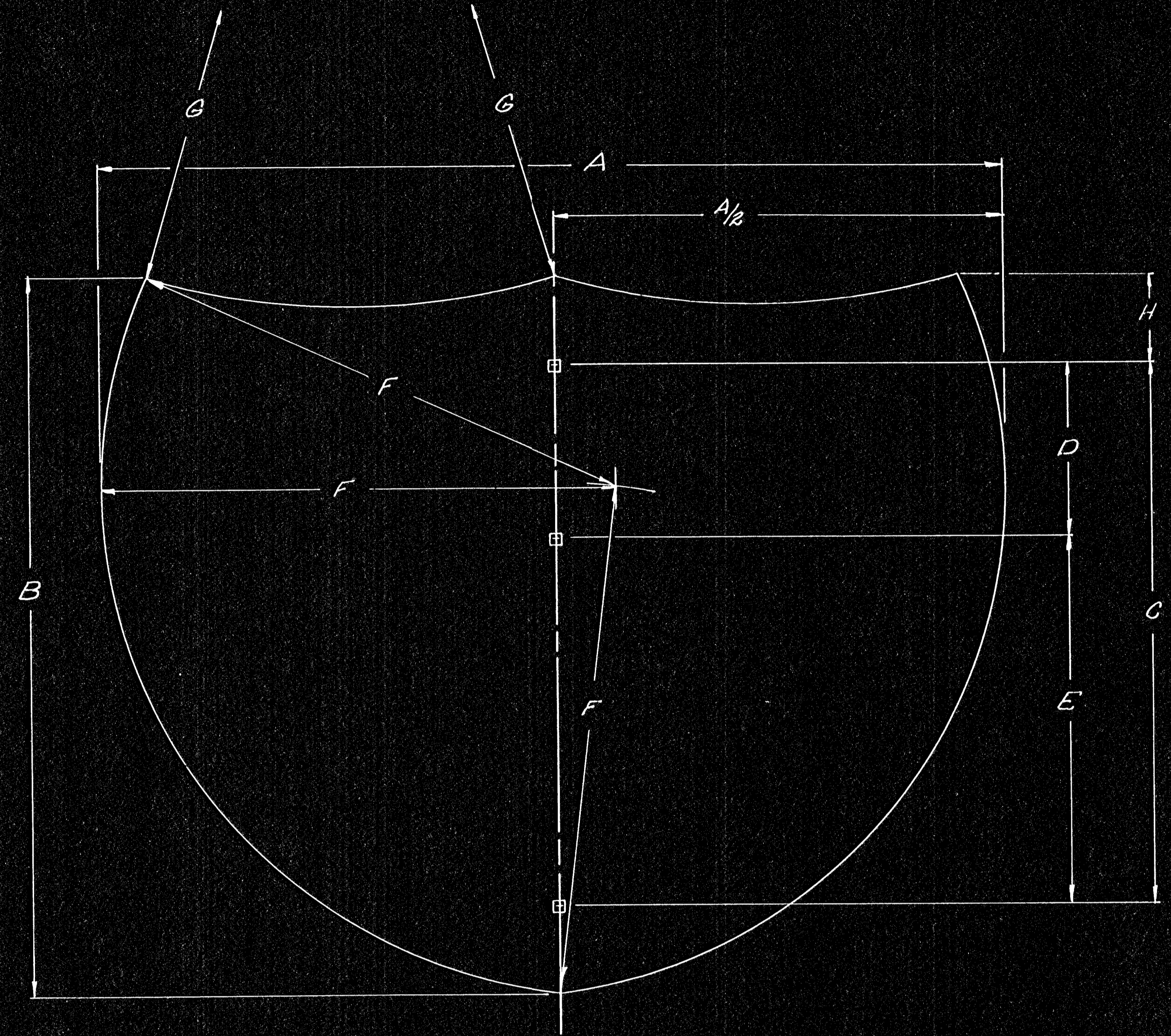
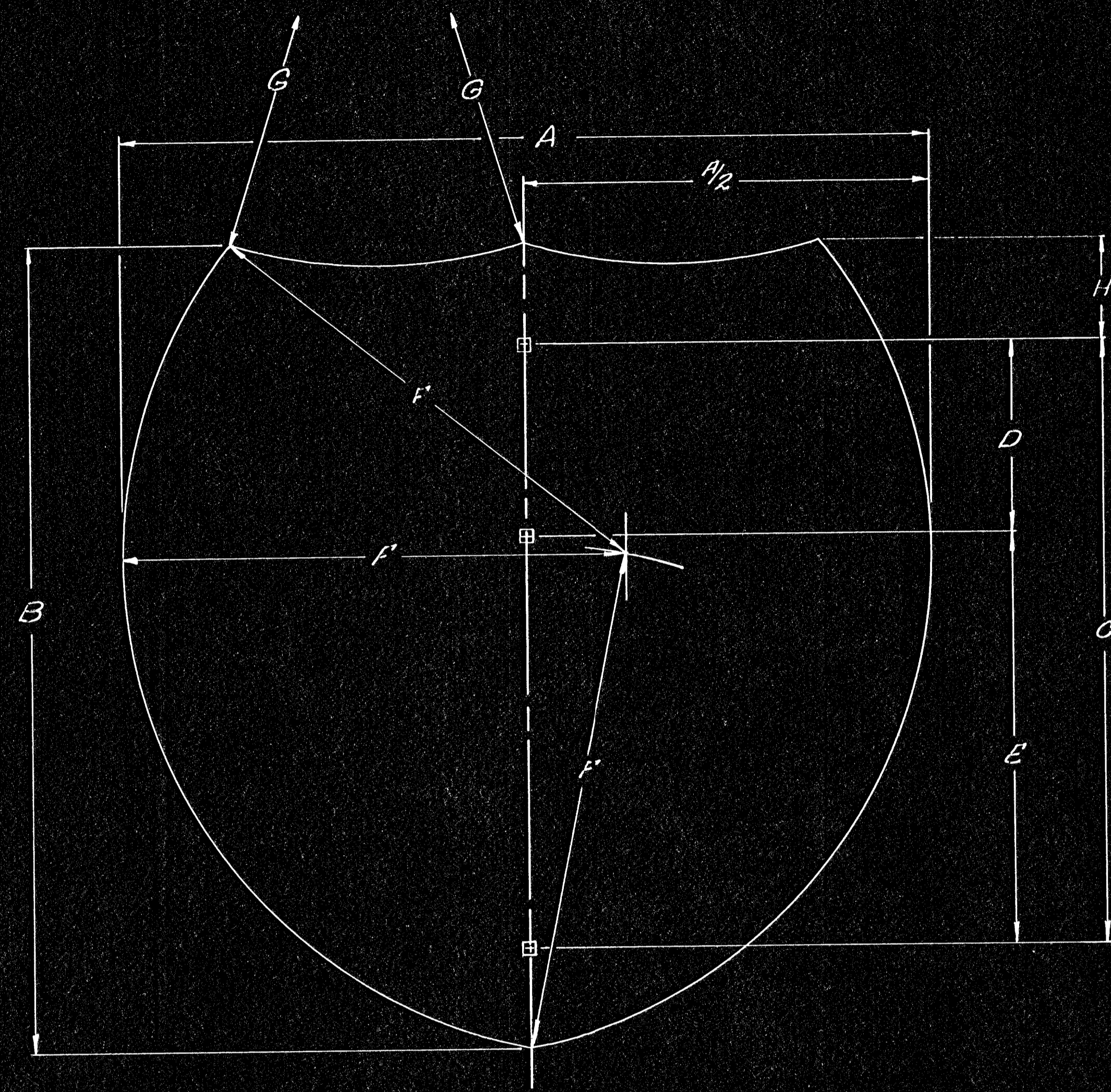


