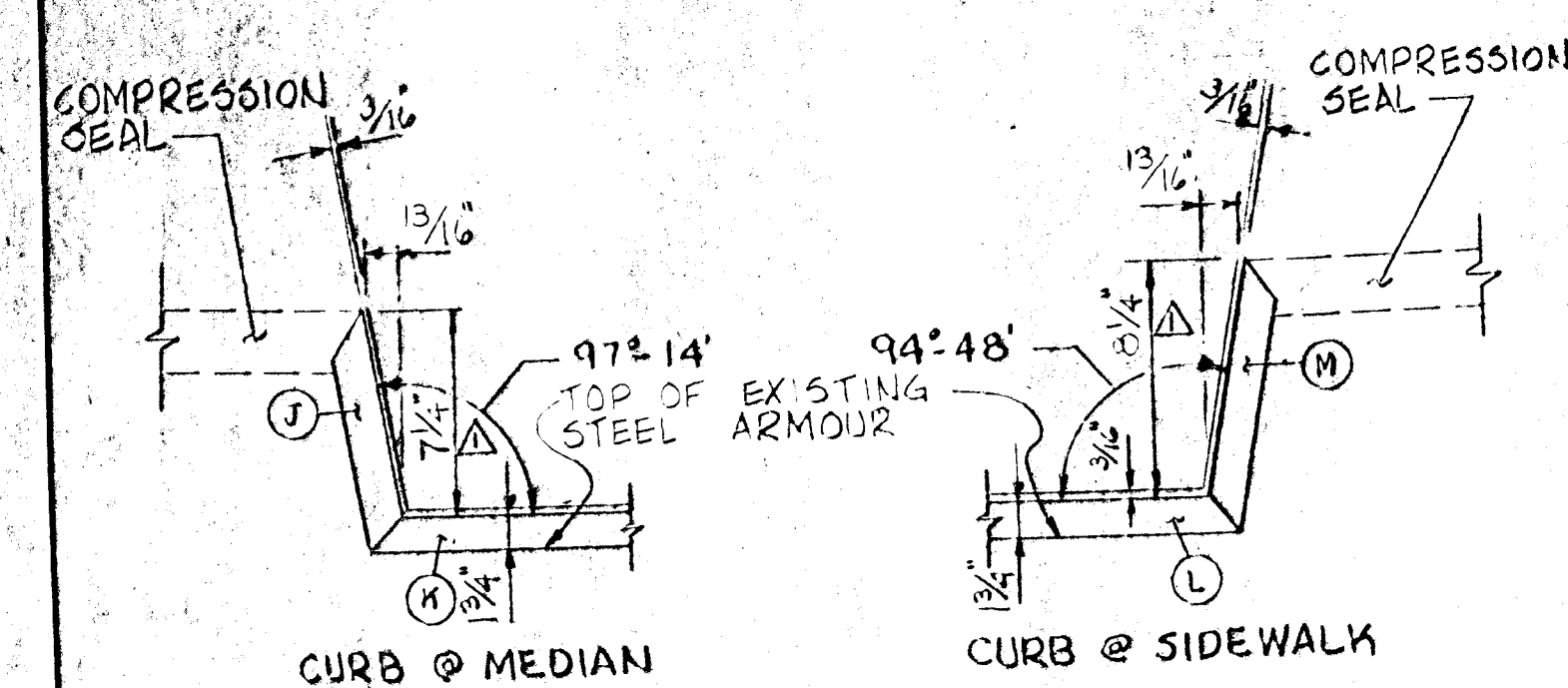
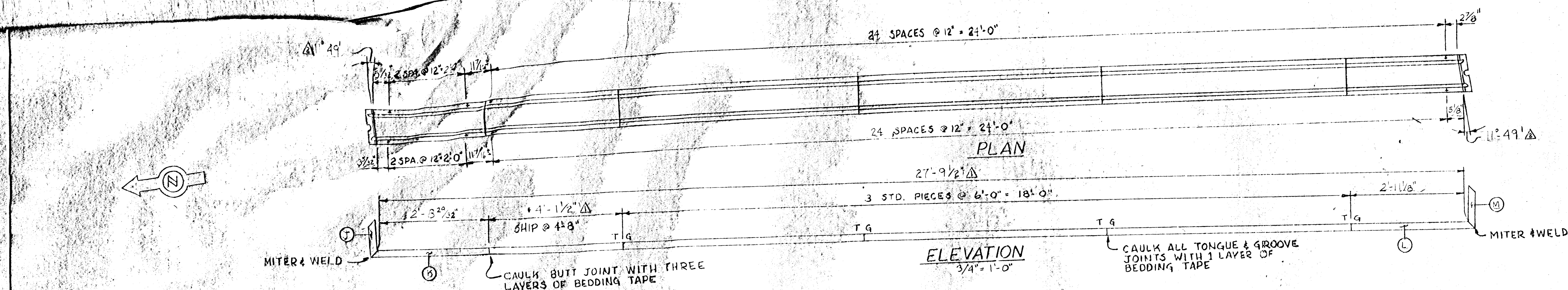
