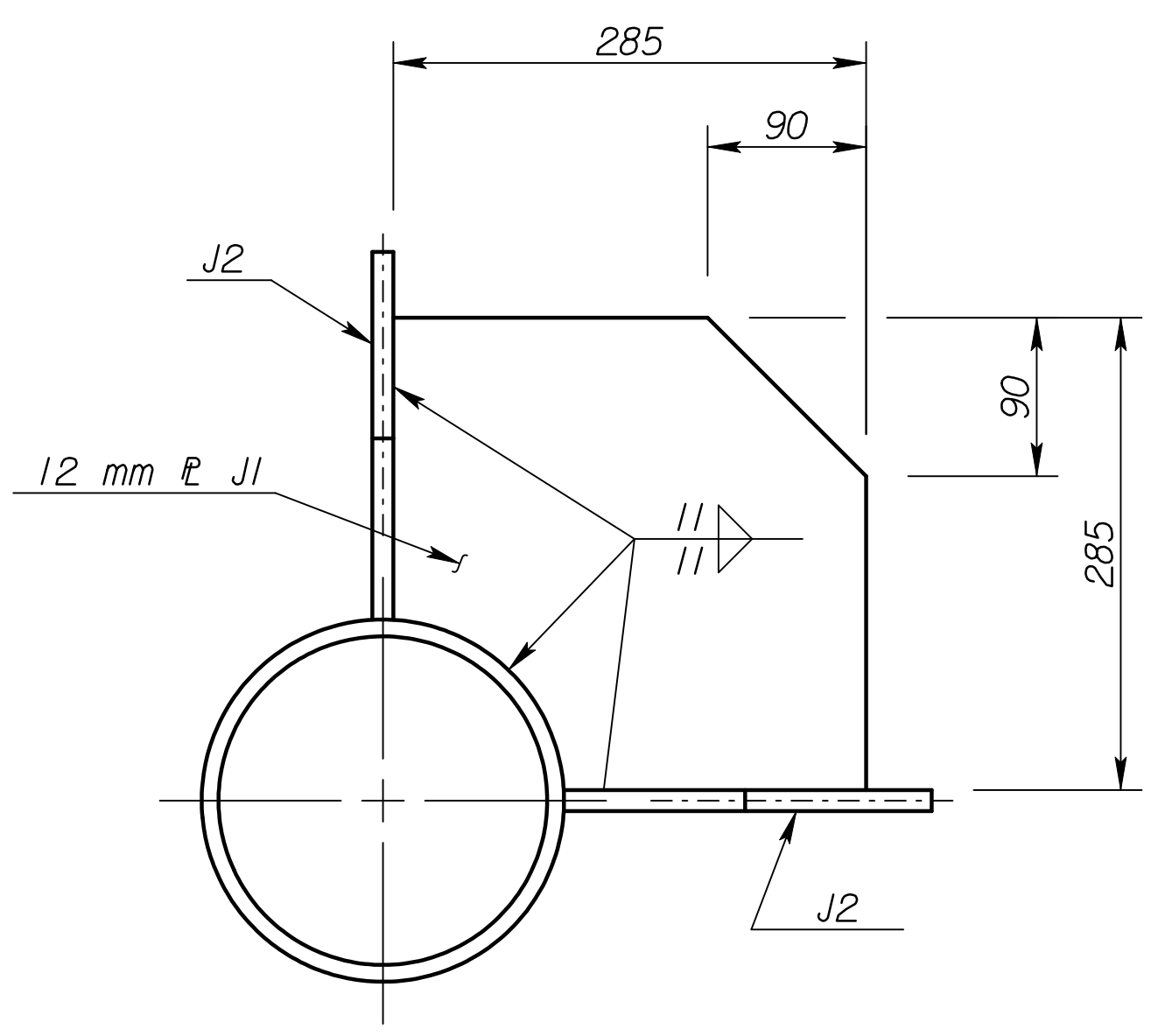
