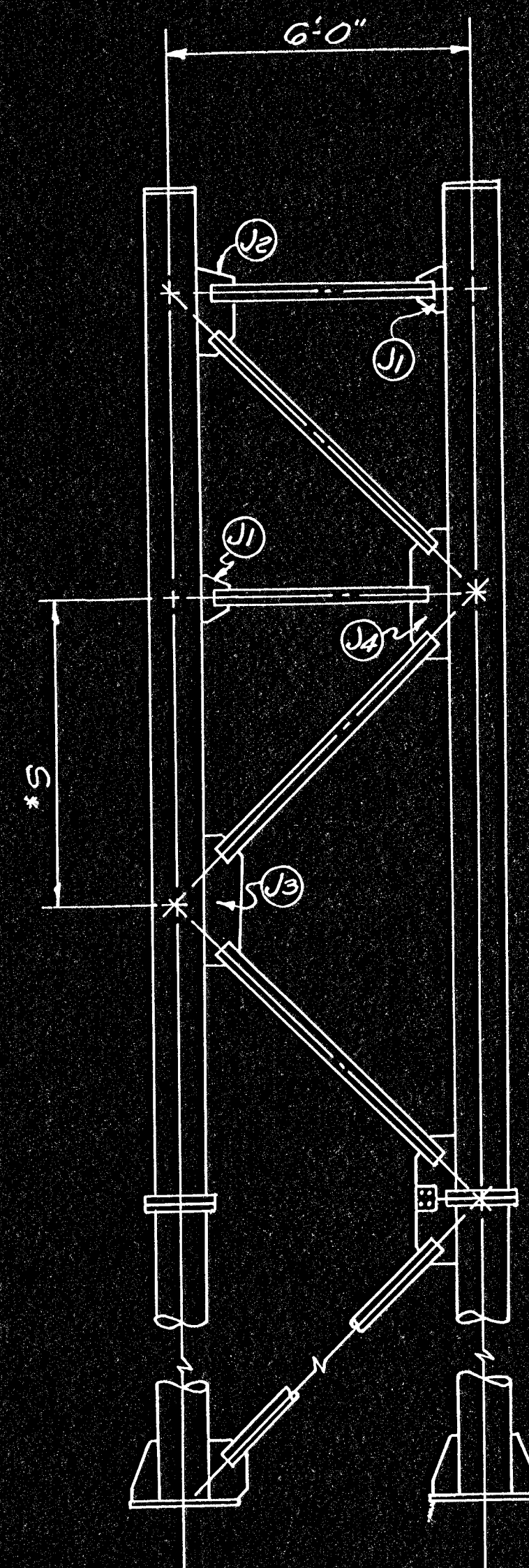
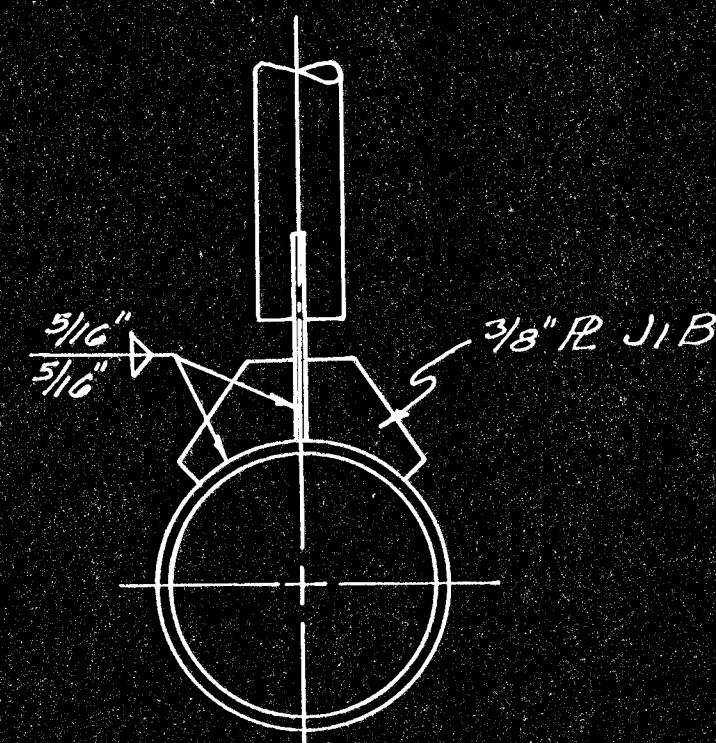


