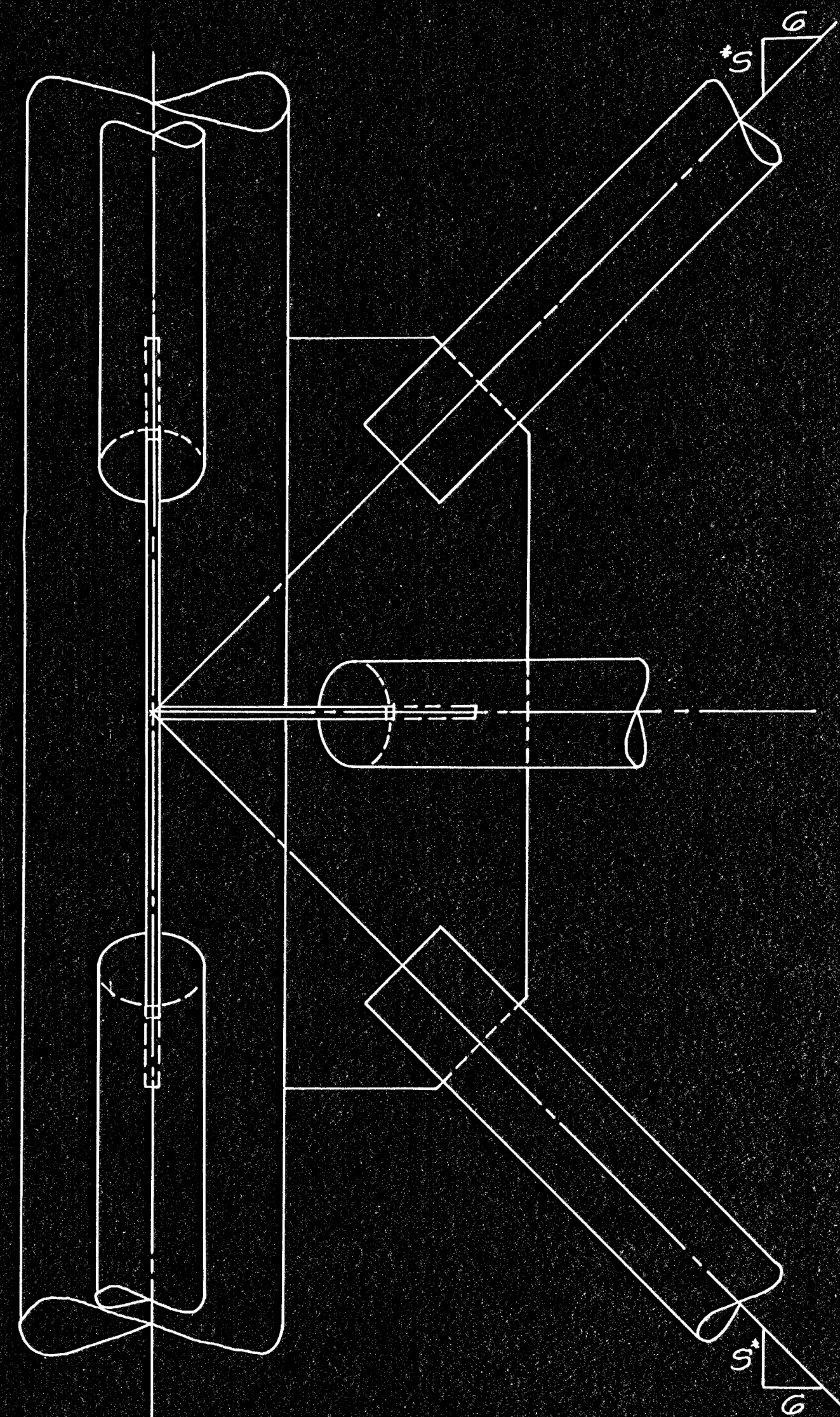
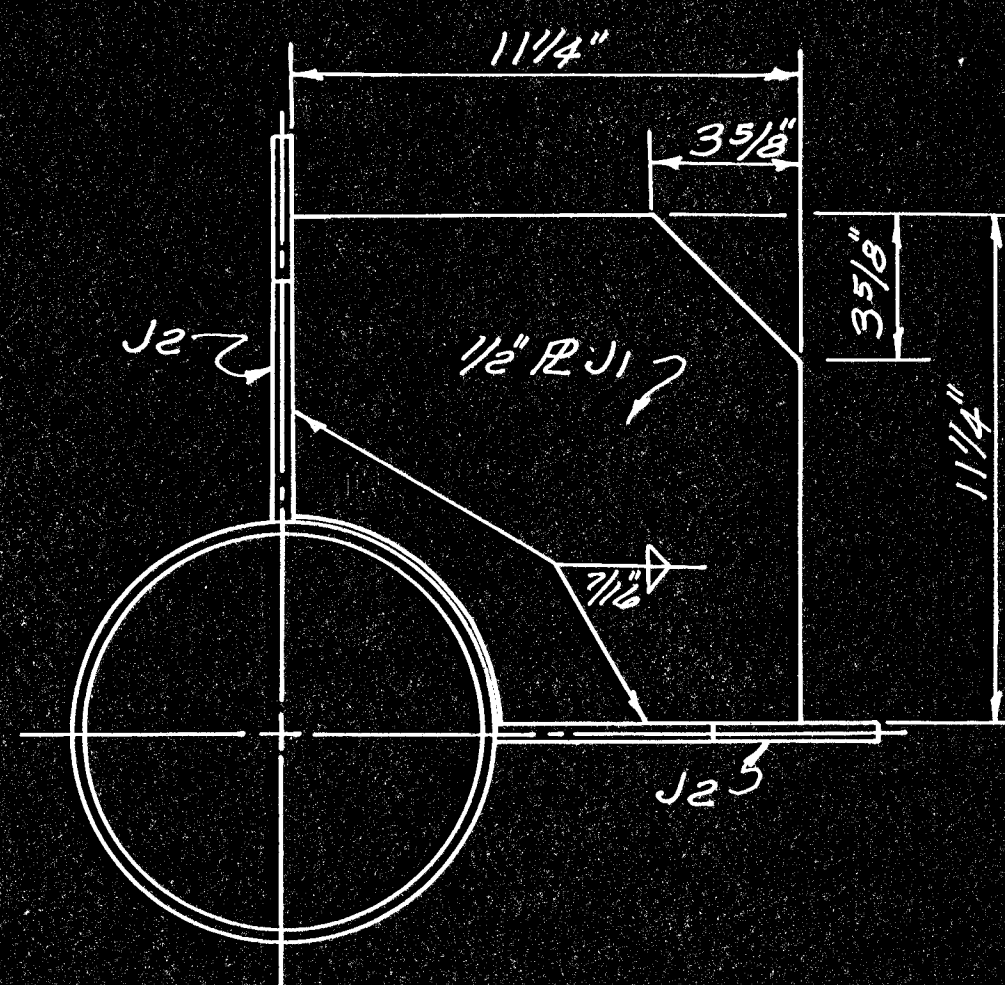
