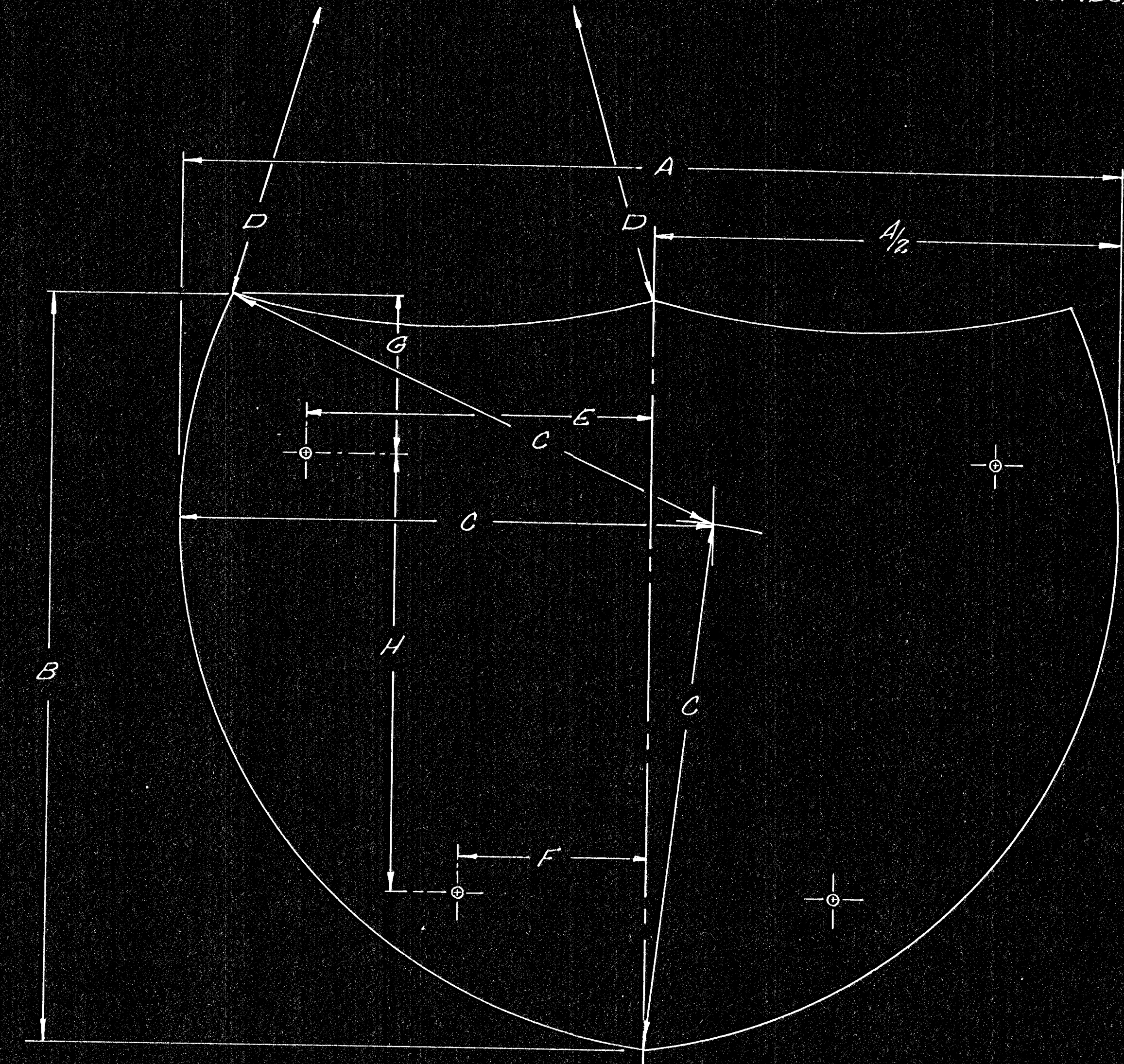
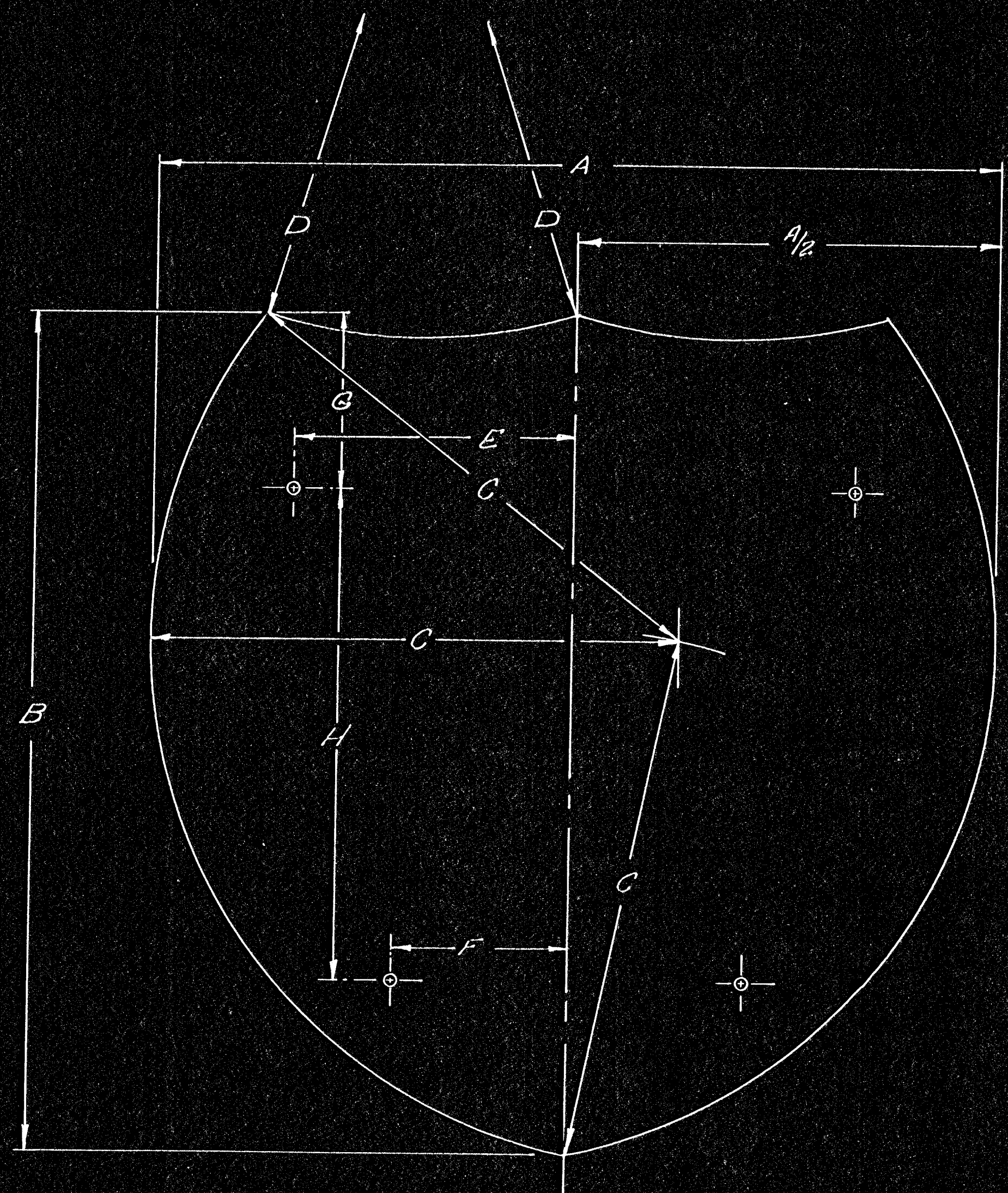


