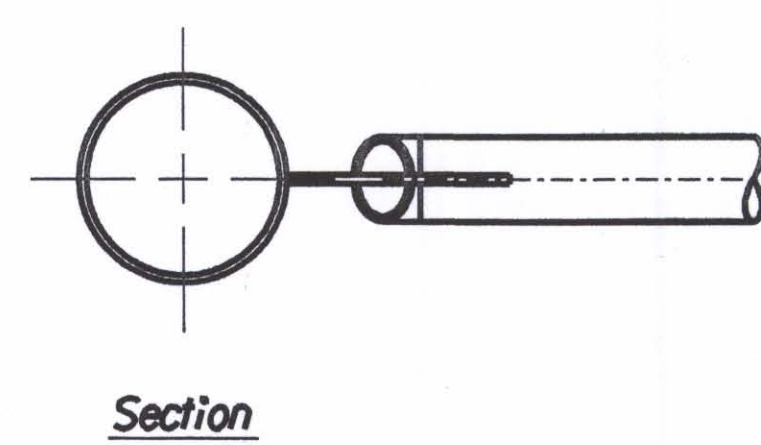
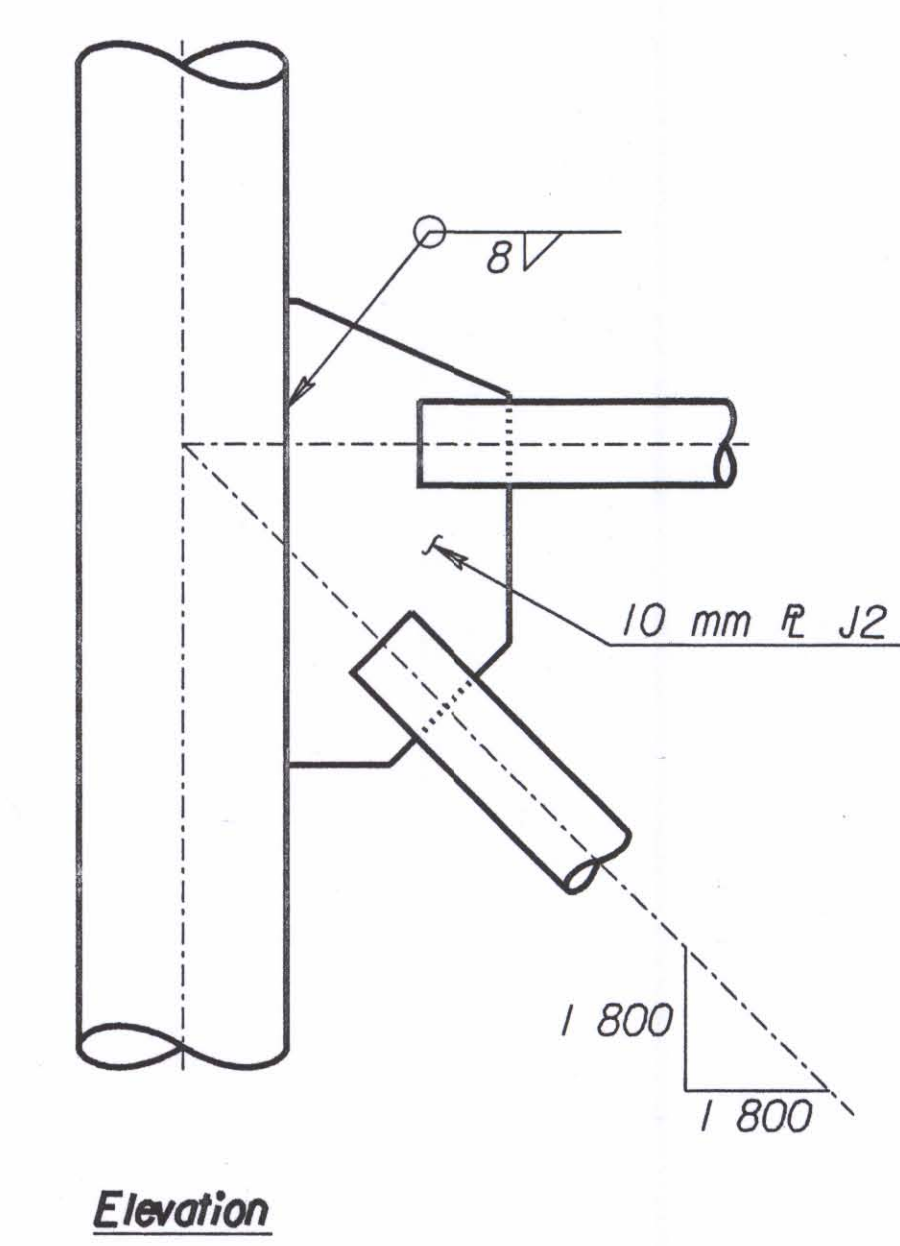
