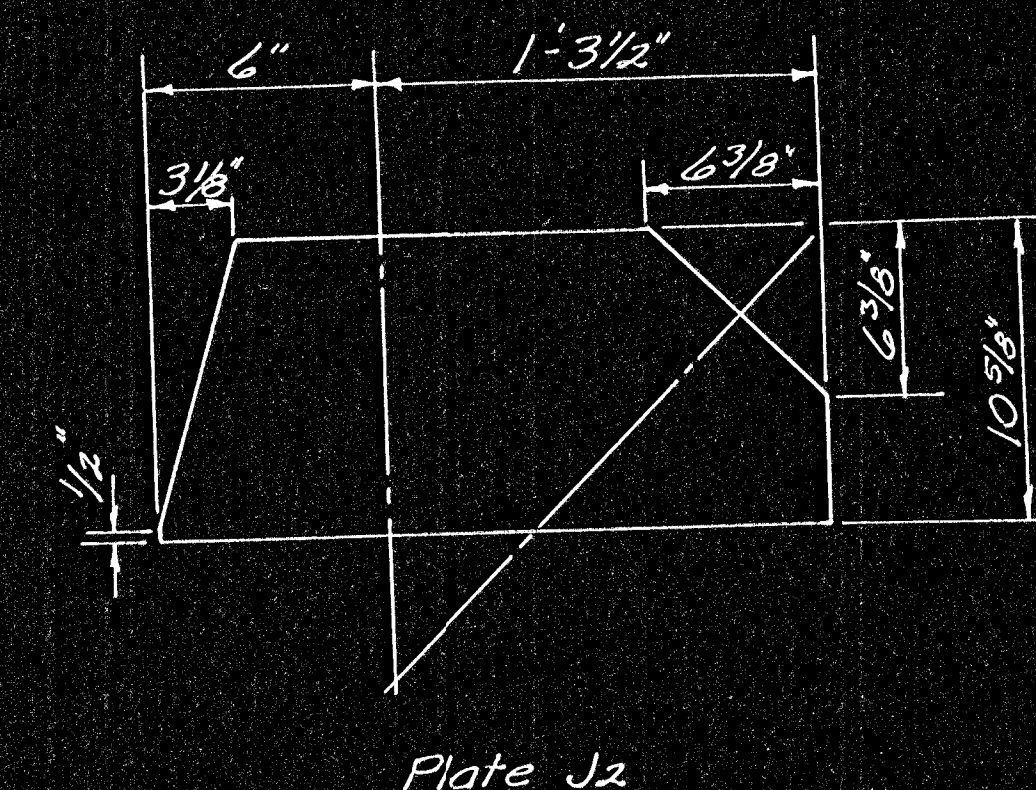
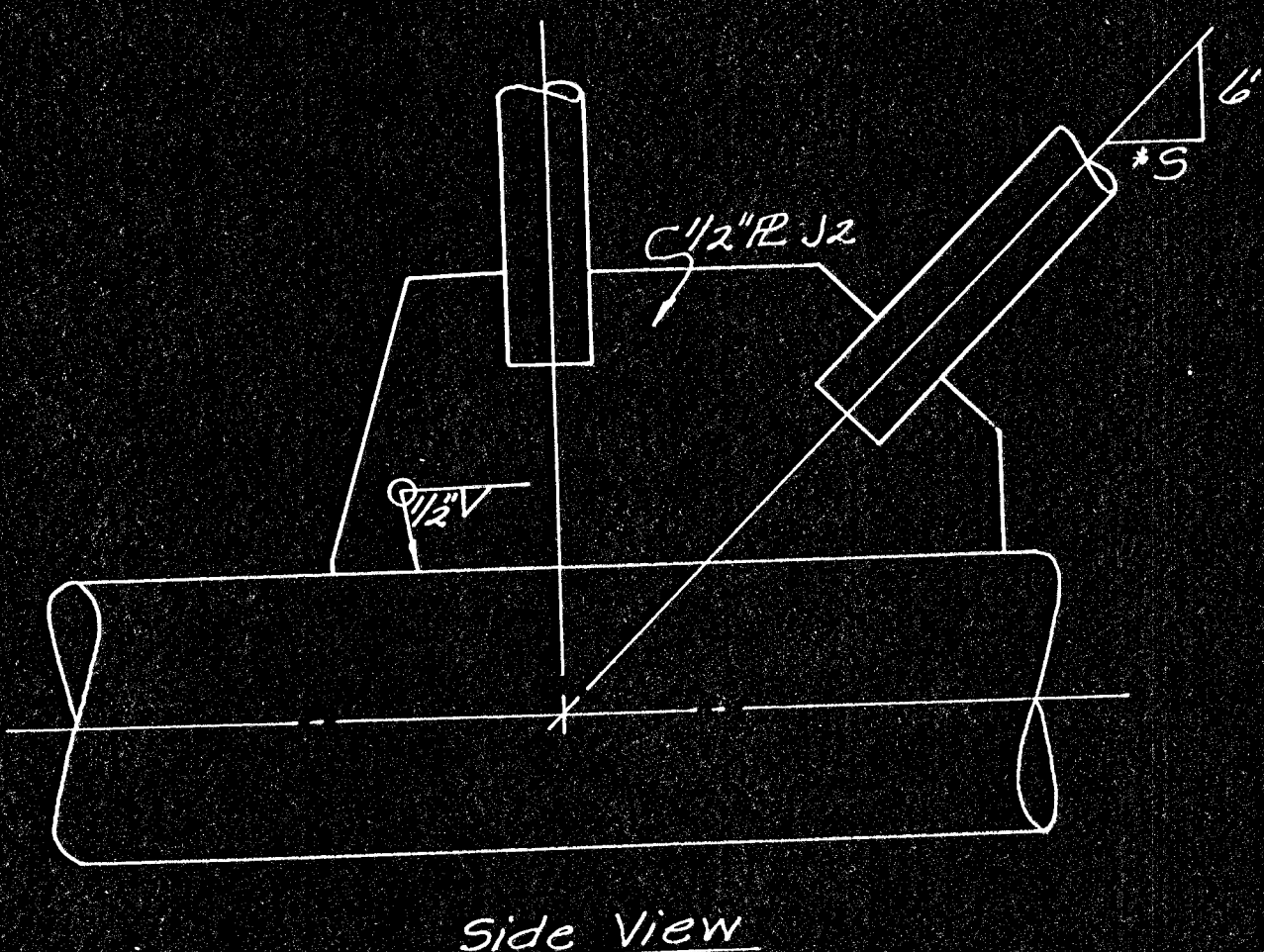
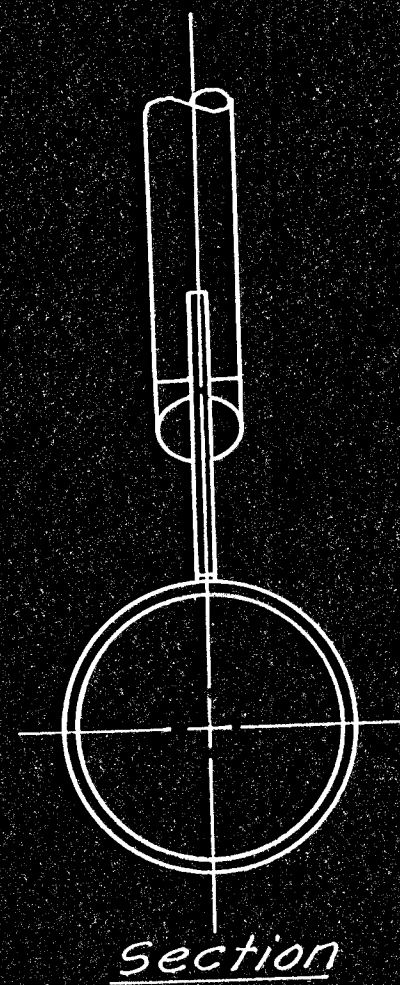
