

STATE	PROJECT NO.	YEAR	SHEET NO.	TOTAL SHEETS
KANSAS	87 N-0361-01	2011	135	169

**MKEC**  
ENGINEERING  
CONSULTANTS, INC.  
411 N. WEBB ROAD  
WICHITA, K.S. 67206  
316-684-9600

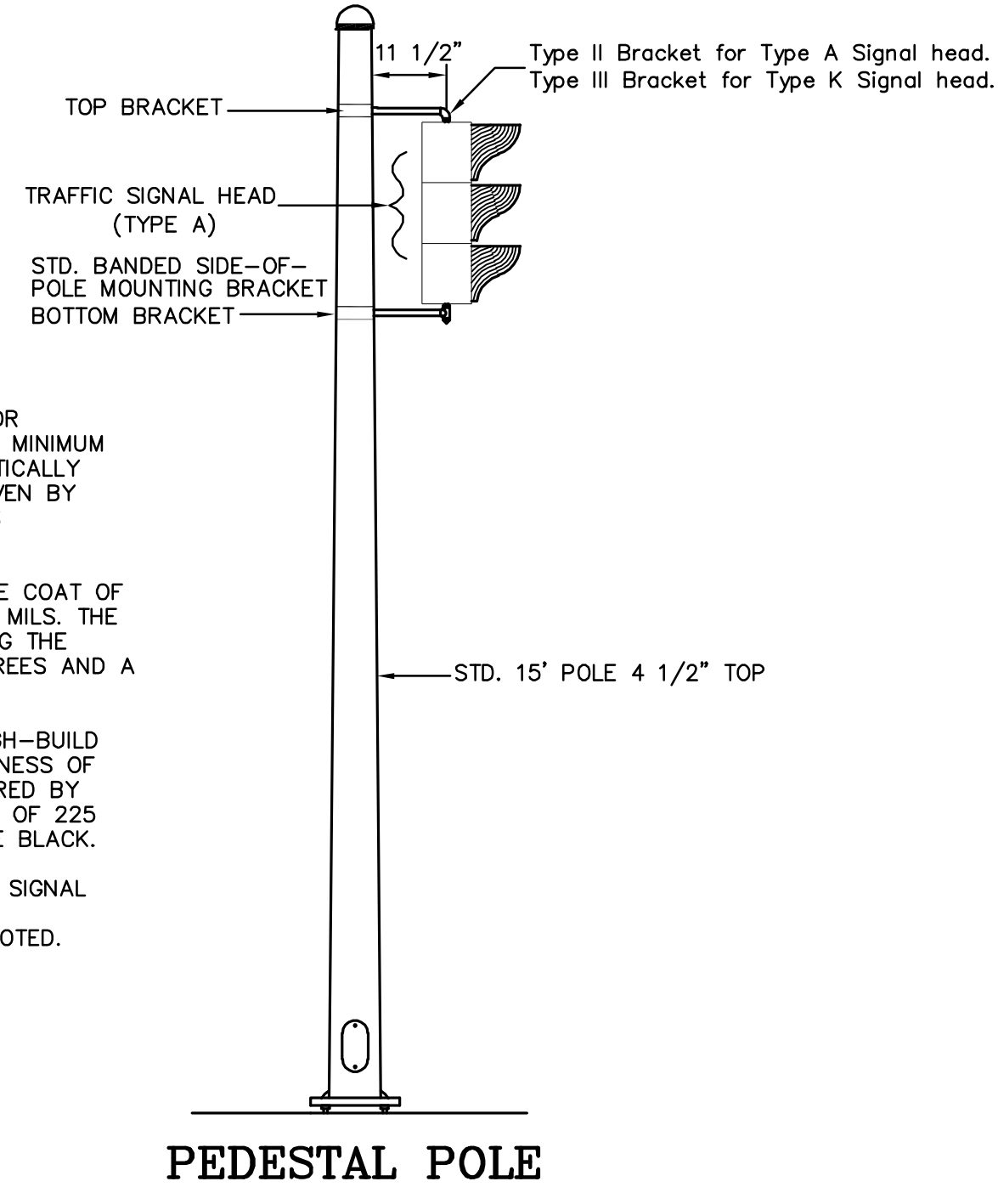
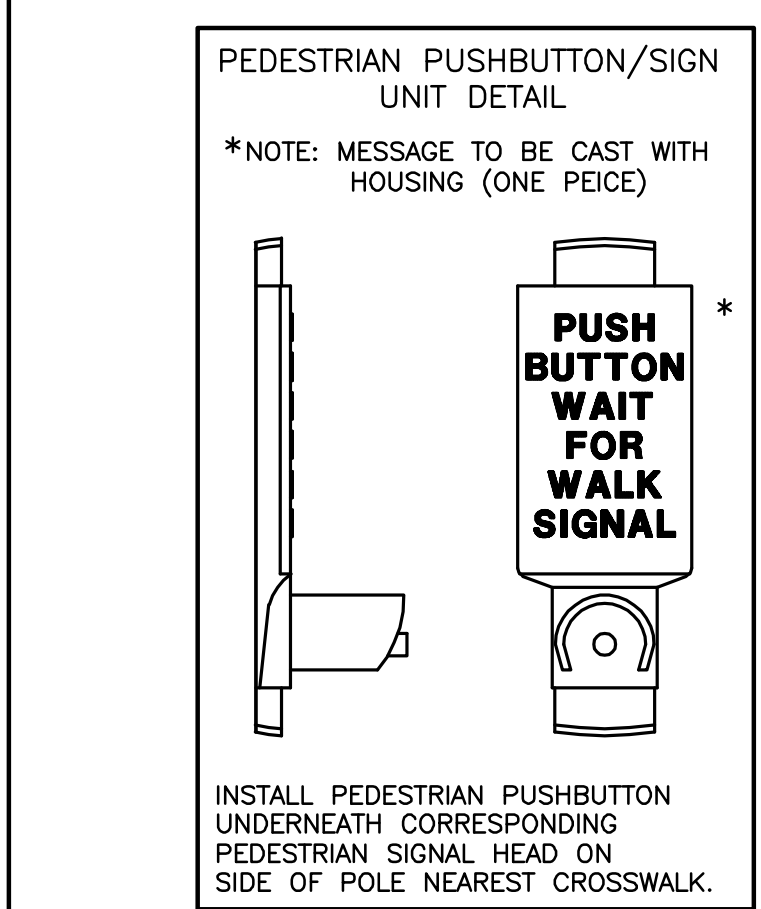
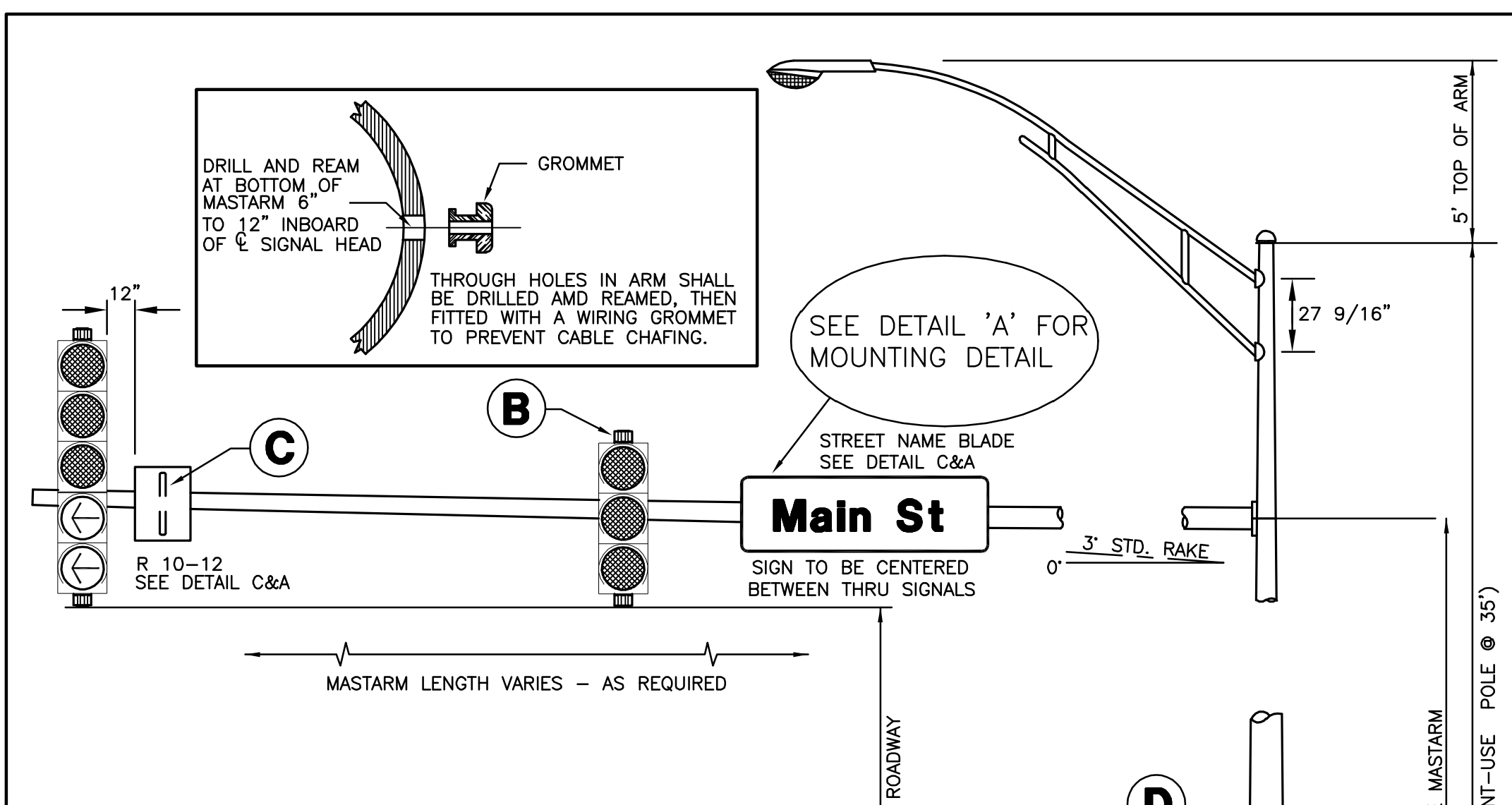
