



NOTE:
 Aluminum sign blanks to be ASTM B-209(H) Alloy 6061-T6, 52554-H38 or 5052-H38
 All holes to be 10 mm in diameter.

DIMENSIONS (mm)											
SIZE	A	A/2	B	C	D	E	F	G	H	I	SHEET THICKNESS
600 X 600	600	300	600	125	175	125	125	190	125	360	2 mm
900 X 900	900	450	900	185	260	185	185	290	225	450	2 mm

DIMENSIONS (mm)											
SIZE	A	A/2	B	C	D	E	F	G	H	I	SHEET THICKNESS
750 X 600	750	375	600	125	175	125	225	240	125	360	2 mm
1125 X 900	1125	562.5	900	185	260	185	335	315	225	450	2 mm

DSNR: OPER: SVB SCALE: 1:1/1997/97362/SIGNING/STANDARDS/TE512SI.DGN 11-19-2001/4:41:05 LAST REV: 1-25-2002 BY: svb

All dimensions are in millimeters.

3				
2				
1	10-28-99	CHANGED DIMENSIONS	TCP	MPM
NO.	DATE	REVISION	BY	APP'D

KANSAS DEPARTMENT OF TRANSPORTATION

DETAILS FOR FLAT SHEET SIGN BLANKS
 2 & 3 DIGIT US-ROUTE MARKERS
 (REMOVABLE LEGEND)

TE512SI 9-1-94

FHWA APPROVAL	11-9-99	APP'D	NELDA A. BUCKLEY
DESIGNED_KH	DETAILED_KH	QUANTITIES	TRACED_KH
DESIGN CK.	DETAIL CK.	QUAN. CK.	TRACE CK.