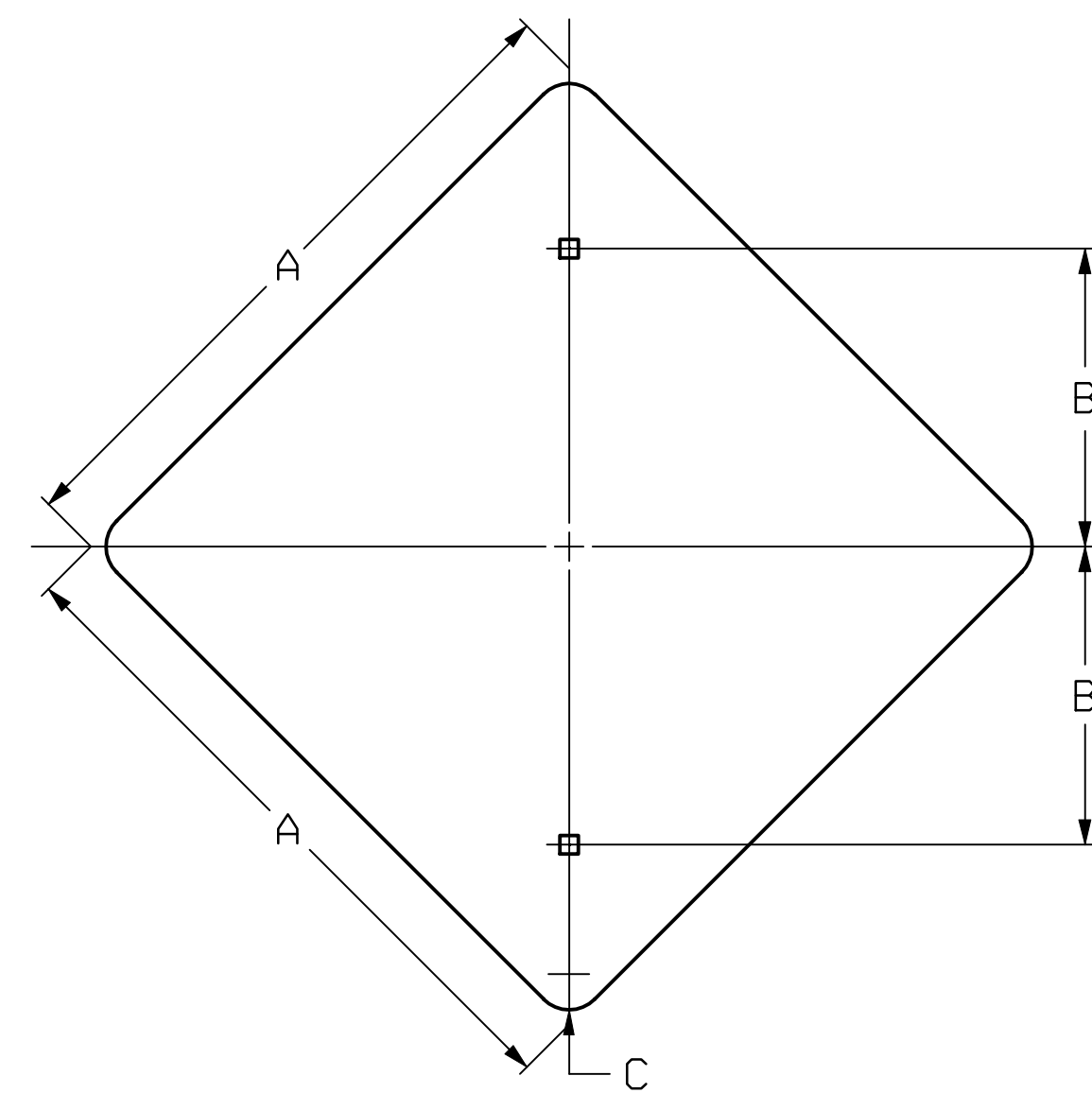