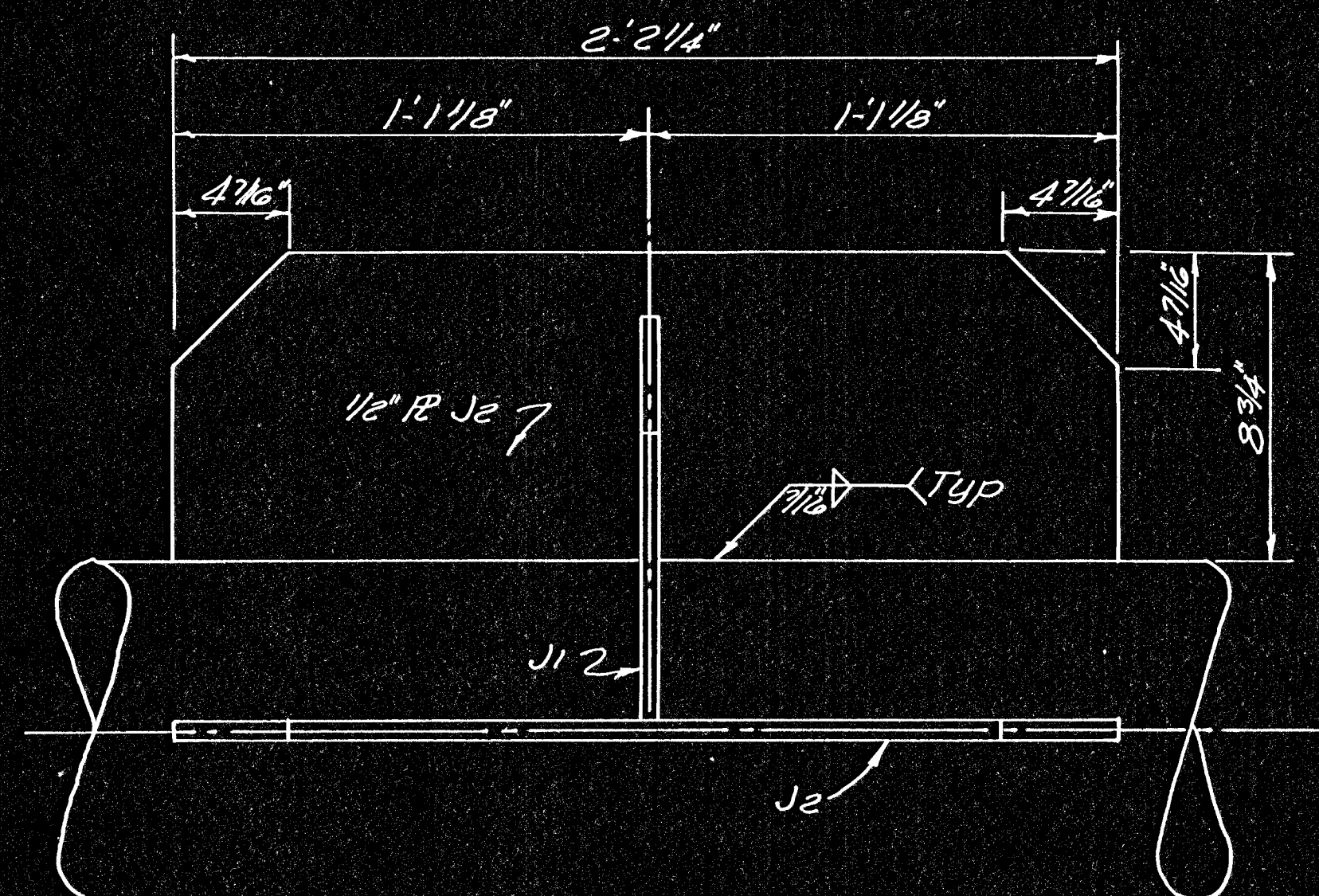