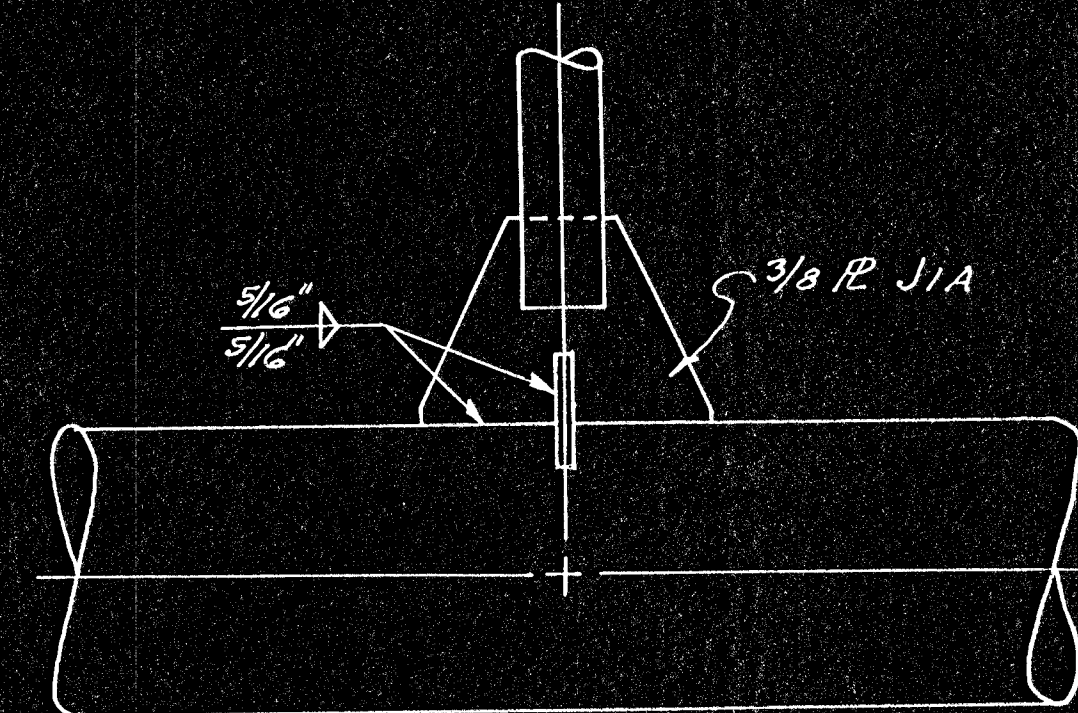
PLAN



ELEVATION



Section



Side View

DETAILS JOINT J1

