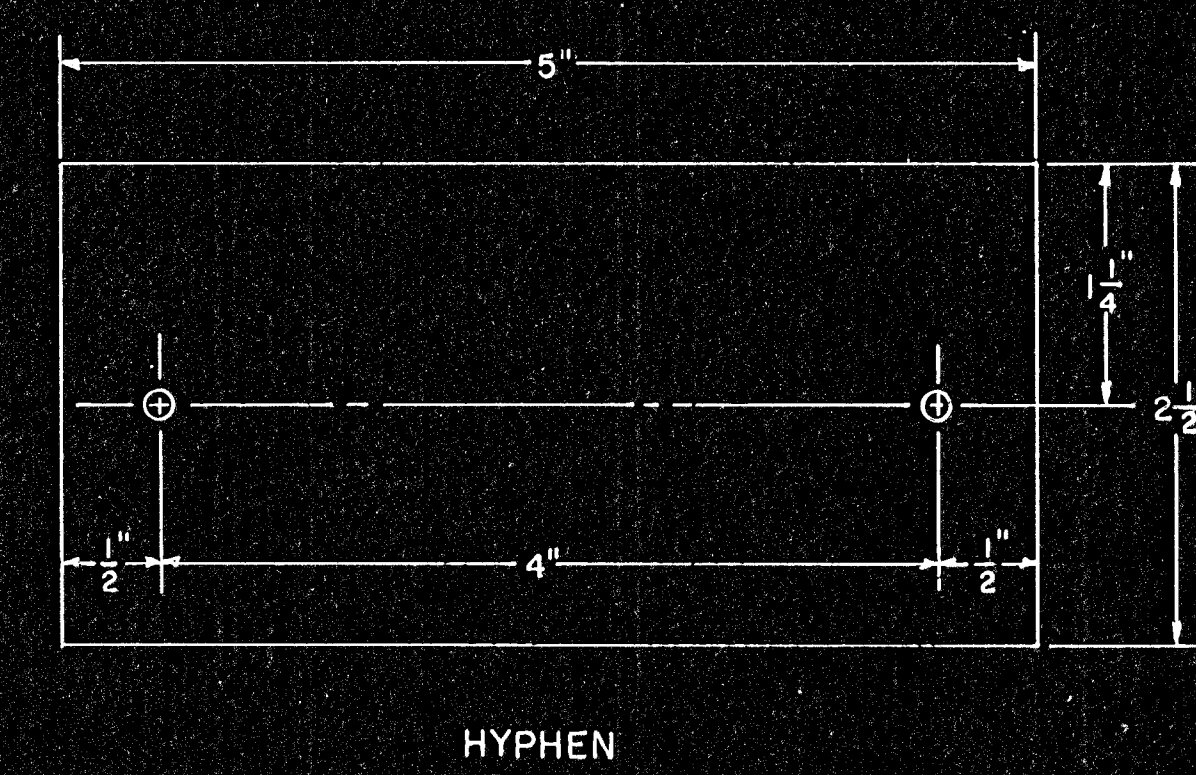
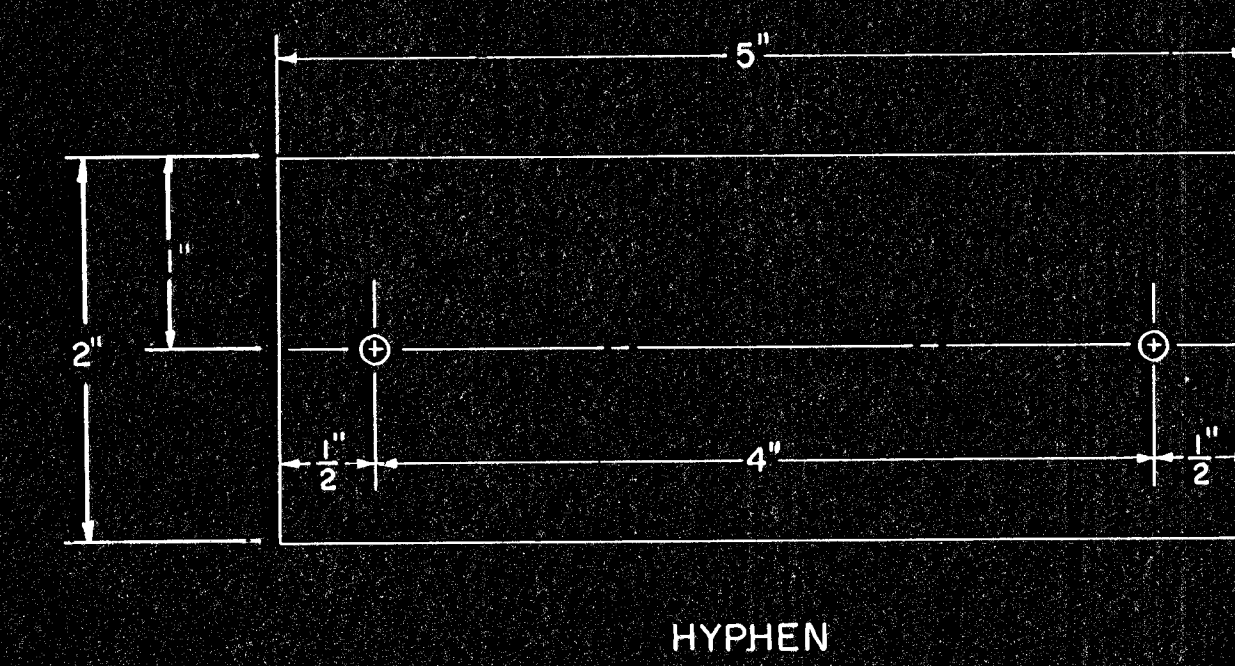
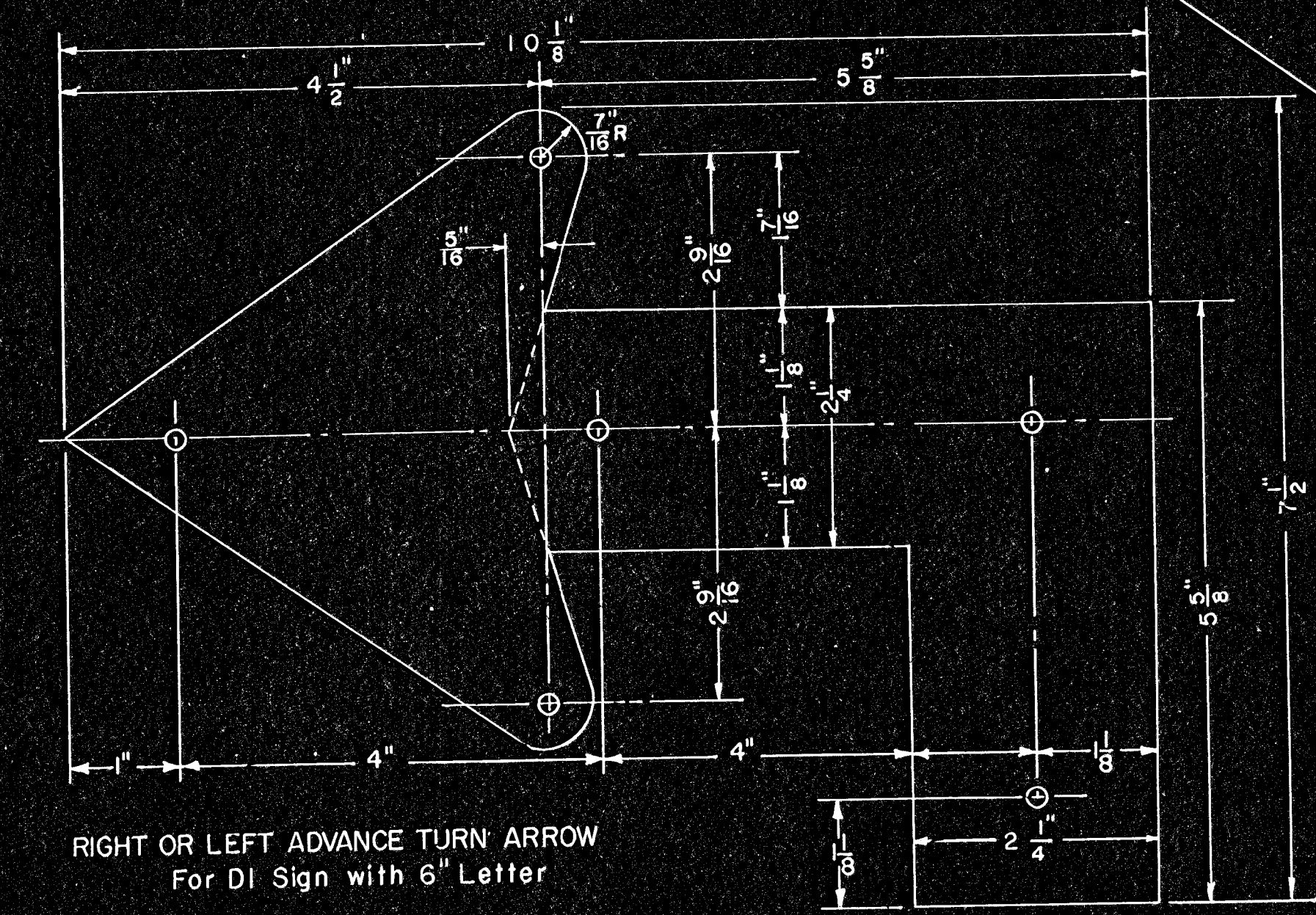
