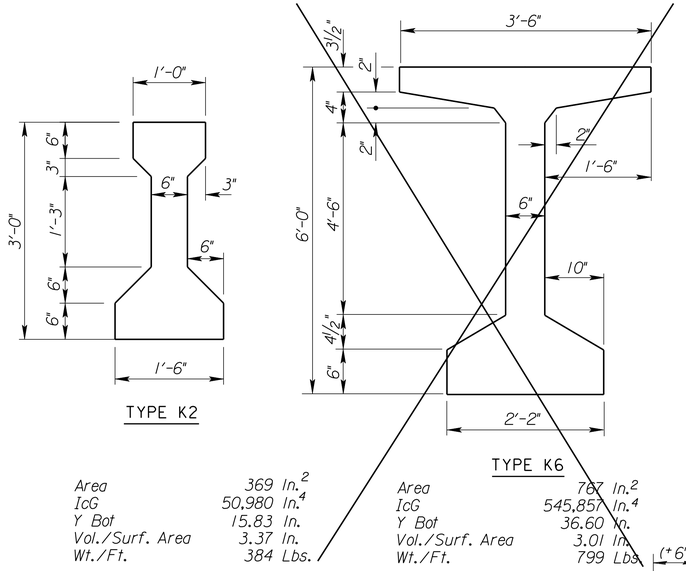
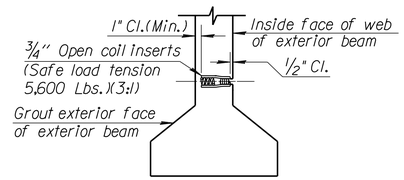
STATE	PROJECT NO.	YEAR	SHEET NO.	TOTAL SHEETS
KANSAS	TE-0284-01	2007	22	47

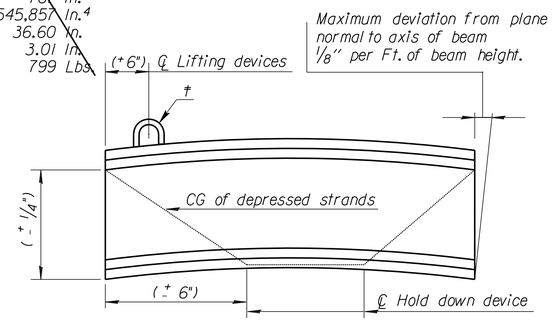


Area	369 In.^{2}	Area	767 In.^{2}
IcG	50,980 In.^{4}	IcG	545,857 In.^{4}
Y Bot	15.83 In.	Y Bot	36.60 In.
Vol./Surf. Area	3.37 In.	Vol./Surf. Area	3.01 In.
Wt./Ft.	384 Lbs.	Wt./Ft.	799 Lbs.

TYPICAL BEAM SECTIONS



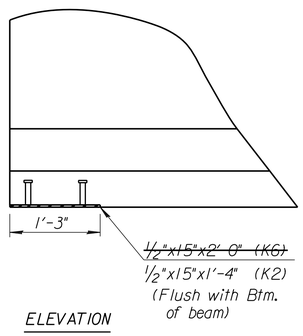
DETAIL OF COIL INSERT
(See Beam Detail sheet for locations)



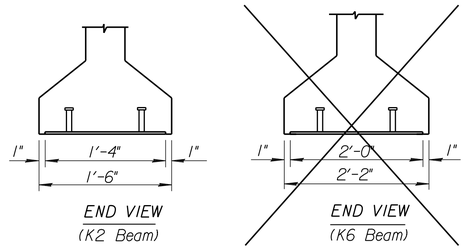
ELEVATION

Note: Dimensions shown in parentheses are tolerances only.

CG= Center of Gravity



ELEVATION

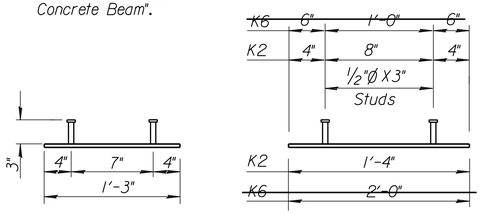


Note: Stud welding will be in accordance with the latest edition of AWS D1.1.

