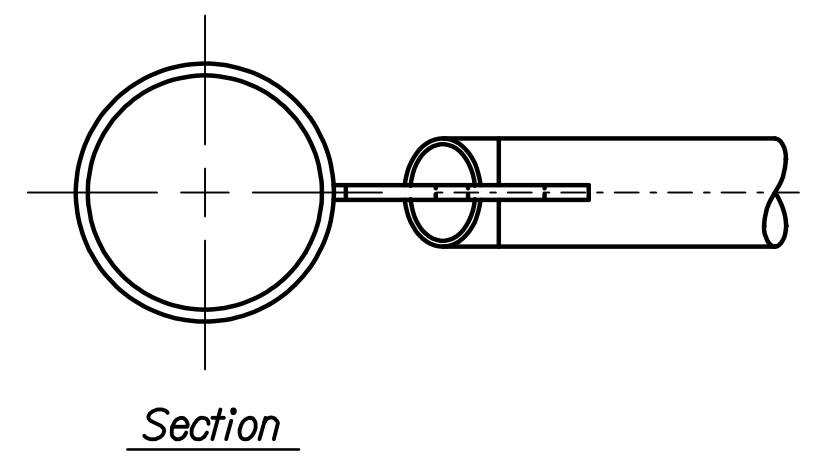
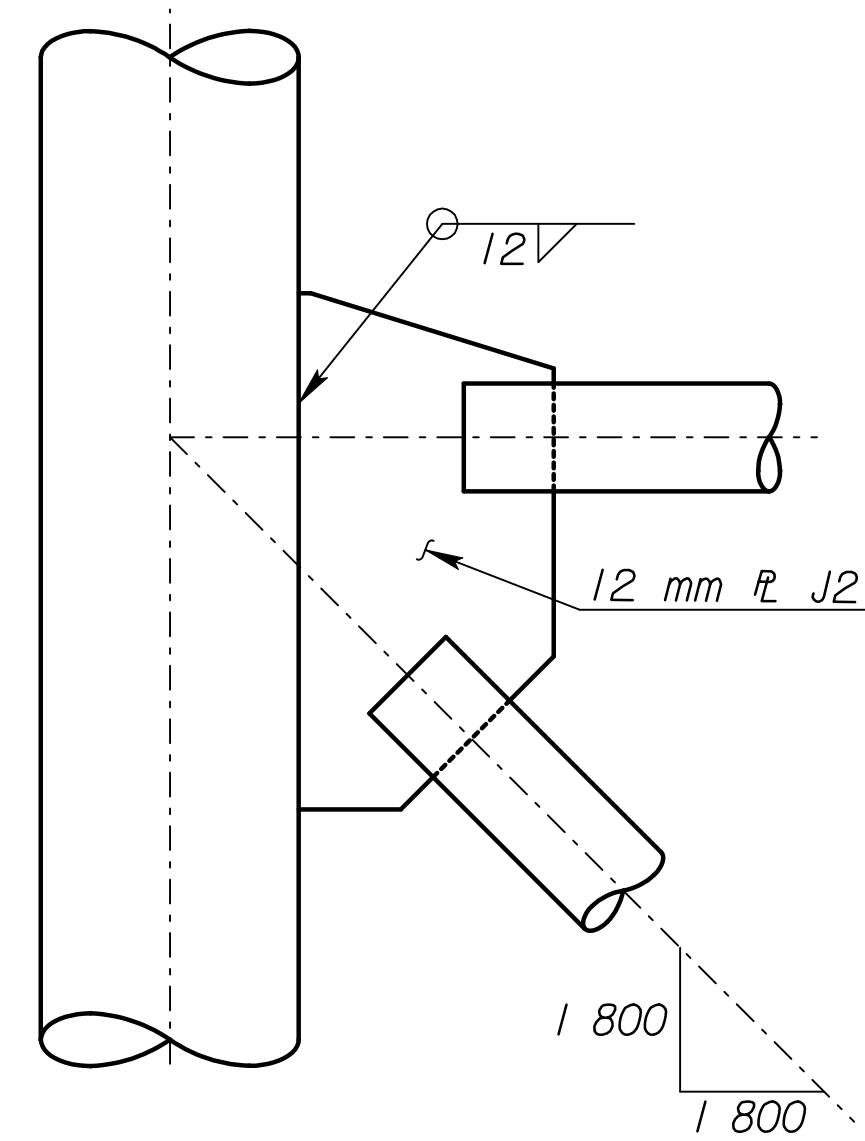