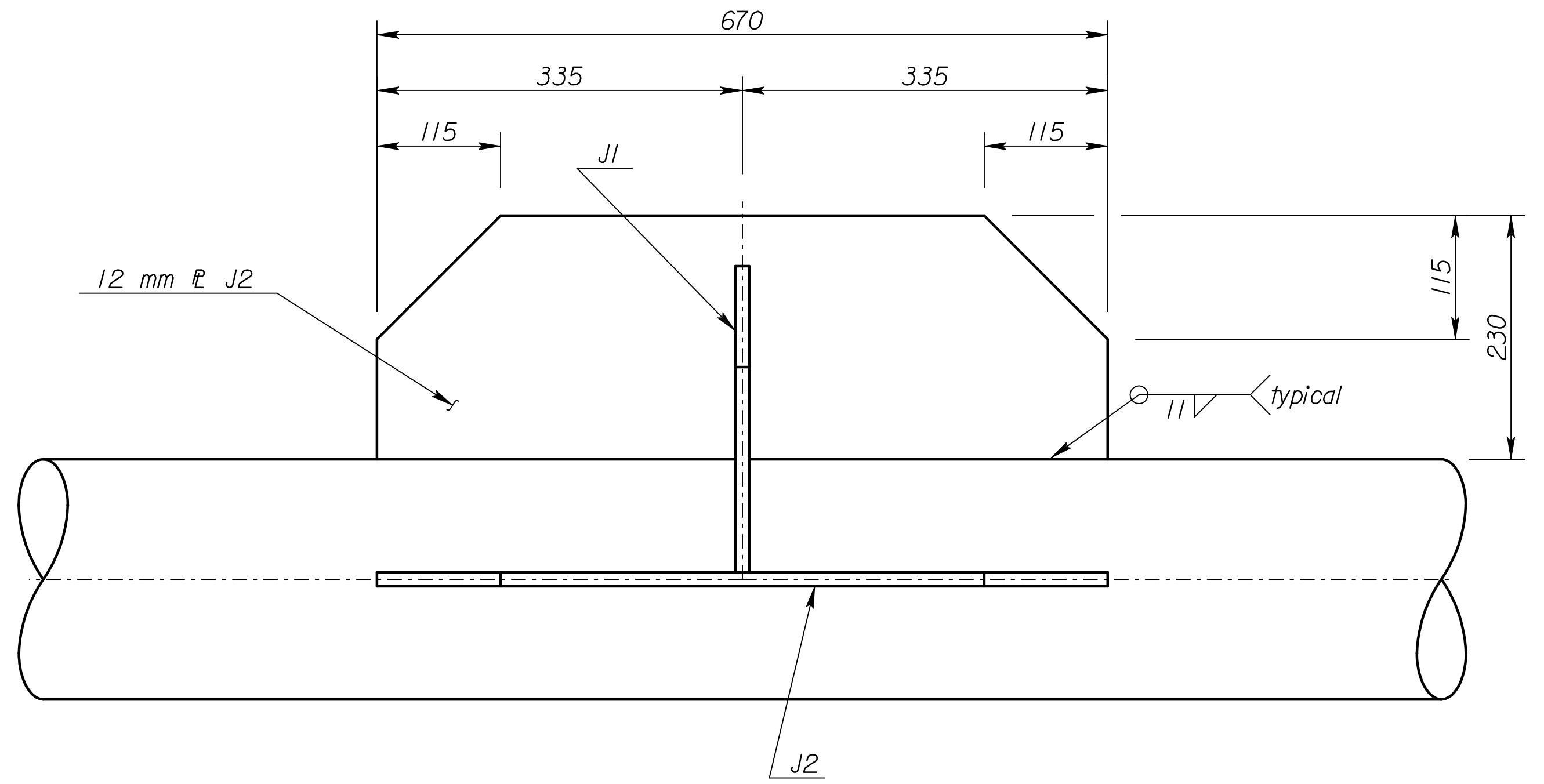