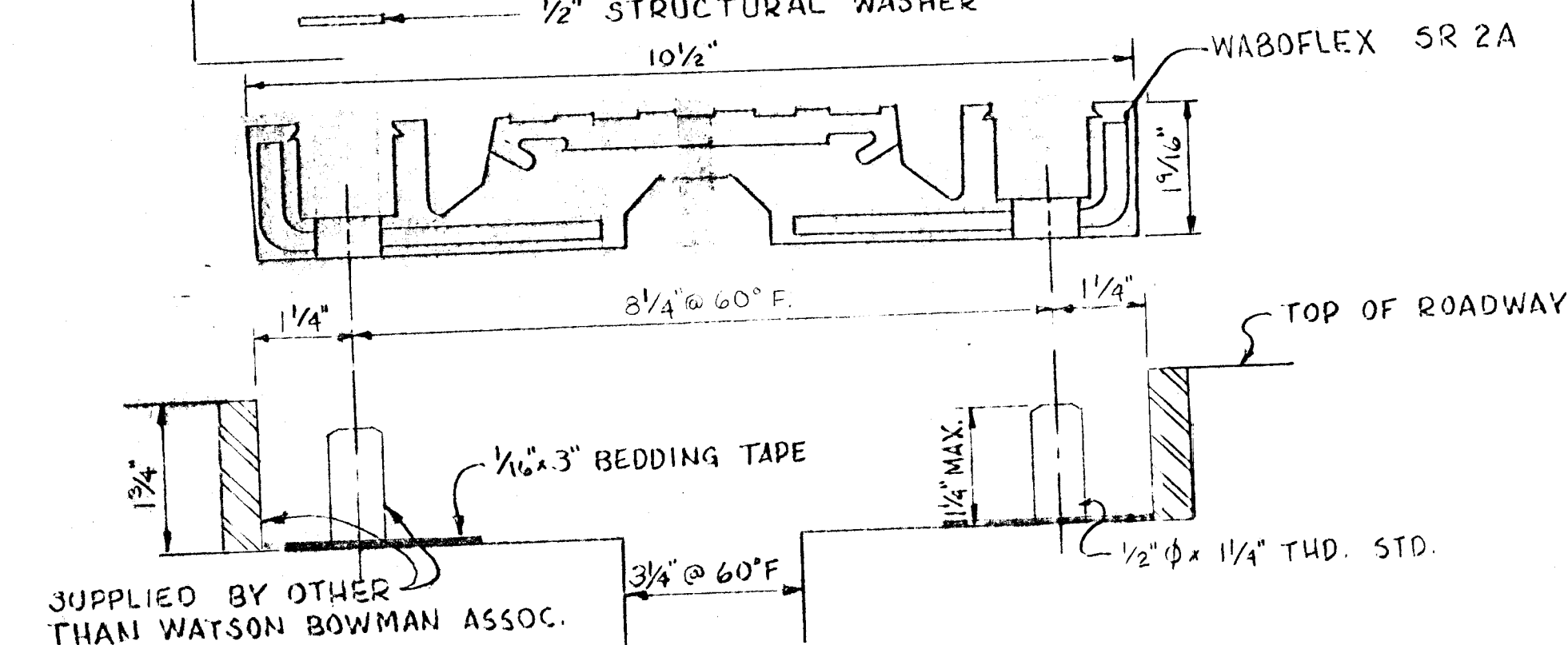
