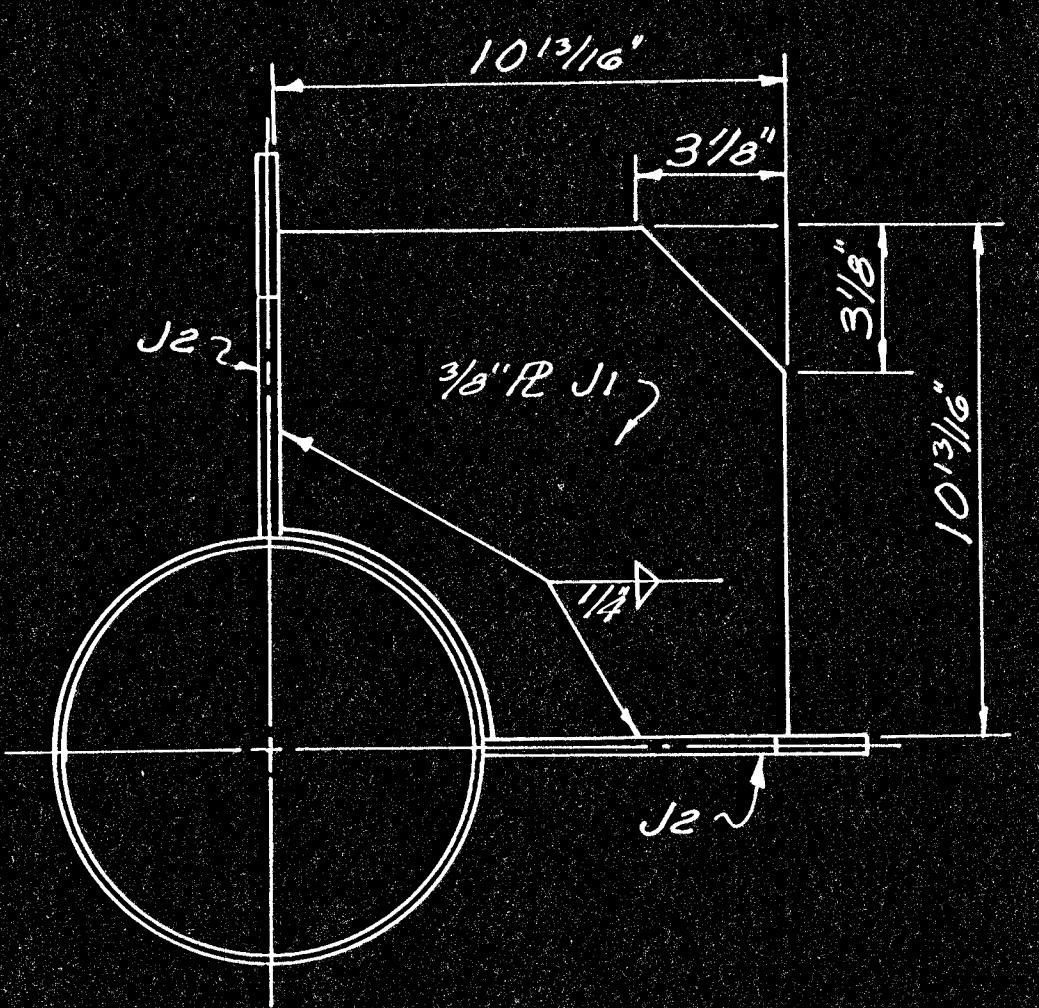
