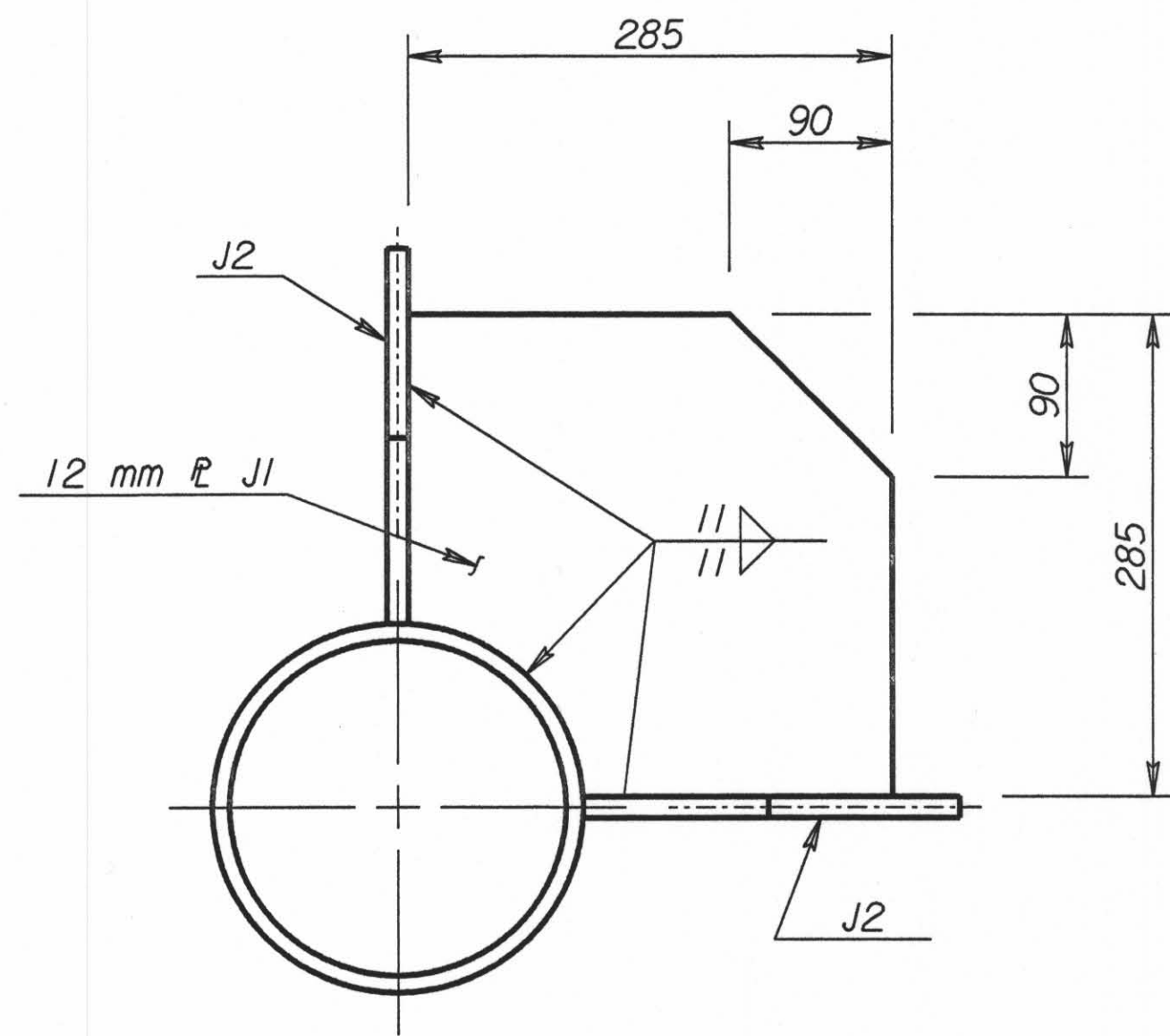