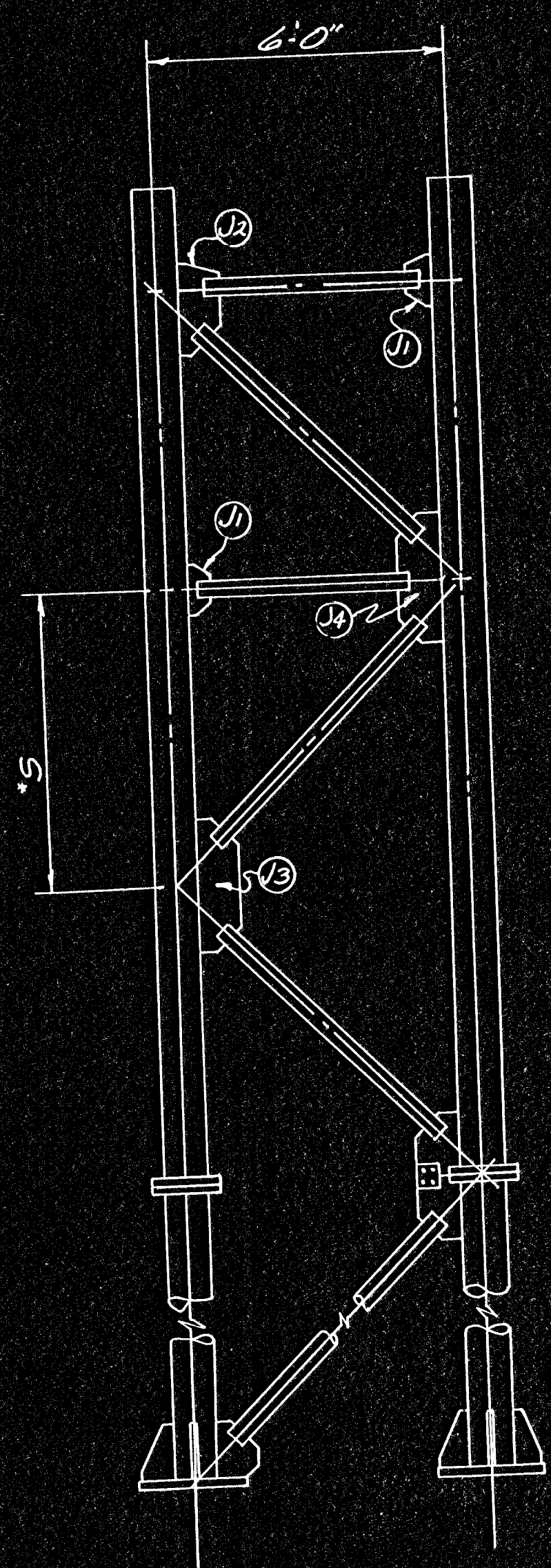
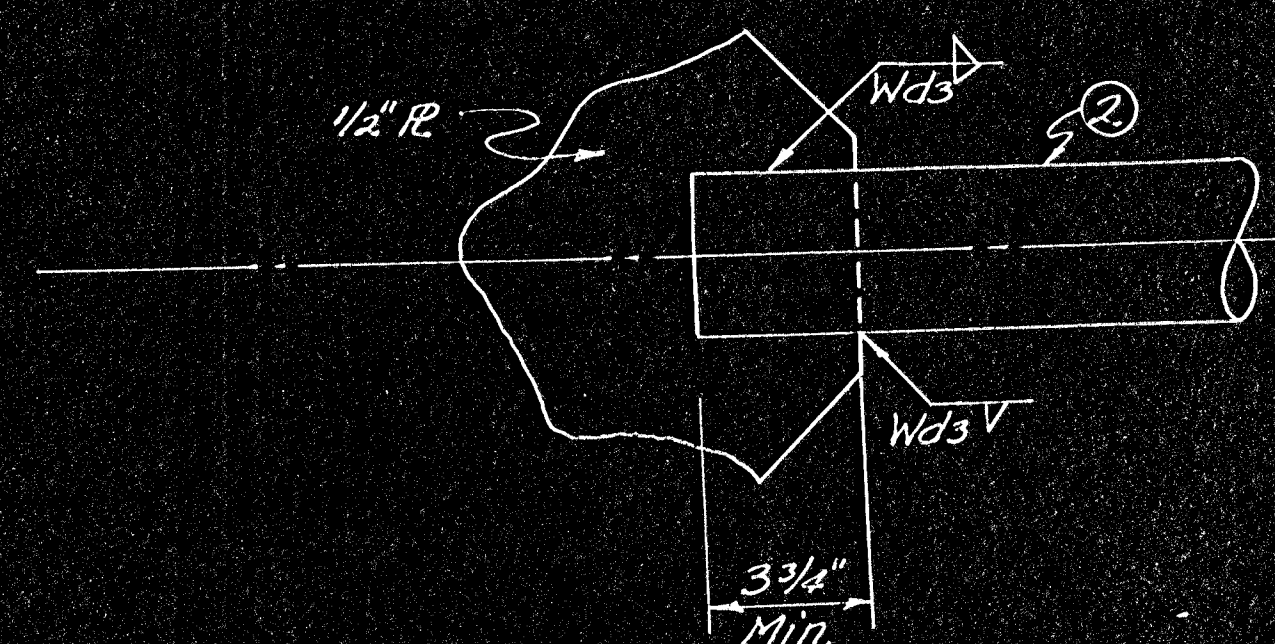
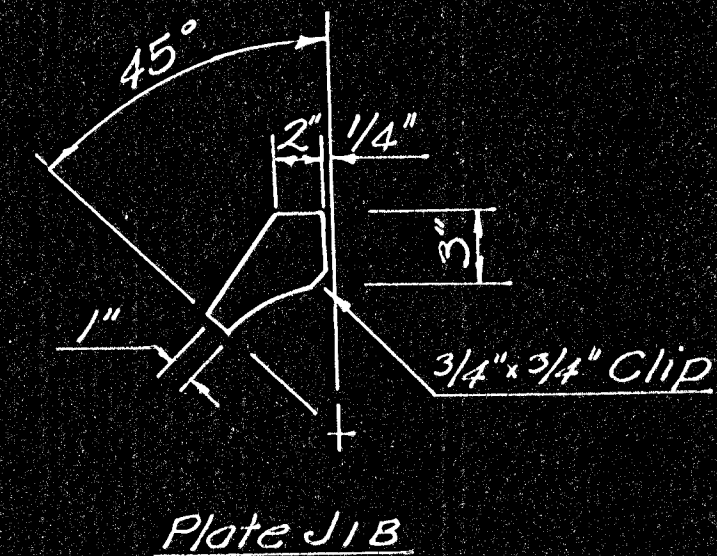
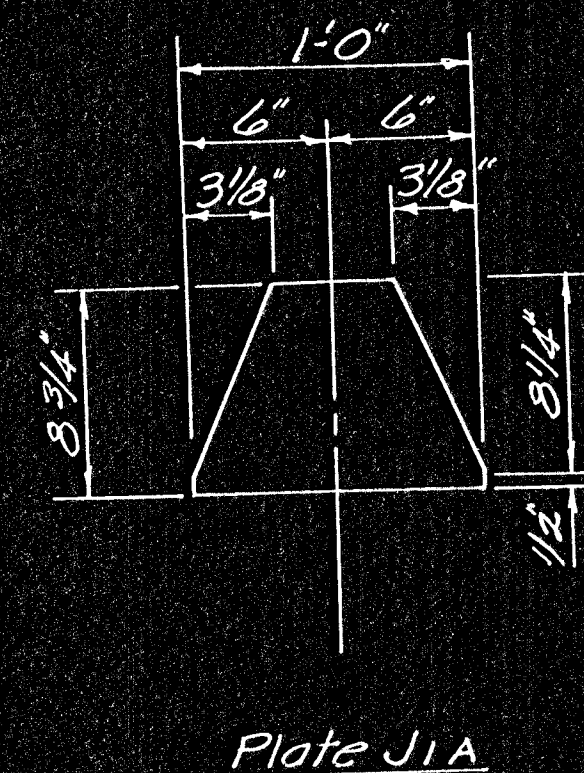