**LINCOLN STREET BRIDGE AND  
DAM IMPROVEMENTS OVER  
ARKANSAS RIVER**

**SIGNAL POLE  
ASSEMBLY  
DETAILS**  
SHEET TITLE  
472-84883  
PROJECT NUMBER

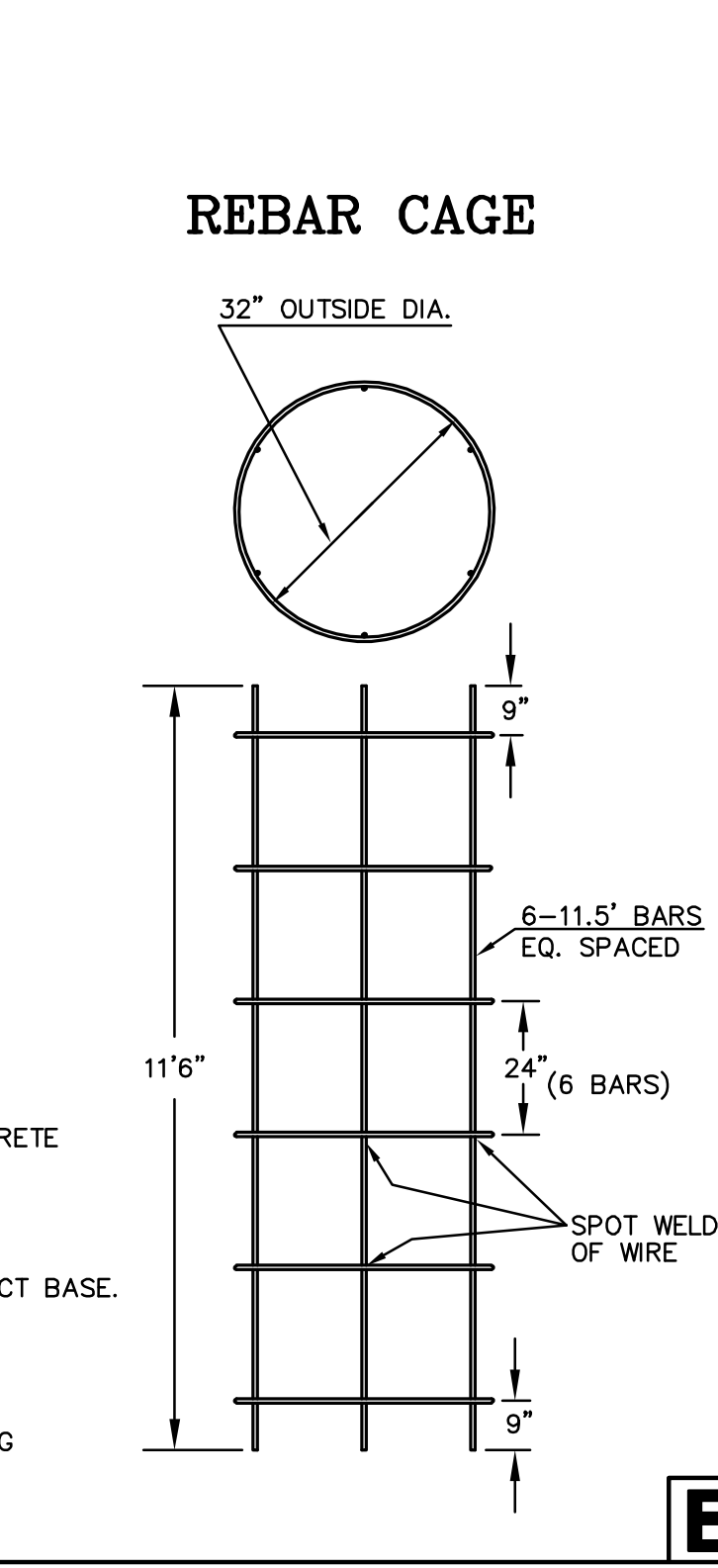
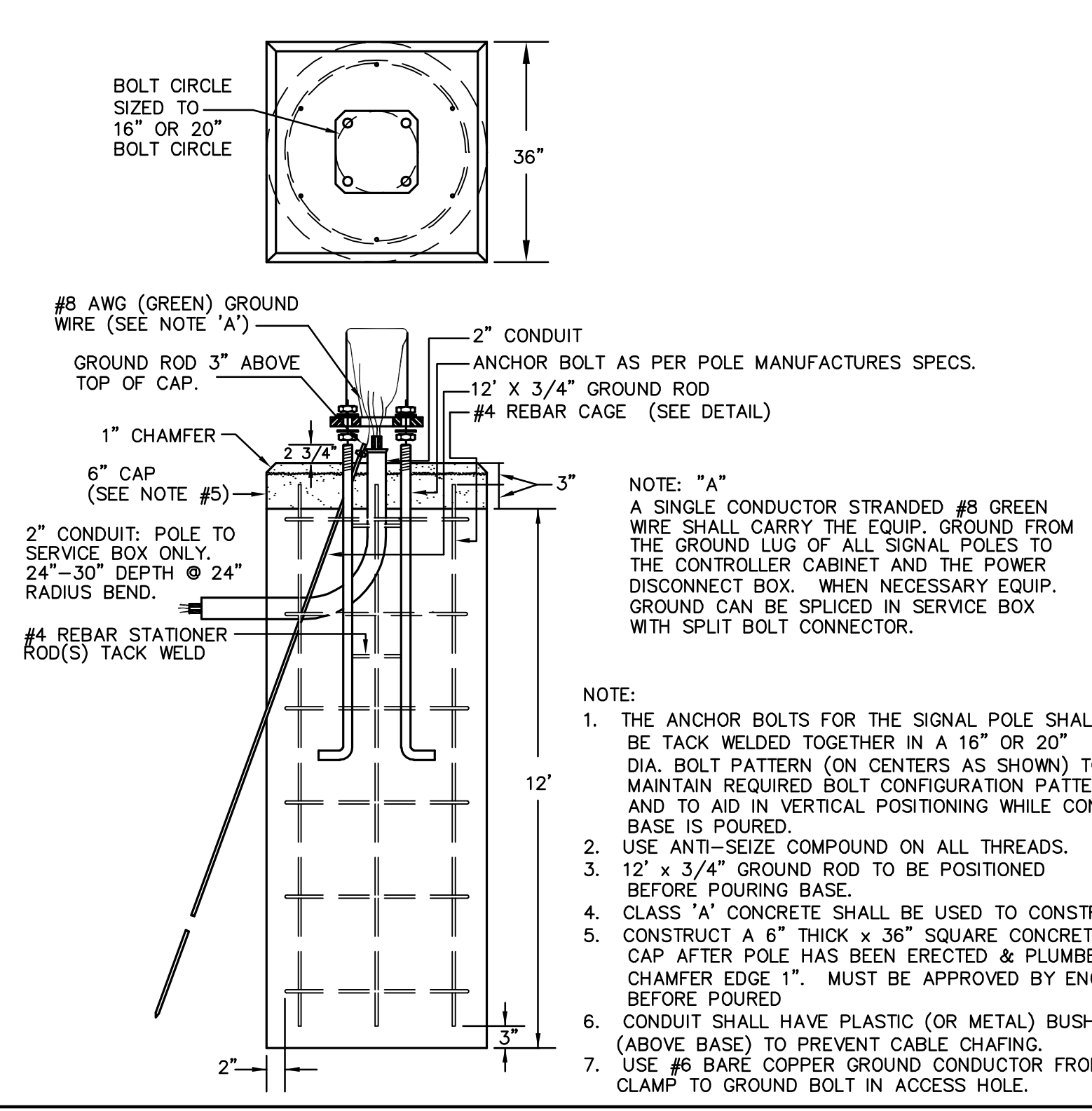
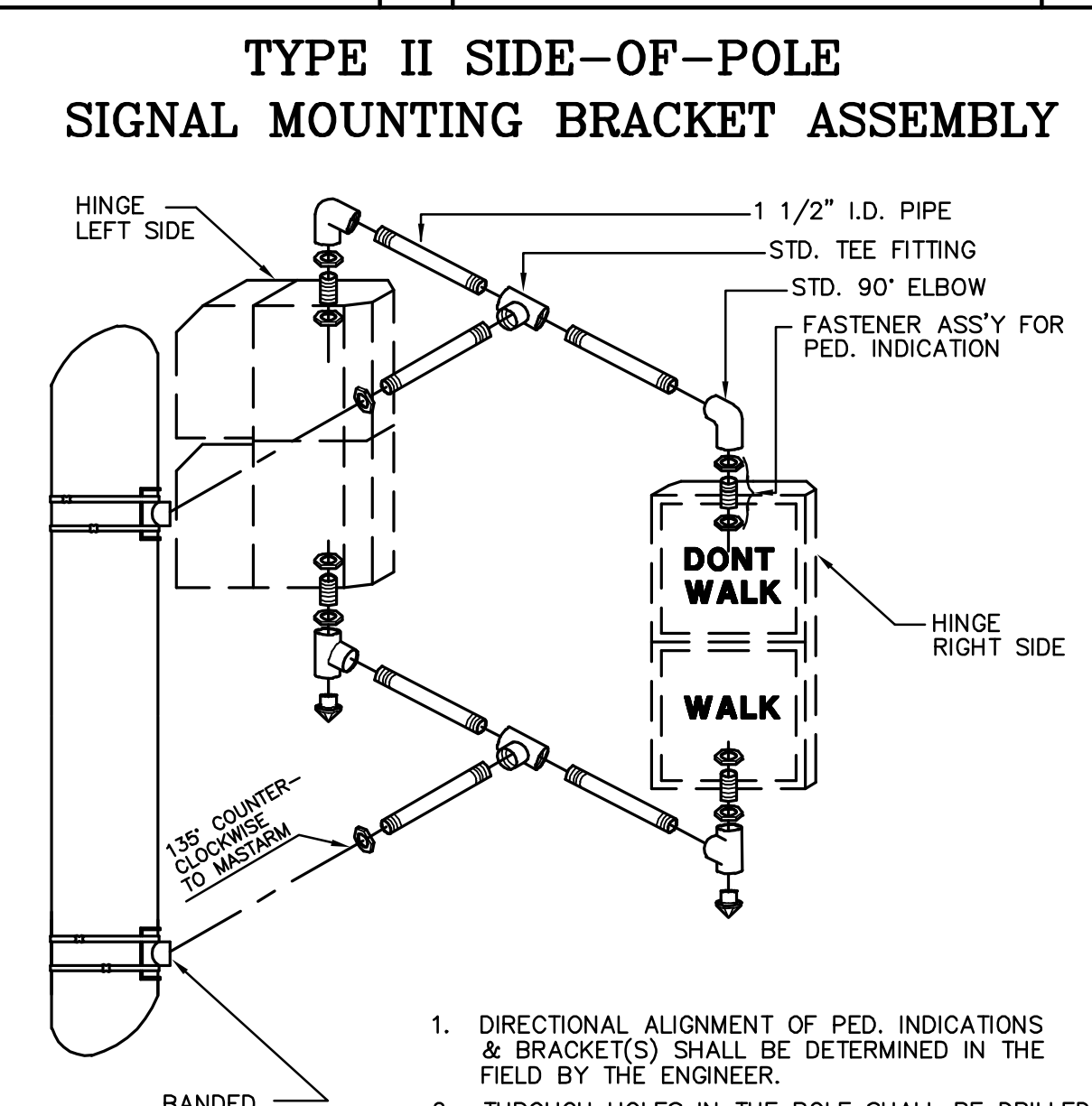
