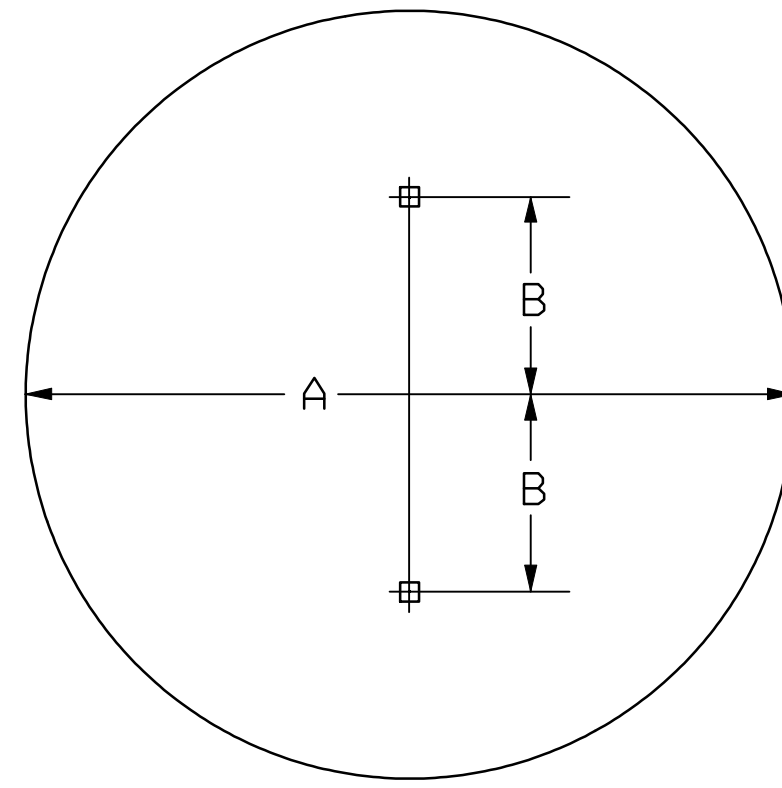
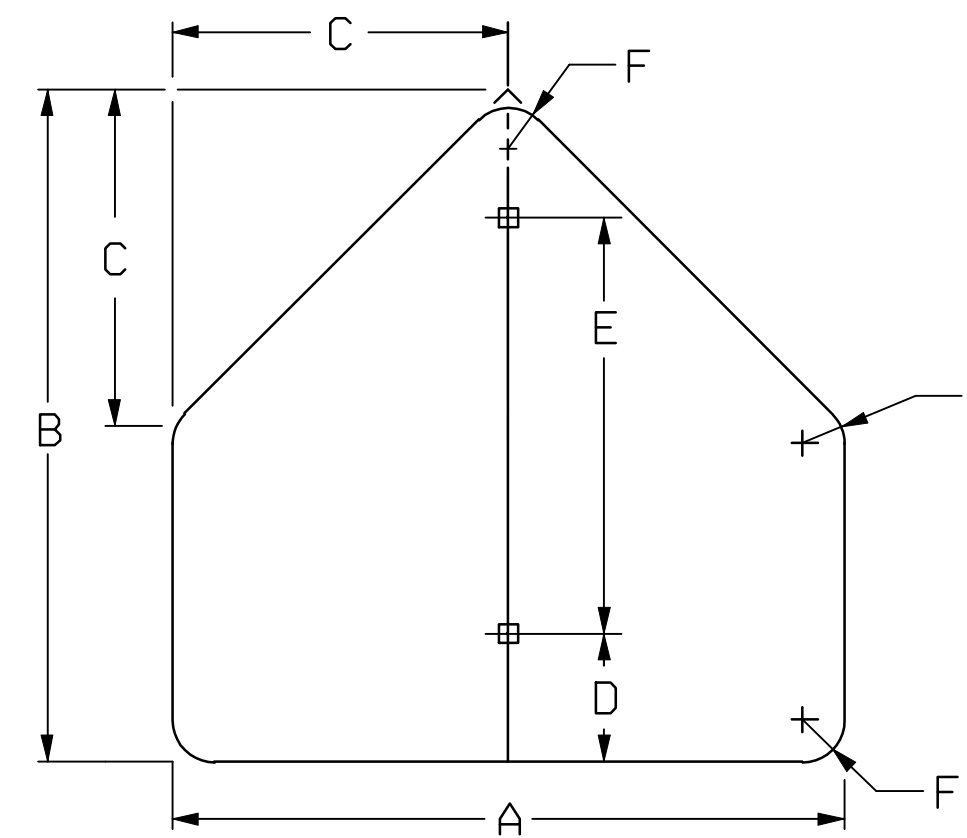