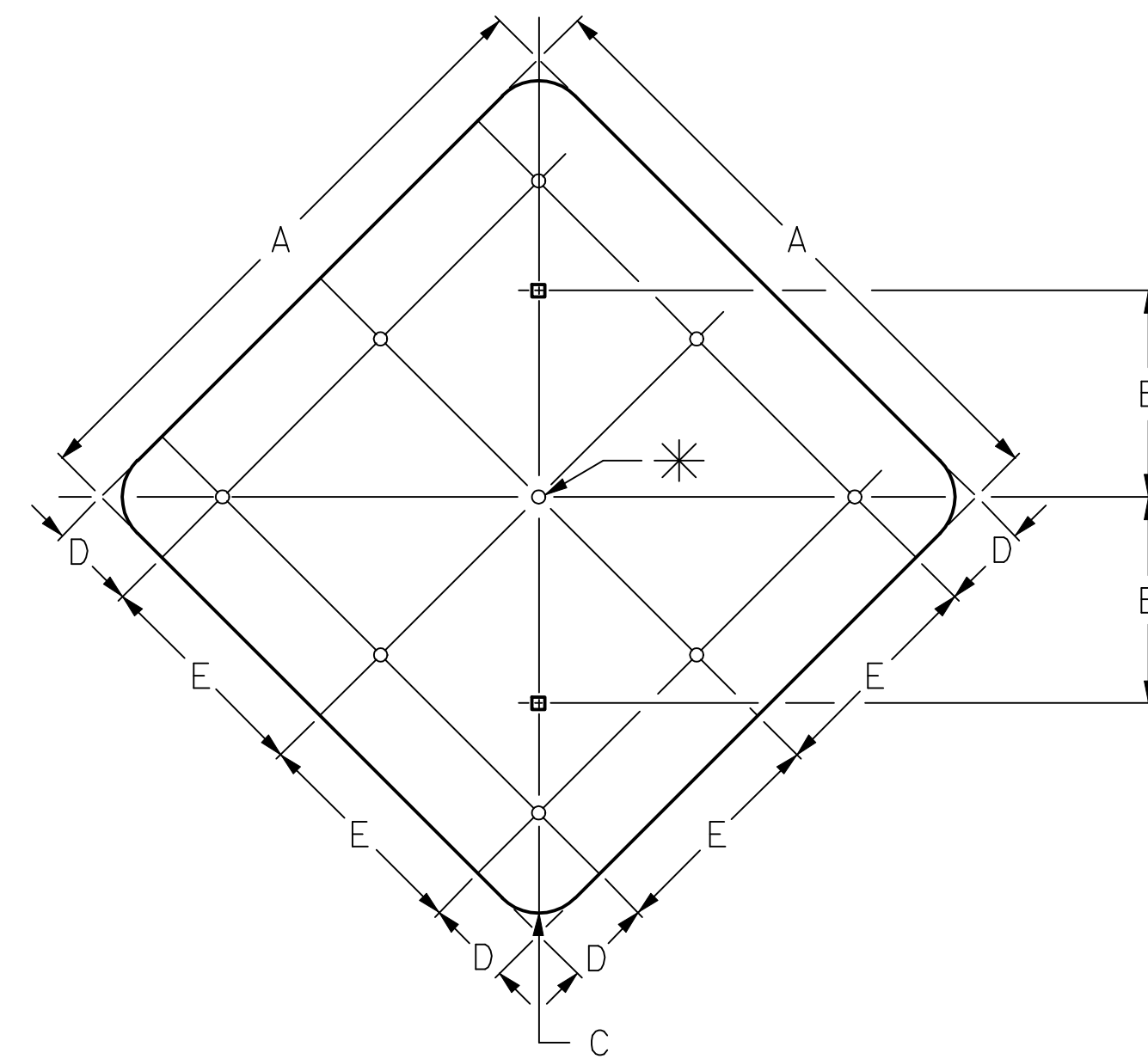