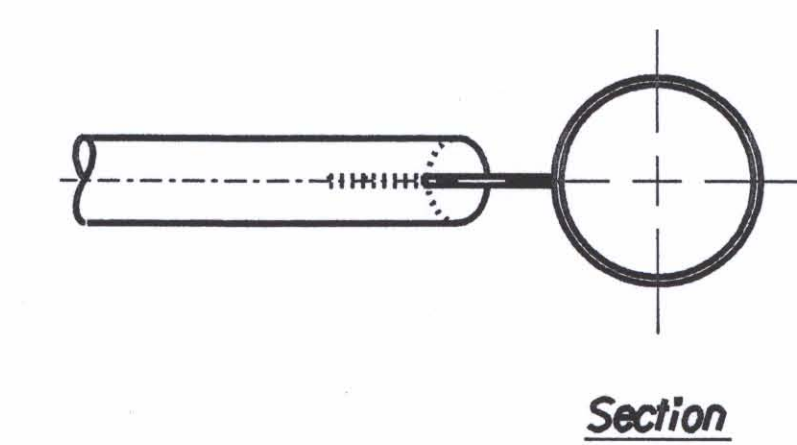
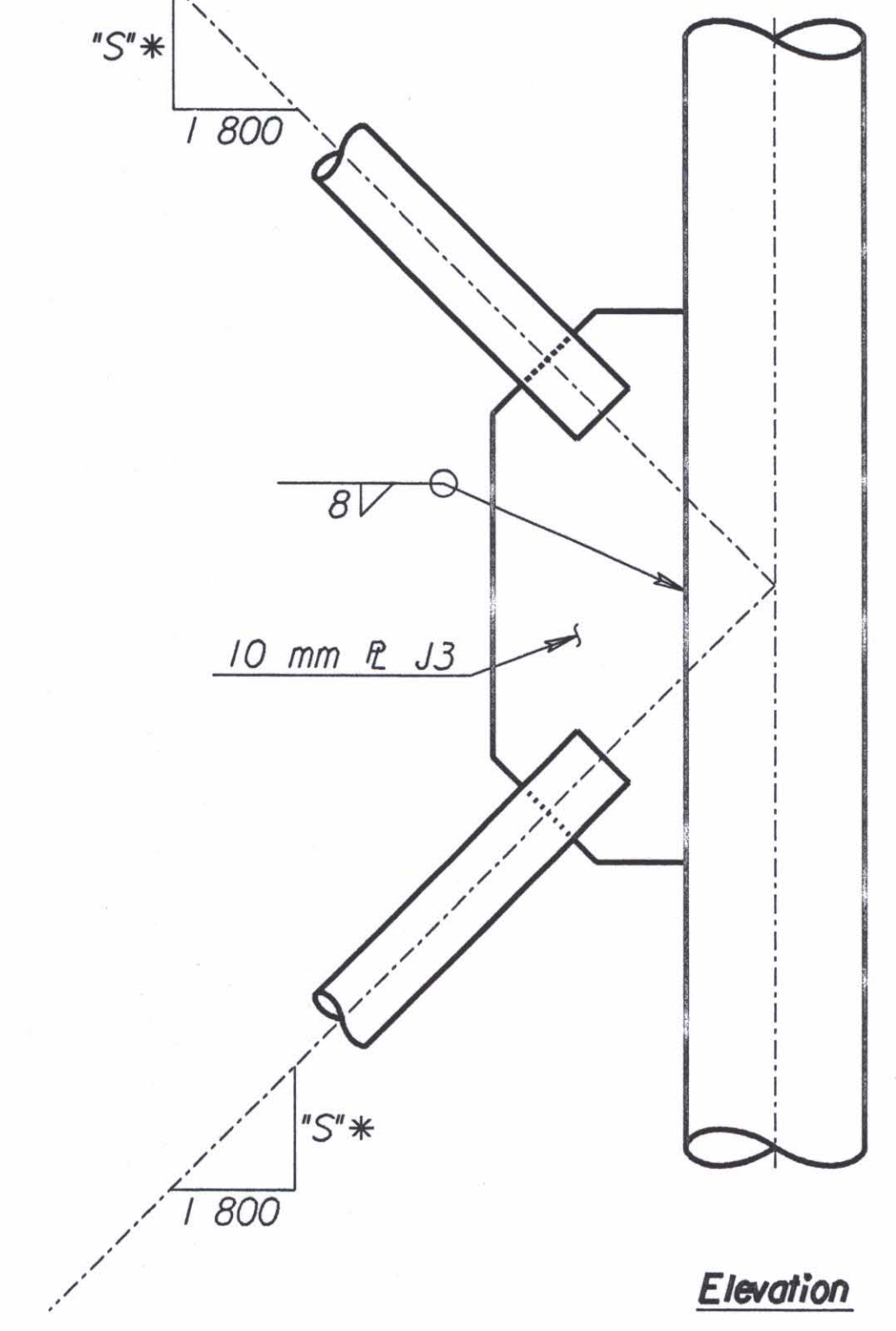