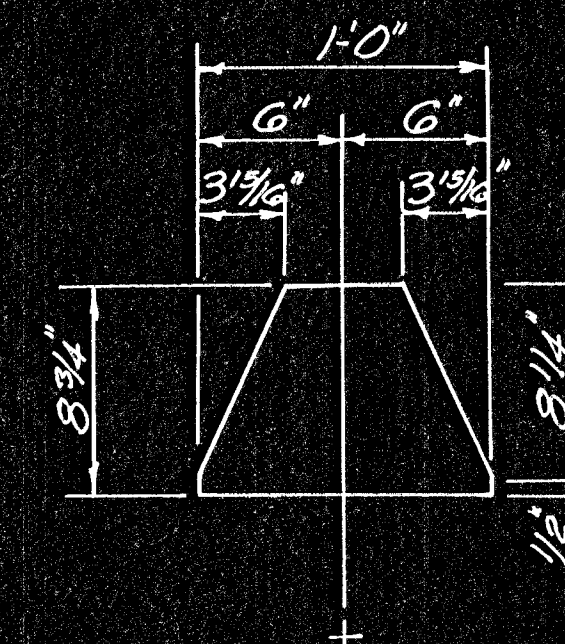


Plate J1A

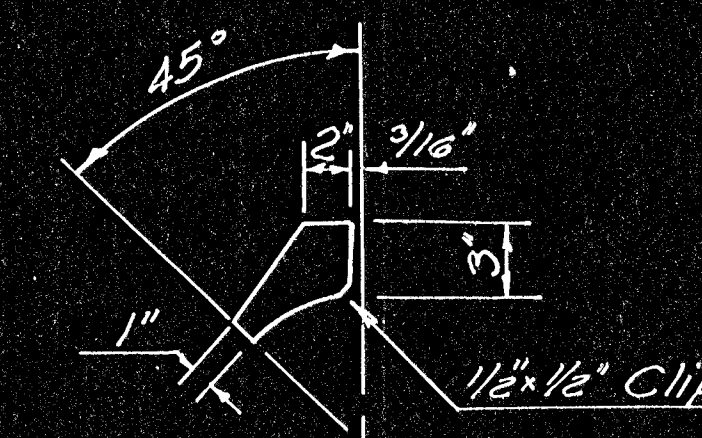
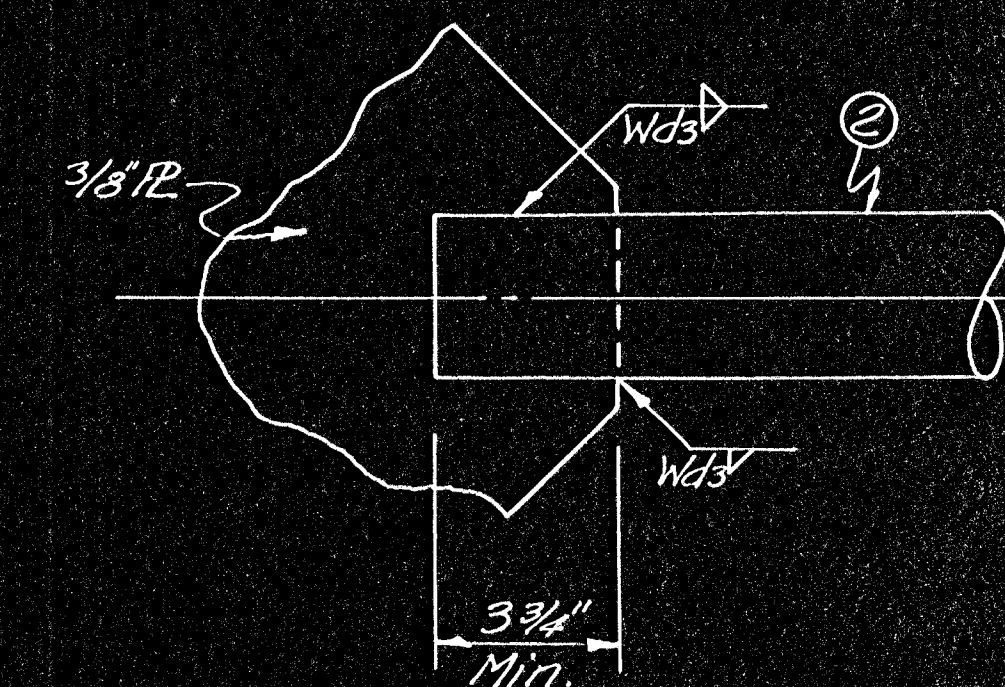