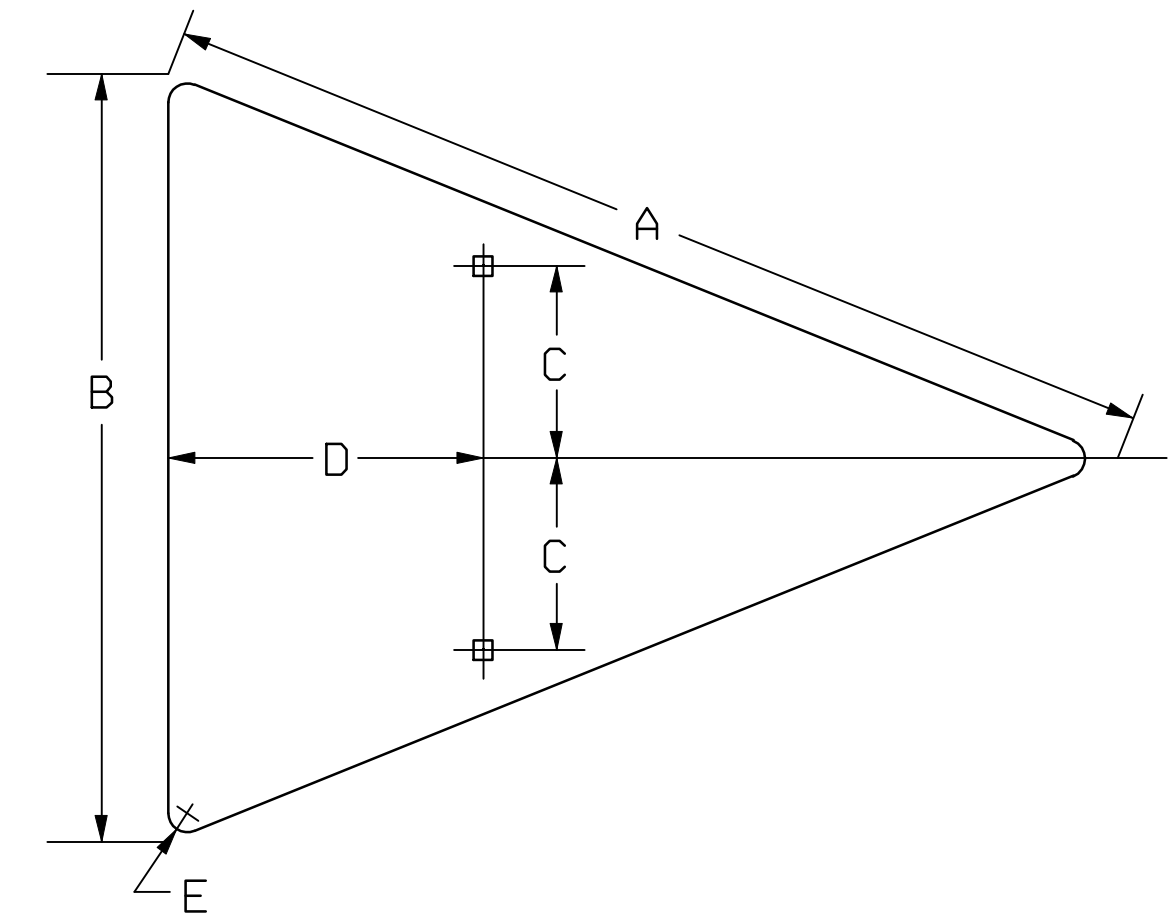
SIGN SIZE	A	B	C	T	AREA
6 X 6	6	6	3	0.063	0.25