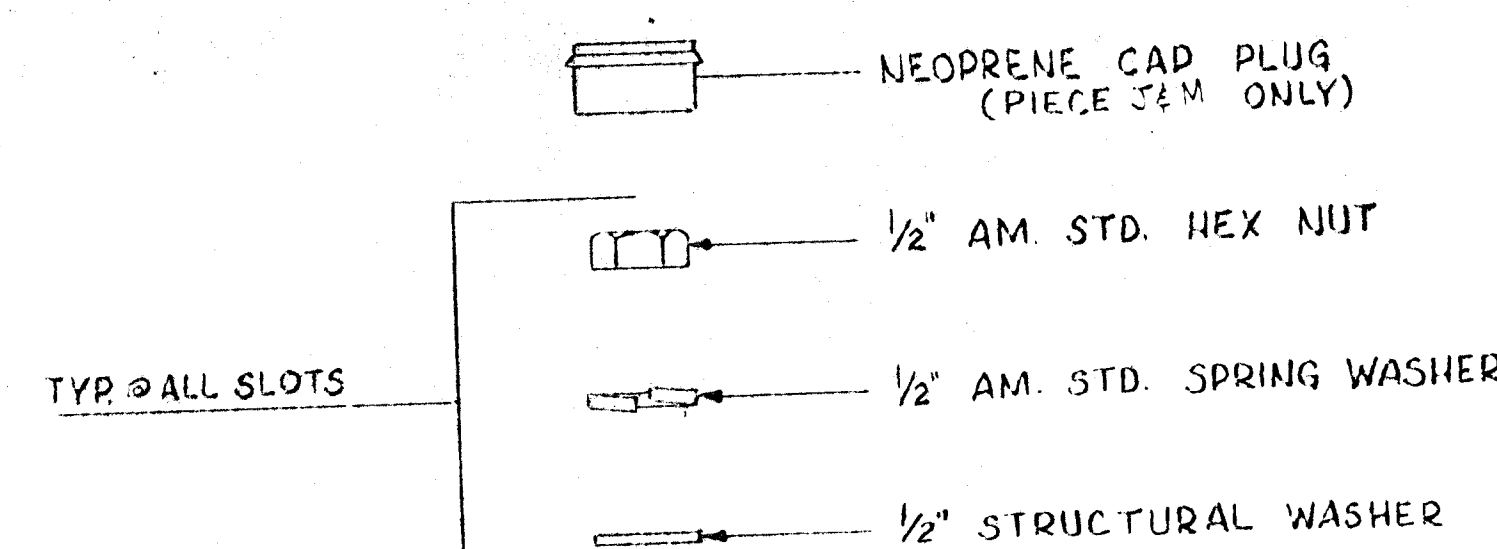
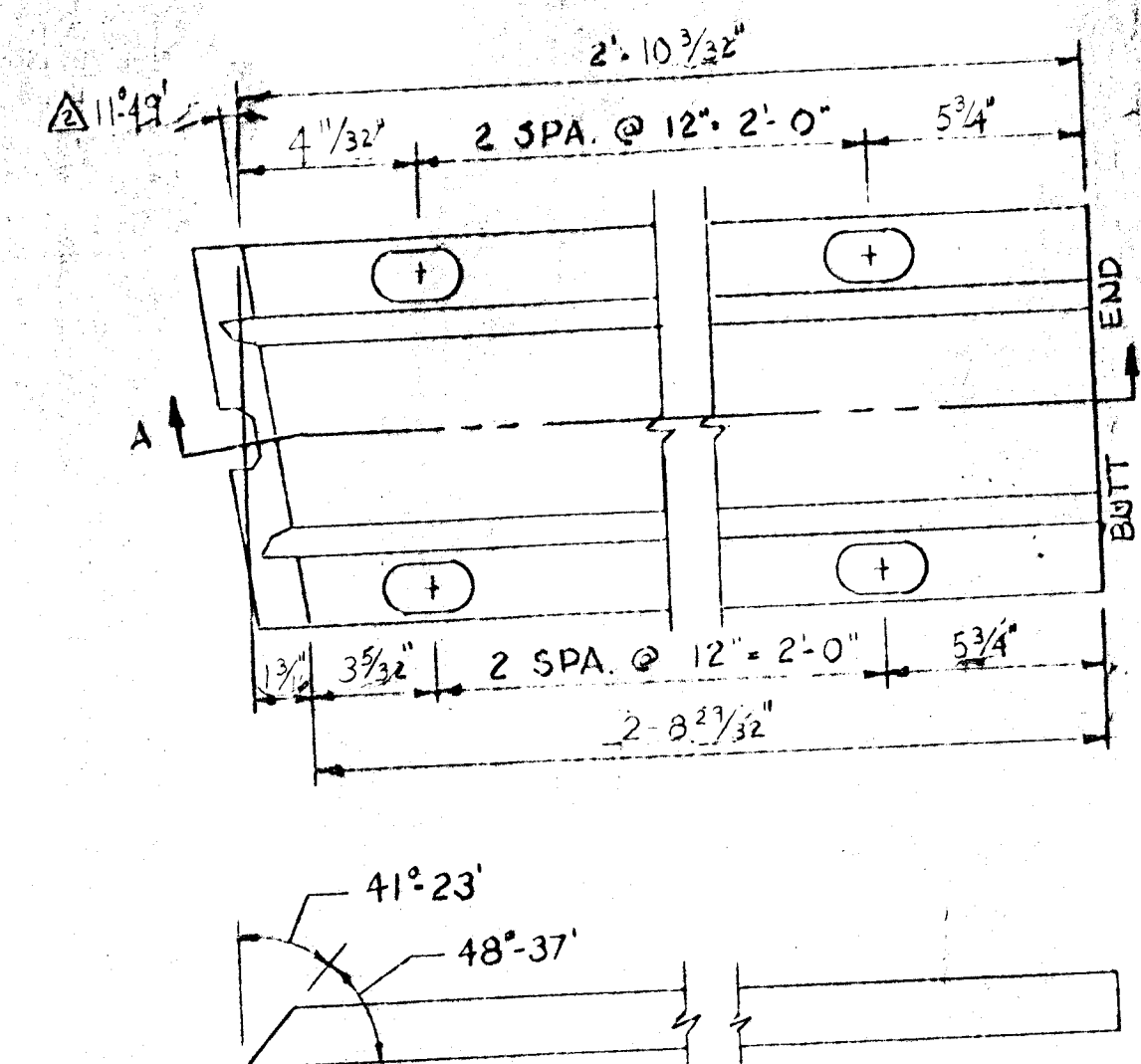