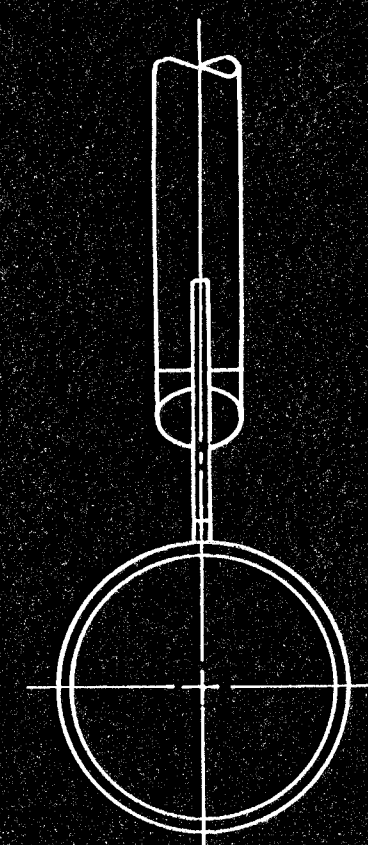
Plate J1 B



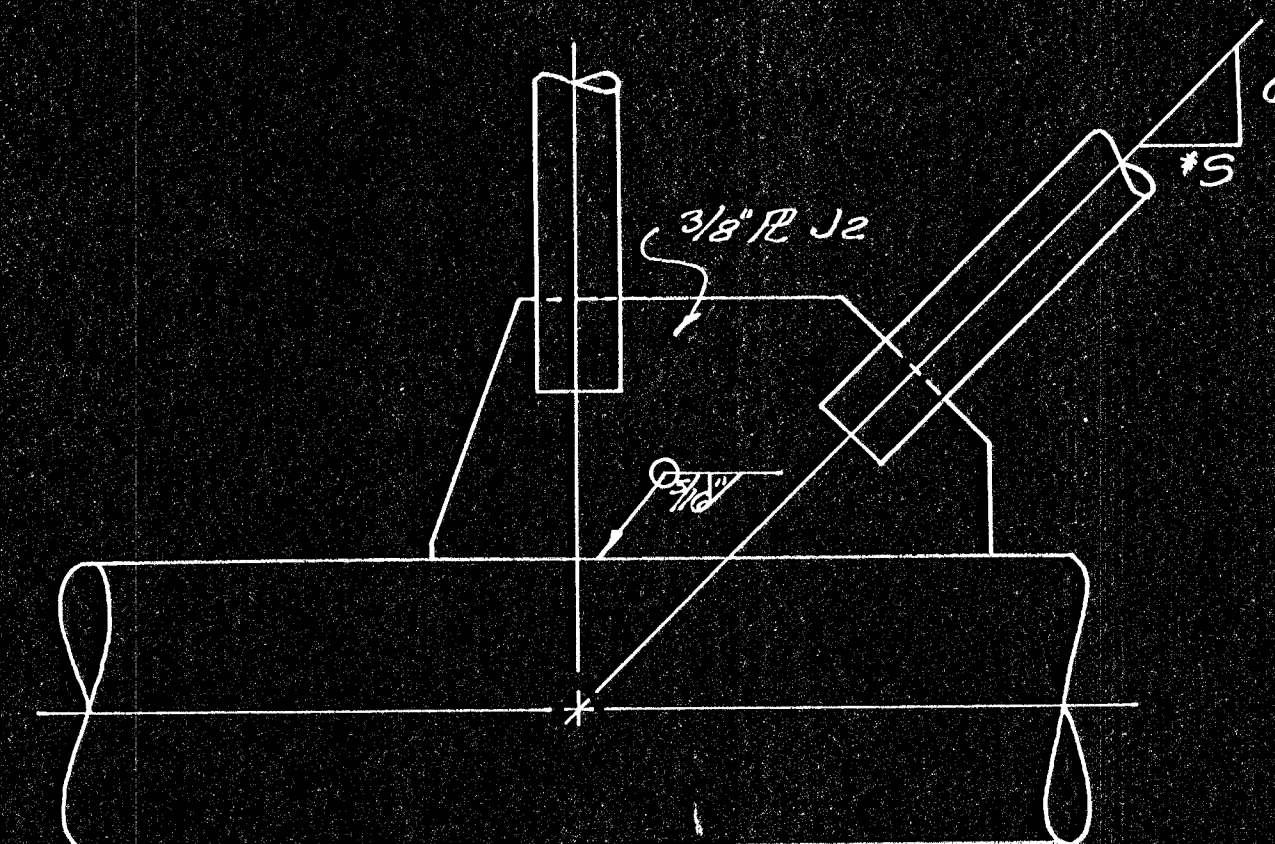
TYPICAL WELDED JOINT

Member	Fillet
① wall	weld
thickness	size Wd3
0.125	7/16"
0.216	1/4"
0.300	5/16"

\* See Construction Layout for wall thickness and "5"



