



NOTES:
 All burrs and sharp edges shall be smoothed off.
 Material thickness shall be 1mm.
 Holes shall be drilled 3.3 mm for 3 mm front entry, self plugging, expanding rivets.
 See sheet 742 for detailed specifications.
 Aluminum arrows to be ASTM B-209 alloy 3003-H14.

All dimensions are in millimeters.

3				
2				
1				
NO.	DATE	REVISION	BY	APP'D

KANSAS DEPARTMENT OF TRANSPORTATION
DETAILS FOR ARROWS
AND HYPHENS
(REMOVABLE LEGEND) 9-1-94

DESIGNED	TE654SI	APP'D	Nelda A. Buckley
DESIGN CK.		QUANTITIES	TRACED
		QUAN. CK.	TRACE CK.

DSNR: OPER: SVB SCALE: 1:1
 I:/1997/97362/SIGNING/STANDARDS/TE654SI.DGN 11-19-2001 14:41:05 LAST REV: 1-25-2002 BY: svb