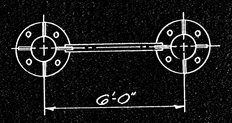
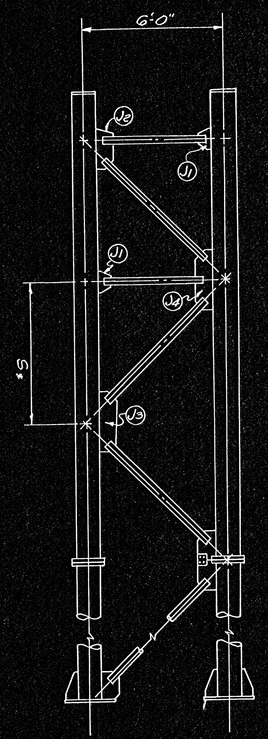
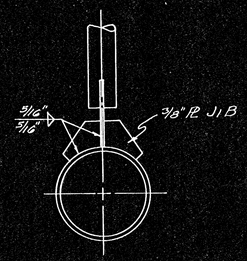
FWHA REGION NO.	STATE	PROJECT NO.	YEAR	SHEET NO.	TOTAL SHEETS
7	KANSAS	(BC)96-87-K044-1(28)	1978	131	143



PLAN



ELEVATION



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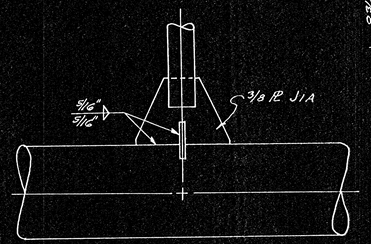


Side View

DETAILS JOINT J1

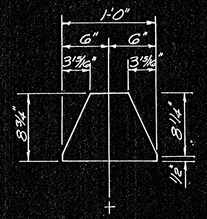


Plate J1A

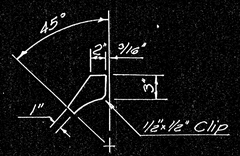
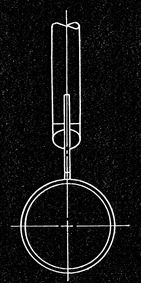


Plate J1B



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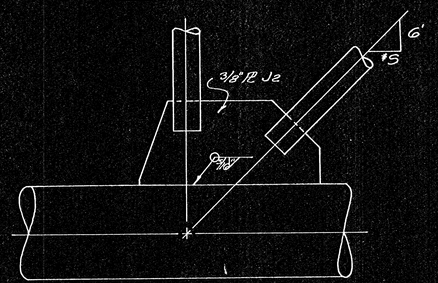


Side View

DETAILS JOINT J2

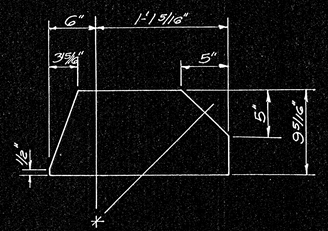
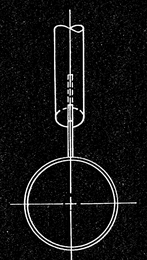


Plate J2



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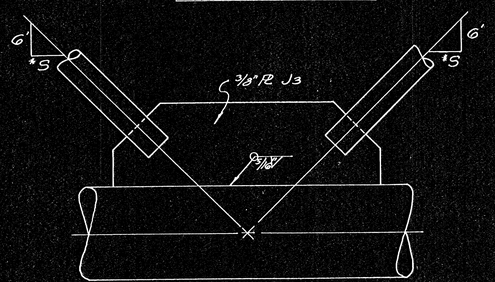


Side View

DETAILS JOINT J3

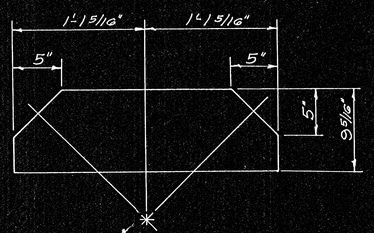
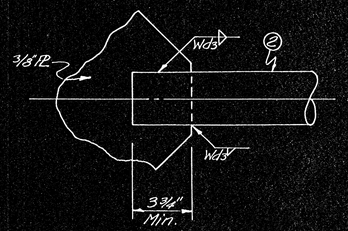


Plate J3

Note: Joint J4 is identical to J3 except has additional member (see ELEVATION)



TYPICAL WELDED JOINT

Member ② wall thickness	Fillet weld size Wld's
0.125	3/16"
0.216	1/4"
0.300	5/16"

*See Construction Layout for wall thickness and "S"

NO.	DATE	REVISIONS	BY	APP'D
3				
2				
1				

DEPARTMENT OF TRANSPORTATION - KANSAS

STANDARD STRUCTURAL SIGN SUPPORTS

SPAN TYPE OVERHEAD

STEEL END SUPPORT

JOINT DETAILS

8-75

SHEET NO. 131 OF 143	SCALE		APP'D		
DESIGNED BPM	DETAILED KEM		QUANTITIES	TRACED RAA	
DESIGN CK. RDH	DETAIL CK. RDH		QUAN. CK.	TRACE CK. BPM	