Section



Side View

DETAILS JOINT J2

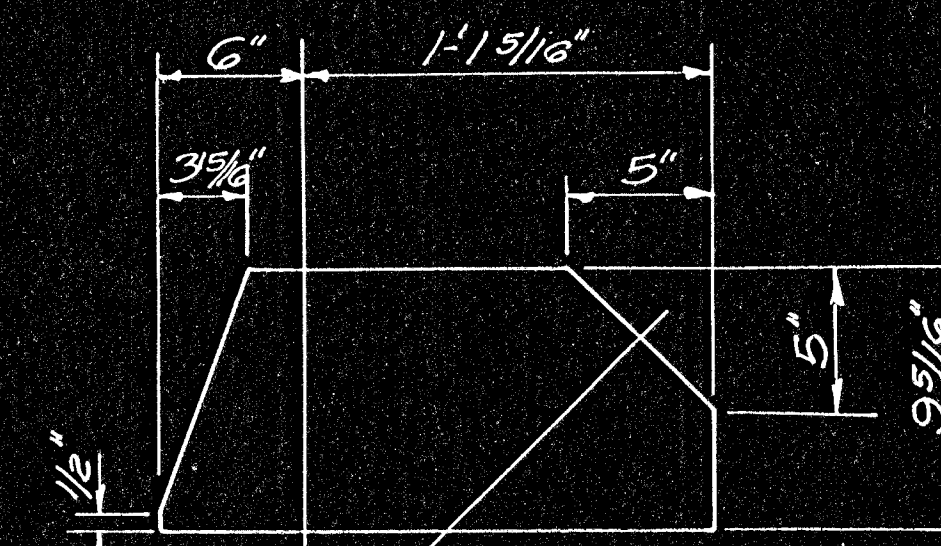
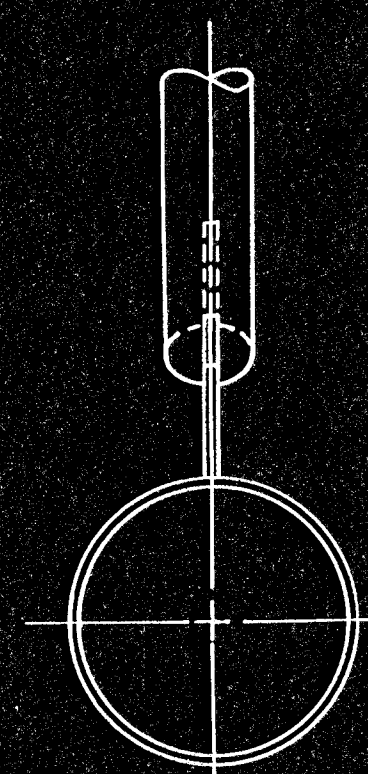
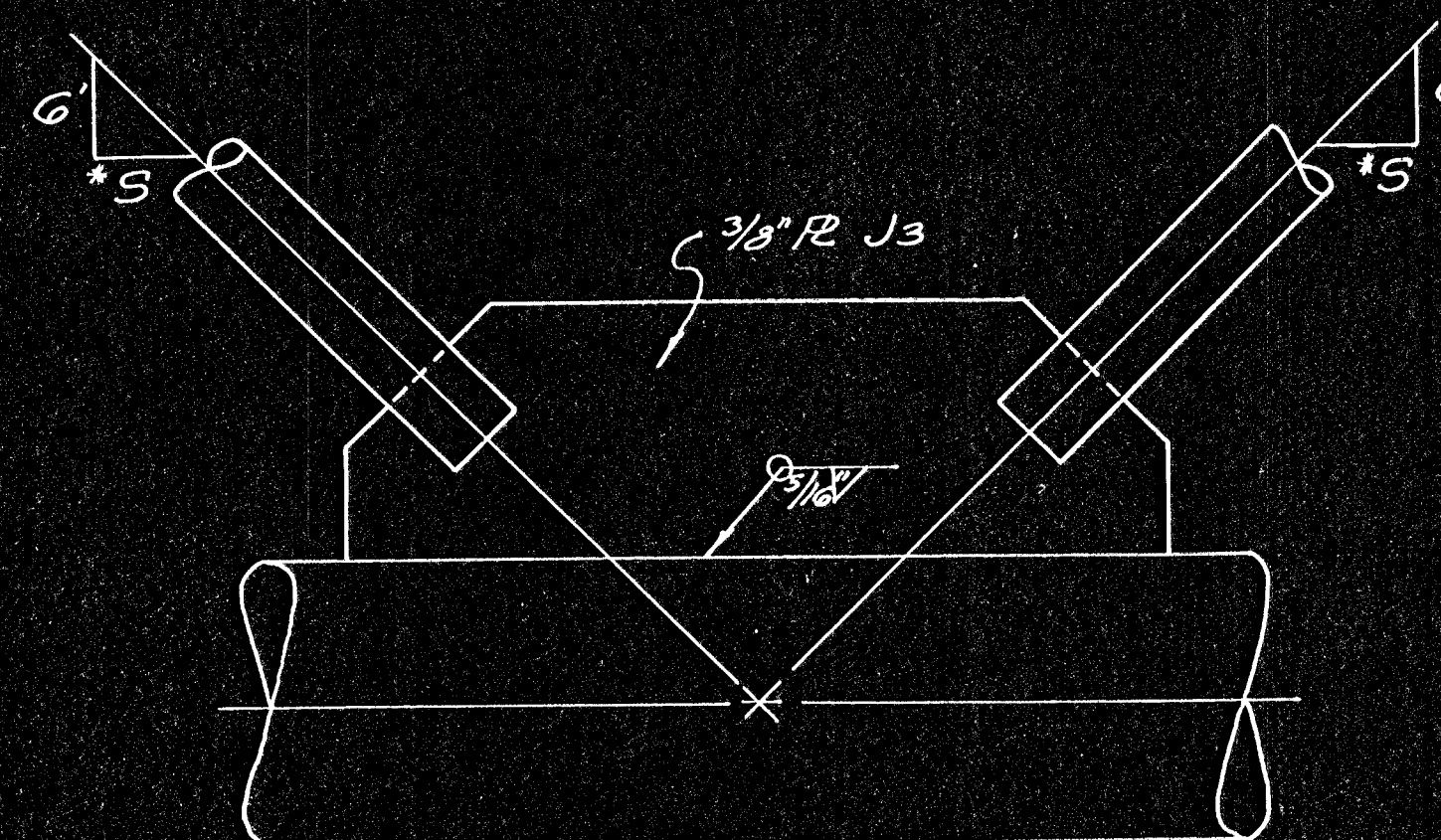


