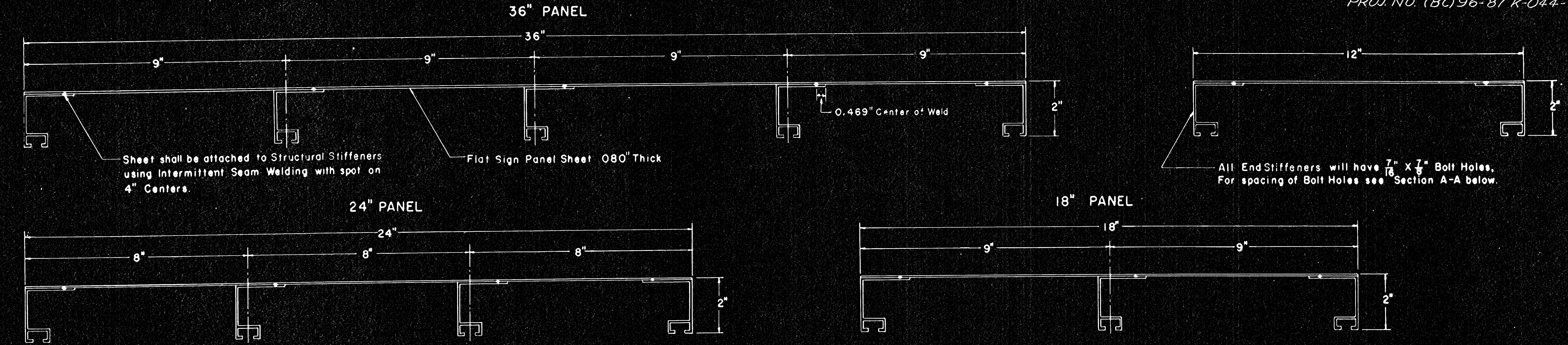
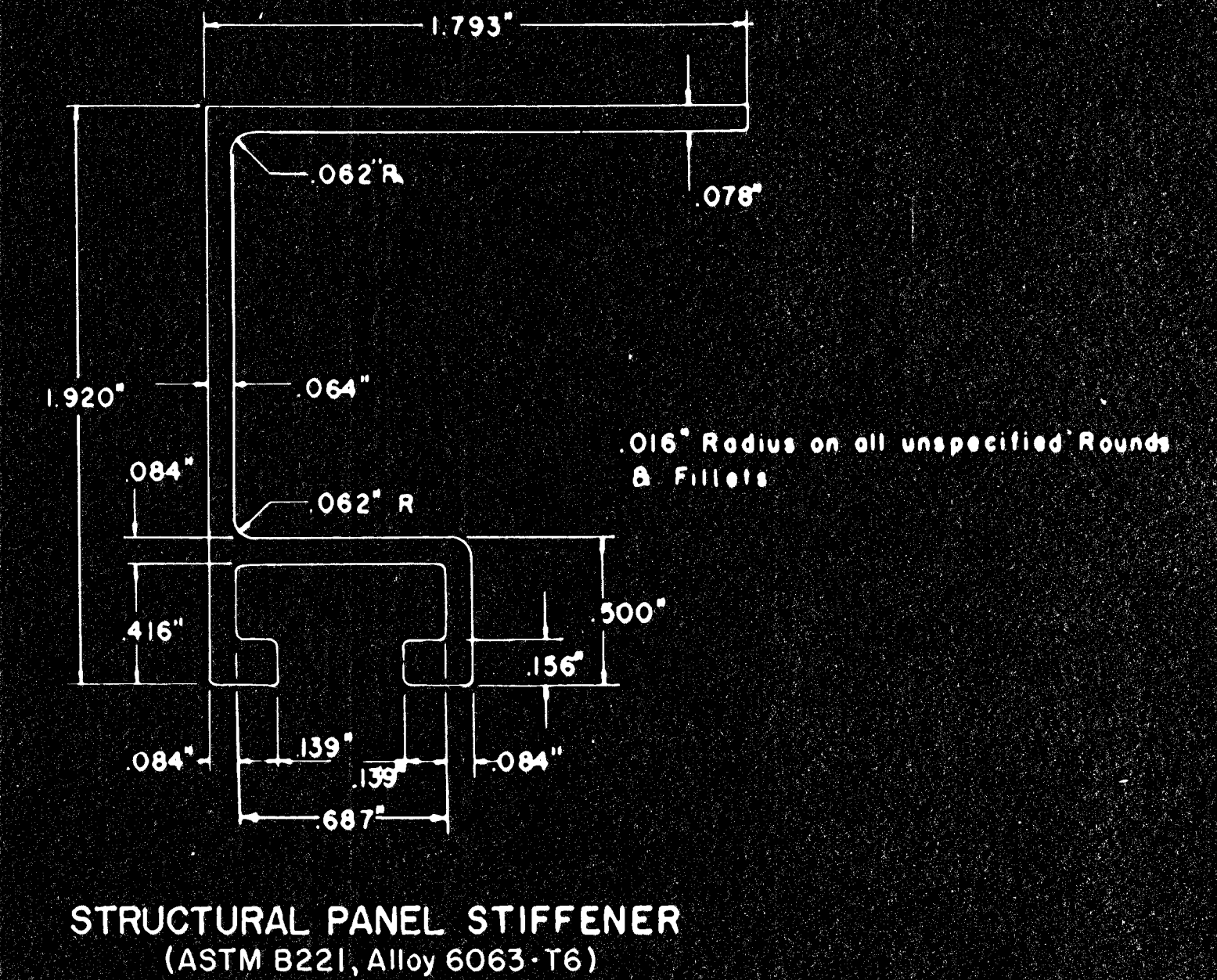