A	B	C	D	E	T
750	750	75	600	375	2
900	900	150	600	450	2

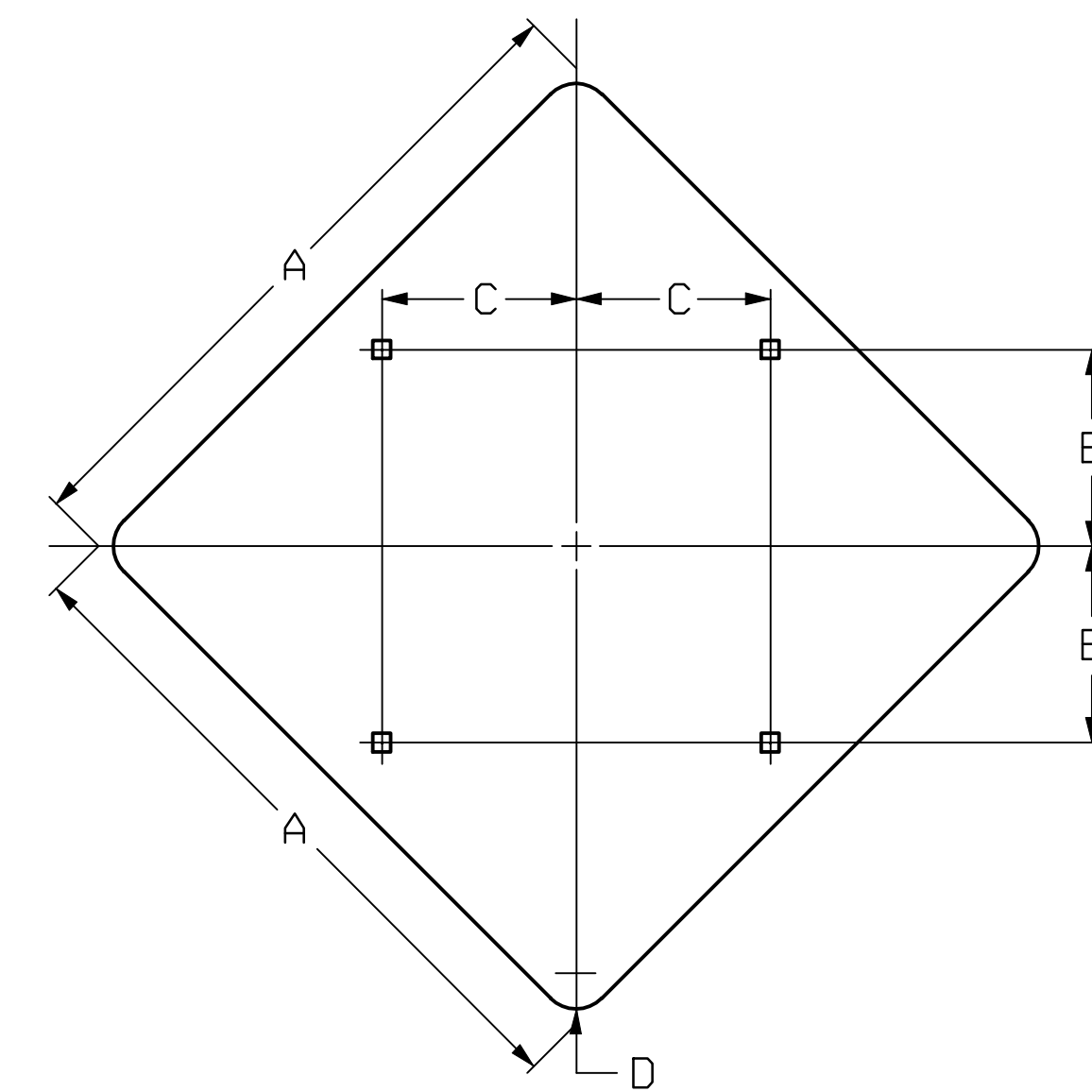


	A	B	C	T
①	125	64	10	1
