



①	A	B	C	D	E	T
	75	200	25	150	10	1
	300	150	38	75	10	1.6
	300	450	38	375	38	1.6
	300	600	75	450	38	2
	300	900	150	600	38	2
	300	1200	150	900	38	2
	375	375	38	300	38	1.6
	450	300	75	150	38	1.6
	450	450	75	300	38	1.6
	450	600	75	450	38	2
	450	750	75	600	38	2
	450	900	75	750	38	2
	525	375	38	300	38	2
	600	150	38	75	38	2
	600	300	75	150	38	2
	600	450	75	300	38	2
	600	600	75	450	38	2
	600	750	75	600	38	2
	600	900	150	600	38	2
	750	375	38	300	38	2
	750	450	75	300	38	2
	750	600	75	450	38	2
	750	750	75	600	48	2
	750	900	150	600	48	2
	900	300	75	150	38	2
	900	450	75	300	38	2
	900	600	75	450	38	2
	900	750	75	600	48	2
	900	900	75	750	57	2

A	B	C	D	E	F	G	T
900	300	75	150	150	600	38	2
900	600	75	450	150	600	38	2
1050	450	75	300	225	600	38	2
1200	300	75	150	225	750	38	2
1200	450	75	300	225	750	38	2
1200	600	150	300	225	750	57	2
1200	750	150	450	225	750	0	2.5
1200	900	150	600	225	750	0	2.5
1200	1200	225	750	300	750	0	2.5
1350	1050	150	750	300	750	0	2.5
1500	300	75	150	300	900	0	2.5
1500	450	75	300	300	900	0	2.5
1500	600	150	300	300	900	0	2.5
1500	750	150	450	300	900	0	2.5
1500	900	150	600	300	900	0	2.5
1500	1200	225	750	300	900	0	2.5
1800	300	75	150	375	1050	0	2.5
1800	600	150	300	375	1050	0	2.5
1800	900	150	600	375	1050	0	2.5
2100	900	150	600	450	1200	0	2.5

A	B	C	T
150	150	75	1.6

A	B	C	D	E	F	T
1800	1200	225	750	150	750	2.5
2400	750	150	450	300	900	2.5
2400	1200	225	750	300	900	2.5

NOTE:

Aluminum Sign Blanks to be ASTM B209(H) Alloy 6061-T6, 5154-H38, or 5052-H38. Both faces and all cut edges of sign to be degreased and etched.

All holes are 10 mm square, unless otherwise noted.

The dimension "T" is the thickness of the aluminum blank.

All dimensions are in millimeters.

① Holes to be 8 mm Diameter.

RECORD DRAWING

3					
2					
1					
NO.	DATE	REVISION	BY	APP'D	

KANSAS DEPARTMENT OF TRANSPORTATION

DETAILS FOR FLAT SHEET SIGN BLANKS

TE542SI 1-9-96

FHWA APPROVAL	2-6-96	APP'D	Nelda A Buckley
DESIGNED	DDG	DETAILED	DDG
DESIGN CK.		DETAIL CK.	
QUANTITIES		TRACED	DDG
QUAN. CK.		TRACE CK.	