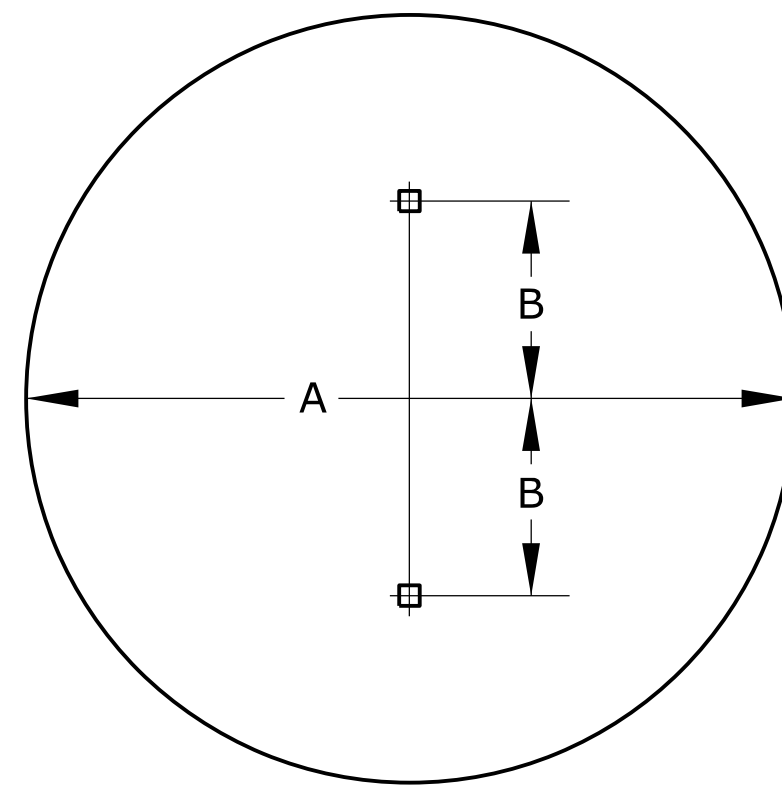
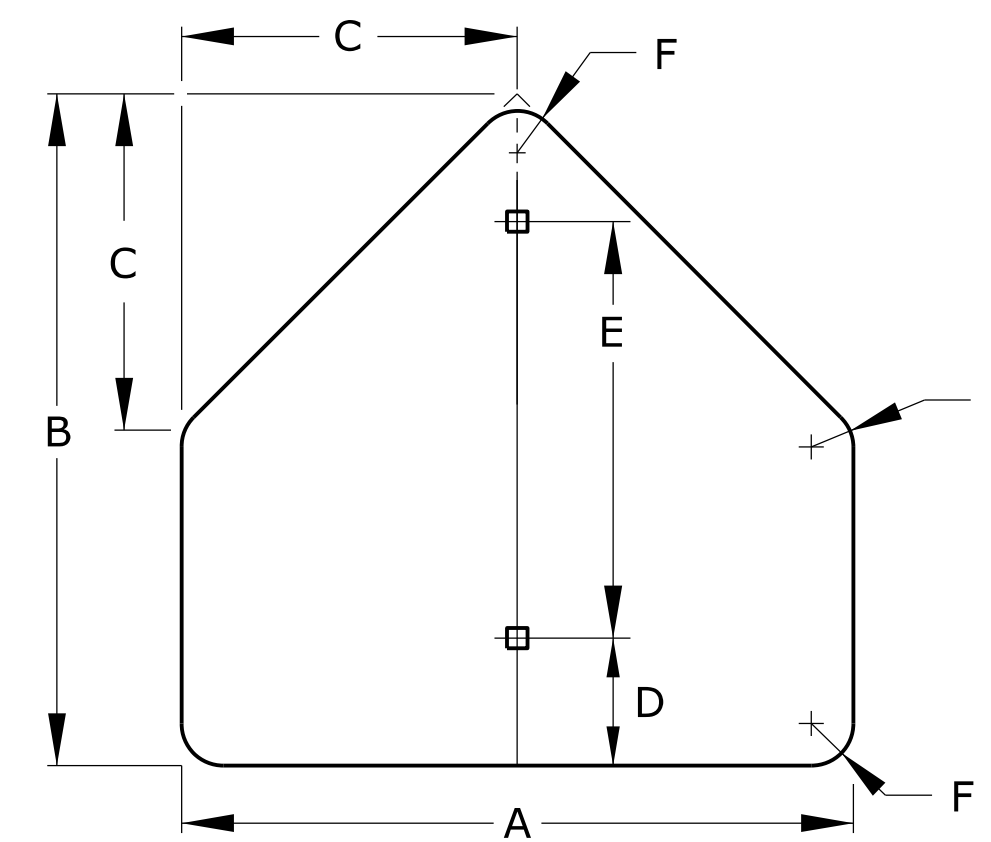