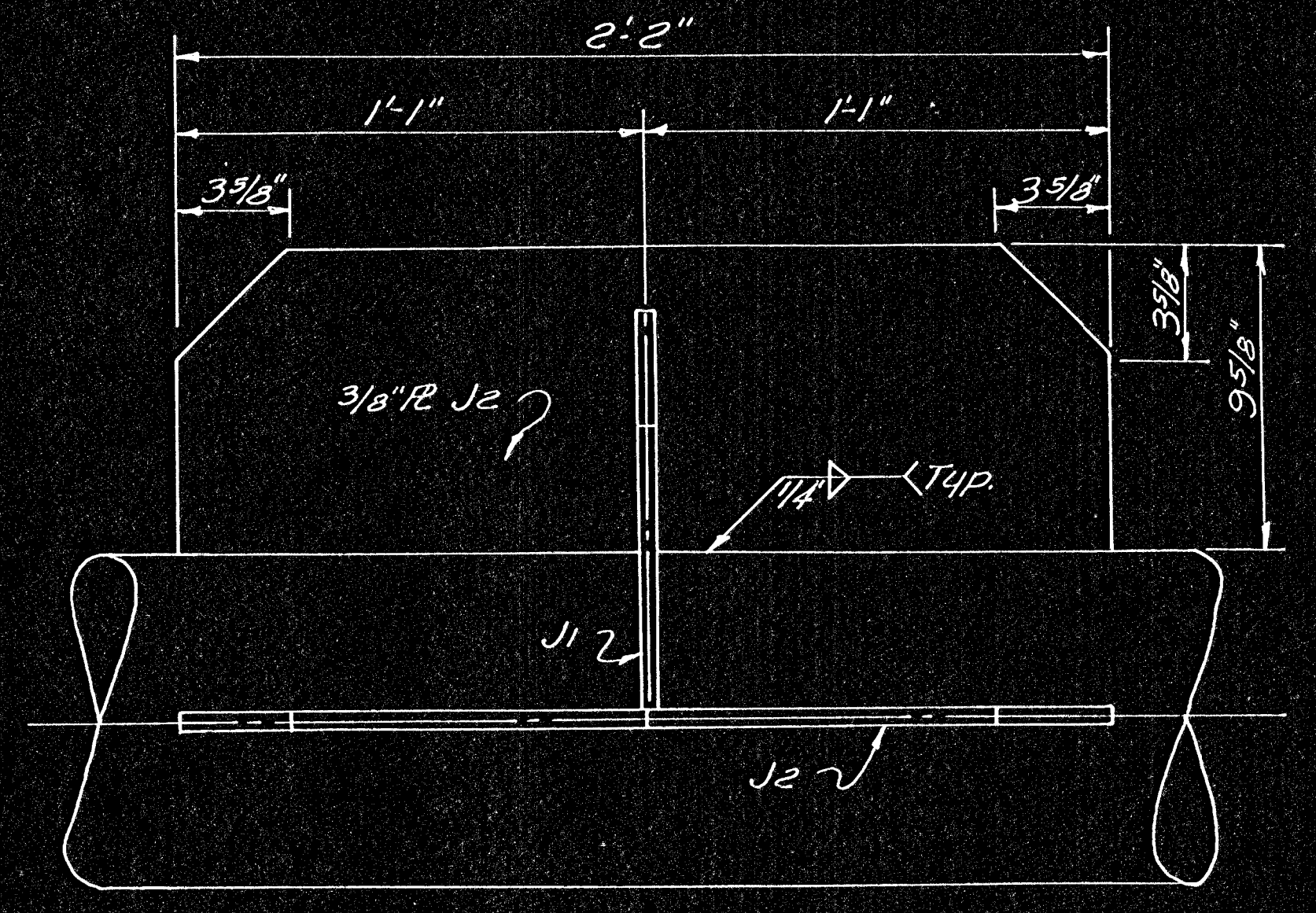


