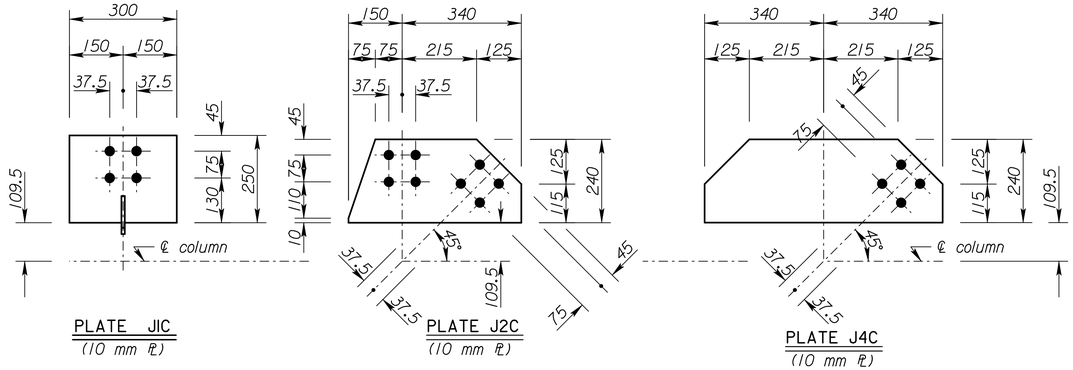
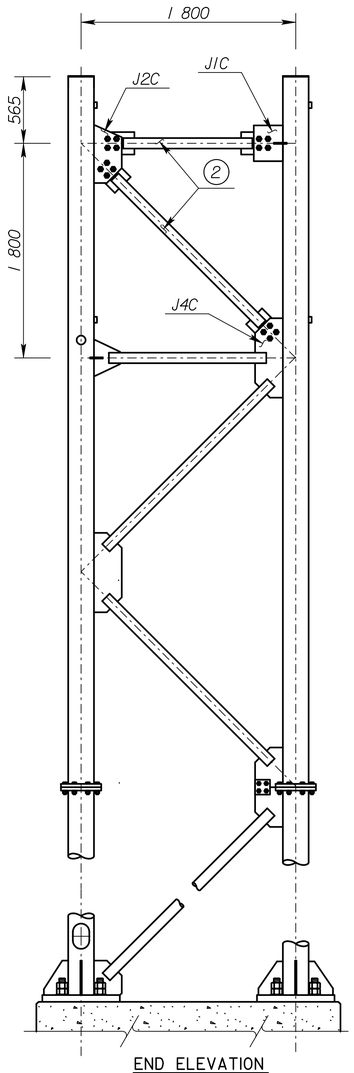
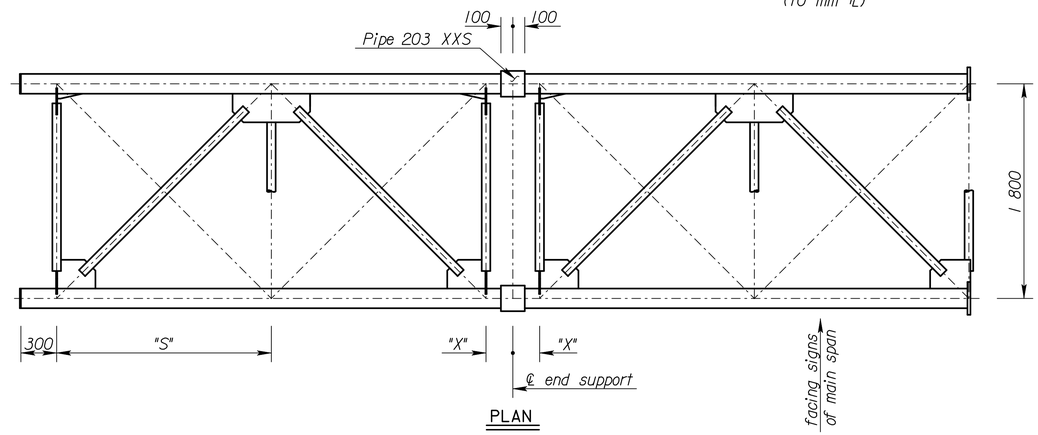
STATE	PROJECT NO.	YEAR	SHEET NO.	TOTAL SHEETS
KANSAS	54-87 K-6657-01	2002	785	1122