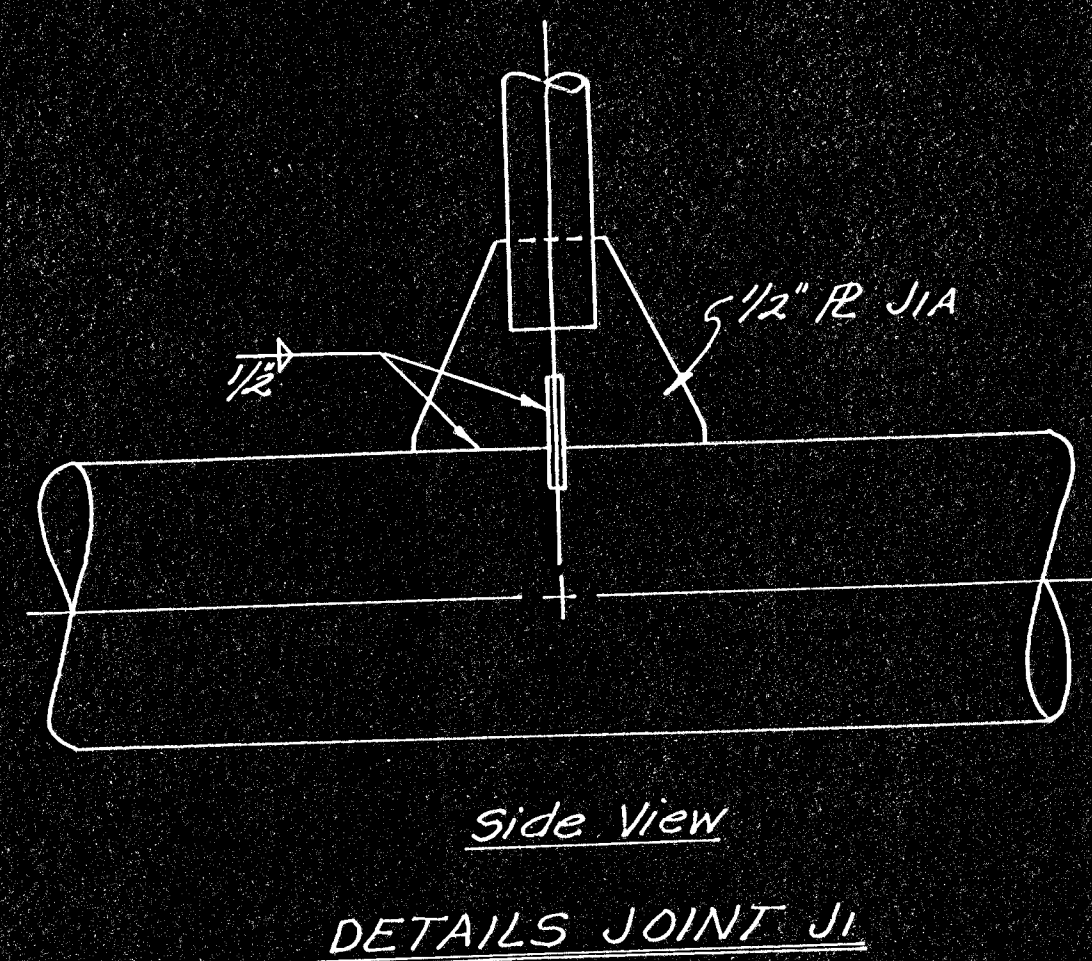
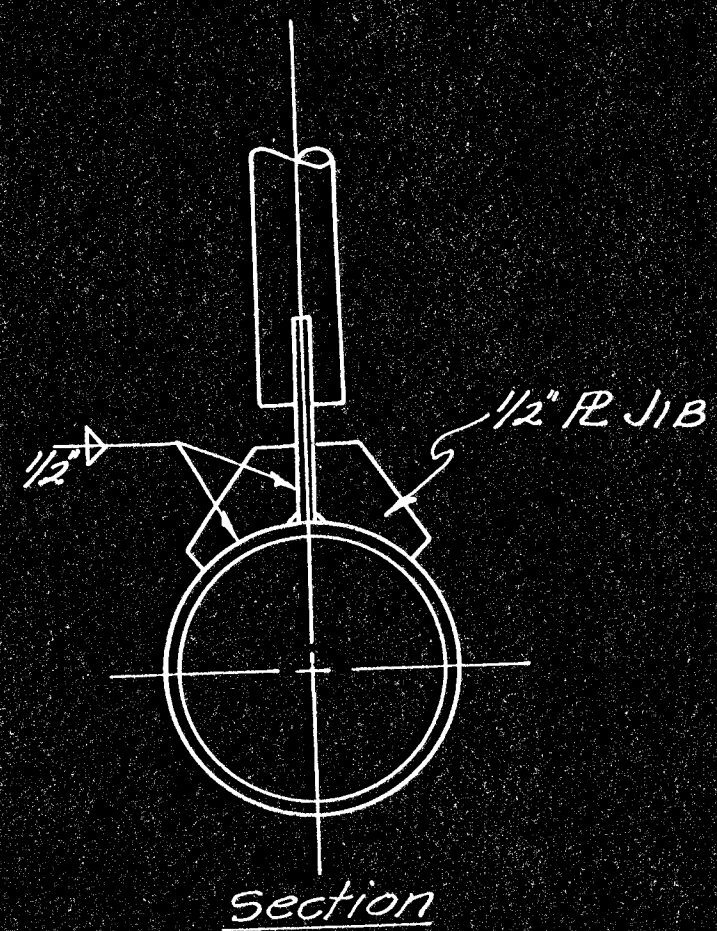
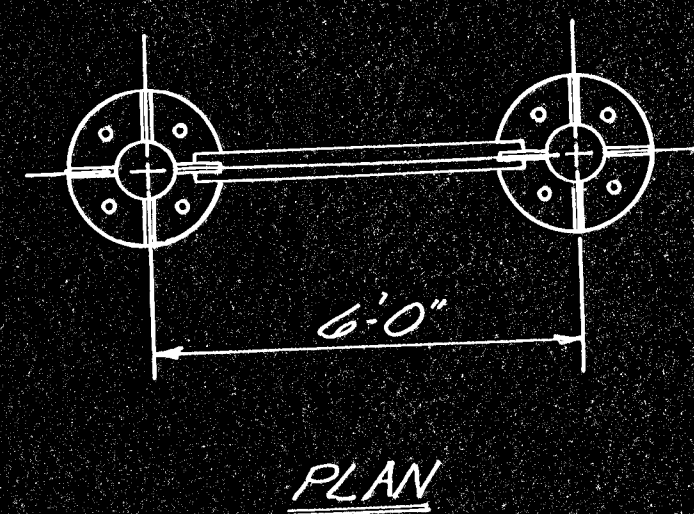