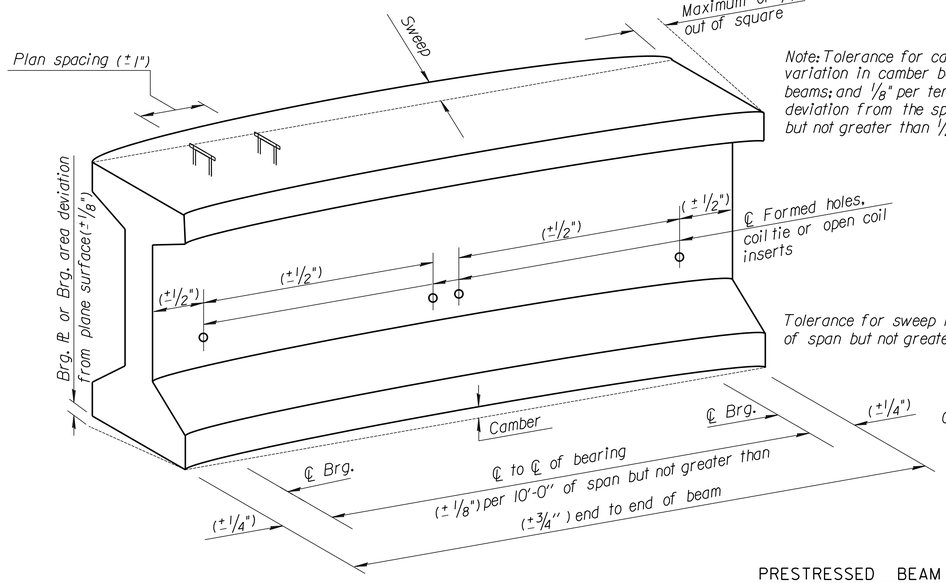
Use plate conforming to the requirements of ASTM A709 Grade 36. The stud anchors will be made of material as specified for Shear Connector Studs in the KDOT Specifications.

The exposed surface of the bearing plates shall be galvanized.

All work and material to install the bearing plates shall be subsidiary to the bid item "Prestressed Concrete Beam".



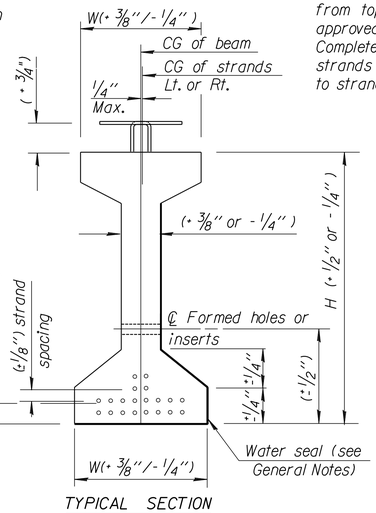
BEARING PLATE DETAILS



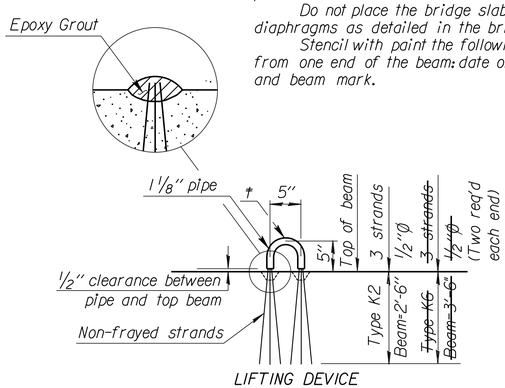
PRESTRESSED BEAM FABRICATION TOLERANCES

Note: Tolerance for camber is 1" maximum variation in camber between adjacent beams; and ⅛" per ten feet of span deviation from the specified camber but not greater than ½" deviation.

† Remove lifting device within ½" from top of beam. Coat area with approved epoxy bonding agent. Completely cover remaining exposed strands and fill depressions adjacent to strands with approved epoxy grout.



TYPICAL SECTION



LIFTING DEVICE

GENERAL NOTES

Fabricate the precast prestressed beams in accordance with the KDOT Specifications. Submit shop drawings in accordance with the KDOT Specifications except nine sets are required.

Use air entrained concrete. The KDOT Materials Section shall approve the mix design. Unless otherwise shown on the plans, f'c = 6,000 psi and f'c at release = 5,000 psi.