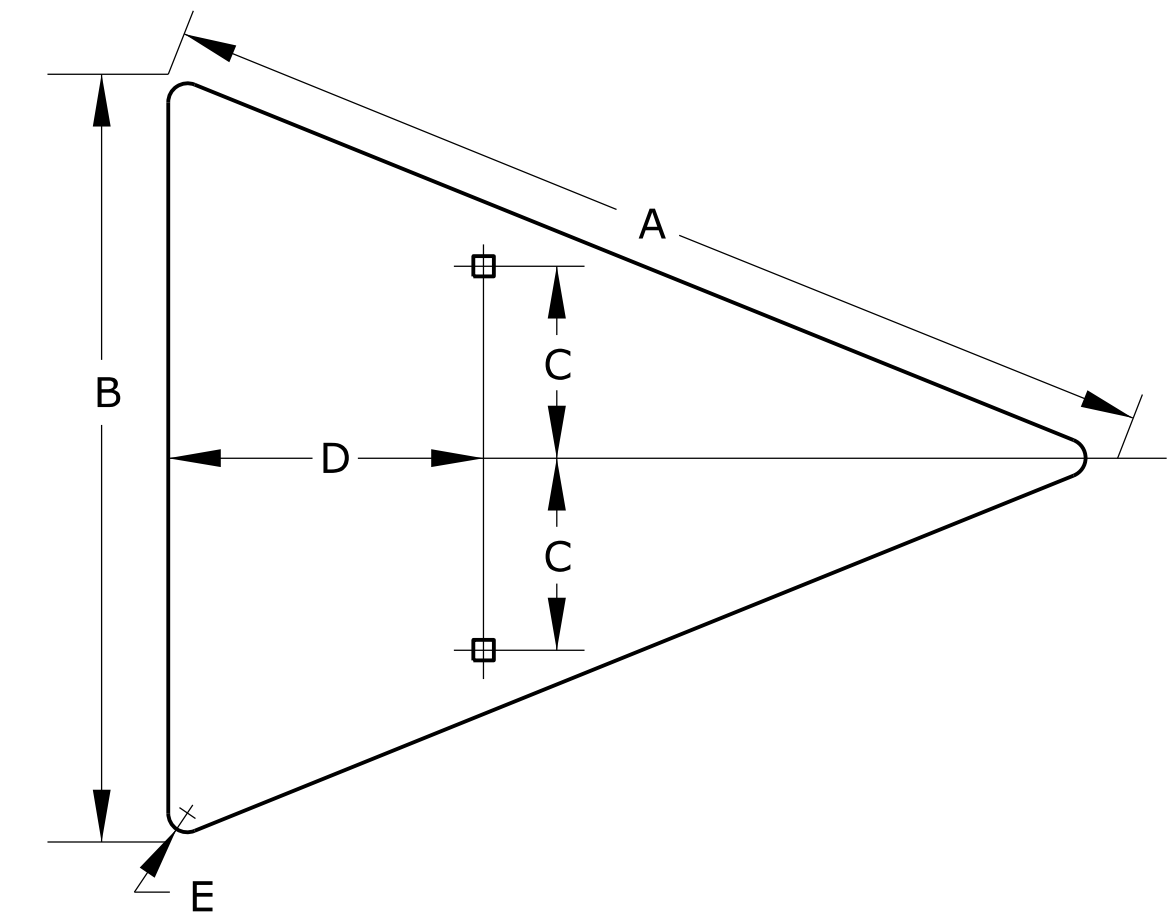
SIGN SIZE	A	B	C	T	AREA
6 X 6	6	6	3	0.063	0.25