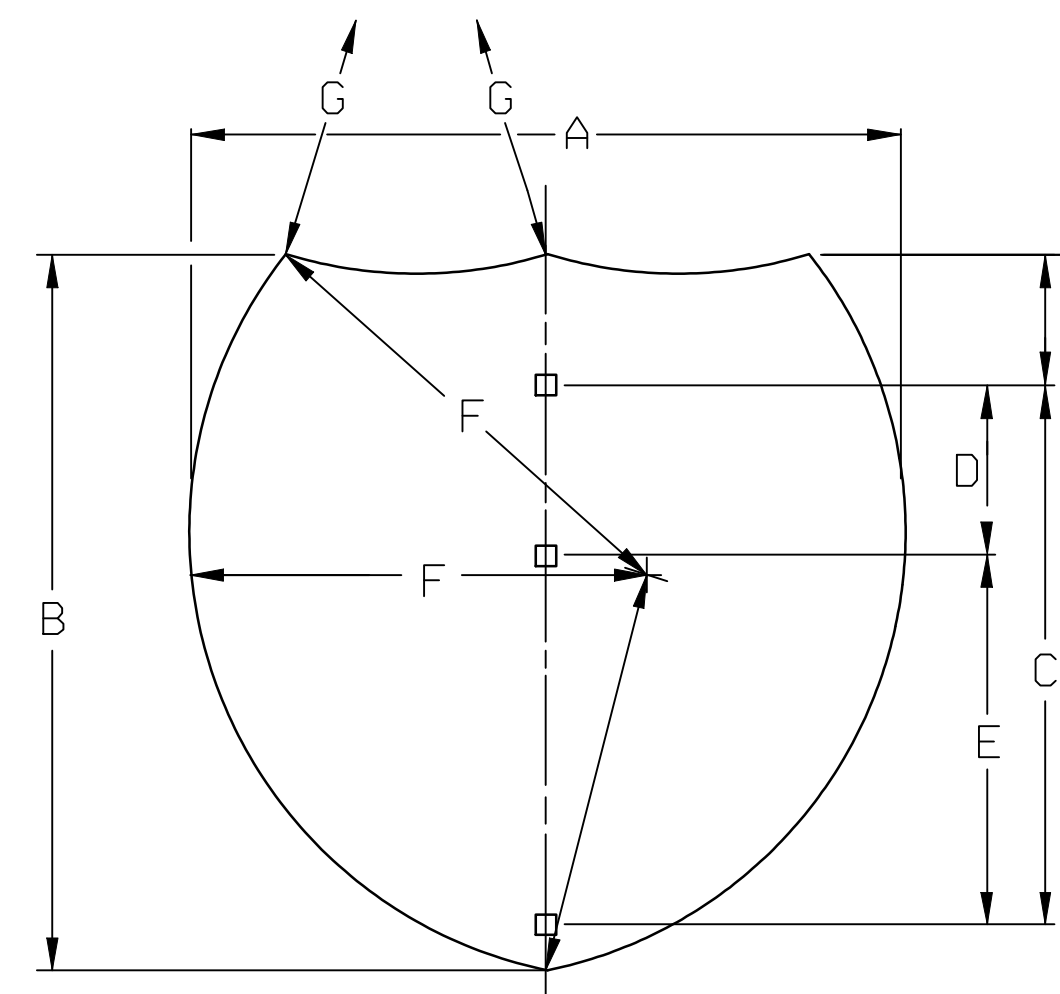
SIGN SIZE	A	B	T	AREA
36 Dia	36	12	0.080	7.07



