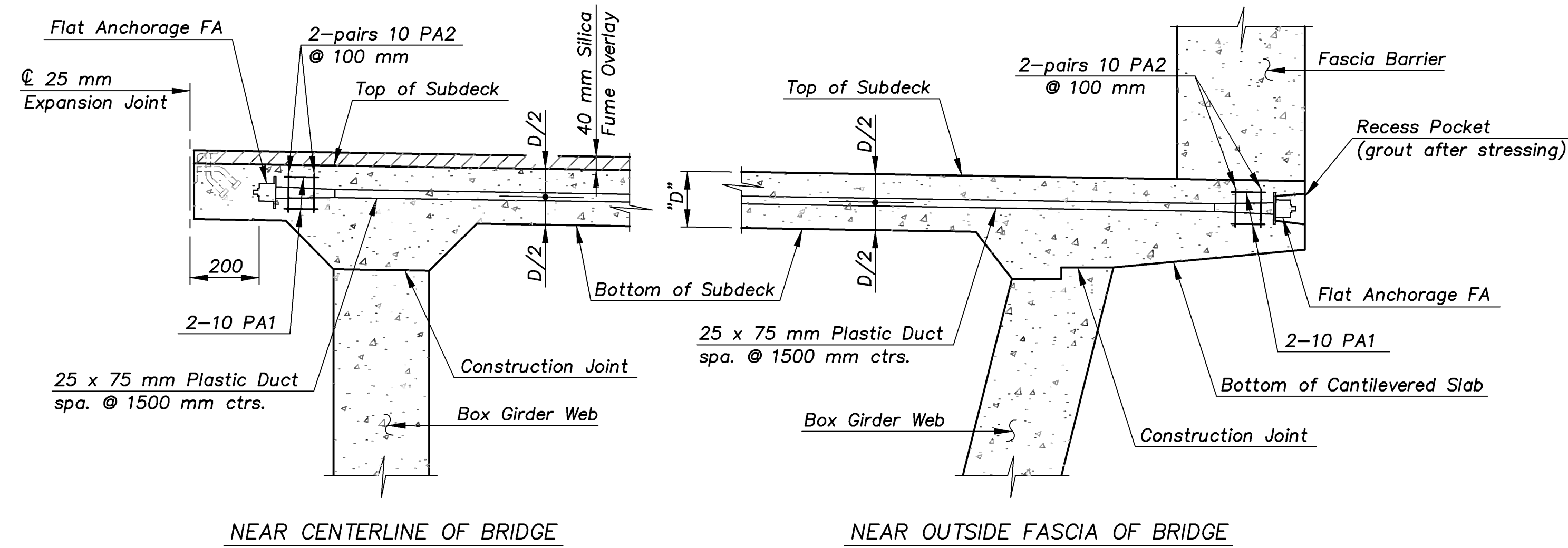


E.F. INDICATES EACH FACE.
N.F. INDICATES NEAR FACE.
F.F. INDICATES FAR FACE.