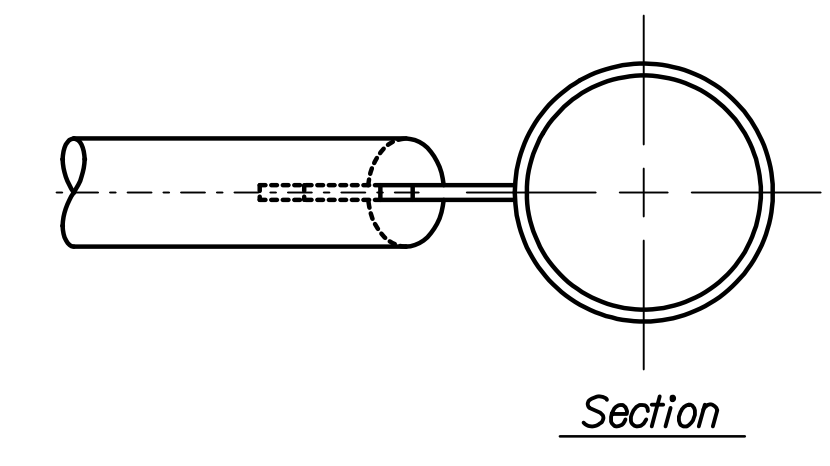
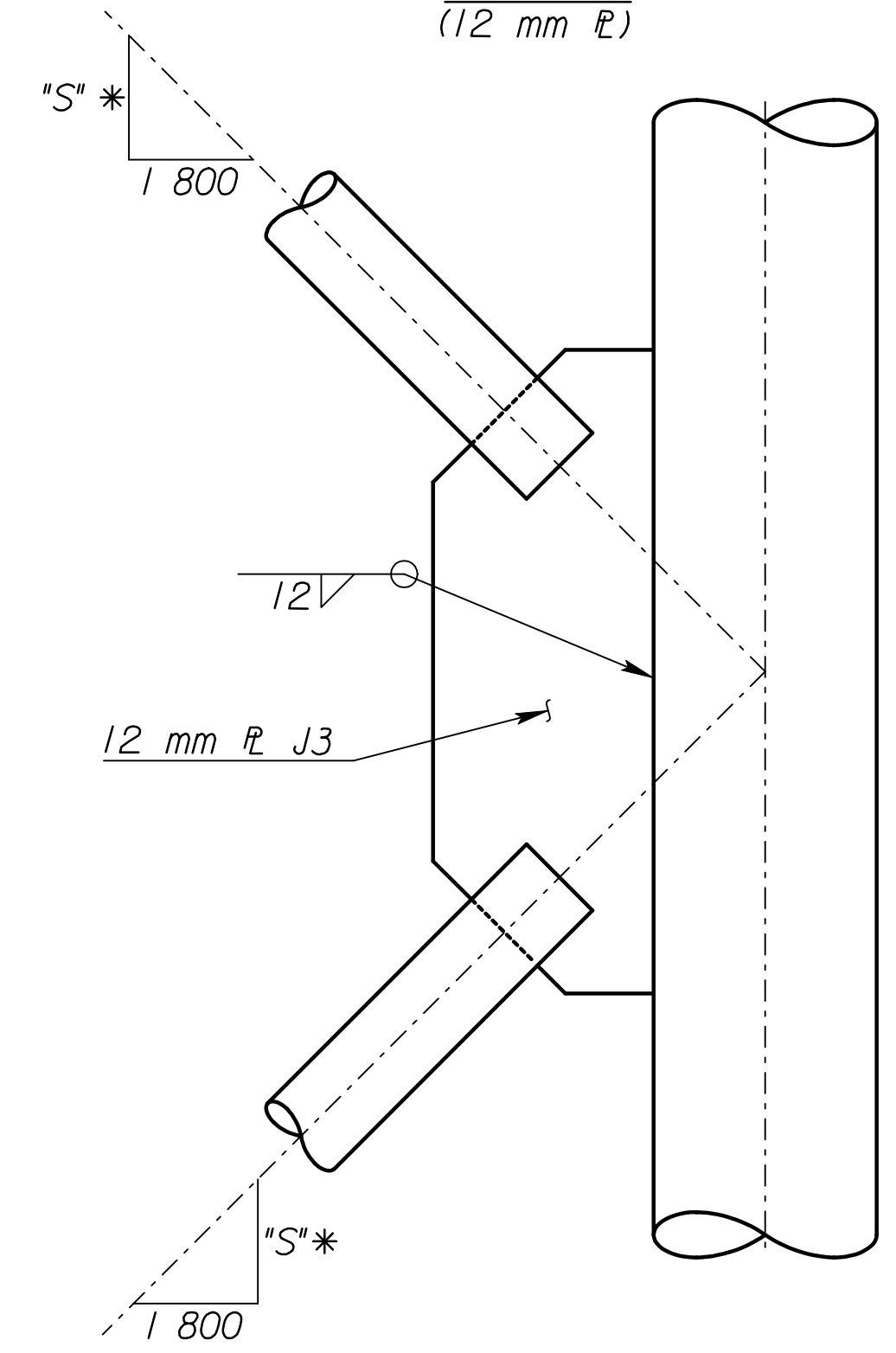