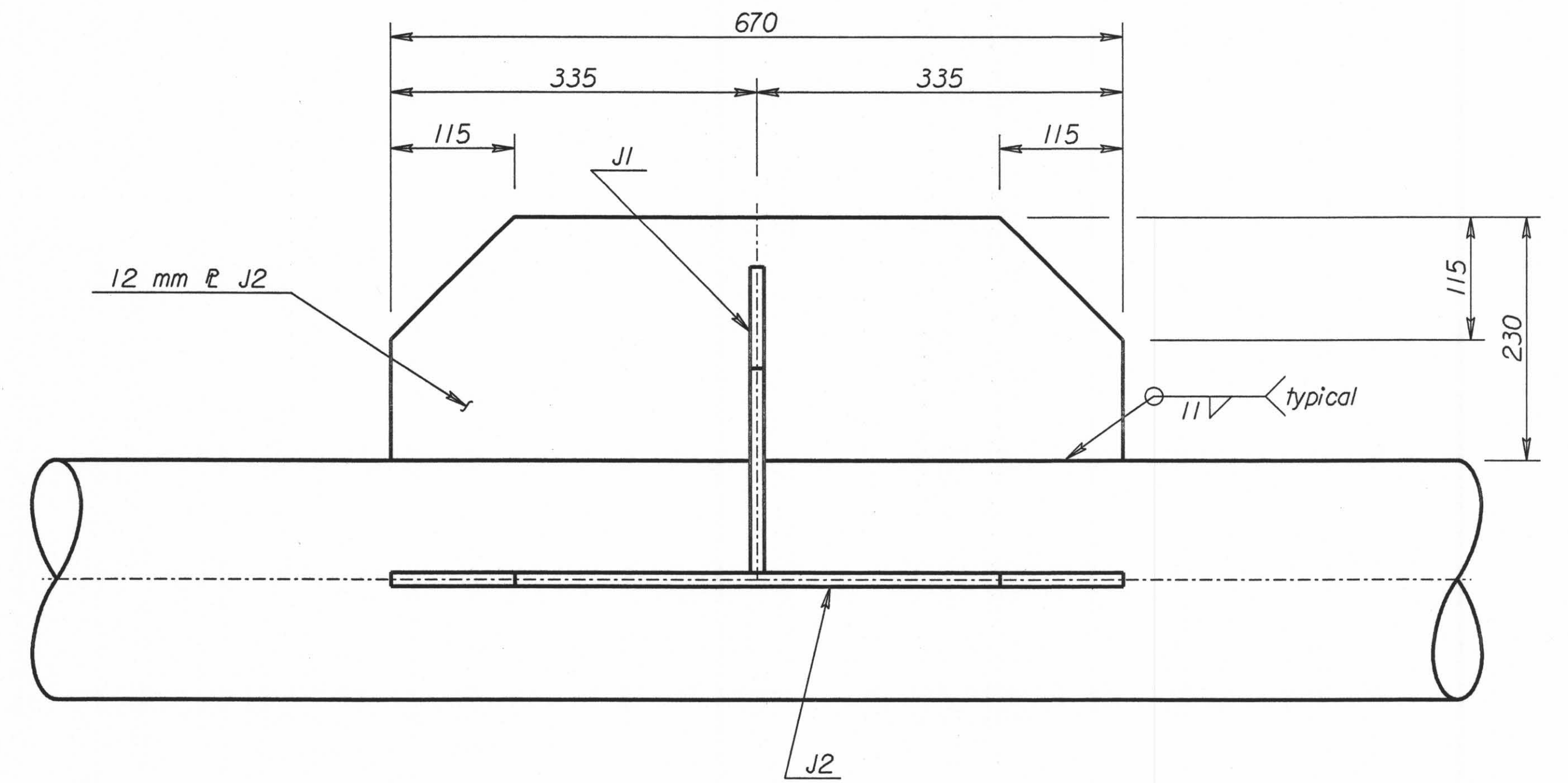