**DETAILS JOINT J1**



**DETAILS JOINT J2**

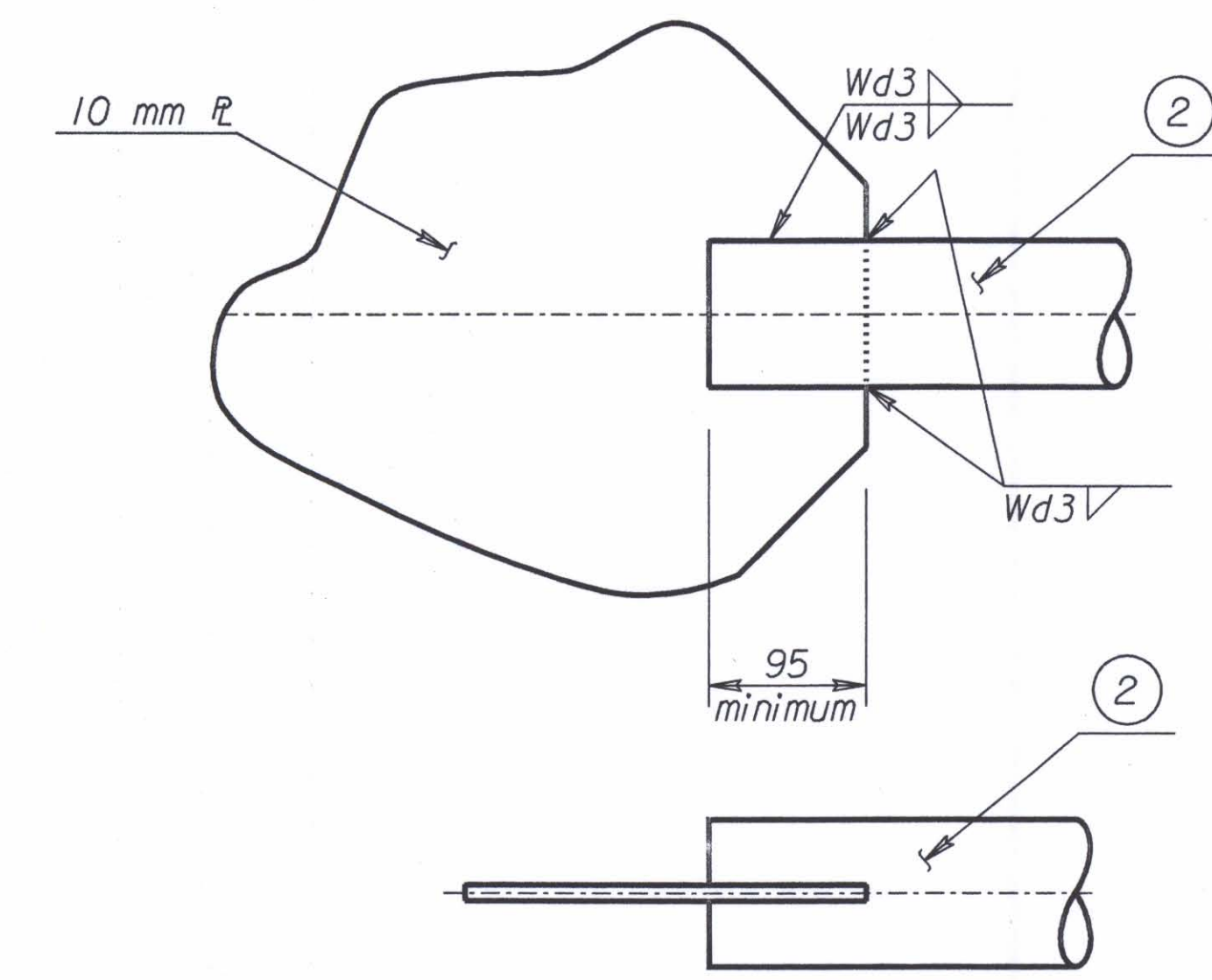


**DETAILS JOINT J3**

≠ Note: Joint J4 is identical to J3 except J4 has an additional member (See End Support Elevation).

Member ② * wall thickness	Fillet Weld size Wd3
3.18	5
5.49	6
7.62	8

\* See "Construction Layout" for wall thickness and "S"



STEEL NOT USED

NO.	DATE	REVISIONS	BY	APP'D
<b>KANSAS DEPARTMENT OF TRANSPORTATION</b> <b>STANDARD STRUCTURAL SIGN SUPPORTS</b> <b>SPAN TYPE OVERHEAD</b> <b>STEEL ALTERNATE</b> <b>END SUPPORT JOINT DETAILS</b> <b>SL15IC-02 SI</b>				
DESIGNED	BFM	DETAILED	KFH	APP'D
DESIGN CK.	RDH	DETAIL CK.	RDH	QUANCK.
				BY
				APP'D

Std. Base File: sl15ic.dgn - Plot 2  
 Plotted By: \$\$/USERNAME\$\$ Plot Location: \$\$/UNIT\$  
 File: \$\$\$\$\$\$DGN\$SPEC\$\$\$\$\$  
 Plot Date: \$\$\$\$\$\$TIME\$\$\$\$\$