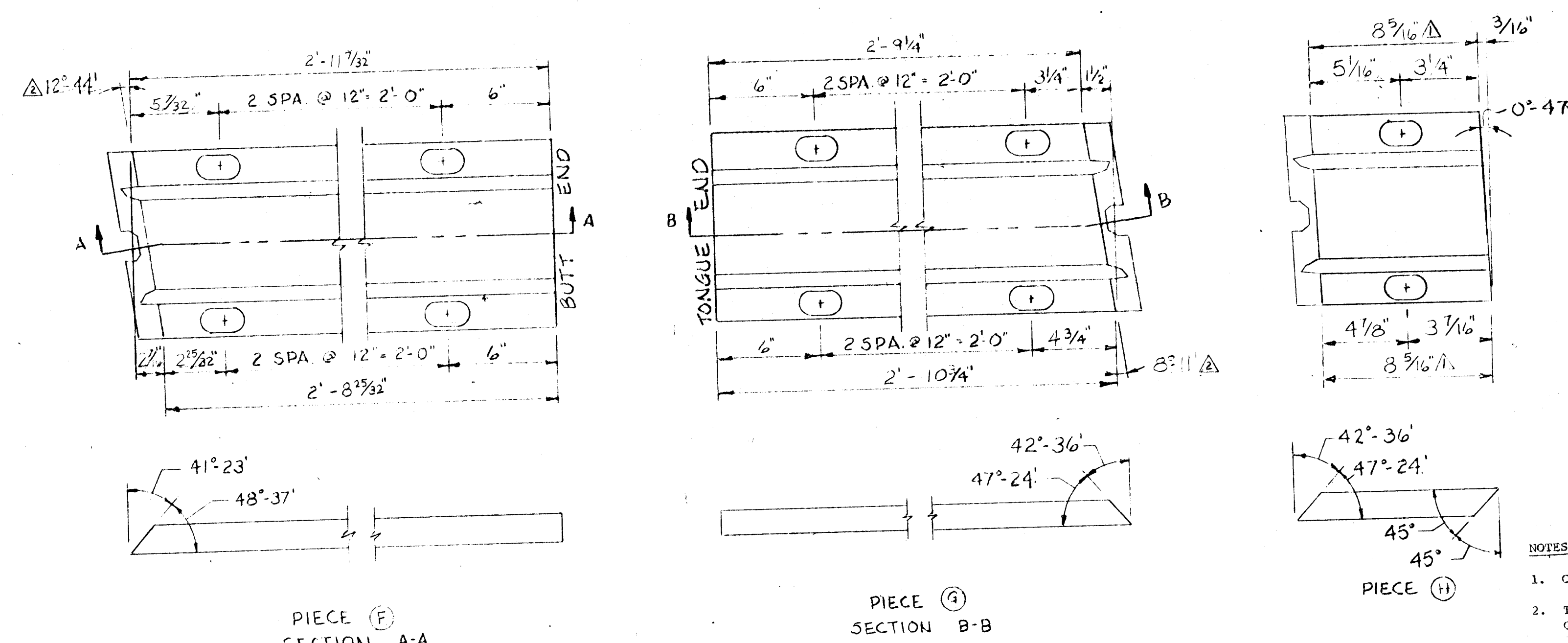
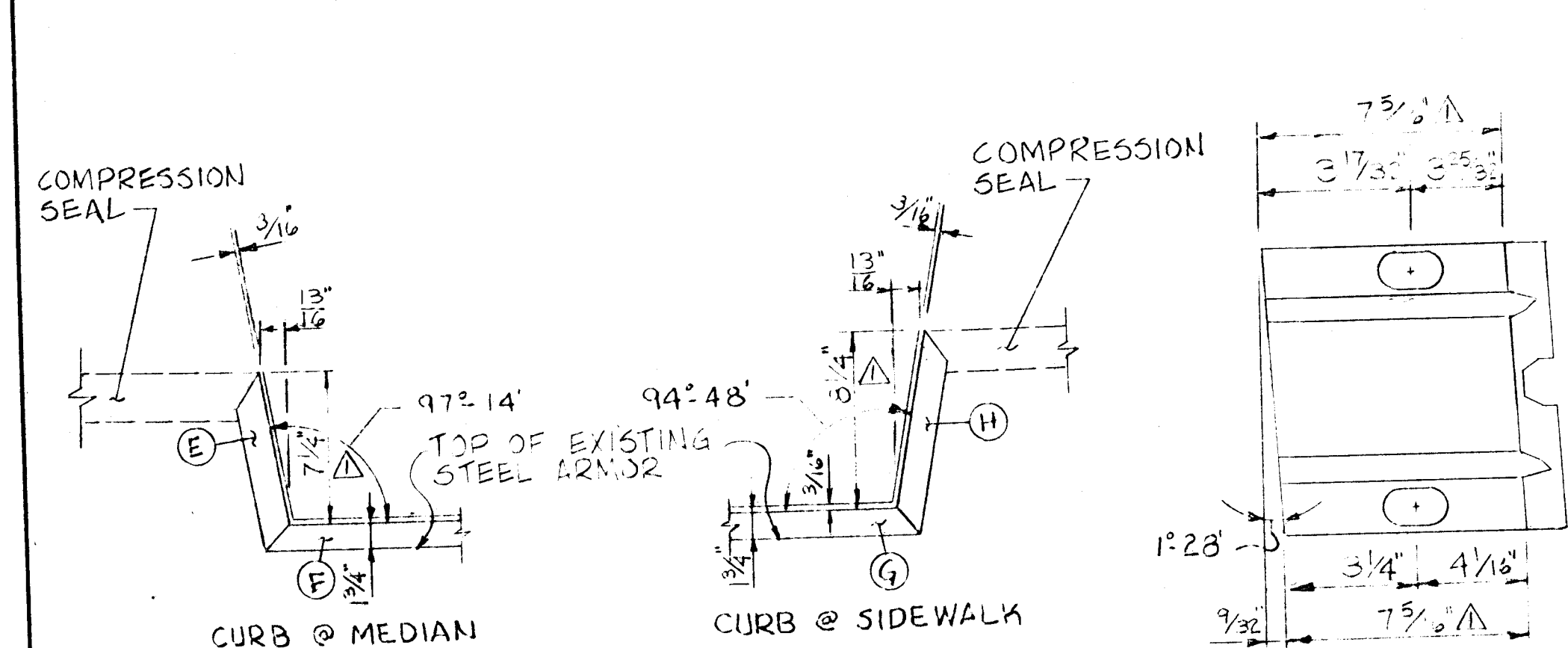
