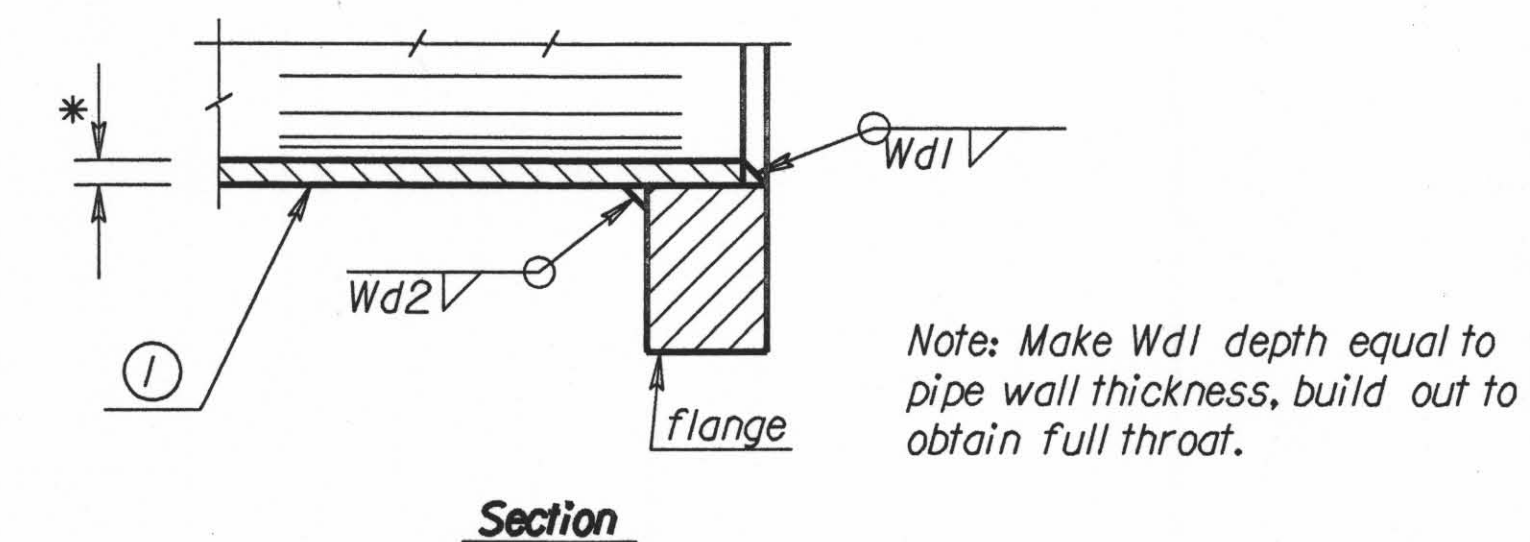


Member \emptyset * wall thickness	Fillet Weld size Wd2	Splice \mathcal{R} "S"
3.76	5	38
6.35	8	45
8.18	10	50
10.3	11	60
12.7	14	70

* See "Construction Layout" for wall thickness and "S"



NO.	DATE	REVISIONS	BY	APP'D
KANSAS DEPARTMENT OF TRANSPORTATION				
STANDARD STRUCTURAL SIGN SUPPORTS				
SPAN TYPE OVERHEAD				
ALUMINUM ALTERNATE				
TRUSS END JOINT AND SPLICE DETAILS				
SL15IB-04 SI SEDGWICK CO.				
DESIGNED	BFM	DETAILED	DDP	QUANTITIES
DESIGN CR.	RDH	DETAIL CR.	RDH	QUAN. CK.
APP'D				Kenneth F. Hurst
CADD				DJE
CADD CR.				LES

Std. Base File: sl15ib-04.dgn - Plot 4
 Plotted By: \$USER\$
 File: \$\$\$\$
 Plot Date: \$\$\$\$