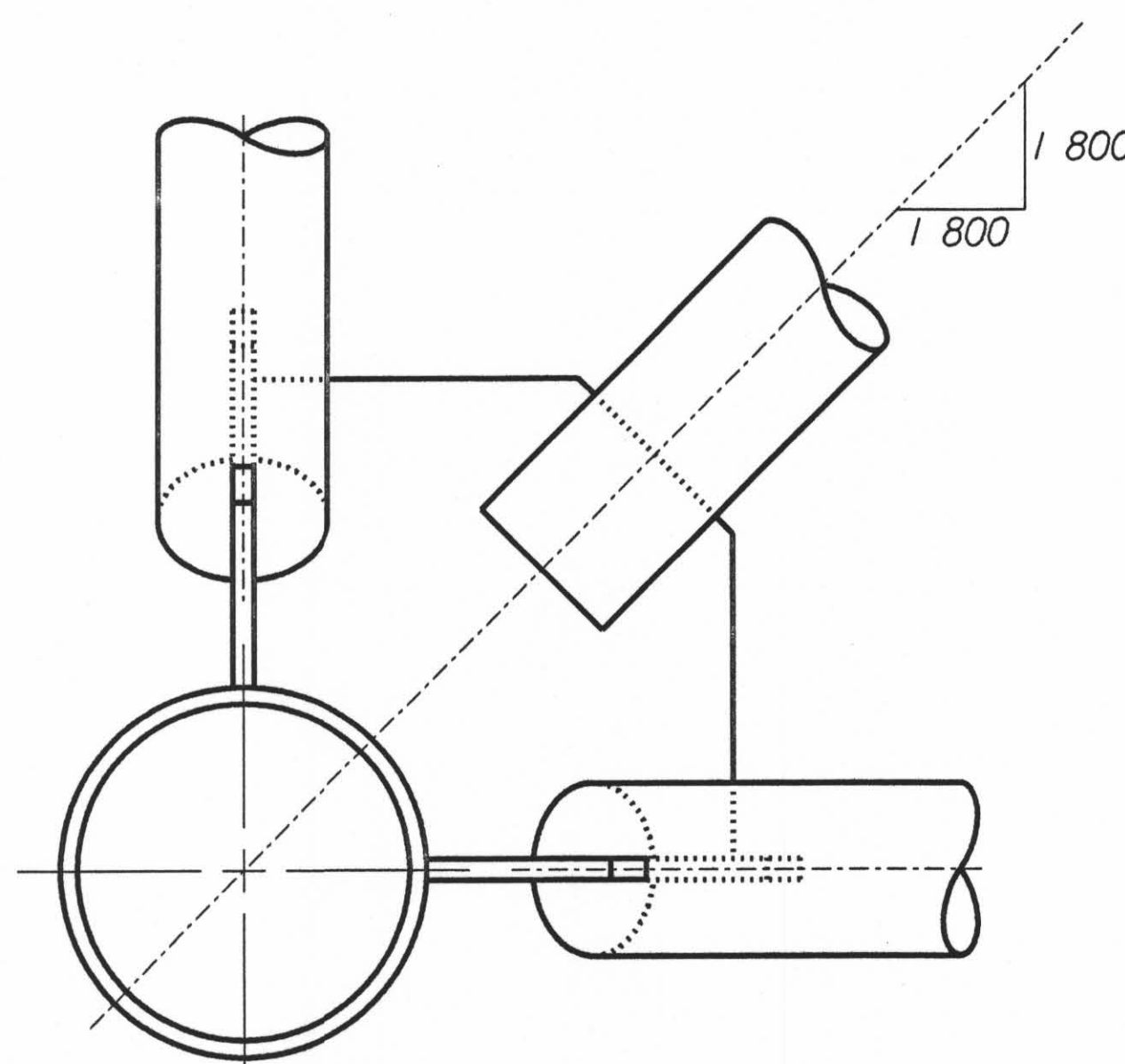
PLAN AT JOINT



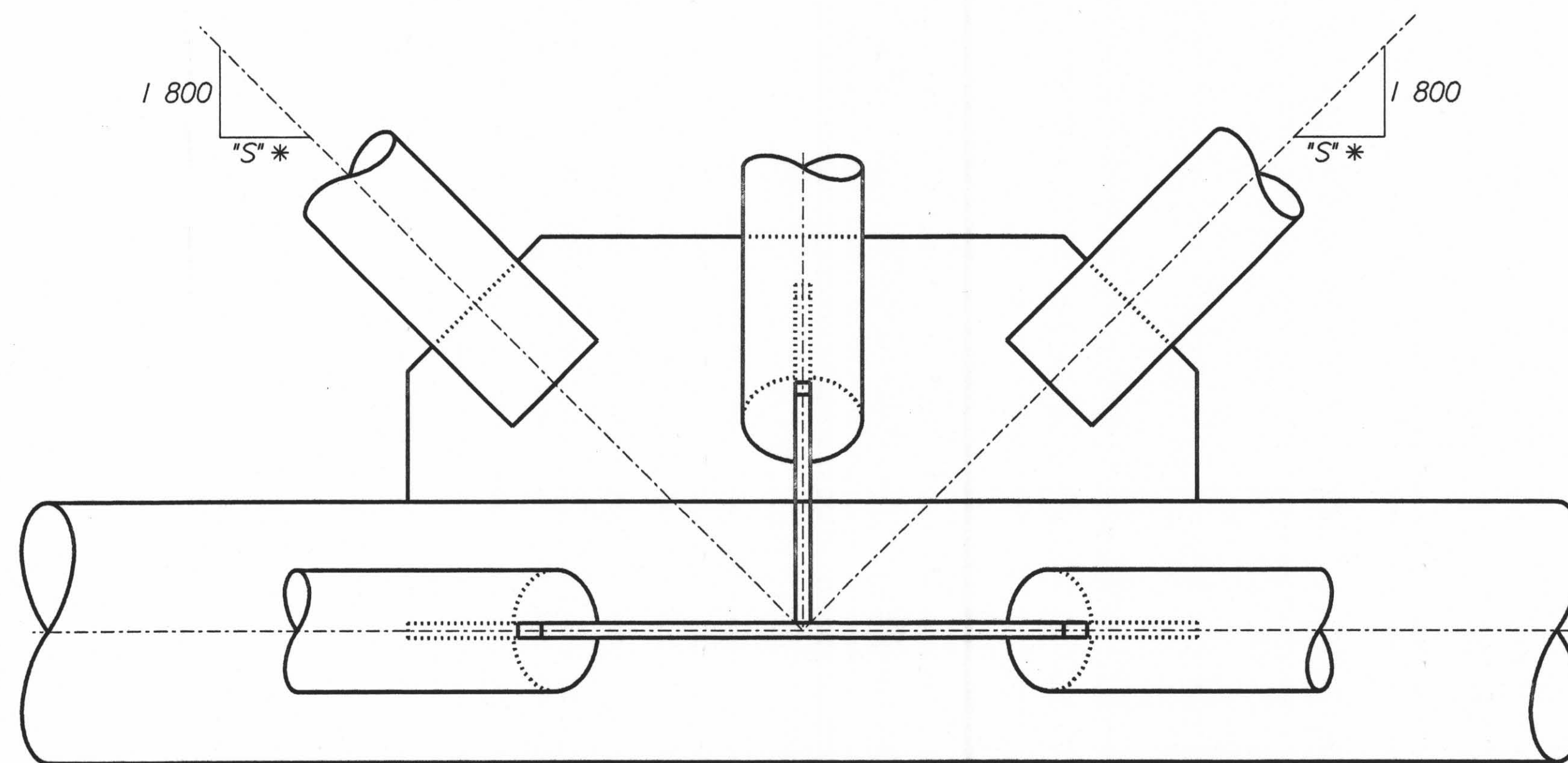
DETAILS R J1



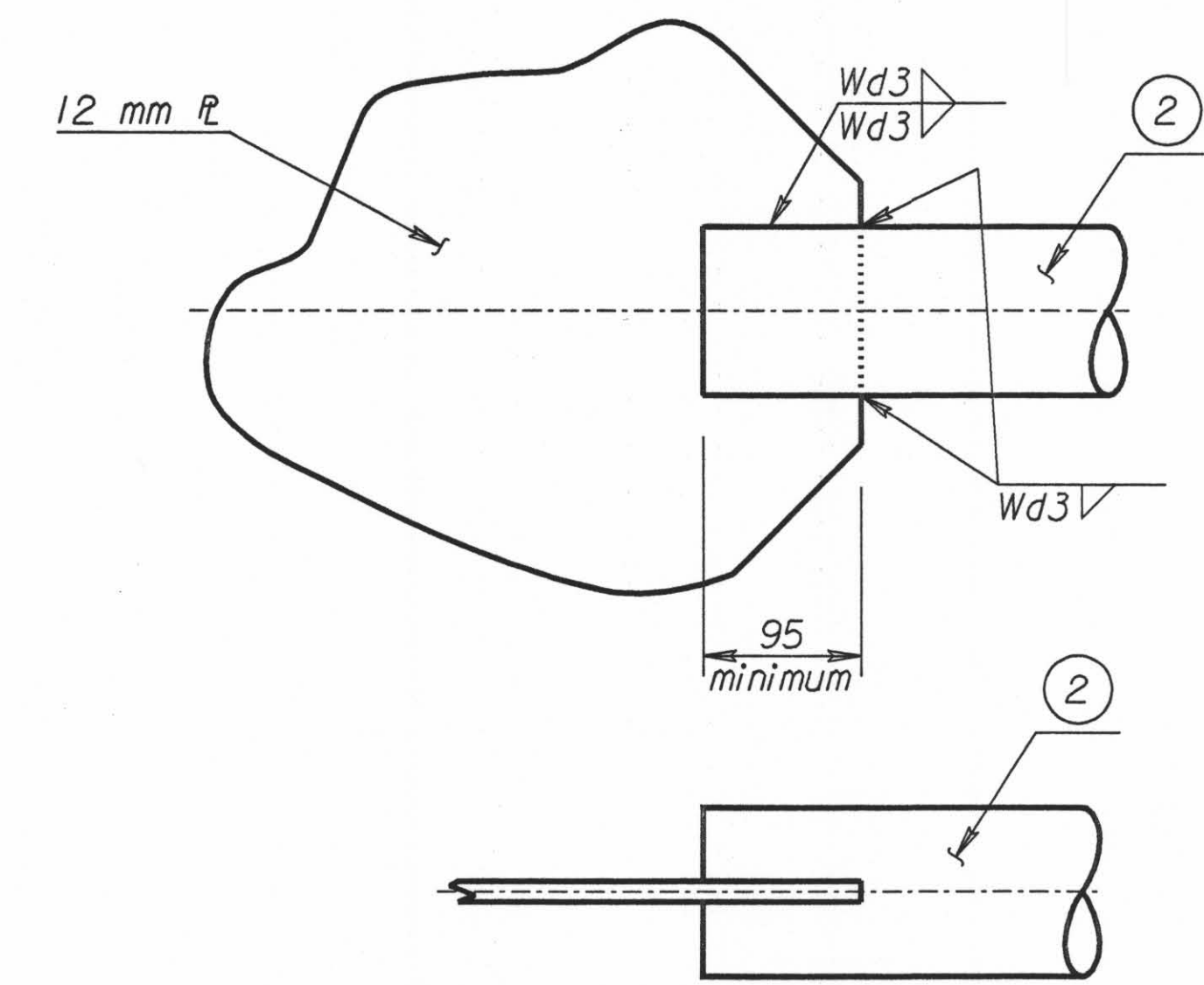
DETAILS R J2



SECTION NEAR JOINT



ELEVATION AT JOINT



TYPICAL WELDED JOINT

Member ② * wall thickness	Fillet Weld size Wd3
3.05	6
5.74	10
8.08	12

\* See "Construction Layout" for wall thickness and "S"

Std. Base File: sl151bsi.dgn - Plot 5  
 Plotted By: \$\$\$USERNAME\$\$\$ | Plot Location: \$UNIT\$  
 File: \$\$\$SPEC\$\$\$  
 Plot Date: \$\$\$SYTIME\$\$\$

NO.	DATE	REVISIONS	BY	APP'D
<b>KANSAS DEPARTMENT OF TRANSPORTATION</b> <b>STANDARD STRUCTURAL SIGN SUPPORTS</b> <b>SPAN TYPE OVERHEAD</b> <b>ALUMINUM ALTERNATE</b> <b>TRUSS JOINT DETAILS</b> <b>SL151B-05 SI</b>				
			<b>SEDGWICK CO.</b>	
<small>FWA APPROVAL</small> <small>DESIGNED</small>		<small>4-10-97</small> <small>APP'D</small>		<small>Kenneth F. Hurst</small>
<small>DESIGN CR.</small>		<small>RDH</small>		<small>DUE</small>
<small>RDH</small>		<small>QUAN. CR.</small>		<small>CADD CR.</small>