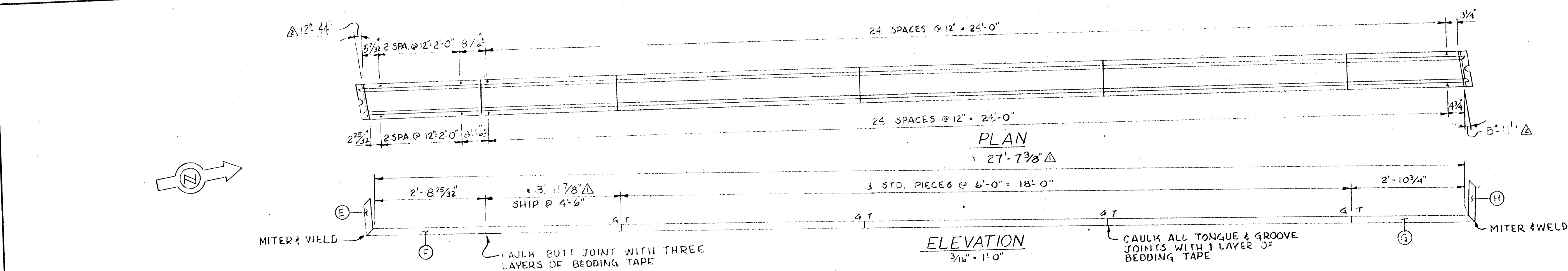
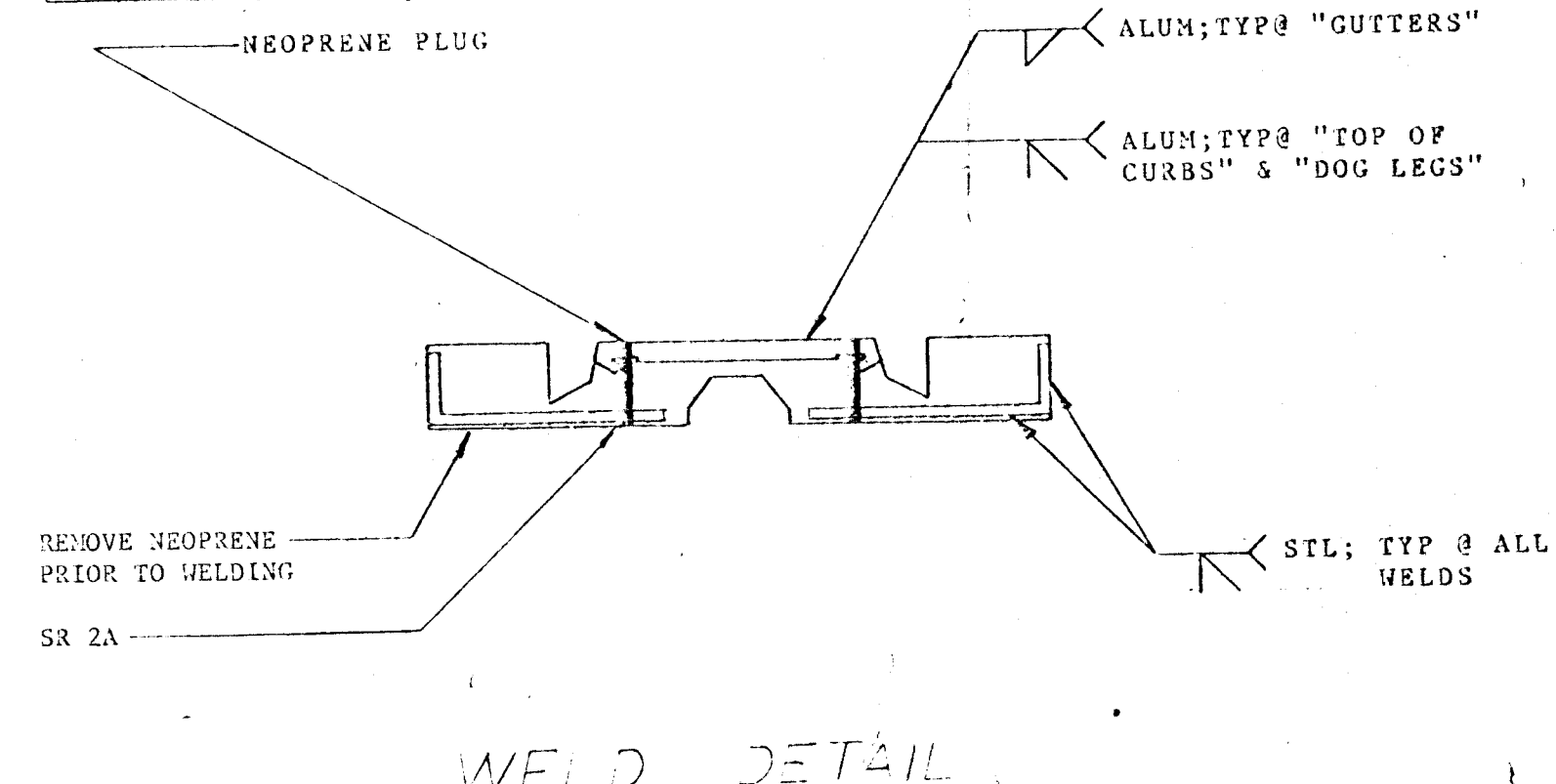