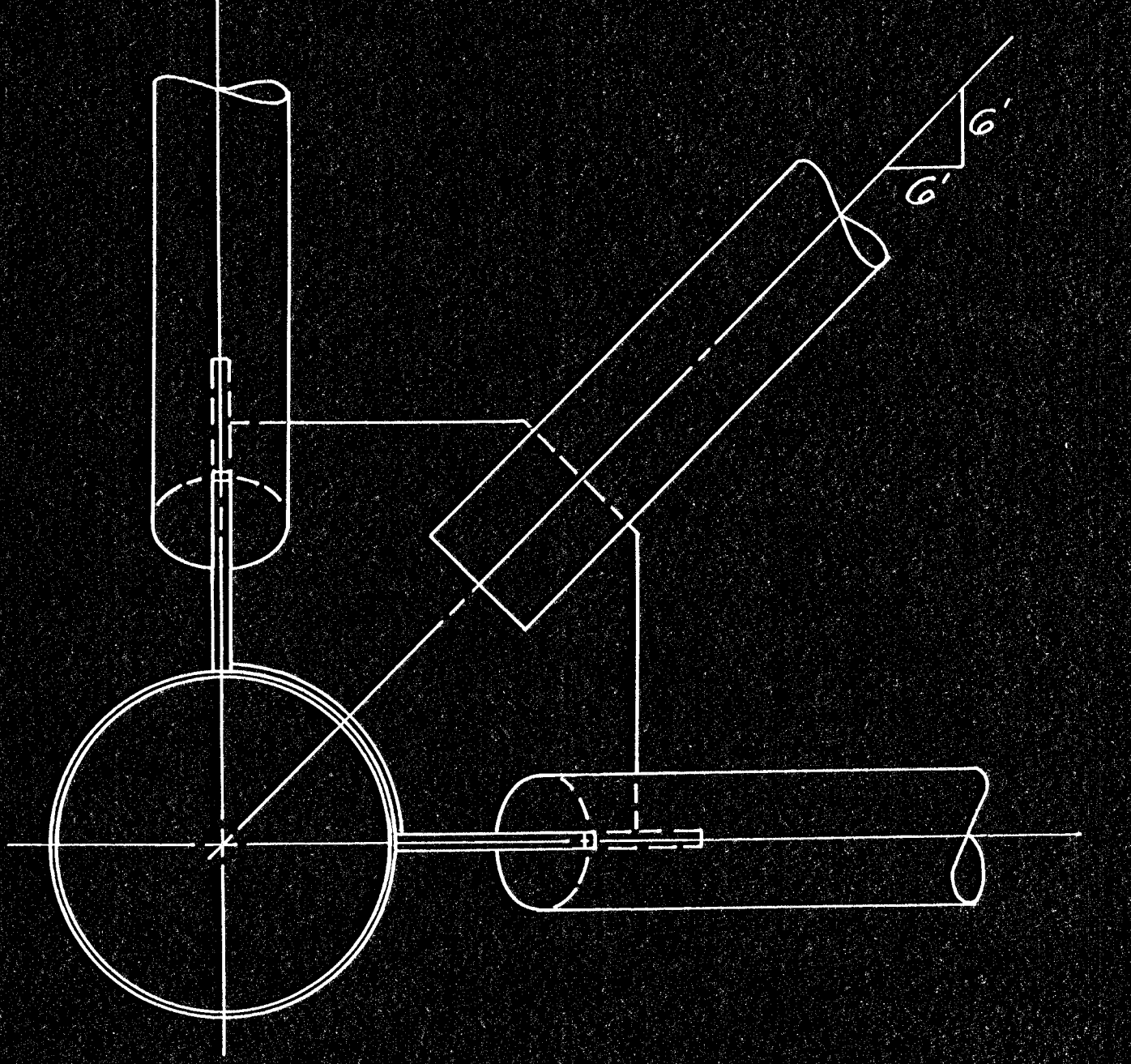
PLAN AT JOINT



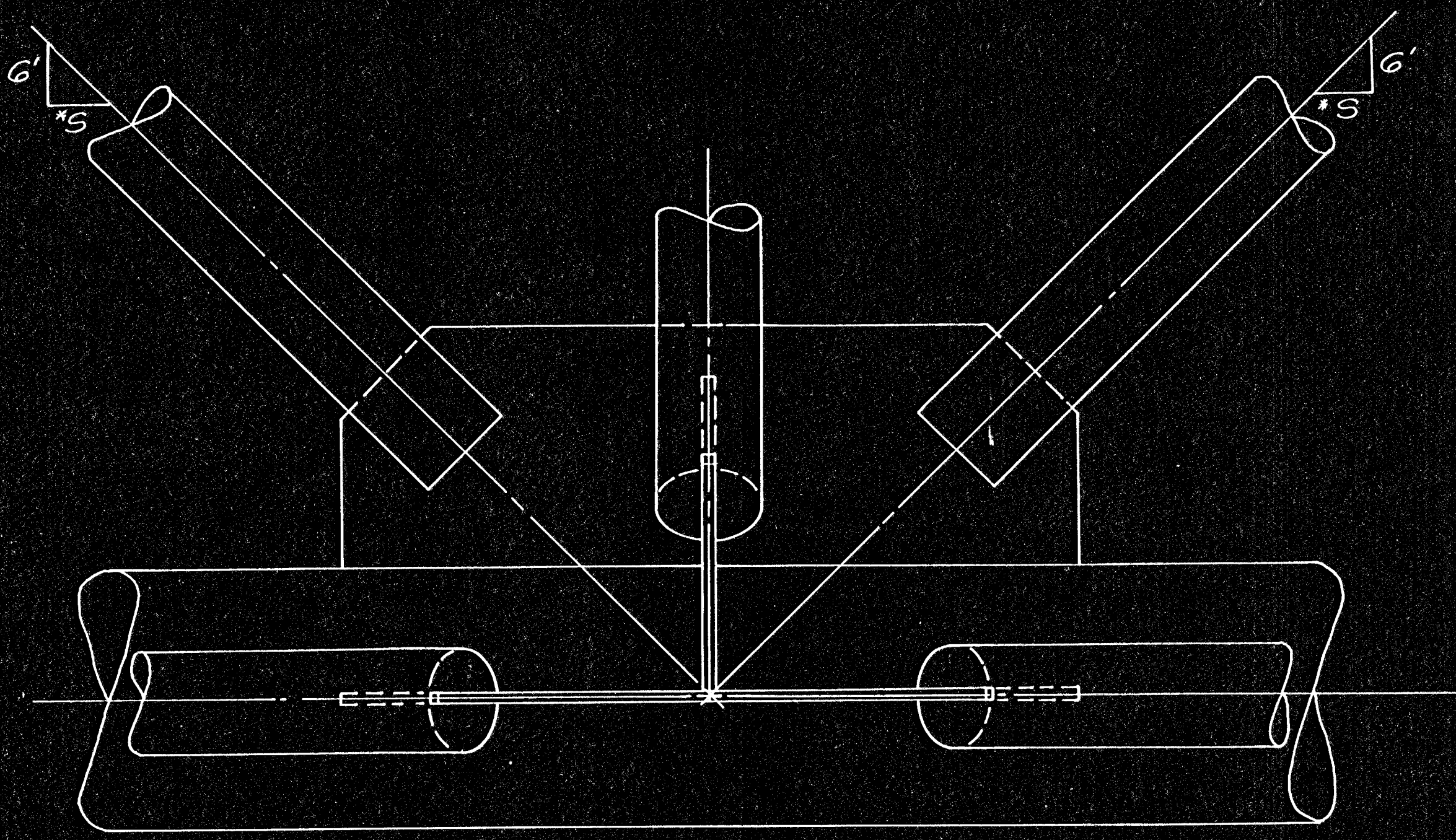
DETAILS R J1



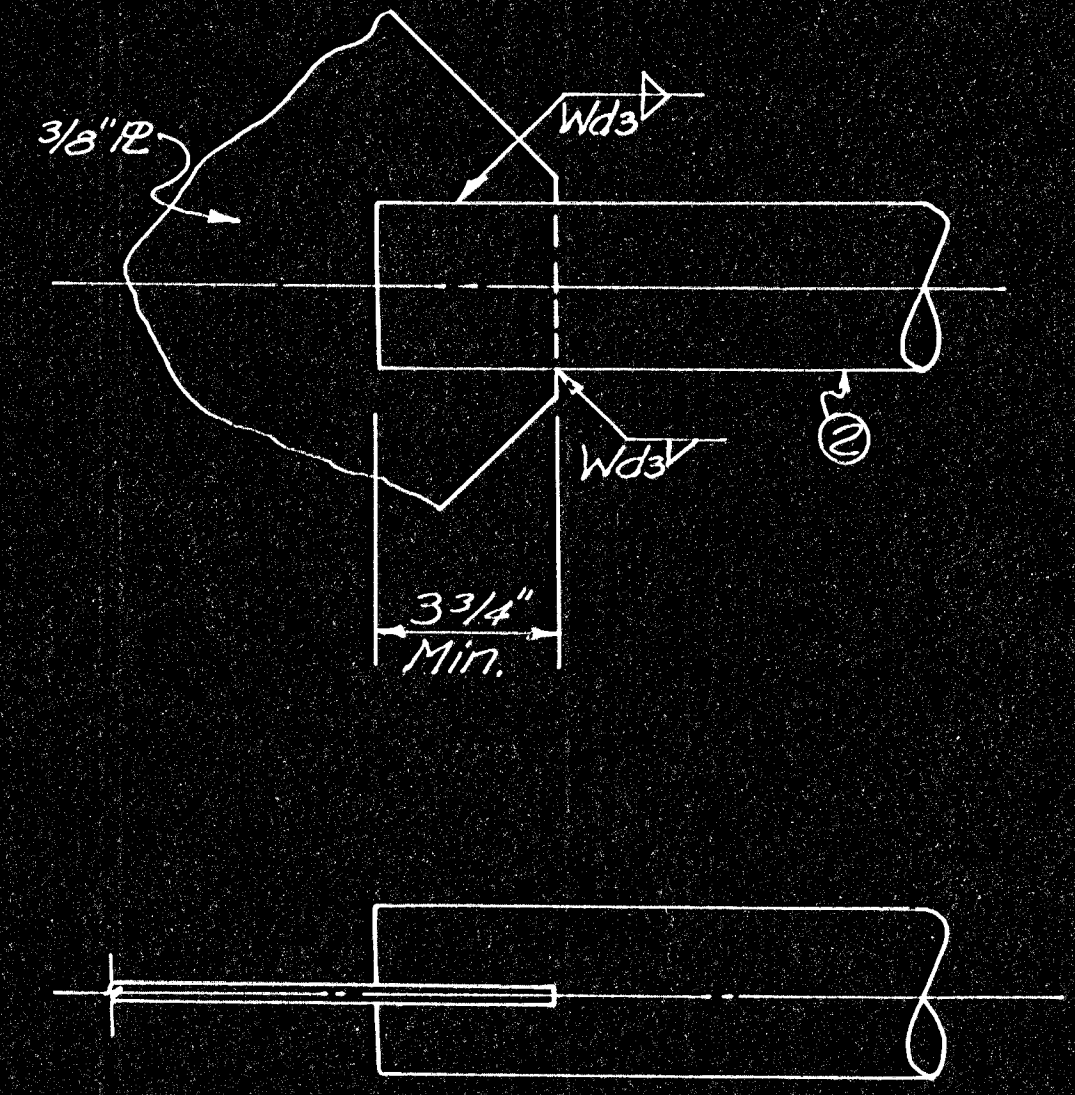
DETAILS R J2



SECTION NEAR JOINT



ELEVATION AT JOINT



TYPICAL WELDED JOINT

Member	Filler
② wall	weld
thickness	size
0.120	3/16"
0.203	3/16"
0.276	1/4"

\* See Construction Layout for wall thickness and "3"

Note: Welded and bolted option may be mixed for a given truss or at a given joint.

NO.	DATE	REVISIONS	BY	APP'D
3				
2				
1				

DEPARTMENT OF TRANSPORTATION - KANSAS  
 STANDARD STRUCTURAL SIGN SUPPORTS  
 SPAN TYPE OVERHEAD  
 STEEL TRUSS  
 JOINT DETAILS(WELDED OPTION)

DESIGNED: BEM SCALE: APP'D: RBA  
 DETAIL CK: ADH QUANTITIES: TRACK'D: RBA  
 DESIGN CK: ADH DETAIL CK: ADH QUANT. CK: TRACK CK: BEM