	450	150	38	1.6
	600	300	38	2
	750	300	48	2
②	900	450	57	2

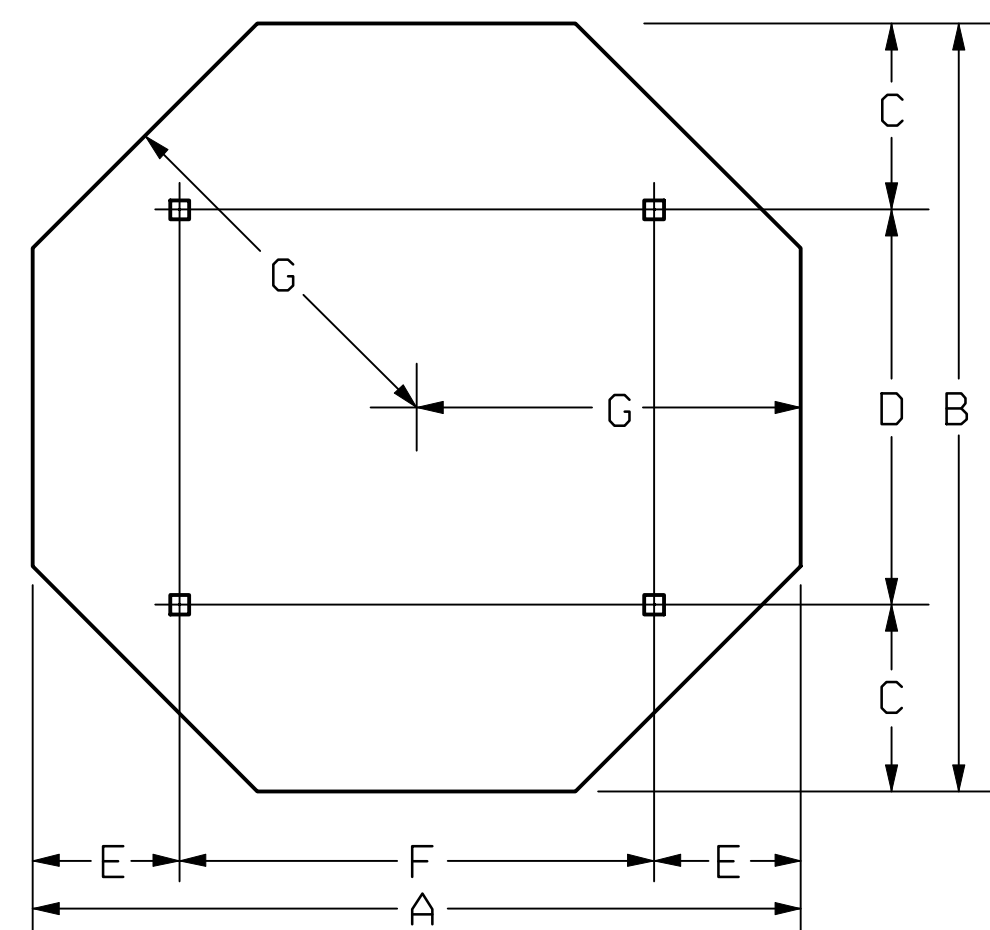


A	B	C	D	E	T
450	150	38	64	165	1.6