WELD SIZE SCHEDULE									
SR 2A	25	44	45	9	13				
ALUM	3/16	3/16	3/8	3/8	3/8	3/8	3/8	3/8	3/8
STEEL	1/8	1/8	1/3	1/3	1/3	1/3	1/3	1/3	1/3

INSTALL NEOPRENE PLUGS AFTER ALL WELDING HAS BEEN COMPLETED. DRILL 3/16" DIAMETER HOLE THROUGH CENTER OF WELDED CONNECTION. COAT 3/32" DIA. NEOPRENE PLUG WITH COLD VULCANIZING CEMENT AND DRAW THROUGH 3/16" OPENING.



- NOTES:**
- CONTRACTOR MUST VERIFY ALL DIMENSIONS PRIOR TO FABRICATION.
 - T = TONGUE END OF SR 2A.
G = GROOVE END OF SR 2A.
 - ANCHOR BOLTS WILL INITIALLY BE TORQUED TO 40 FT/LBS. AND RETORQUED TO 40 FT/LBS. ONE HOUR FOLLOWING INSTALLATION.
 - AFTER BOLTS HAVE BEEN RETORQUED, FILL BOLT CAVITIES TO THE TOP IN ROADWAY PIECES ONLY, WITH BOLT CAVITY SEALANT.
 - IN VERTICAL CURB PIECES, APPLY ARON ALPHA TO UPPER 1/2" OF BOLT CAVITY WALL AND CAP PLUG RETAINER LIP, SNAP PLUG IN PLACE AND WIPE OFF EXCESS ARON ALPHA.
 - * DENOTES DIMENSION OF PIECE TO BE CUT IN FIELD.
 - SEE SHEET A-994-4 FOR SR 2A DETAILS.

STATE: KANSAS
CITY: WICHITA
PROJECT: LINCOLN STREET BRIDGE
JOINT TYPE: SR 2A
JOINT LOCATION: PIER 9, WEST BOUND LANE
JOINTS REQ'D.: 1

NO.		DATE		DESCRIPTION		NAME	
1		5/2/11		AS PER WILSON AND COMPANY		T.P.P.	
2		4/20/11		AS PER WILSON AND COMPANY		T.P.P.	
3		4/1/11		AS PER WILSON AND COMPANY		T.P.P.	
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