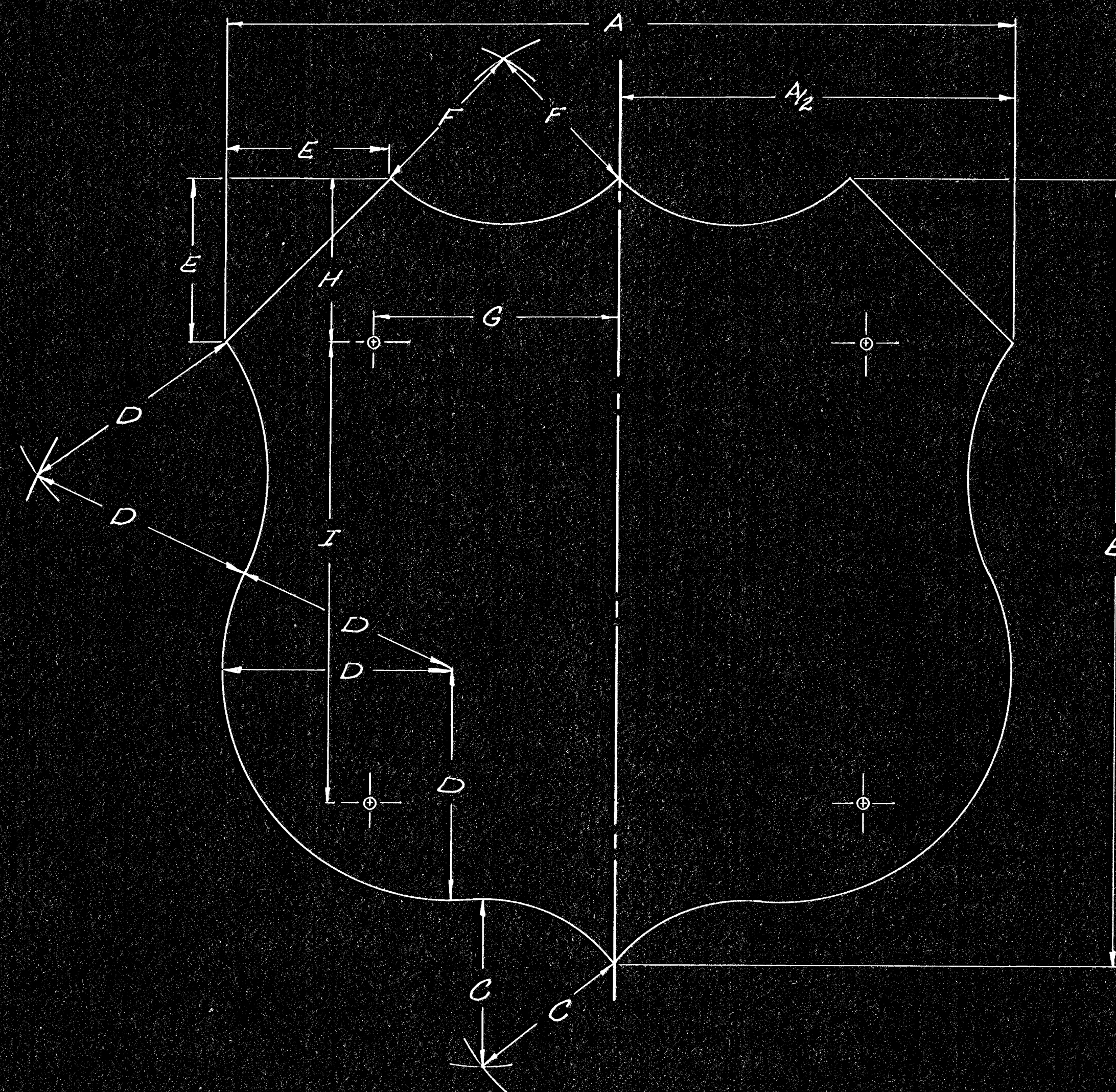


PROJ. NO. (BC) 96-87 K-044-1(28) PTS. I & II



Note:
Aluminum Sign Blanks to be
ASTM B-209
Alloy 6061-T6 or Alloy 5154-H38
All holes to be $\frac{3}{8}$ " in diameter.

<i>Size</i>	<i>A</i>	<i>A/2</i>	<i>B</i>	<i>C</i>	<i>D</i>	<i>E</i>	<i>F</i>	<i>G</i>	<i>H</i>	<i>I</i>	<i>Sheet Thickness</i>
24" x 24"	24"	12"	24"	5"	7"	5"	5"	7 1/2"	5"	14"	0.080"
36" x 36"	36"	18"	36"	7 1/2"	10 1/2"	5"	7 1/2"	11 1/4"	9"	18"	0.100"

<i>Size</i>	<i>A</i>	<i>A</i> ₂	<i>B</i>	<i>C</i>	<i>D</i>	<i>E</i>	<i>F</i>	<i>G</i>	<i>H</i>	<i>I</i>	<i>Spec. Thickness</i>
30" 24"	30"	15"	24"	5"	7"	5"	9"	9½"	5"	14"	0.080
45" 36"	45"	22½"	36"	7½"	10½"	7½"	13½"	12½"	9"	18"	0.100

3				
2				
1				
NO.	DATE	REVISIONS	BY	APP.

KANSAS DEPARTMENT OF TRANSPORTATION

Design Details For

2 and 3 Digit US Shield

(Removable Legend)

SHEET NO. <u>40 of 143</u>	SCALE	APP'D <i>W. H. W.</i>	
DESIGNED <i>H. H.</i>	DETAILS <i>H. H.</i>	QUANTITIES	TRAFFIC
DESIGN CK. <i>W.</i>	DETAIL CK. <i>W.</i>	QUAN. CK.	TRACE CK.