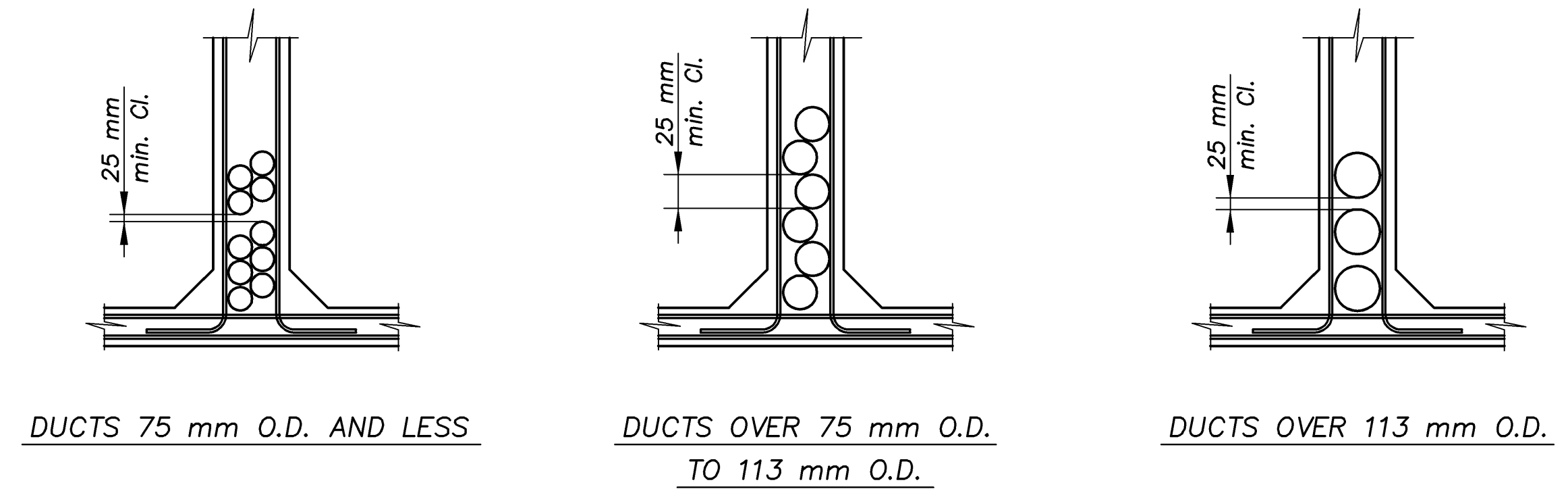
STATE	PROJECT NO.	YEAR	SHEET NO.	TOTAL SHEETS
KANSAS	54-87 K-8258-01	2007	266	556



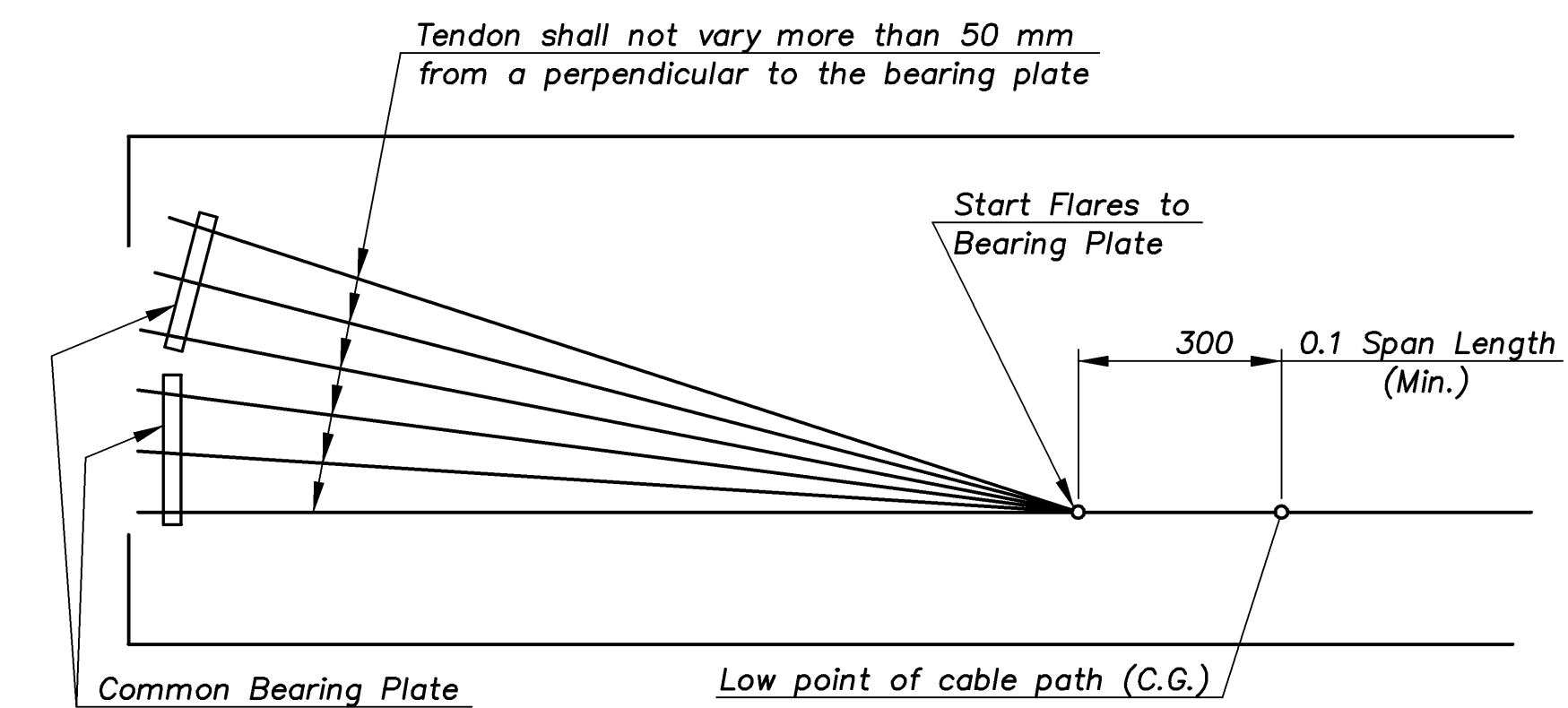
CLEARANCE REQUIREMENTS FOR TRANSVERSE DUCTS