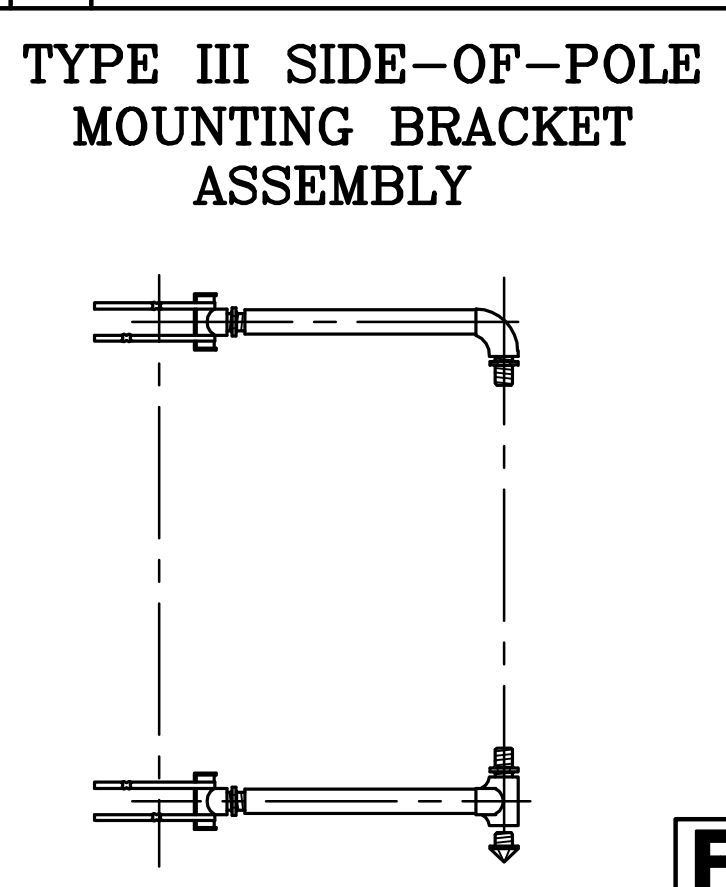
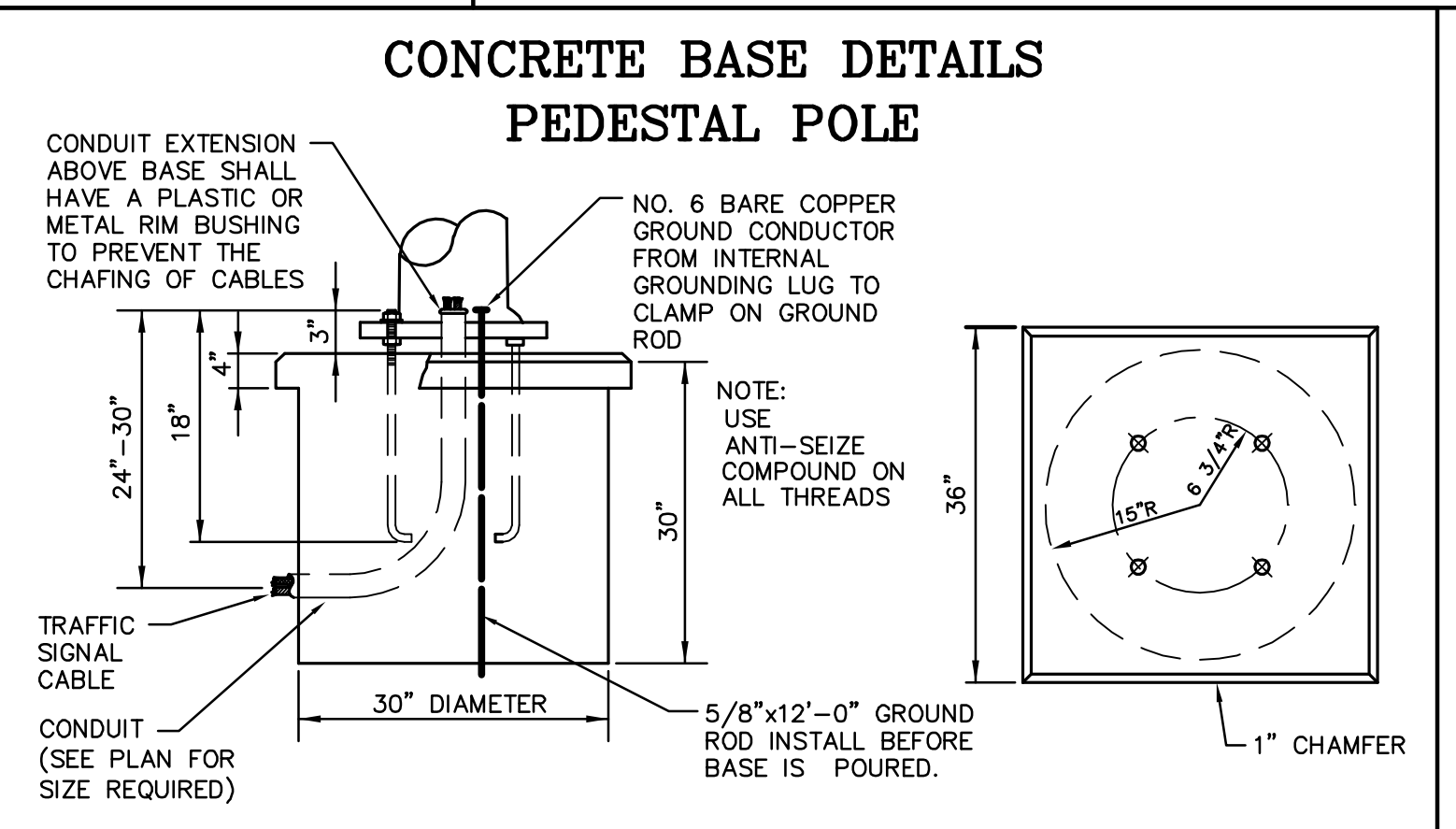
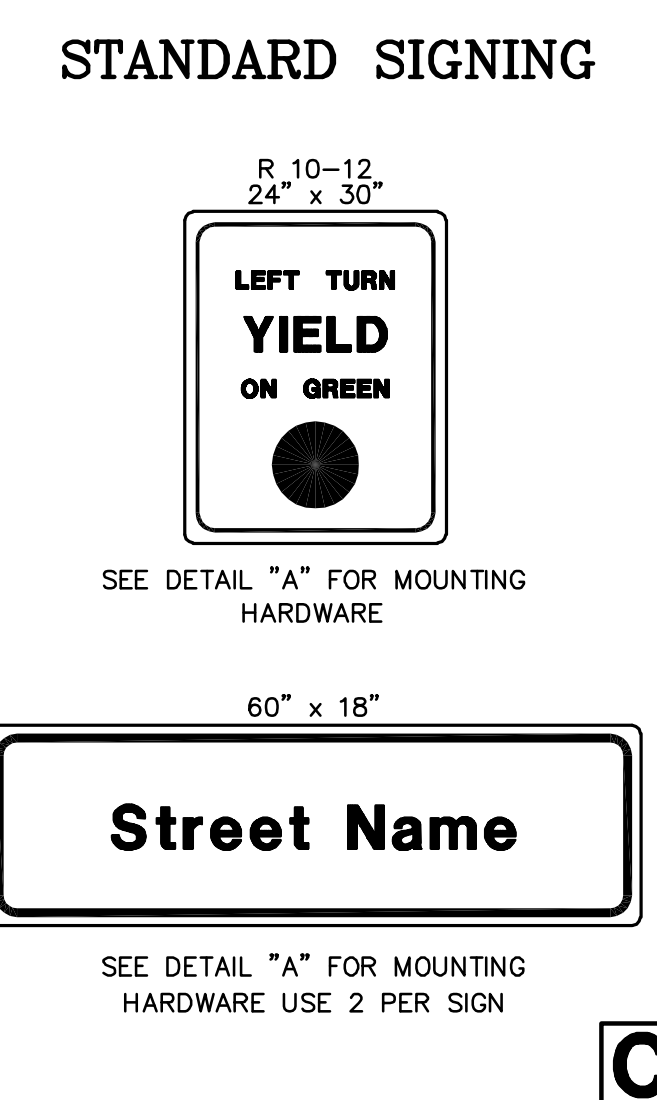