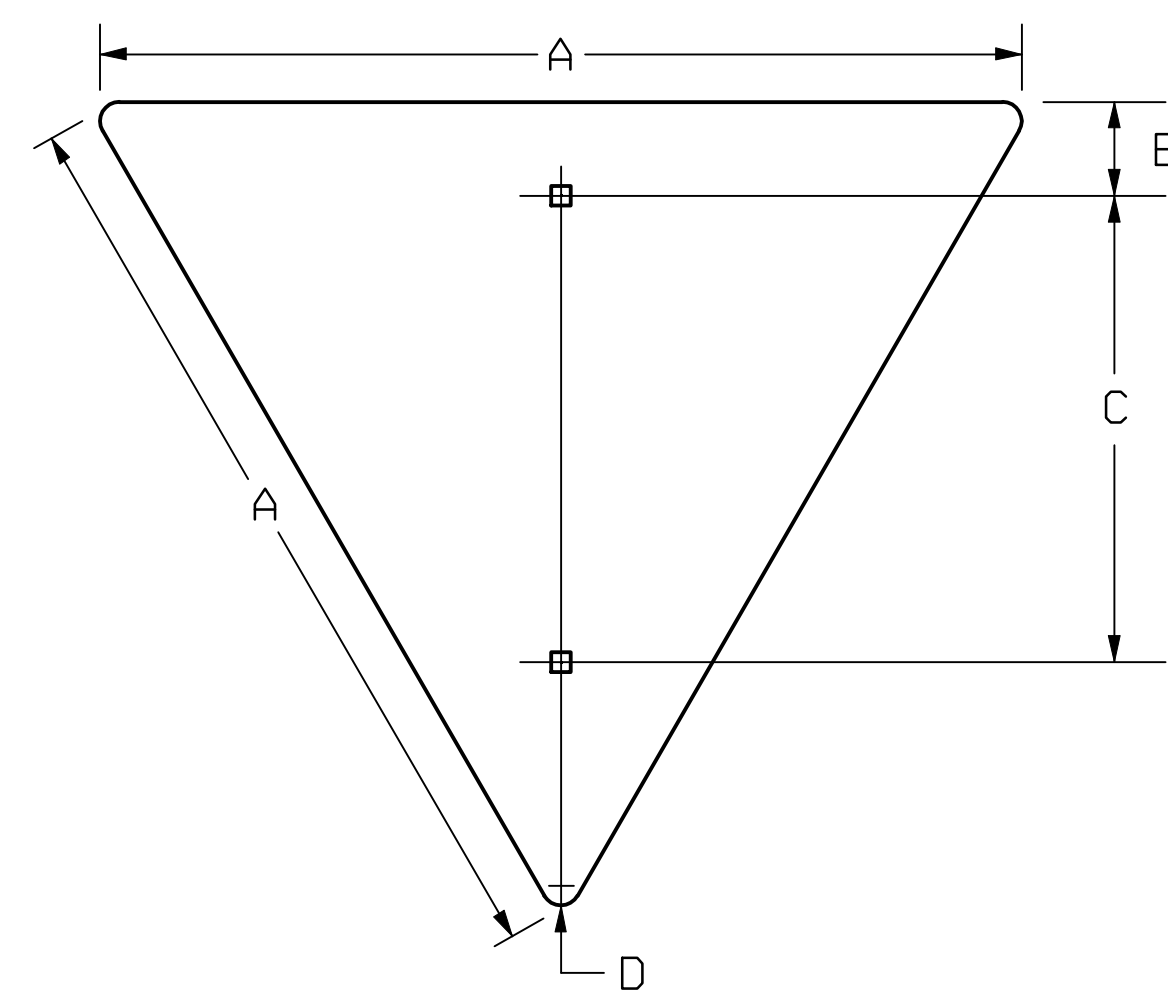
* 5 mm DIA. HOLES FOR MOUNTING
83 mm YELLOW BUTTON REFLECTORS
(9 REQUIRED)