PLAN AT JOINT



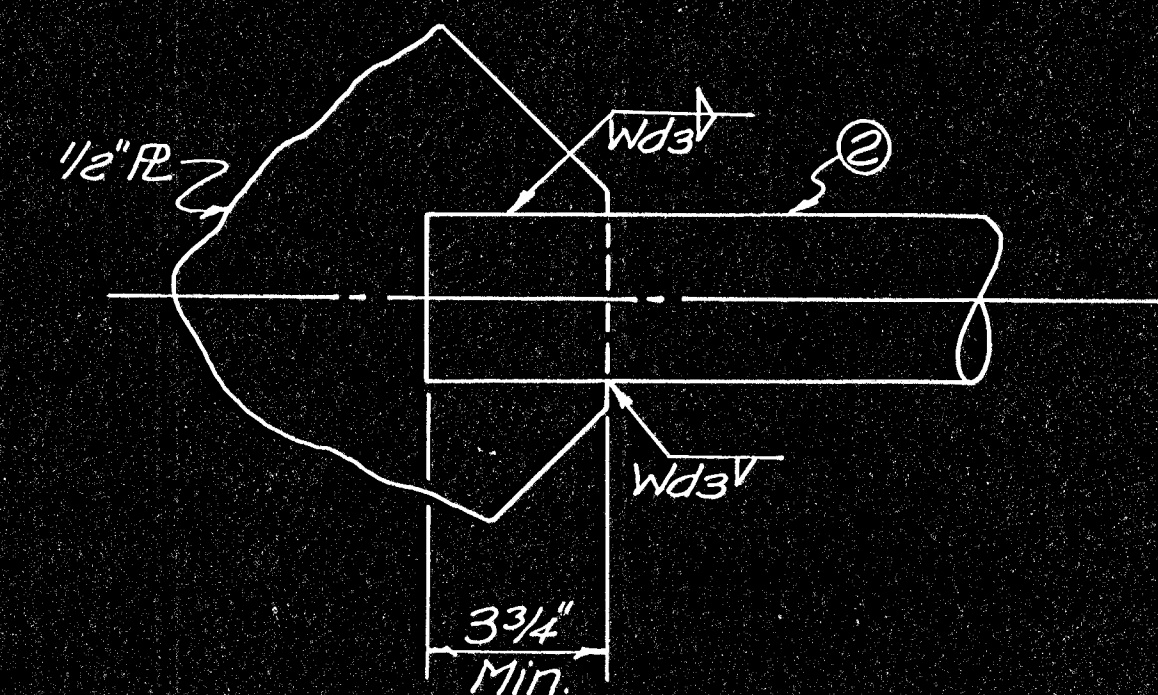
DETAILS R J1



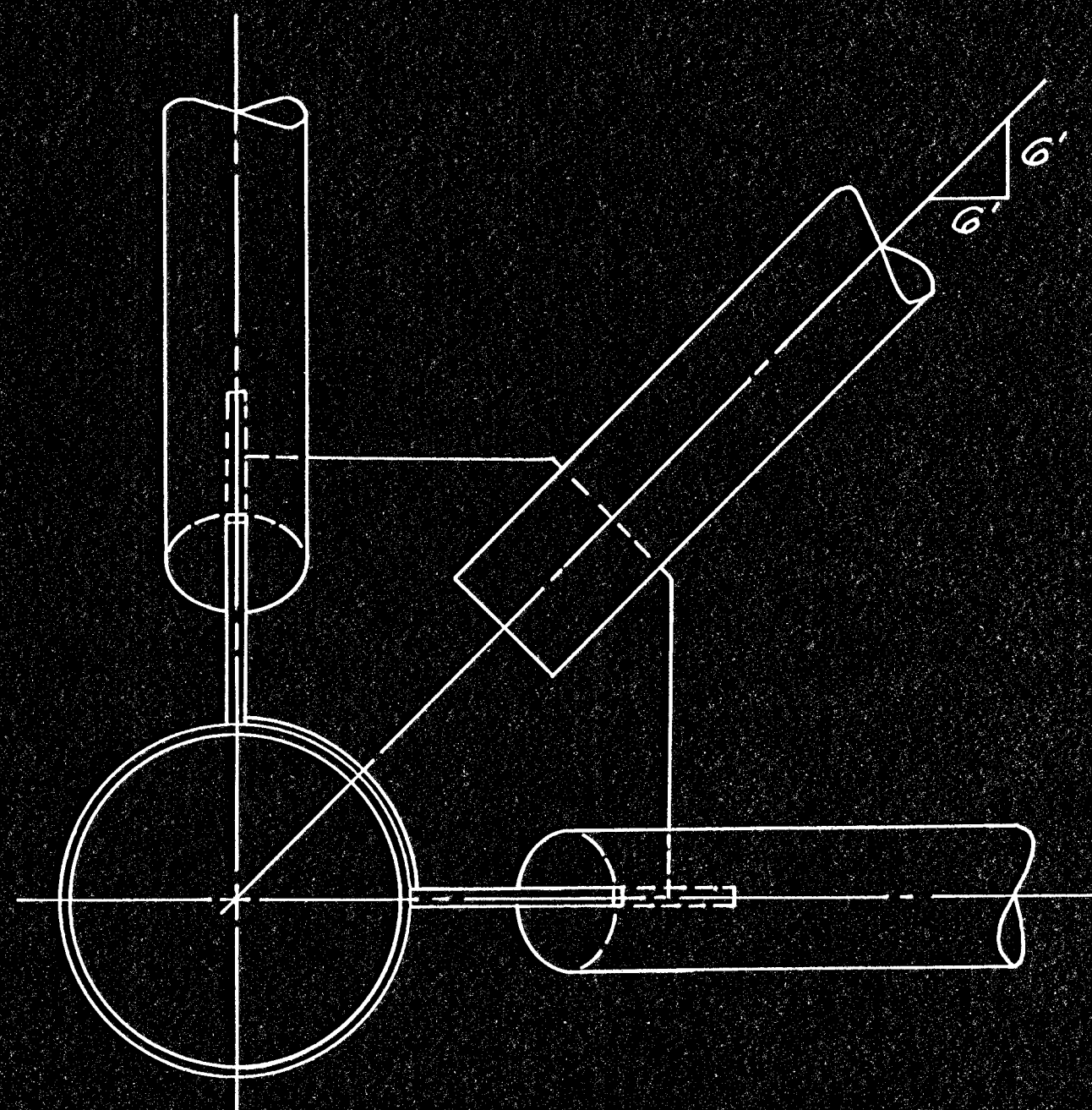
DETAILS R J2

Member	Fillet
② wall	weld
thickness	size welds
0.120	1/4
0.226	3/8
0.318	1/2

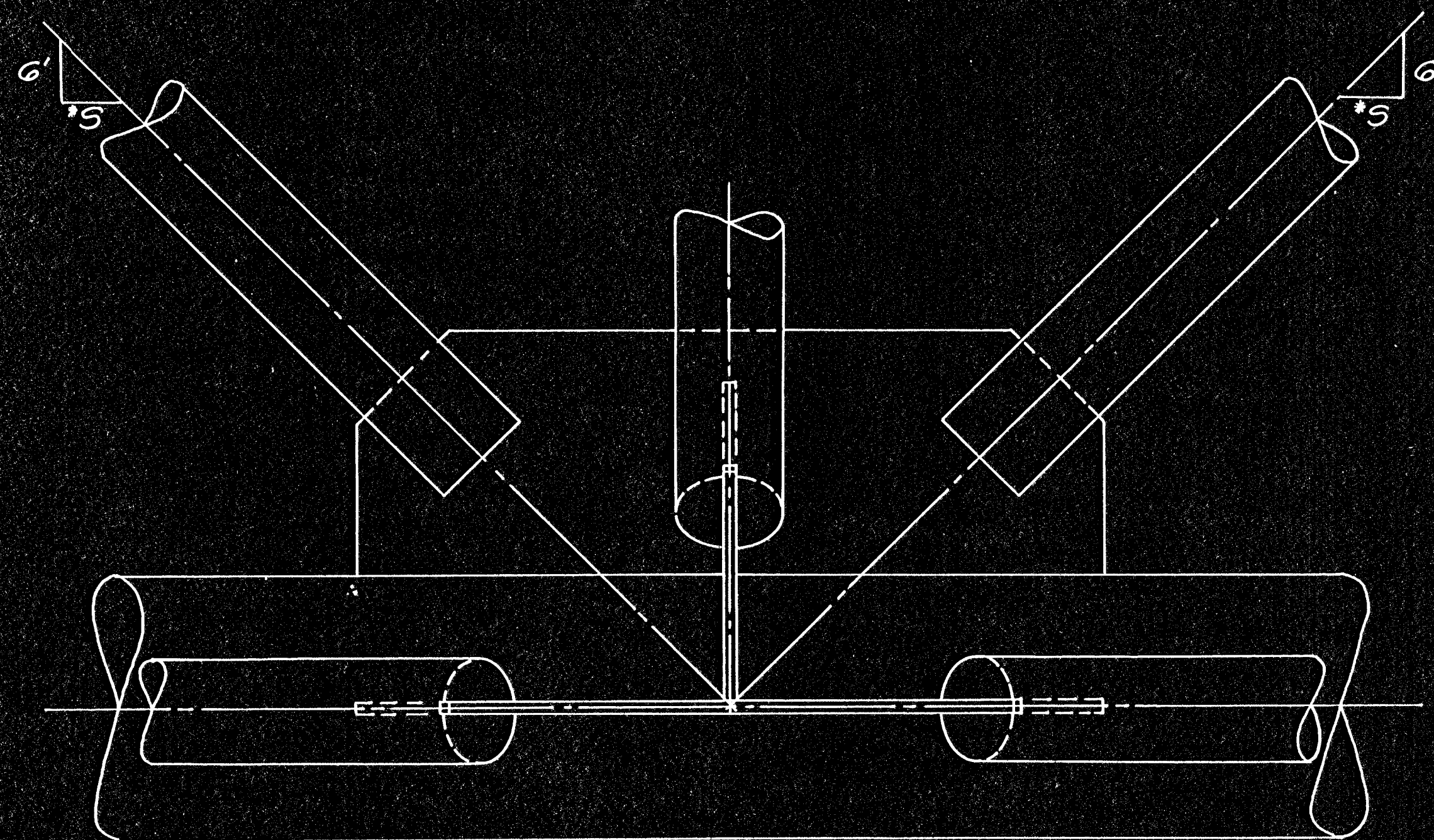
* See Construction Layout
for wall thickness and "S".



TYPICAL WELDED JOINT



SECTION NEAR JOINT



ELEVATION AT JOINT

3					
2					
1					
NO.	DATE	REVISIONS	BY	APP'D	
DEPARTMENT OF TRANSPORTATION-KANSAS STANDARD STRUCTURAL SIGN SUPPORTS SPAN TYPE OVERHEAD ALUMINUM TRUSS JOINT DETAILS					
SHEET NO. 126 OF 143	SCALE	APP'D	QUANTITIES	TRACED	8-75
DESIGNED <i>BM</i>	DETAIL <i>DDP</i>				
DESIGN CK. <i>RDH</i>	DETAIL CK. <i>RDH</i>	QUAN. CK.		TRACE CK. <i>BM</i>	