Transverse Post-Tensioning

Diameter of Strand	13 mm
Area of Strand	100 mm ²
Number of Strands	3 per Tendon
Tendon Profile	Straight
Assumed Duct Size	25x75 mm Corrugated Oval
Jacking Stress (0.75 Fu)	1396 MPa
Jacking Force per Strand	135 kN
Jacking Force per Tendon	405 kN

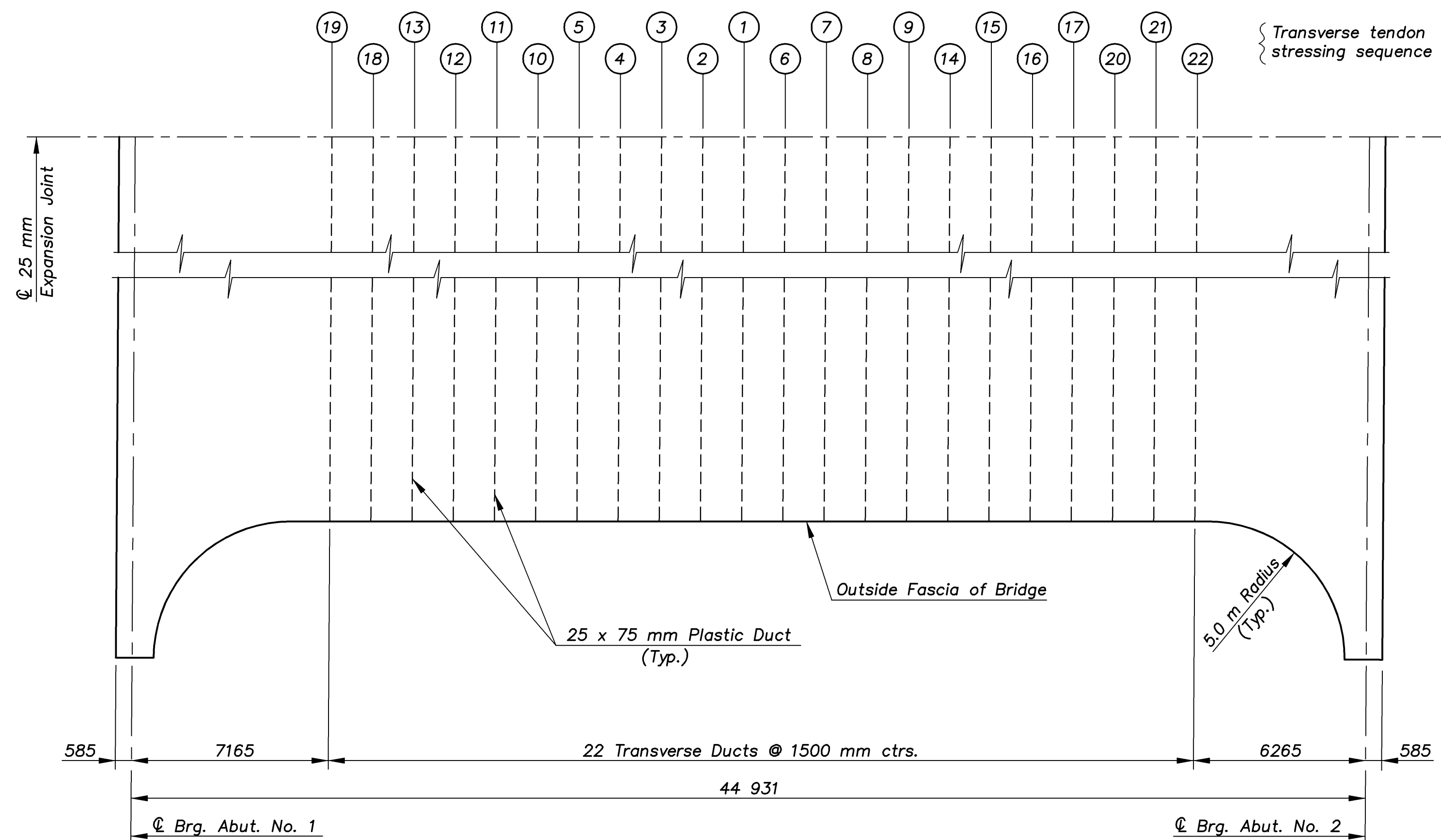


CLEARANCE REQUIREMENTS FOR LONGITUDINAL DUCTS



note: individual bearing plates shall be placed normal to ϕ of tendon.

BEARING PLATE PRESTRESSING PATH



PLAN SHOWING TRANSVERSE DUCT SPACING
(West Box shown, East Box similar)

PRESTRESSING NOTES

- Concrete: $f'_c = 35$ MPa minimum after 28 days.
 $f'_{ci} = 30$ MPa minimum at time of stressing.
- P Jack Force = 9386 kN per web required at jack end
 $AS = P \text{ Jack} / 0.75 f_s$
- Tendons shall be jacked to 0.75 f_s and anchored at an equivalent anchor set = 10 mm.
- Design tendon stress loss due to anchor set and elastic shortening of concrete was calculated to be 137.9 MPa at the jacking end of the tendons immediately after seating.
- The design is based on a friction curvature coefficient (M) = 0.20, a friction wobble coefficient per meter of Prestressing Steel (K)=0.0002, and initial stress of $P_i/P_j = 0.945$ times jacking stress at point of no movement. The Contractor shall submit elongation and jacking calculations based on the Post-Tensioning system to be used.
- Reinforcing steel may be adjusted during the installation of prestressing ducts as required to provide planned clearances for the metal conduits, anchorages, jacks, and equipment if approved by the Engineer. Cutting of reinforcing steel will not be permitted.