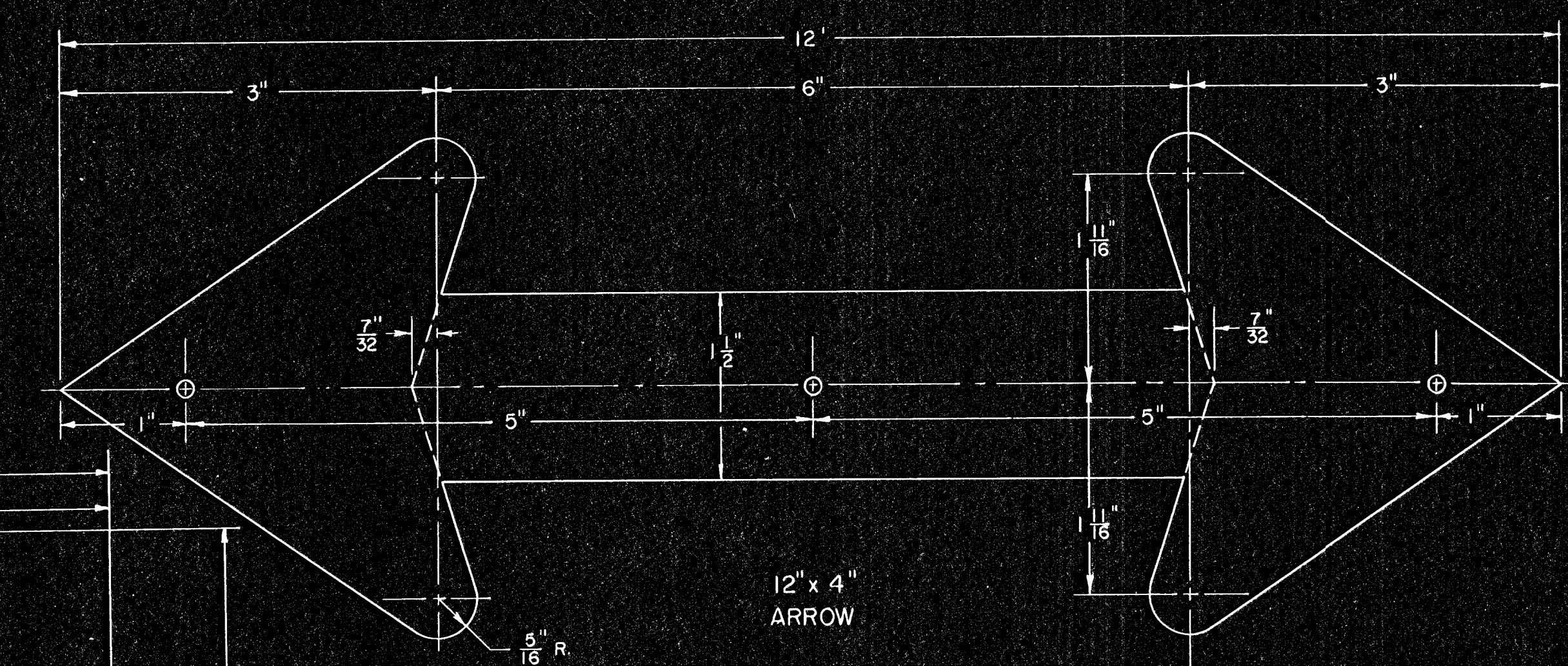
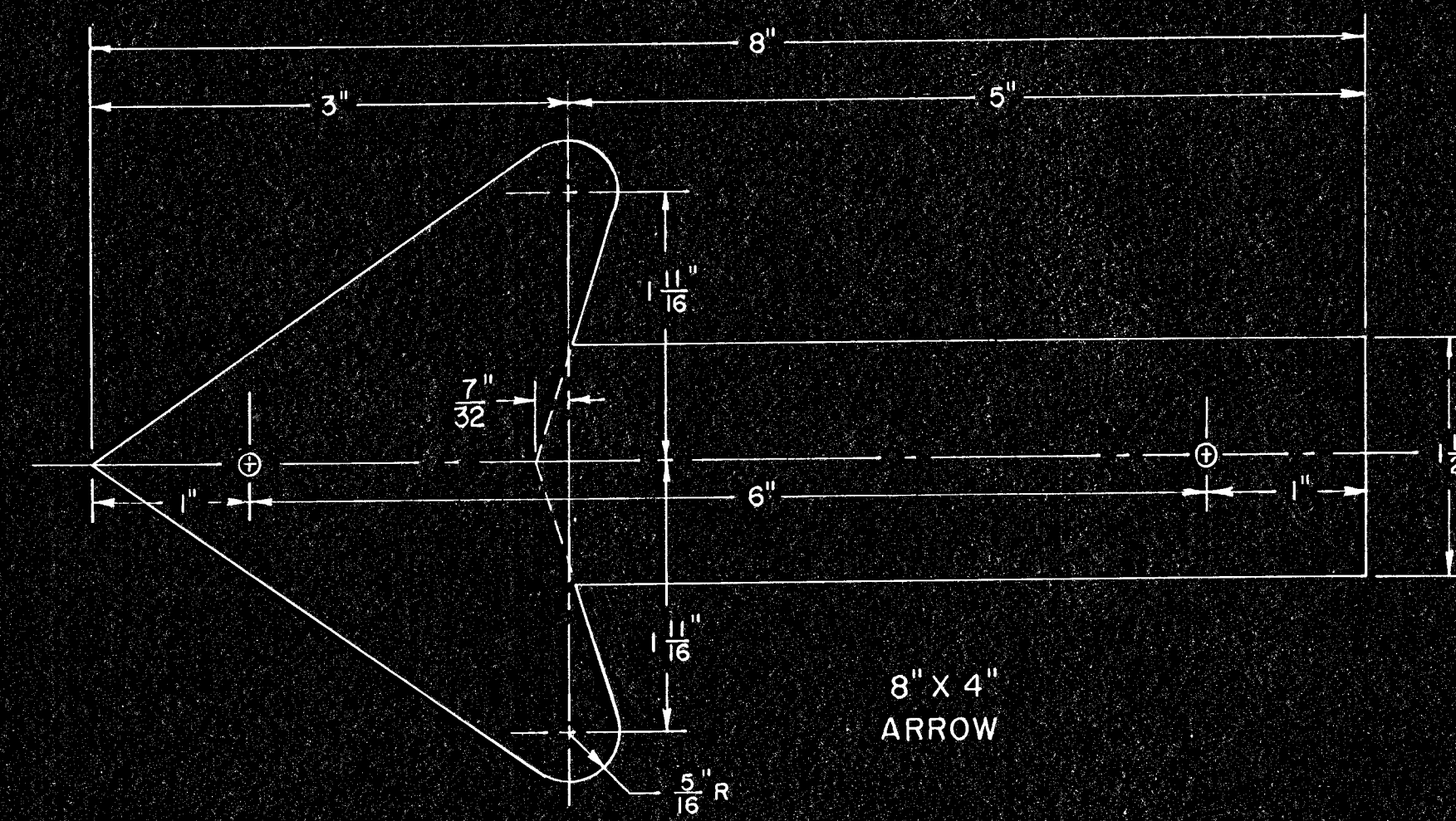
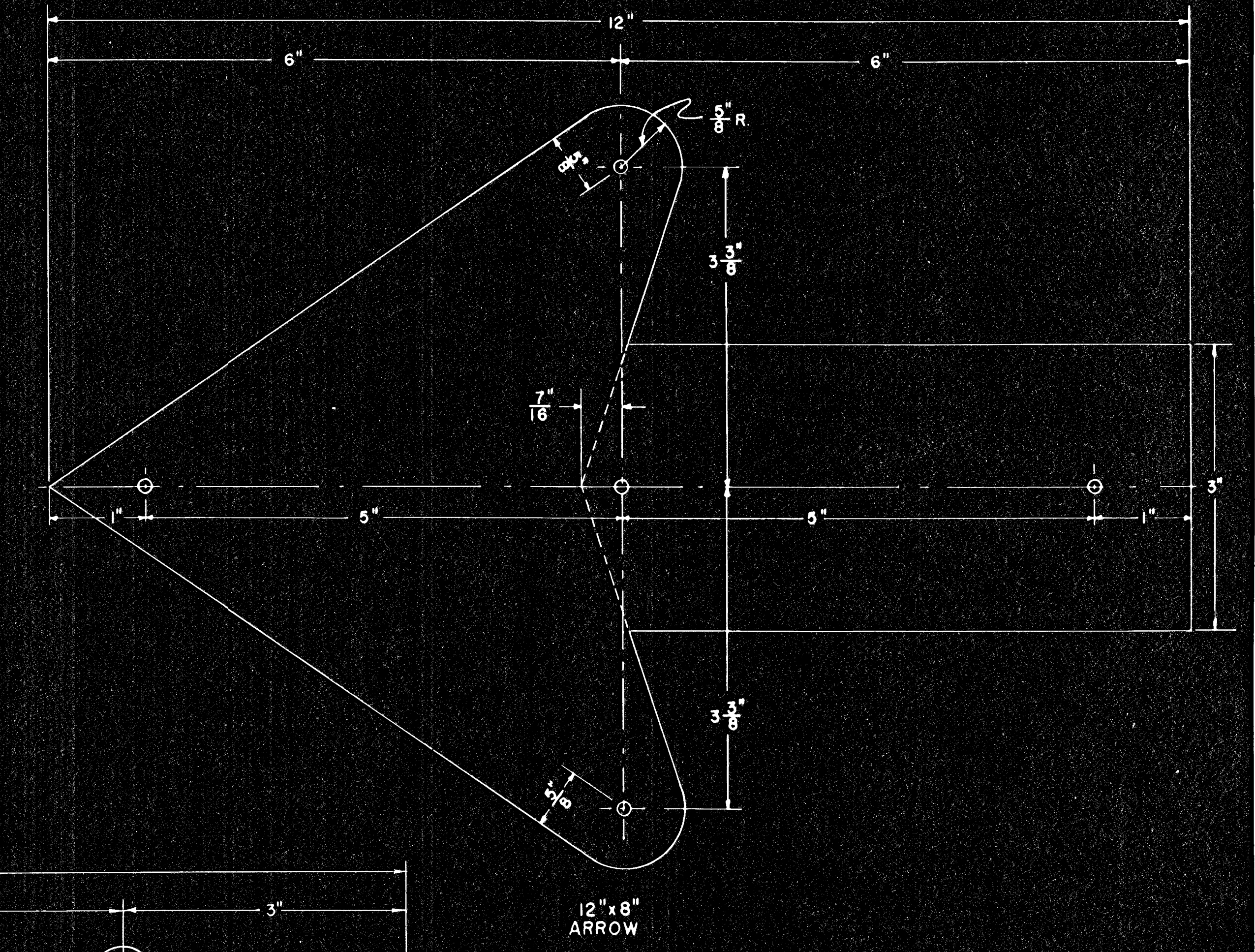
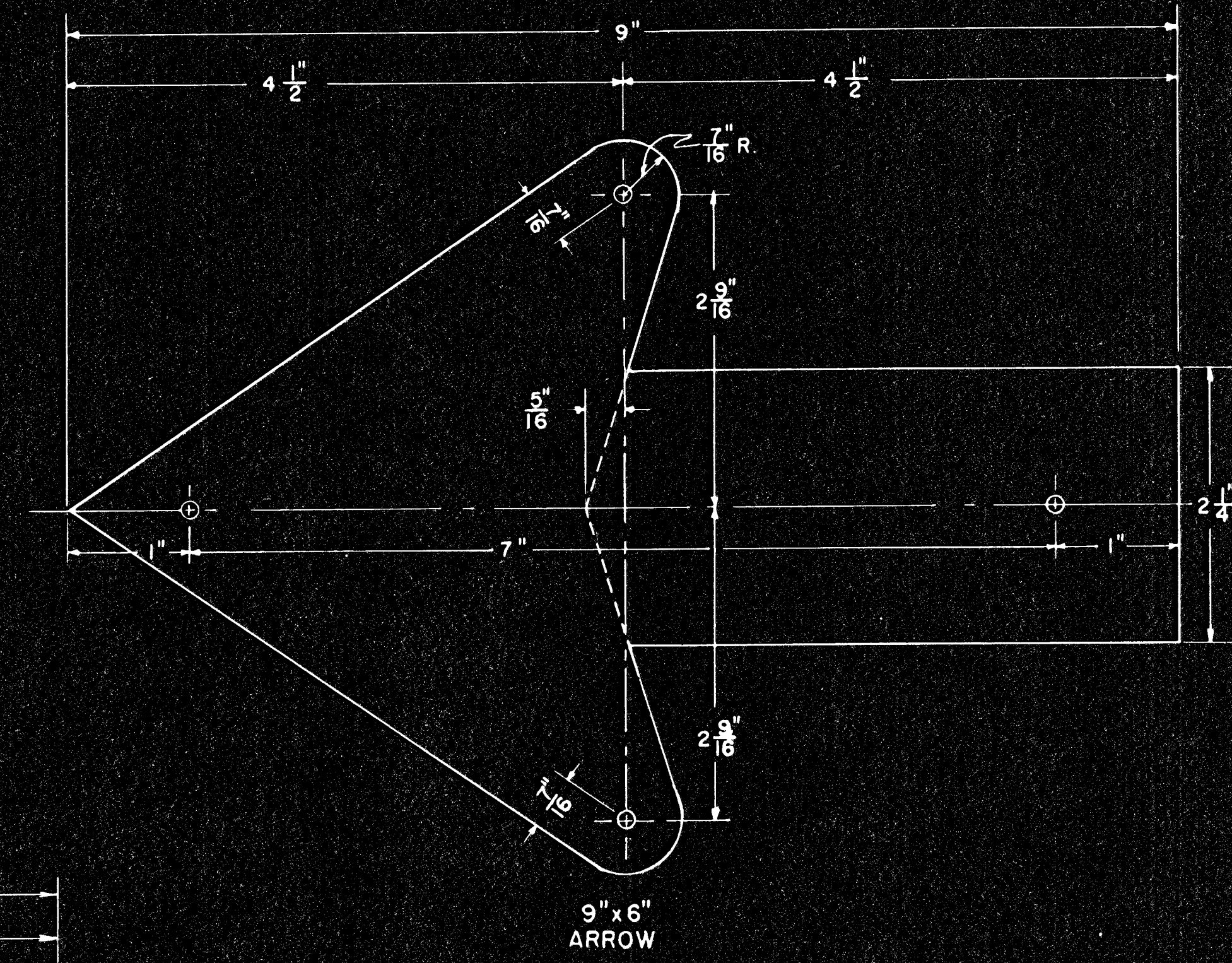