Use reinforcing steel conforming to the requirements of ASTM A615, Grade 60. All reinforcing shall be epoxy-coated.

Use ½" nominal diameter, uncoated, seven-wire, low relaxation prestressing tendons conforming to the requirements of ASTM A416, Grade 270.

Use coil ties and bolts having an ultimate strength 50% in excess of the manufacturer's safe load. The Engineer shall approve the coil ties. All items (except the tendons) cast-in or inserted in prestressed beams shall be epoxy coated or galvanized. Show coil tie details on the shop drawings. Coil ties and bolts shall be subsidiary to the bid item, "Prestressed Concrete Beams".

Show on the shop drawings any hardware, holes or other appurtenances that are required to be incorporated into the girder to construct the girder or for any temporary works needed to construct the bridge (e.g. safety railing pockets).

After beams are in the final position, remove lifting devices. See "Lifting Device" detail below. Removal of the lifting devices, coating and grouting shall be subsidiary to the bid item: "Prestressed Concrete Beams".

Use elastomeric bearing pads conforming to the KDOT Specifications. Bearing pads and Type B expansion joint material shall be subsidiary to the bid item, "Prestressed Concrete Beams".

The beam lengths shown on the design plans are net lengths measured horizontally along the beam centerline. The beam manufacturer shall make necessary allowances for grade, and for shortening due to elastic shortening, creep and shrinkage.

The beams shall reasonably conform to the lines and dimensions shown on the design plans and be within the tolerances specified in the latest publication of AASHTO, "Tentative Standards for Prestressed Piles, Slab, I-Beams and Box Bridges and an Interim Manual for Inspection of Such Construction", except as modified by this sheet or the KDOT Specifications.

Bevel all exposed edges of beams except the tops and ends with a ¾" triangular molding or round the edges to a ¾" radius. Round the angle of intersection between the web and the flanges.

Apply an initial force of 1,000 to 3,000 pounds to each strand to take up any slack in the cables. Unless otherwise noted on the plans, apply a force of 31,000 pounds to each strand. Stress harped strands to a magnitude such that they are tensioned to 31,000 pounds after they are in position.

Strike off level and apply a wire brush or stiff broom finish to the tops of the beams. Apply the finish transverse to the length of the beam. (Note: When using precast panels for deck construction, the outside 5" on each side of the top flange shall be finished smooth with a steel trowel.) At approximately the time of initial set, brush the top of the beam transversely with a coarse wire brush to remove all laitance.

Fill trapped air holes and surface voids on the exterior face of the exterior beams with an approved concrete masonry coating. This work shall conform to KDOT Specifications. This work shall be subsidiary to the bid item, "Prestressed Concrete Beams".

Detension strands in a sequence which minimizes lateral eccentricity. Show the method and sequence of strand release on the shop drawings. Use extreme care when lifting, handling, storing and transporting beams. Use the lifting system shown or an alternate system approved by the Engineer. Keep the beam in an upright position at all times. Support the beam on bearing points positioned directly below the designated lifting points or designated bearing points.

Do not place the bridge slab before the beams are 28 days old. Pour diaphragms as detailed in the bridge plans.

Stencil with paint the following information on the webs approximately 5 feet from one end of the beam: date of concrete placement, date of strand release, and beam mark.

NO.	DATE	REVISIONS	BY	APP'D
4	1-31-06	General Note Changes & Grouting	JPJ	KFH
3	8-14-03	Editorial Revisions	RAM	KFH
2	7-1-01	Added shop drawing note	RAM	KFH
1	6-23-97	Added precast panel note	LRR	KFH

KANSAS DEPARTMENT OF TRANSPORTATION

STANDARD PRESTRESSED CONCRETE BEAM DETAILS

~~BR304~~

FHWA APPROVAL		2-23-06	APP'D		KENNETH F. HURST
DESIGNED		DETAILED	RGF	QUANTITIES	TRACED
DESIGN CK.		DETAIL CK.	LRR	QUAN.CK.	TRACE CK.

Std. Base File: br304.dgn
Plotted By: -
Plot Location: $UNIT$
File: $$$$$$$$$$DCHSPEC$$$$$$$$$$$$$
Plot Date: 10/9/2007