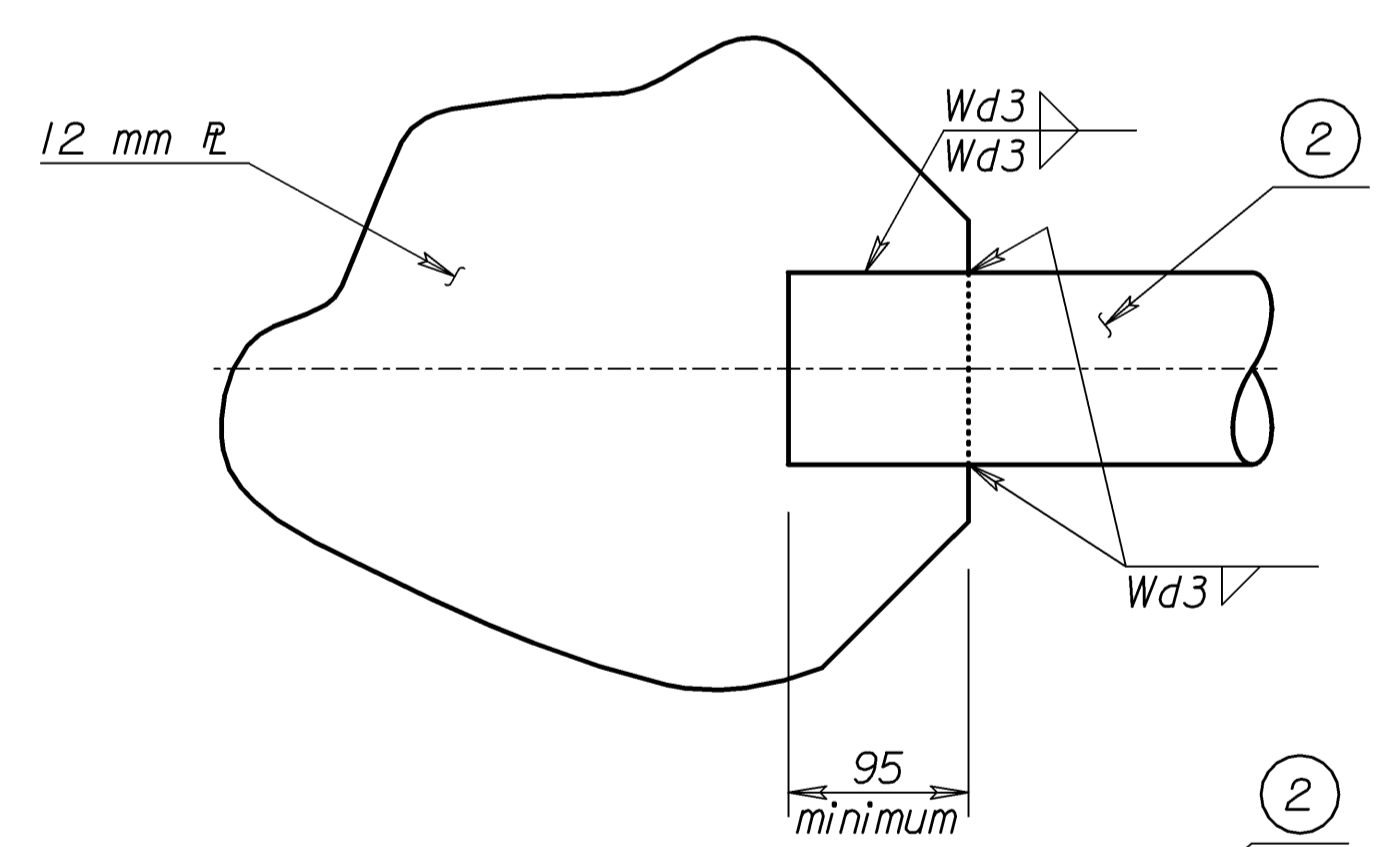
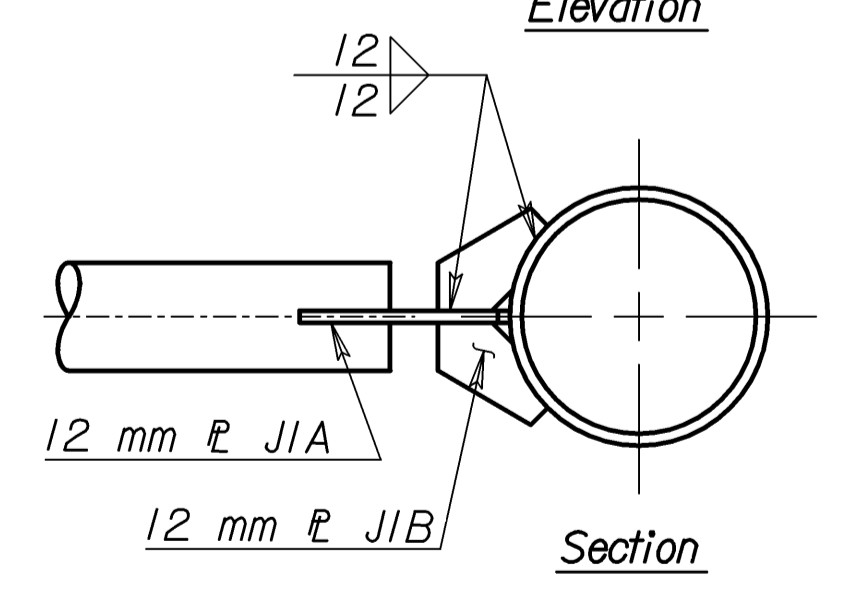