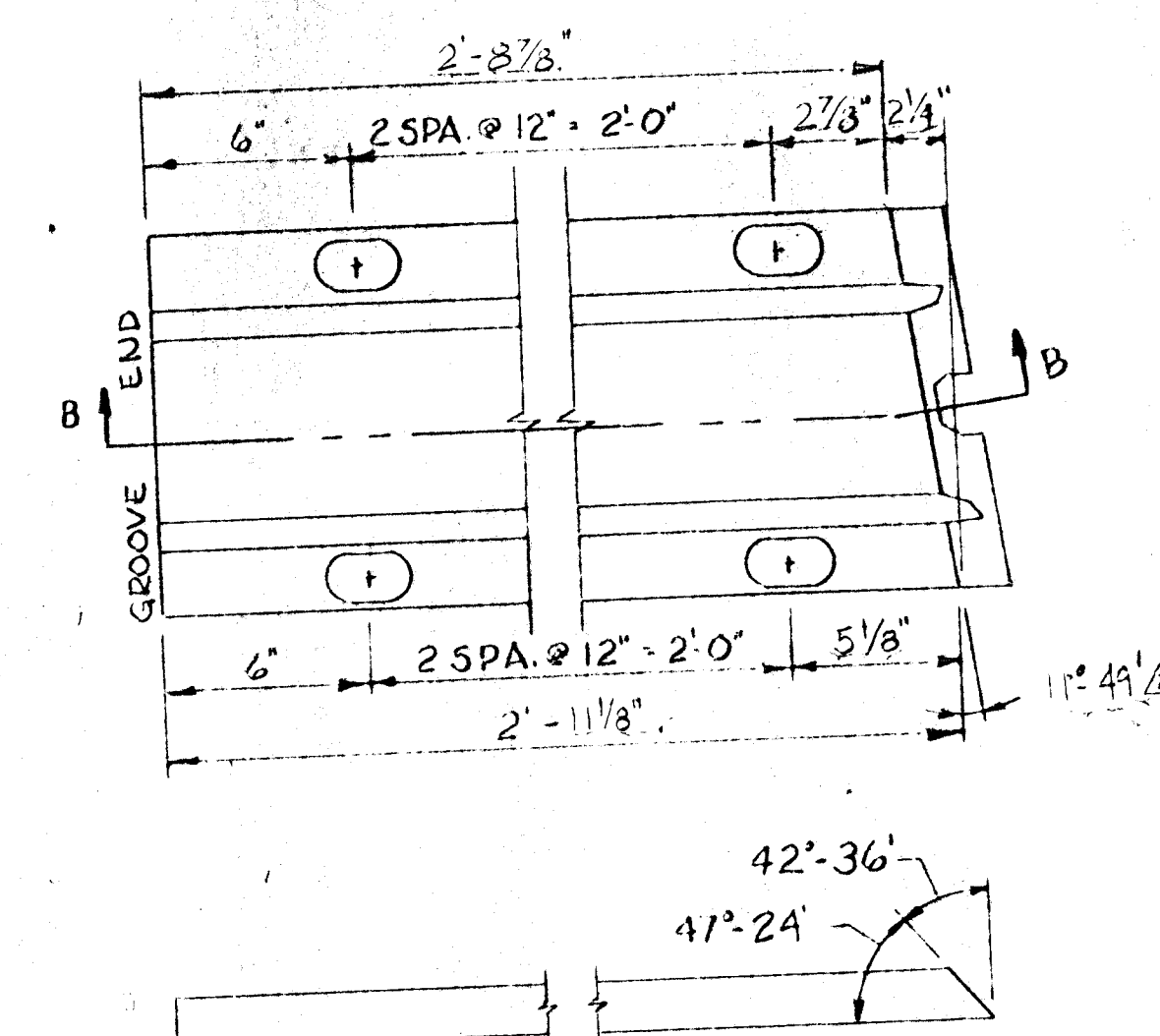
FABRICATED CURB DETAIL



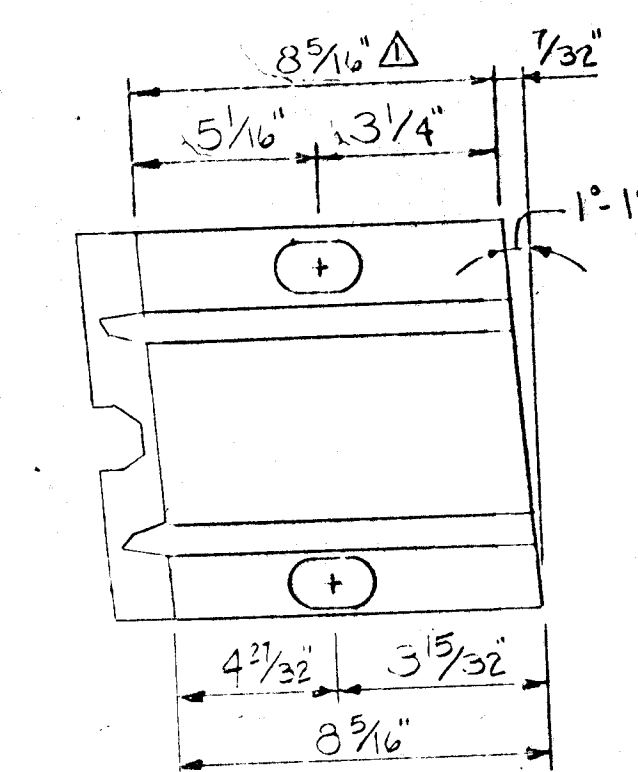
TYPICAL SECTION



PIECE 3 SECTION A-A



PIECE 4 SECTION B-B

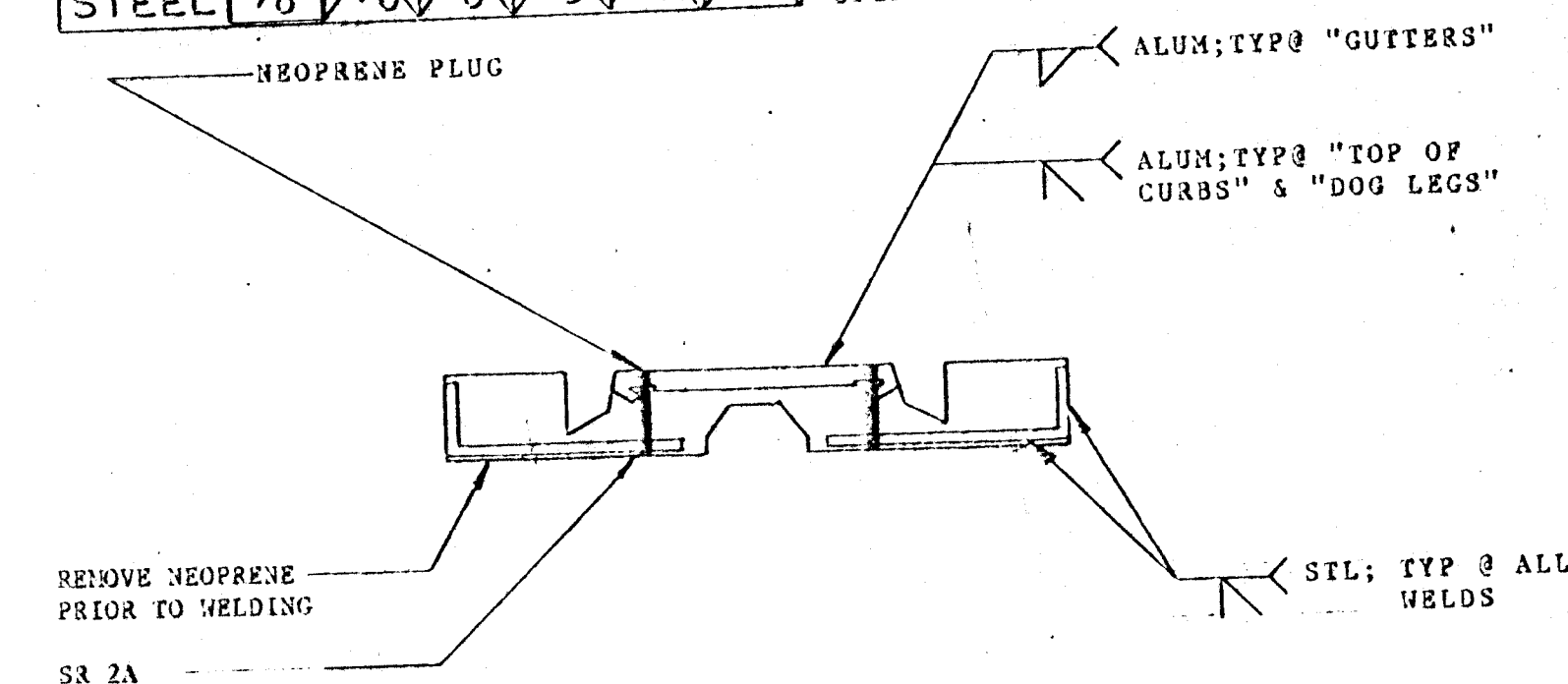


PIECE 5

PIECE DETAILS

WELD SIZE SCHEDULE									
SR	2A	25A	4A	6A	9	13			
ALUM	3/16	3/16	3/16	3/16	3/16	3/16			
STEEL	1/8	1/8	1/8	1/8	1/8	1/8			

INSTALL NEOPRENE PLUGS AFTER ALL WELDING HAS BEEN COMPLETED. DRILL 5/16" DIAMETER HOLE THROUGH CENTER OF WELDED CONNECTION. COAT 3/8" DIA. NEOPRENE PLUG WITH COLD VULCANIZING CEMENT AND DRAW THROUGH 5/16" OPENING.