SIGN SIZE	A	B	C	D	E	F	T	AREA
30 X 30	30	30	15	3	24	48	0.080	6.25
36 X 36	36	36	18	6	24	2 1/4	0.080	9.00

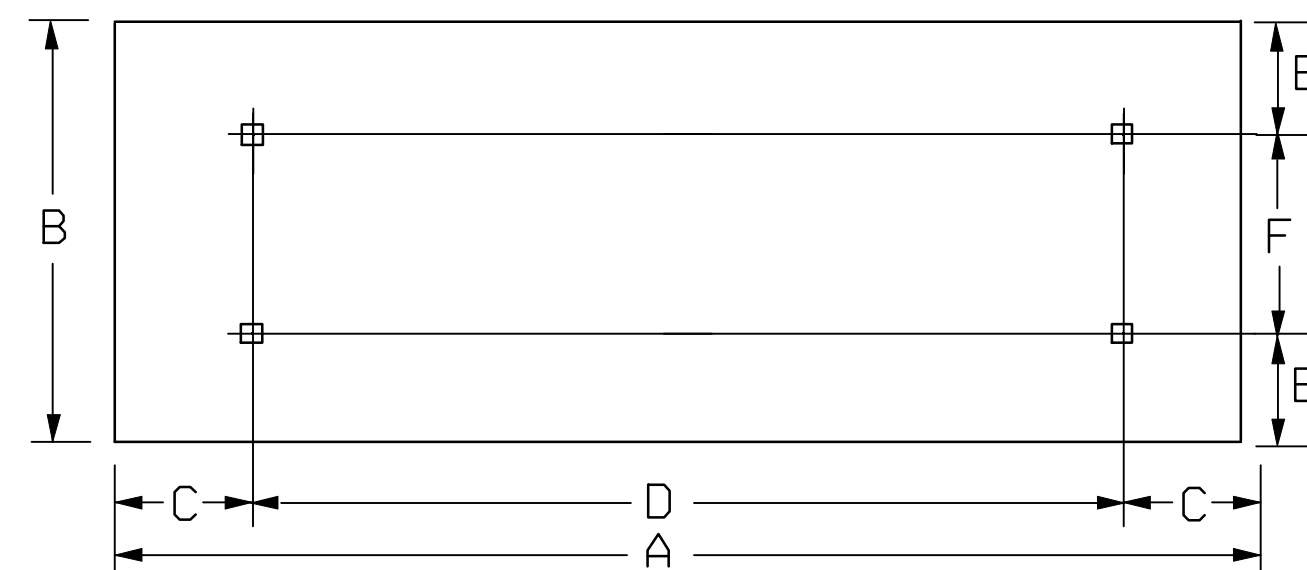


SIGN SIZE	A	B	C	D	E	T	AREA
48 X 36	48	36	9	14 3/4	2 1/4	0.125	9.89



Independent Use

Dimensions (mm)										
Size	A	B	C	D	E	F	G	H	T	AREA
24 X 24	24	24	18	-	-	15	15	3	0.080	3.20
36 X 36	36	36	30	12	18	22.5	22.5	3	0.080	7.20
30 X 24	30	24	18	-	-	17	24	3	0.080	3.99
45 X 36	45	36	30	12	18	25.5	36	3	0.100	8.99



SIGN SIZE	A	B	C	D*	E	F	T	AREA
102 X 18	102	18	3	13 holes @ 8" spacing	3	12	0.100	12.75

* 3/8" dia. holes

NOTES:
All holes are 3/8" square, unless otherwise noted.
The dimension "T" is the thickness of the aluminum blank.

All dimensions are in inches.

3				
2				
1				
NO.	DATE	REVISIONS	BY	APP'D

KANSAS DEPARTMENT OF TRANSPORTATION
SIGN BLANK DETAILS FOR
FLAT SHEET SIGNS

TE509	07-01-03			
FHWA APPROVAL 07-22-2003	APP'D Steven A. Buckley			
DESIGNED DDG	DETAILED XAB	QUANTITIES	TRACED	
DESIGN CK. SAB	DETAIL CK. DDG	QUAN. CK.	TRACE CK.	