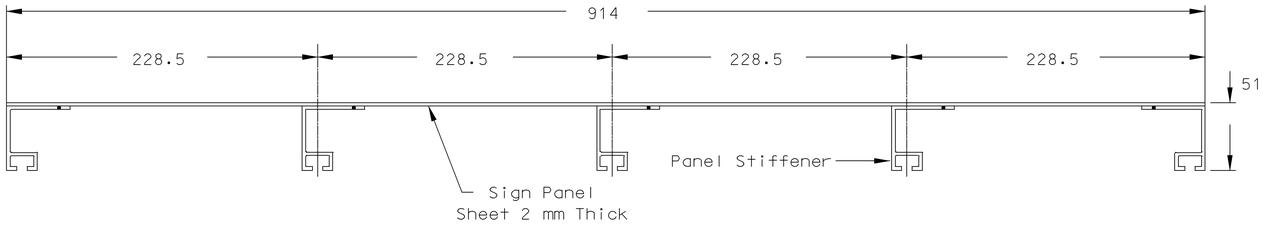
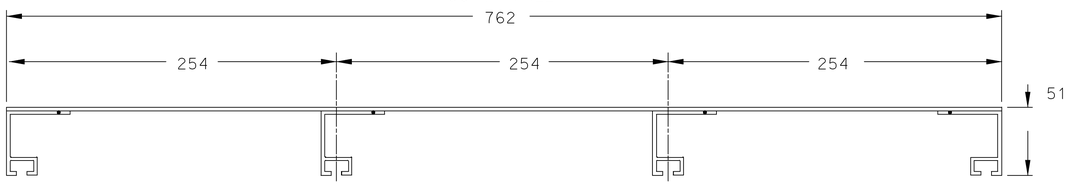
STATE	PROJECT NO.	YEAR	SHEET NO.	TOTAL SHEETS
KANSAS	54-87 K-8258-01	2007	434	556

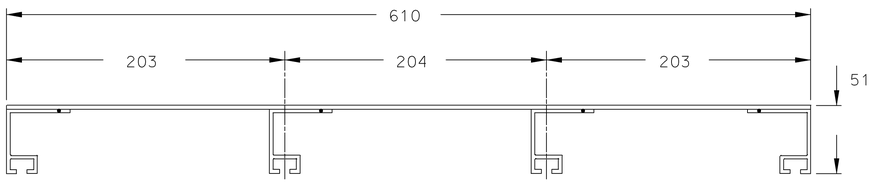
900 mm PANEL



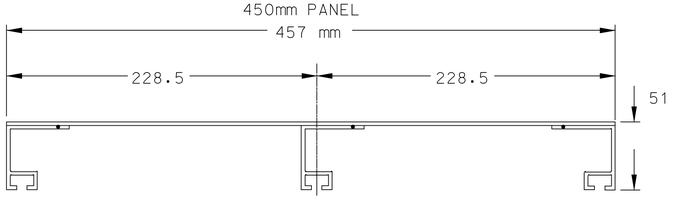
750mm PANEL



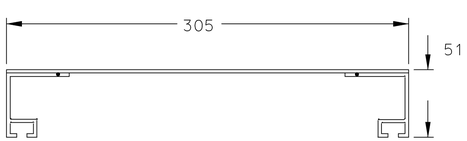
600mm PANEL



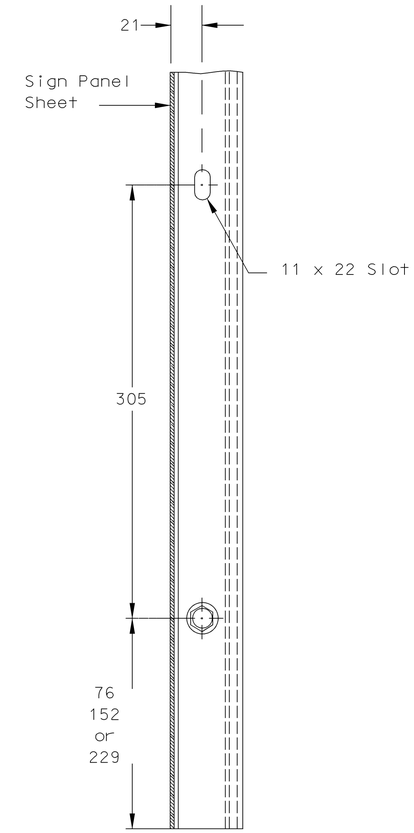
450mm PANEL



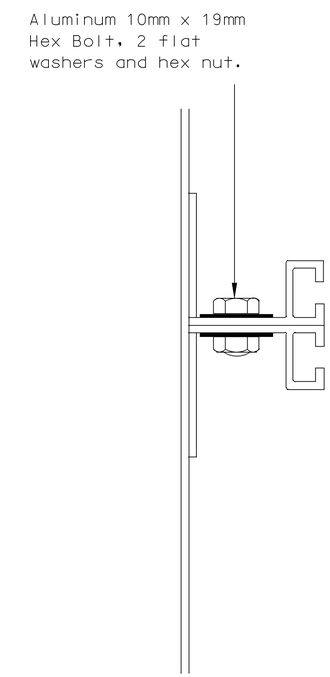
300 mm PANEL



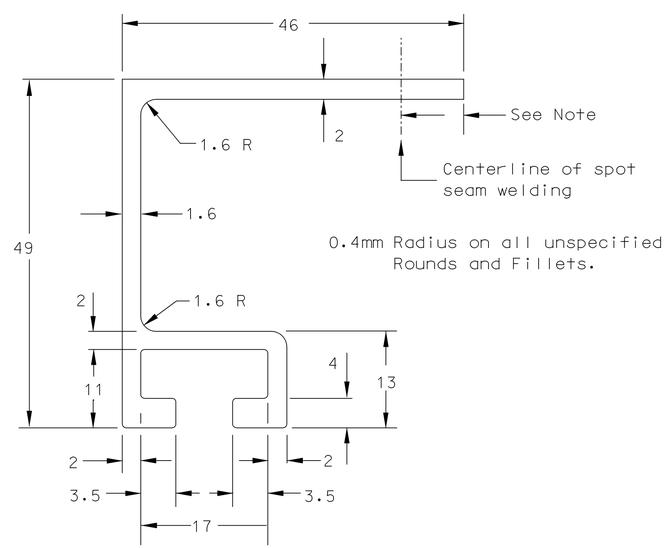
STRUCTURAL SIGN PANEL WIDTHS



PANEL CONNECTOR SLOTS



PANEL CONNECTIONS



PANEL STIFFENER

NOTE:
Sign Panel Stiffeners shall be attached to Sign Panel using intermittent seam welding with spot on 102mm centers the length of the stiffener and a minimum of 12mm from the edge of the stiffener.

All dimensions are in millimeters

NO.	DATE	REVISIONS	BY	APP'D
3				
2				
1				

KANSAS DEPARTMENT OF TRANSPORTATION

REINFORCED PANEL DETAILS
EXTRUSHEET FABRICATION

TE551si 07-01-03

FHWA APPROVAL 07-22-2003		APP'D Steven A. Buckley	
DESIGNED DDG	DETAILED BAM	QUANTITIES	TRACED
DESIGN CK. SAB	DETAIL CK. DDG	QUAN. CK.	TRACE CK.

Plotted By : @@USERNAME@@ Thacher Bldg. 4th Floor
Plot File : @@@@@@@@@@@@DGNSPEC@@@@@@@@@@@@@@
Plot Date : @@@@@@STIME@@@@@@