- The ducts shall be securely tied to the vertical stirrups at 1.3 meter maximum spacing to prevent displacement during concreting.
- Bearing plates shall be placed tightly against the forms which shall be braced and anchored to support their weight.
- At the Contractor's option, the prestressing force may vary up to plus/minus 5% from the theoretical equal force per web, provided the total P Jack is obtained and distributed symmetrically about the centerline of the typical section.
- No more than 1/2 of the prestressing force in any one web may be stressed before an equal force is stressed in the adjacent webs. At no time during the stressing operations shall more than 1/6 of the total prestressing force be applied eccentrically about the centerline of the structure.
- Prestressing strands shall conform to ASTM A416 Grade 1860 and shall be low relaxation strands.
- The tendons shall not be jacked until all tiebacks at both of the abutment drilled shafts are installed and locked off.
- All tendons shall be jacked from the north end (Abutment No. 1 End) of the structure.
- Falsework shall not be removed until after post-tensioning.
- The silica fume overlay shall be placed after post-tensioning.

KANSAS DEPARTMENT OF TRANSPORTATION		CFS	
BR. NO. 54-87-31.12(702)	STA. 3+877.518	Cook, Flatt & Strobel ENGINEERS, P. A.	
PRESTRESSING DETAILS & NOTES			
ROCK ROAD OVER KELLOGG AVENUE			
DESIGNED R.S.C.	SCALE Varies	DATE	DATE
DETAILED T.R.G.	DATE	DATE	DATE
QUANTITIES T.R.G.	SHEET 20 OF 41	Proj. No. 54-87 K-8258-01 SEDGWICK COUNTY	

1:100
ROCK/BOXGRD