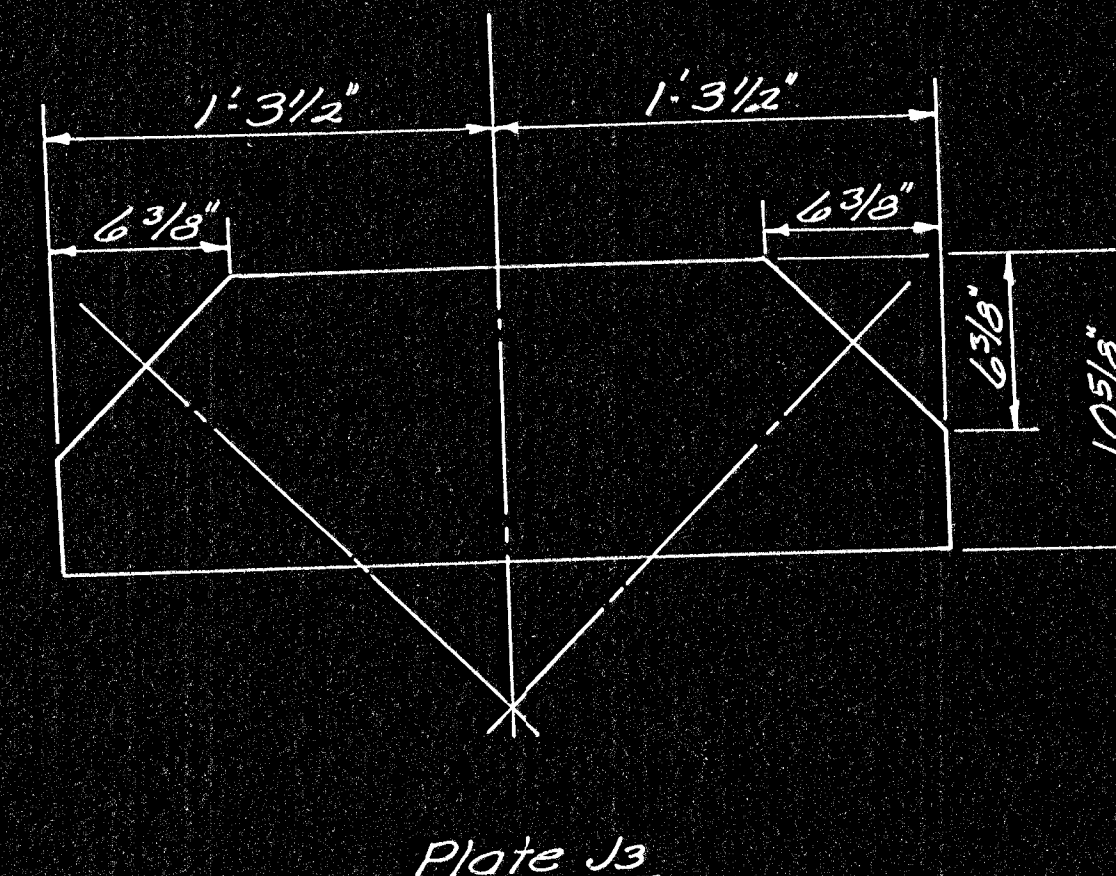
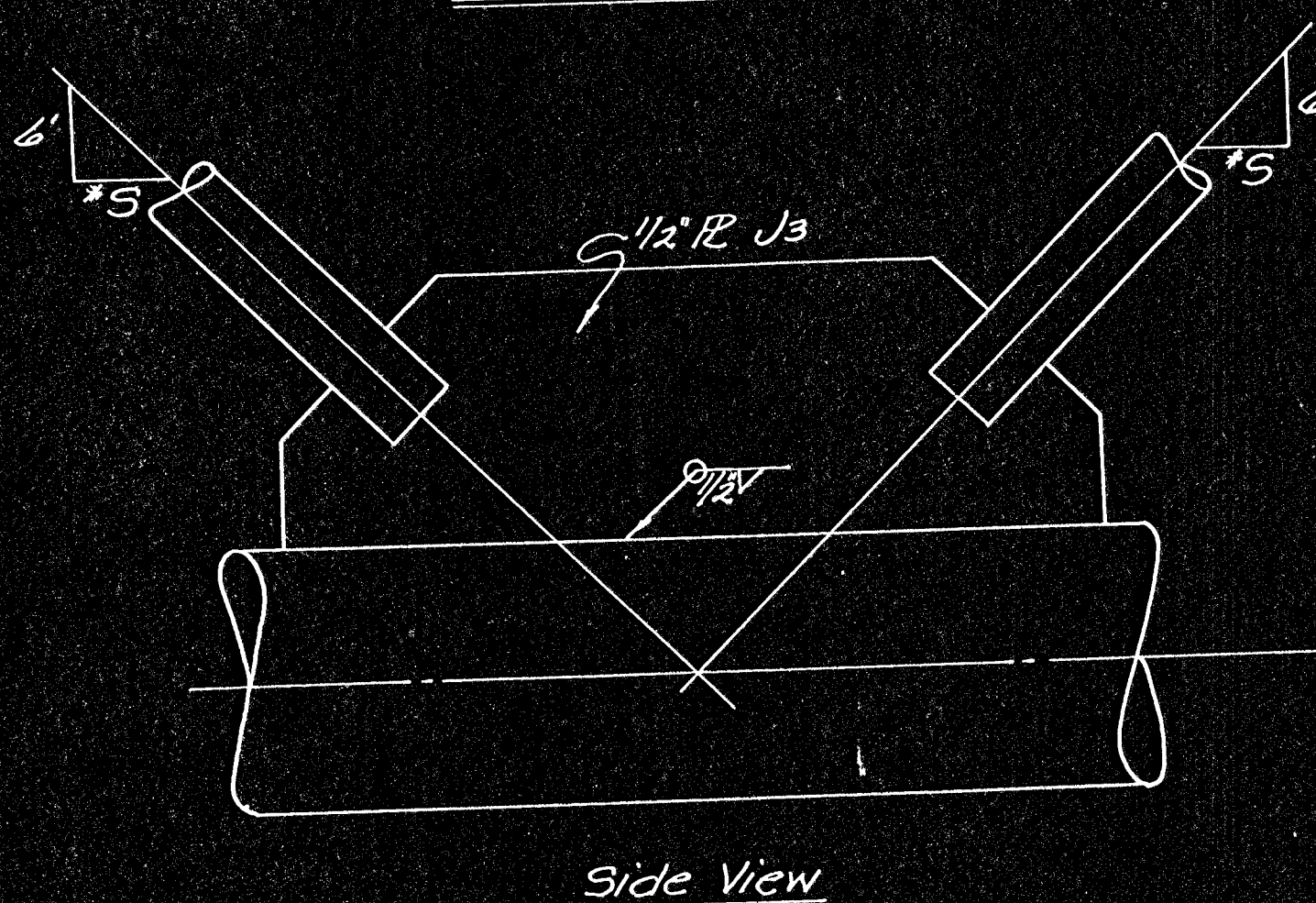
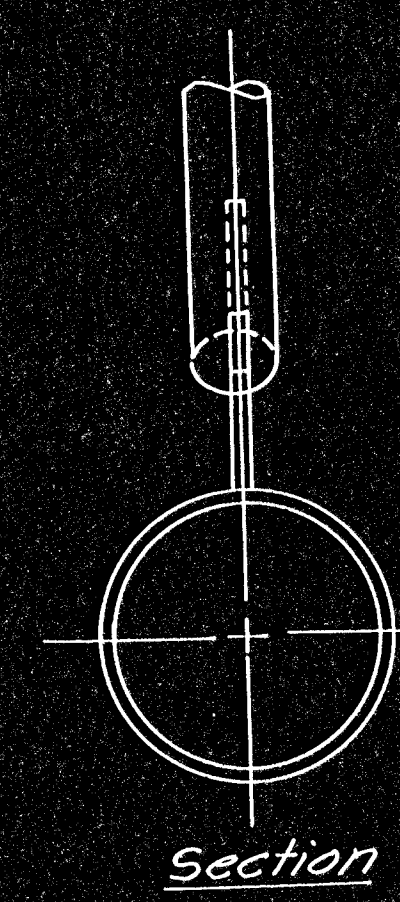




Member	Fillet
② wall	weld
thickness	size welds
0.120	1/4"
0.231	3/16"
0.337	5/8"

* See Construction Layout for wall thickness and "S".



Note: Joint J4 is identical to J3 except has additional member (see ELEVATION)

DETAILS JOINT J3

NO.	DATE	REVISIONS	BY	APP'D
3				
2				
1				

DEPARTMENT OF TRANSPORTATION-KANSAS
STANDARD STRUCTURAL SIGN SUPPORTS
SPAN TYPE OVERHEAD
ALUMINUM END SUPPORT
JOINT DETAILS

8-75

SHEET NO. 123 OF 143	SCALE	APP'D
DESIGNED: RDM	DETAILED: DDP	QUANTITIES: RBA
DESIGN CK: RDM	DETAIL CK: RDM	TRACE CK: BEM