FHWA REGION NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
7	KANSAS		1978	45	143

PROJ. NO. (BC) 96-87 K-044-1(28) PTS I & II



Note:
 Aluminum Sign Blanks to be ASTM B-209
 Alloy 6061-T6 or Alloy 5154-H38
 All holes to be 3/8" square

Size	A	A/2	B	C	D	E	F	G	H	Sheet Thickness
24"x24"	24"	12"	24"	18"	-	-	15"	15"	3"	0.080"
36"x36"	36"	18"	36"	30"	12"	18"	22 1/2"	22 1/2"	3"	0.100"

Size	A	A/2	B	C	D	E	F	G	H	Sheet Thickness
30"x24"	30"	15"	24"	18"	-	-	17"	24"	3"	0.080"
45"x36"	45"	22 1/2"	36"	30"	12"	18"	25 1/2"	36"	3"	0.100"

3				
2				
1				
NO.	DATE	REVISIONS	BY	APP'D
KANSAS DEPARTMENT OF TRANSPORTATION				
Details For Flat Sheet Sign Blanks				
2 And 3 Digit Interstate Route Markers				
(Independent Use)				
SHEET NO. 45 OF 143	SCALE	APP'D	QUANTITIES	TRACED
DESIGNED H.H.	DETAILED H.H.	QUAN. CK.	TRACED	
DESIGN CK. W	DETAIL CK. W	QUAN. CK.	TRACED CK.	