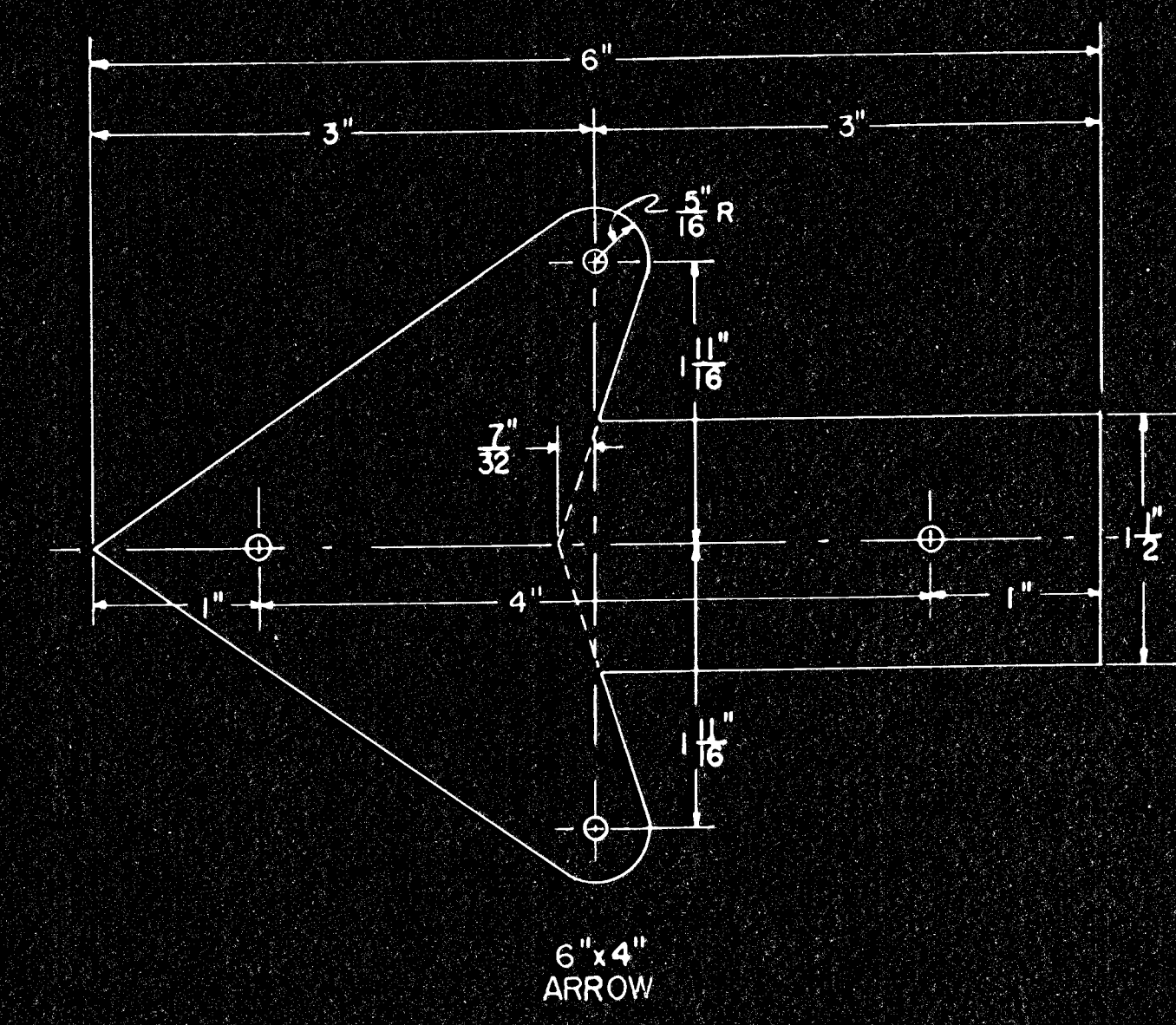




NOTE:
All burrs and sharp edges shall be smoothed off.

Material thickness shall be 0.040"
Holes shall be drilled 0.128" diameter, for 1/8" front entry, self-plugging, expanding rivets.

Aluminum arrows to be ASTM B-209 Alloy 6061-T6 or 3003-H14.

3					
2					
1	1-13-70	Added holes to 10 1/8" x 7 1/2" turn arrow	G.M.	A.F.T.	
NO.	DATE	REVISIONS	BY	APP'D	
KANSAS DEPARTMENT OF TRANSPORTATION					
DETAILS FOR					
REMOVABLE LEGEND					
(ARROWS FOR GUIDE SIGNS)					
SHEET NO. 66	OF 143	SCALE	APP'D	J. L. J. J.	
DESIGNED JGR	DETAILED JGR	QUANTITIES	TRACE	JGR	
DESIGN CK.	DETAIL CK.	QUAN. CK.	TRACE CK.		