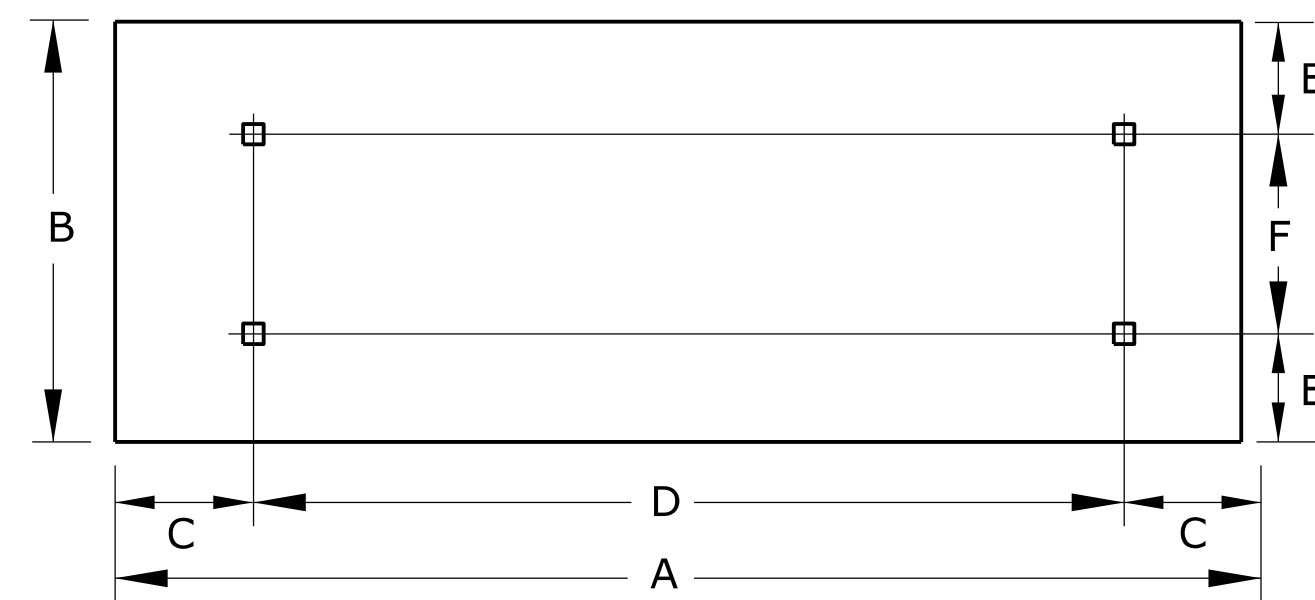
SIGN SIZE	A	B	T	AREA
36 DIA	36	12	0.080	7.07