**DETAILS JOINT J1**



**DETAILS JOINT J2**

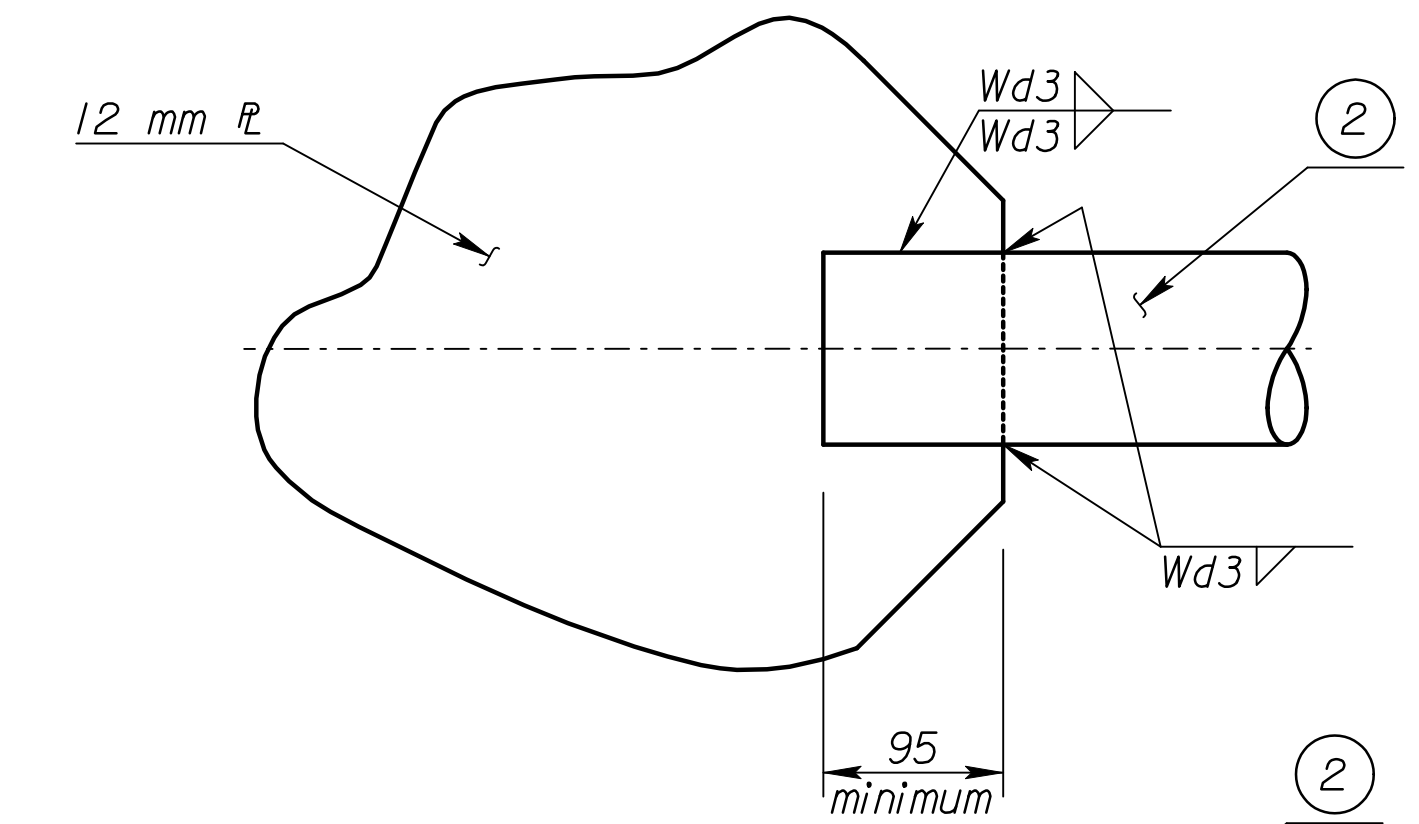


**DETAILS JOINT J3**

\* Note: Joint J4 is identical to J3 except J4 has an additional member (See End Support Elevation).

Member ②*	Fillet Weld wall thickness	Fillet Weld size Wd3
3.05		6
6.02		12
8.56		16

\* See Construction Layout for wall thickness and "S"



**RECORD DRAWING**

NO.	DATE	REVISIONS	BY	APP'D
<b>KANSAS DEPARTMENT OF TRANSPORTATION</b> <b>STANDARD STRUCTURAL SIGN SUPPORTS</b> <b>SPAN TYPE OVERHEAD</b> <b>ALUMINUM ALTERNATE</b> <b>END SUPPORT JOINT DETAILS</b> <b>SL15IB-02 SI</b>				
DESIGNED	DATE	DDP QUANTITIES	CADD	DJE
DESIGN CK.	RDH	RDH	CADD CK.	LES

Scale = 1/000  
I:/1997/97362/As-Builts/dgn/s/Vol 4/SH 769-KDOT STD-Sign-151bsi.dgn Last Rev: 10-4-07 Bjs: gdr