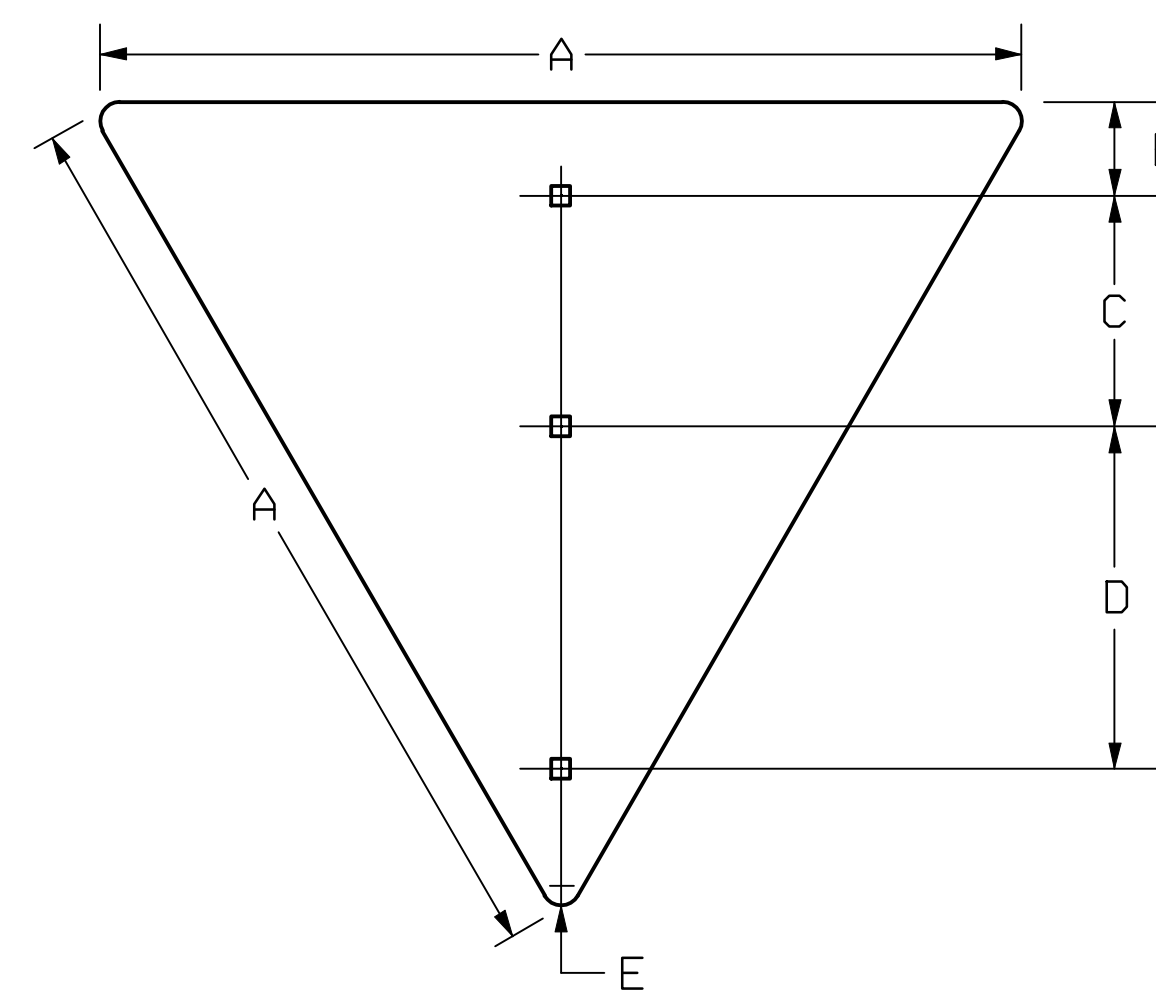
A	B	C	D	T
1200	300	375	75	2.5



A	B	C	D	E	F	G	T
1200	1200	300	600	225	750	600	2.5



A	B	C	D	T
900	75	450	50	2



A	B	C	D	E	T
1200	75	300	450	75	2
1500	75	450	450	100	2.5

NOTE:
Aluminum Sign Blanks to be
ASTM B209(H) Alloy 6061-T6, 5154-H38,
or 5052-H38. Both faces and all cut
edges of sign to be degreased and
etched.

All holes are 10 mm square, unless
otherwise noted.

The dimension "T" is the
thickness of the aluminum blank.
All dimensions are in millimeters.

- ① Holes to be 8 mm Diameter.
- ② Center hole required.

NO.	DATE	REVISION	BY	APP'D
3				
2				
1				

KANSAS DEPARTMENT OF TRANSPORTATION
DETAILS FOR FLAT
SHEET SIGN BLANKS

TE540SI		1-9-96	
DESIGNED	DDG	APP'D	Nelda A Buckley
DESIGN CK.	DETAIL CK.	QUANTITIES	TRACED DDG
		QUAN. CK.	TRACE CK.

RECORD DRAWING