F.H.W.A. REGION NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
7	KANSAS		1978	39	143

PROJ. NO. (BC) 96-87 K-044-1(28) PTS. I & II



Note:  
 Aluminum Sign Blanks to  
 be ASTM B-209  
 Alloy 6061-T6 or Alloy 5154-H38  
 All holes to be 3/8" in diameter.

Size	A	A/2	B	C	D	E	F	G	H	Sheet Thickness
24" x 24"	24"	12"	24"	15"	15"	8"	5"	5"	14"	0.080
36" x 36"	36"	18"	36"	22 1/2"	22 1/2"	13"	9"	8"	18"	0.100

Size	A	A/2	B	C	D	E	F	G	H	Sheet Thickness
30" x 24"	30"	15"	24"	17"	24"	11"	6"	5"	14"	0.080
45" x 36"	45"	22 1/2"	36"	25 1/2"	36"	16"	10"	8"	18"	0.100

3				
2				
1				
NO.	DATE	REVISIONS	BY	APP'D.
KANSAS DEPARTMENT OF TRANSPORTATION				
Design Details For				
2 and 3 Digit Interstate Shields				
(Removable Legend)				
SHEET NO. 39 of 143	SCALE	APP'D.	QUANTITIES	TRACED
DESIGNED H.H.	DETAILED H.H.	QUAN. CK.	TRACED	
DESIGN CK. W.	DETAIL CK. W.	QUAN. CK.	TRACED	