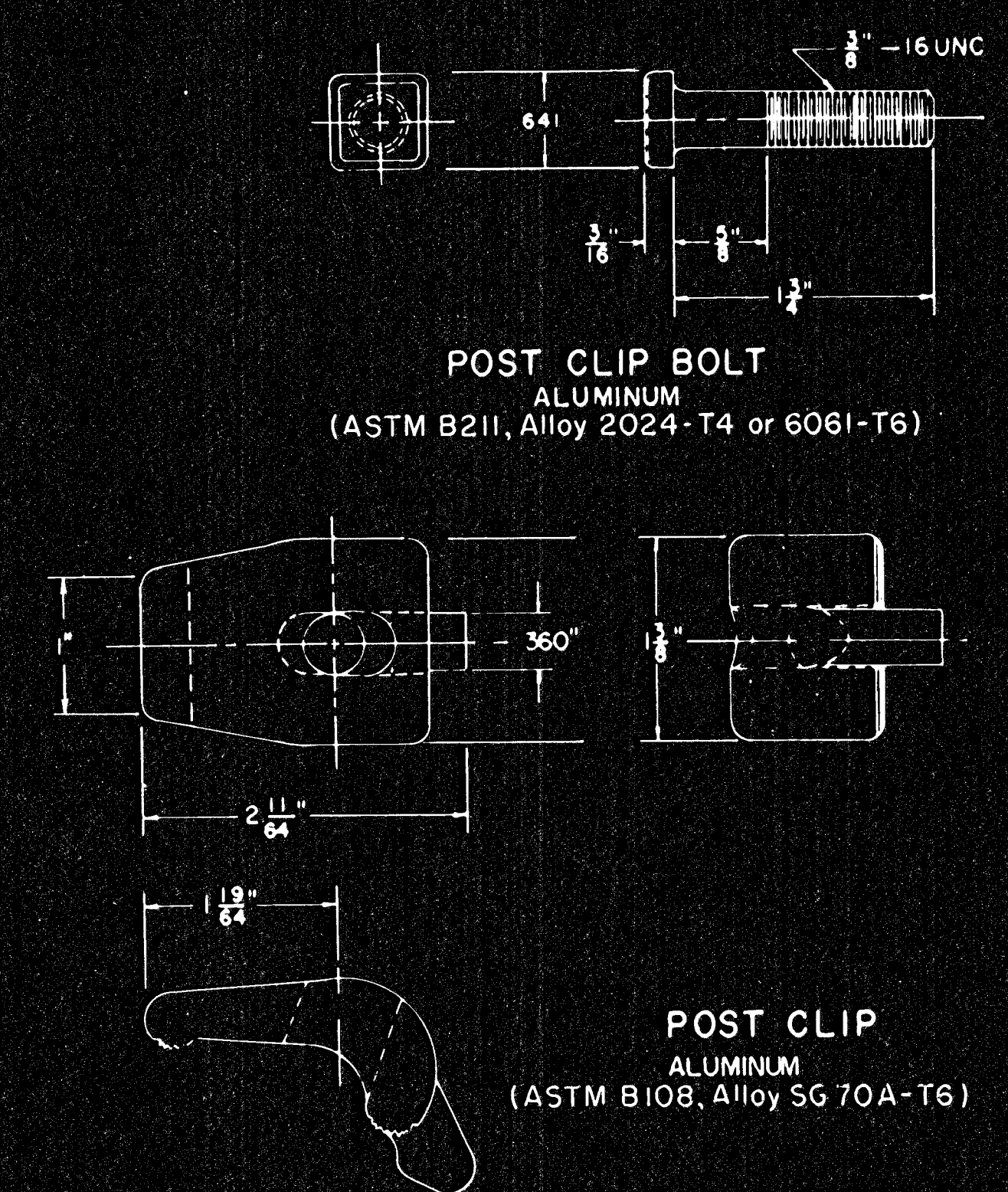
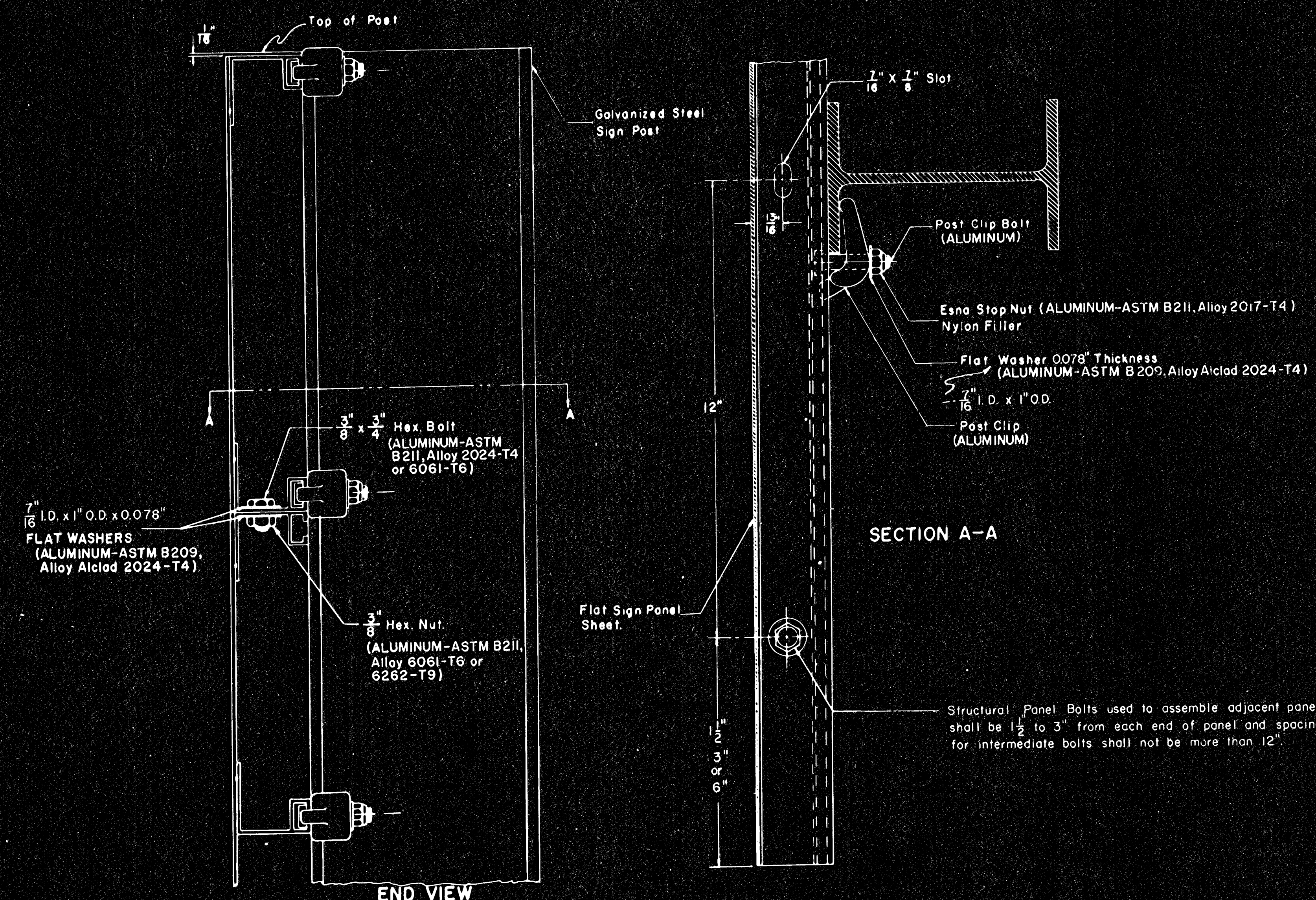