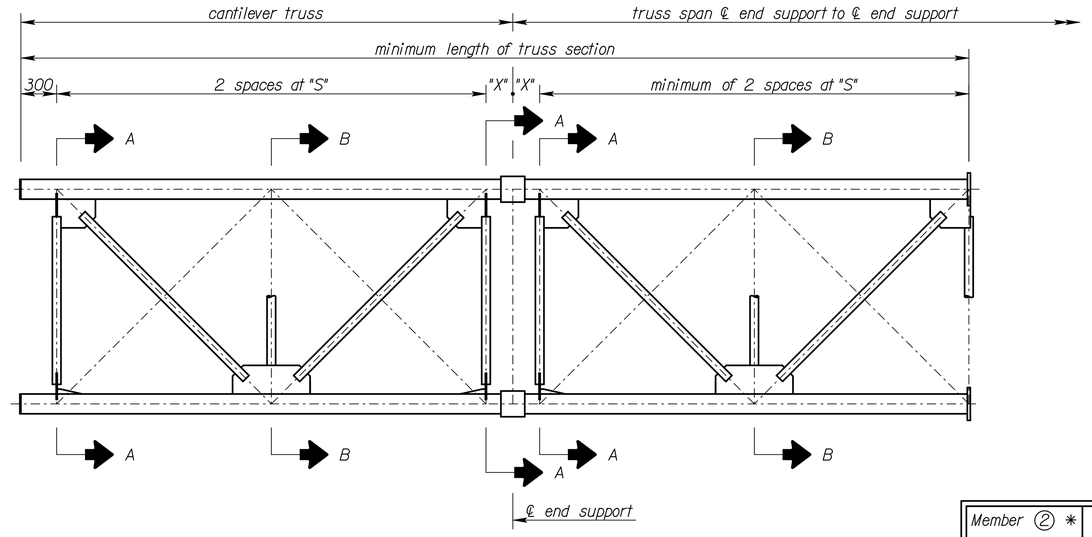
Note: This sheet shows only those details of the cantilever-truss that differ from the standard truss details. Refer to the standard truss details for any details not shown on this sheet.

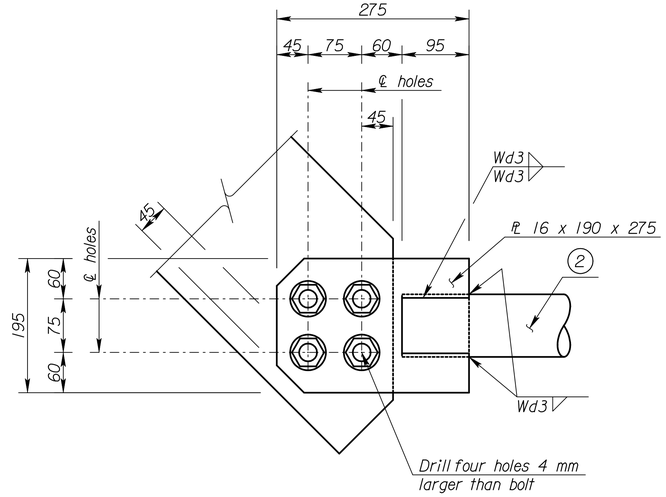
Note: This sheet shows the bolted option for the cantilever end support. The Contractor may choose to fabricate the end support exactly as shown for the standard truss, except that the top two secondary members would be welded into place in the field after the truss is erected. Give the areas around these field welds two coats of "Zinc Rich Coating".

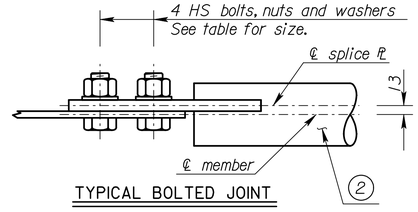


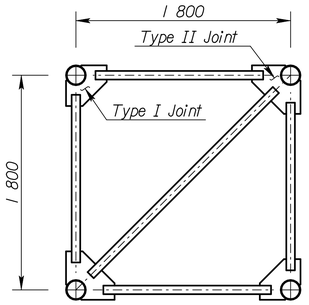


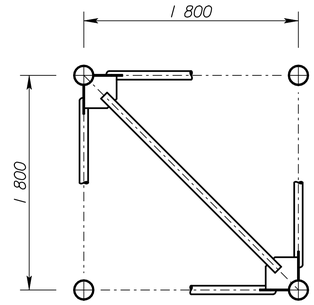












STEEL NOT USED

RECORD DRAWING

Member ② * wall thickness	Fillet Weld size Wd3	Bolt Size
3.18	5	M20 x 2.5 x 60
5.49	6	M24 x 3 x 65
7.62	8	M27 x 3 x 70

*See "Construction Layout" for wall thickness, "S" and "X".

NO.	DATE	REVISIONS	BY	APP'D

KANSAS DEPARTMENT OF TRANSPORTATION

STANDARD STRUCTURAL SIGN SUPPORTS
CANTILEVER-SPAN TYPE OVERHEAD
STEEL ALTERNATE
TRUSS END SUPPORT AND SPECIAL DETAILS

SL15IC-08 SI — SEDGWICK CO.

FHWA APPROVAL			4-10-97	APP'D	Kenneth F. Hurst		
DESIGNED	LES	DETAILED	LES	QUANTITIES		CADD	DJE
DESIGN CK.	LRR	DETAIL CK.	LRR	QUAN.CK.		CADD CK.	LES

Scale = 1000
I:/1997/97362/As-Builts/dgn's/Vol 4/Sh 785-KDOT STD-Sign-15csi.dgn Last Rev: 10-4-07 By: gdr