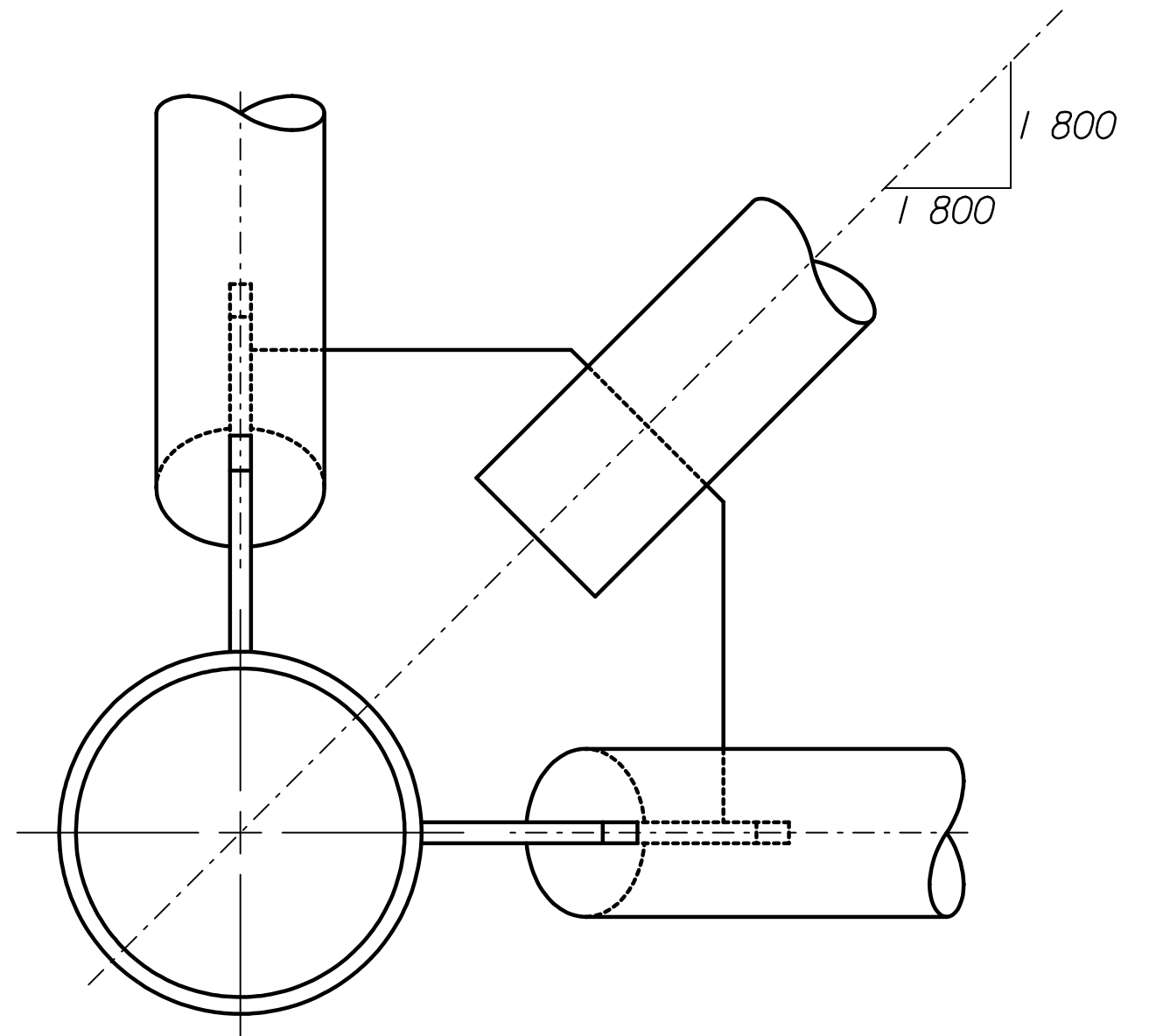
PLAN AT JOINT



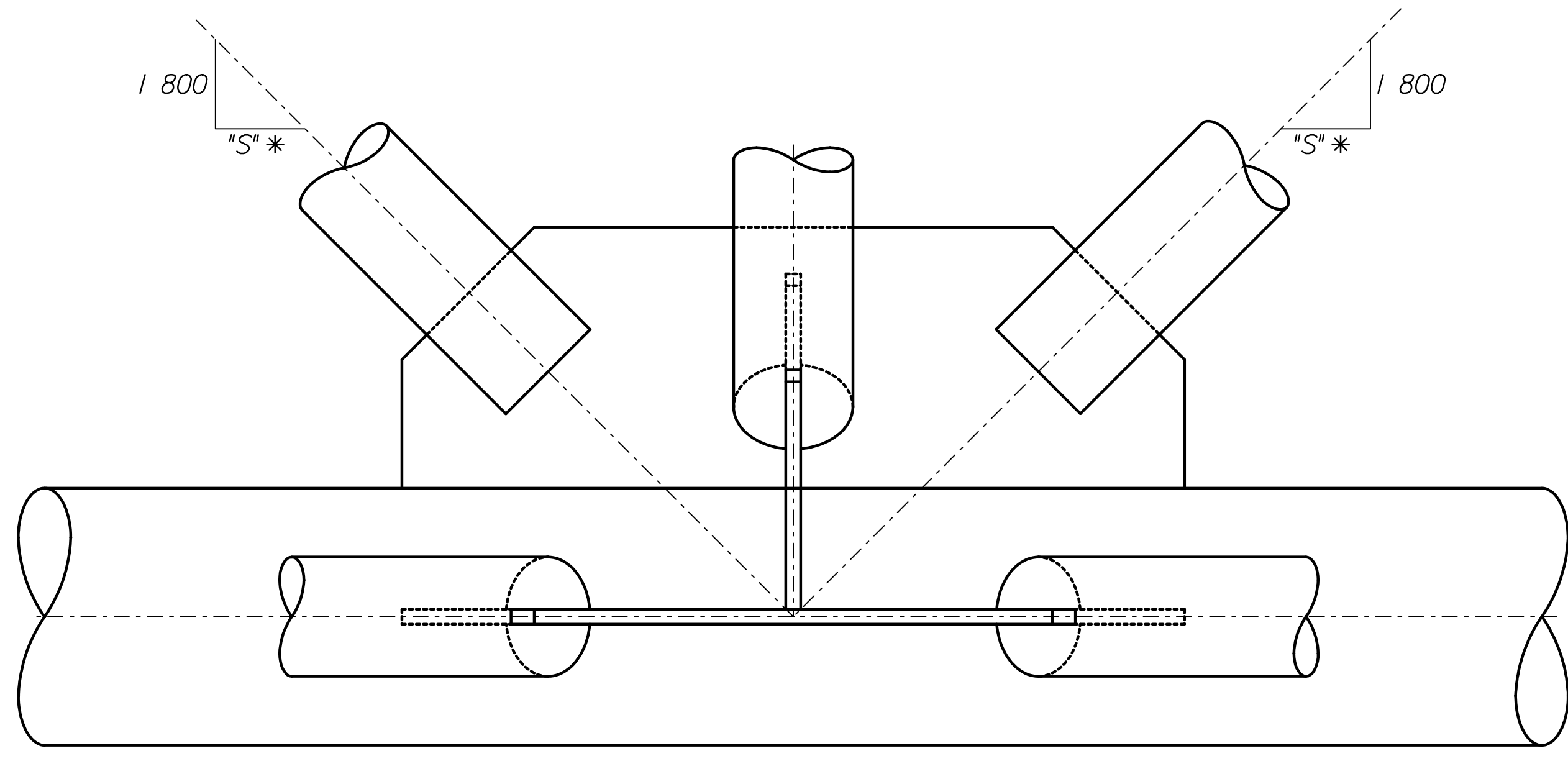
DETAILS R J1



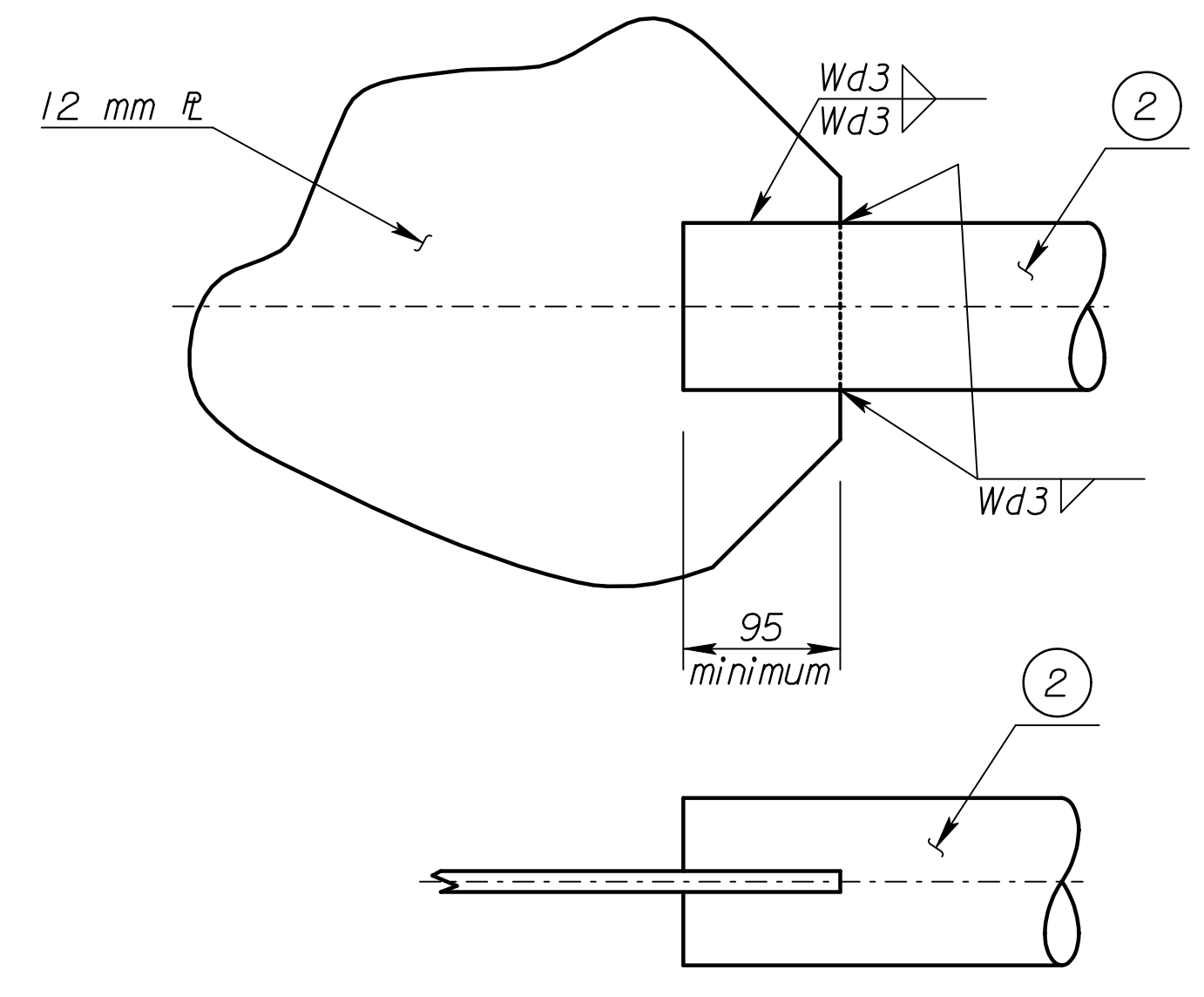
DETAILS R J2



SECTION NEAR JOINT



ELEVATION AT JOINT



TYPICAL WELDED JOINT

Member ② * wall thickness	Fillet Weld size Wd3
3.05	6
5.74	10
8.08	12

* See "Construction Layout" for wall thickness and "S"

NO.	DATE	REVISIONS	BY	APP'D

KANSAS DEPARTMENT OF TRANSPORTATION
STANDARD STRUCTURAL SIGN SUPPORTS
SPAN TYPE OVERHEAD
ALUMINUM ALTERNATE
TRUSS JOINT DETAILS

SLI5IB-05 SI SEDGWICK CO.

FHWA APPROVAL	4-10-97 APP'D	Kenneth F. Hurst
DESIGNED	BFM DETAILED	DDP QUANTITIES
DESIGN CK.	RDH DETAIL CK.	RDH QUAN. CK.
CADD	DJE	CADD CK.
	LES	

RECORD DRAWING

Scale = 1/8" = 1'-0"
 I:\1997\97362\As-Builts\dgn\Vol 4\SN 772-KDOT STD-Sign-15\bsi.dgn Last Rev: 10-4-07 Bjs.gdr