Member ②* wall thickness	Fillet Weld size Wd3
3.05	6
6.02	12
8.56	16

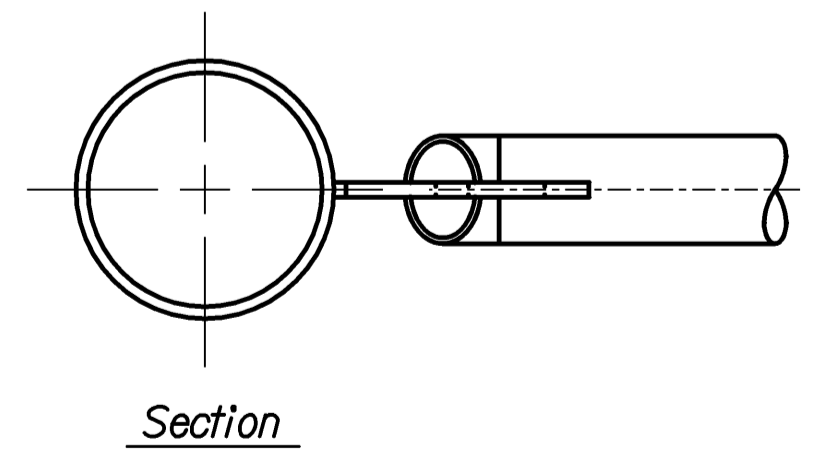
\* See Construction Layout for wall thickness and "S"



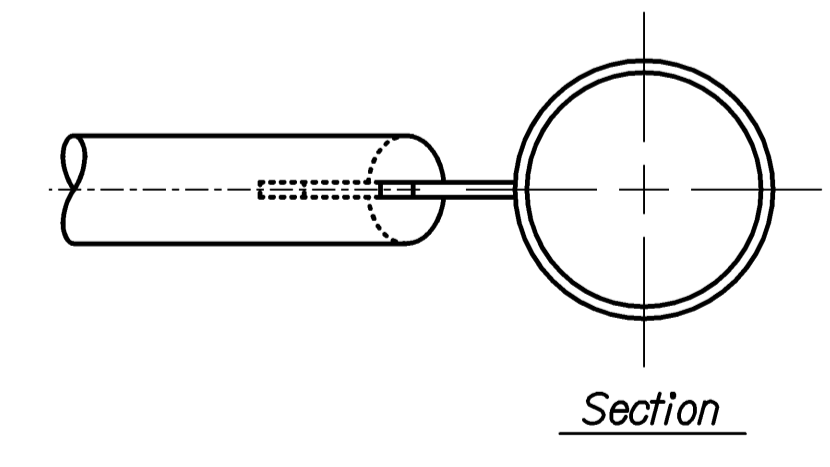
TYPICAL WELDED JOINT



DETAILS JOINT J1



DETAILS JOINT J2



DETAILS JOINT J3

\* Note: Joint J4 is identical to J3 except J4 has an additional member (See End Support Elevation).

Std. Base File: sl151bsi.dgn - Plot 2  
 Plotted By: \$\$\$\$  
 File: \$\$\$\$  
 Plot Date: \$\$\$\$

NO.	DATE	REVISIONS	BY	APP'D
<b>KANSAS DEPARTMENT OF TRANSPORTATION</b> STANDARD STRUCTURAL SIGN SUPPORTS SPAN TYPE OVERHEAD ALUMINUM ALTERNATE END SUPPORT JOINT DETAILS SL151B-02 SI				
DESIGNED	4-10-97	APP'D	Kenneth F. Hurst	
DETAIL	RDH	QUANTITIES	CADD	DJE
DESIGN CK.	RDH	QUAN. CK.	CADD CK.	LES