SIGN SIZE	A	B	C	D	E	F	T	AREA
30 X 30	30	30	15	3	24	48	0.080	4.69
36 X 36	36	36	18	6	24	2 1/4	0.080	6.75

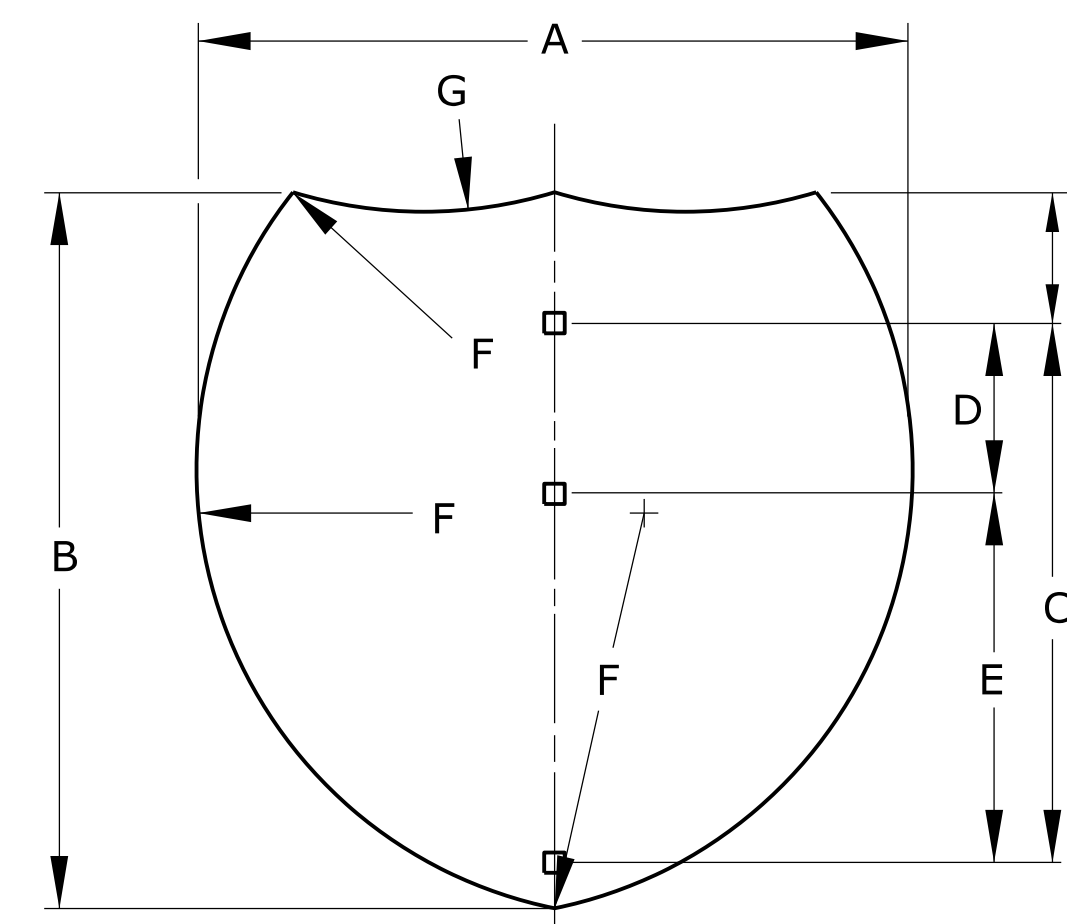


SIGN SIZE	A	B	C	D	E	T	AREA
48 X 36	48	36	9	14 3/4	2 1/4	0.125	5.56



SIGN SIZE	A	B	C	D*	E	F	T	AREA
102 X 18	102	18	3	13 HOLES @ 8" SPACING	3	12	0.100	12.75

\* 3/8" DIA. HOLES



INDEPENDENT USE

DIMENSIONS										
SIZE	A	B	C	D	E	F	G	H	T	AREA
24 X 24	24	24	18	-	-	15	15	3	0.080	3.20
36 X 36	36	36	30	12	18	22.5	22.5	3	0.080	7.20
30 X 24	30	24	18	-	-	17	24	3	0.080	3.99
45 X 36	45	36	30	12	18	25.5	36	3	0.100	8.99

NOTES:  
ALL HOLES ARE 3/8" SQUARE, UNLESS OTHERWISE NOTED.  
THE DIMENSION "T" IS THE THICKNESS OF THE ALUMINUM BLANK.

ALL DIMENSIONS ARE IN INCHES.

NO.	DATE	REVISIONS	BY	APPD

KANSAS DEPARTMENT OF TRANSPORTATION

SIGN BLANK DETAILS FOR  
FLAT SHEET SIGNS

TE509 7/1/03

FHWA APPROVAL	7/22/2003	APPD	Steven A. Buckley
DESIGNED	D.D.G.   DETAILED	A.A.D.   QUANTITIES	TRACED
DESIGN CK.	S.A.B.   DETAIL CK.	D.D.G.   QUAN. CK.	TRACE CK.