Plate J2



Section



Side View

DETAILS JOINT J3

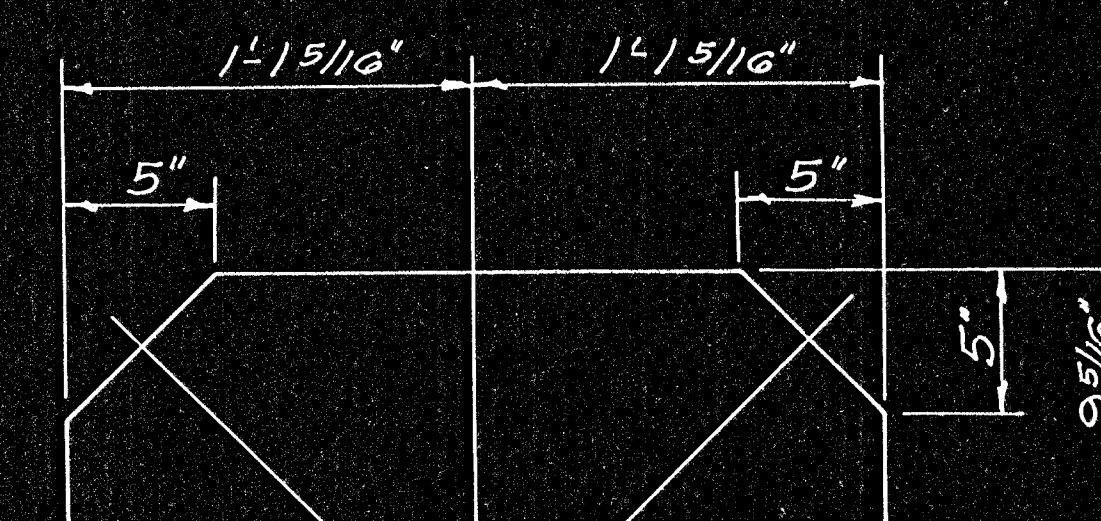


Plate J3

Note: Joint J4 is identical to J3 except has additional member (see ELEVATION)

3					
2					
1					
NO.	DATE	REVISIONS	BY	APP'D	
DEPARTMENT OF TRANSPORTATION - KANSAS STANDARD STRUCTURAL SIGN SUPPORTS SPAN TYPE OVERHEAD STEEL END SUPPORT JOINT DETAILS					
8-75					
SHEET NO. 13 / OF 143	SCALE	APP'D	QUANTITIES	TRACED	RBA
DESIGNED BY BTM	DETAILED BY RCH	QUAN. CK. BY RCH	TRACED BY RBA	DESIGN CK. BY RCH	DETAIL CK. BY RCH