FHWA REGION NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
7	KANSAS		1978	63	143

PROJ. NO. (BC)96-87 K-044-1(28) P.T'S I & II



STRUCTURAL SIGN PANEL WIDTHS
(STRUCTURAL PANEL-ALUMINUM ASTM B209, ALLOY 3003-H18)



STRUCTURAL PANEL STIFFENER
(ASTM B221, Alloy 6063-T6)

- NOTE: (STRUCTURAL PANEL TOLERANCE)
1. Gap between two adjacent panels shall not exceed $\frac{1}{16}$ inch.
 2. Allowable lateral bow in panel shall not exceed $\pm \frac{1}{8}$ inch.
 3. Length of panel shall not exceed $\pm \frac{1}{8}$ inch from specified length.
 4. Allowable mismatch of edge of sheet and extrusion shall not exceed $\pm \frac{1}{32}$ inch.

SCALE
2" = 1"
1" = 1"
6" = 1'-0"

NO.	DATE	REVISIONS	BY	APP. B
1	4-11-74	CHANGE SIZE OF WASHER	LT	AFT
2	9-25-68	CHANGE SIZE OF WASHER	G.M.	AFT
3	12-15-68	END VIEW "FLAT WASHER, O.D. DIM C-4"	E.V.	JFB

KANSAS DEPARTMENT OF TRANSPORTATION
FABRICATION & ASSEMBLY
DETAILS FOR
STRUCTURAL SIGN PANEL

SHEET NO. 63 OF 143 SCALE: APP. B: [Signature]
DESIGNED: JFB DETAILED: MWW QUANTITIES: [Blank]
DESIGN: CE JFB DETAIL: CE JFB QUAN: CE [Blank] TRACE: CE [Blank]