WELD DETAIL

- NOTES:
- CONTRACTOR MUST VERIFY ALL DIMENSIONS PRIOR TO FABRICATION.
 - T = TONGUE END OF SR 2A.
G = GROOVE END OF SR 2A.
 - ANCHOR BOLTS WILL INITIALLY BE TORQUED TO 40 FT/LBS. AND RETORQUED TO 40 FT/LBS. ONE HOUR FOLLOWING INSTALLATION.
 - AFTER BOLTS HAVE BEEN RETORQUED, FILL BOLT CAVITIES TO THE TOP IN ROADWAY PIECES ONLY, WITH BOLT CAVITY SEALANT.
 - IN VERTICAL CURB PIECES, APPLY ARON ALPHA TO UPPER 1/2" OF BOLT CAVITY WALL, AND CAP PLUG RETAINER LIP, SNAP PLUG IN PLACE AND WIP OFF EXCESS ARON ALPHA.
 - * DENOTES DIMENSION OF PIECE TO BE CUT IN FIELD.
 - SEE SHEET A-994-4 FOR SR 2A DETAILS.

STATE: KANSAS
CITY: WICHITA
PROJECT: LINCOLN STREET BRIDGE
JOINT TYPE: SR 2A
JOINT LOCATION: PIER 1, EAST BOUND LANE
JOINTS REQ'D.: 1

		1200 Niagara St. Buffalo, N.Y. 14213	
DRAWN BY T.P.P. CHECKED BY R.L.P.	DATE 3/15/77 DATE 4/1/77	JOB NO. 521-77 SCALE AS NOTED	DRAWING NUMBER A-2738
5/2/77 AS PER WILSON AND COMPANY 4/19/77 AS PER WILSON AND COMPANY		EXPANSION JOINT DETAILS SHEET 3 OF 4	
REVISIONS			