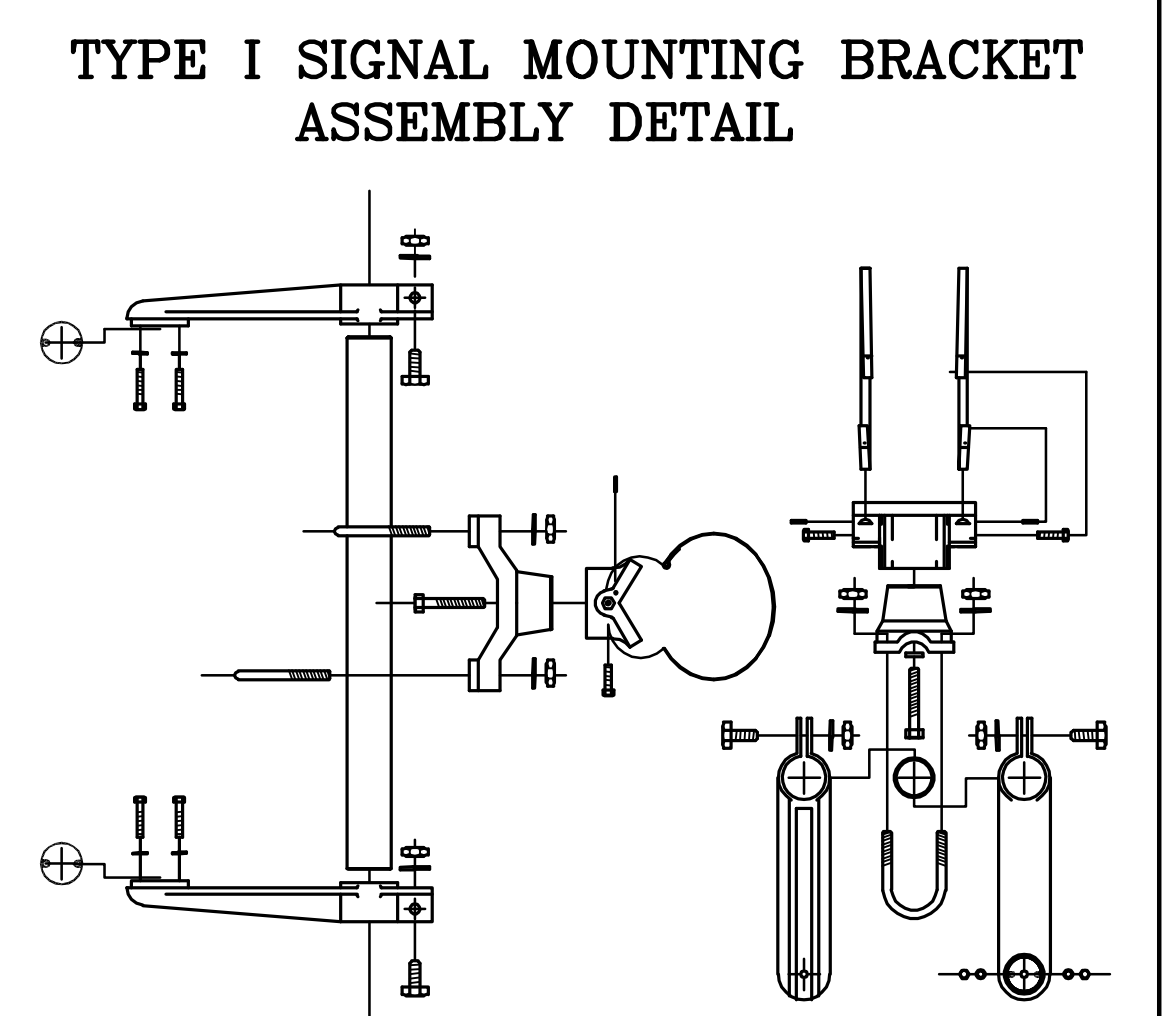
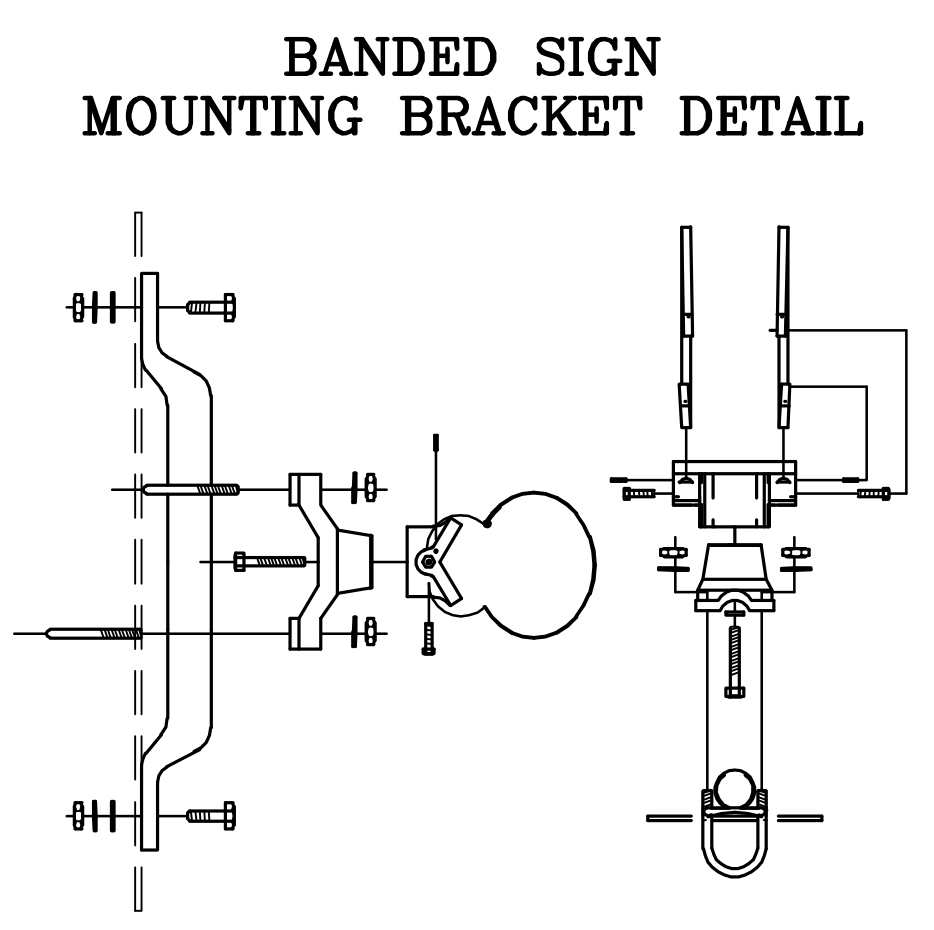
JRA  
DESIGN BY  
WNJ  
DRAWN BY  
KJS  
CHECKED BY

ISSUED  
1/24/2011  
REVISED

SHEET NO.  
135 of 169



**NOTE:**  
SPECIAL FINISH FOR TRAFFIC SIGNAL STRUCTURES: ALL EXTERIOR SURFACES ARE COATED WITH A ZINC RICH EPOXY POWDER TO A MINIMUM DRY FILM THICKNESS OF 2.0 MILS. THE COATING IS ELECTROSTATICALLY APPLIED AND PARTIALLY CURED IN A GAS FIRED CONVECTION OVEN BY HEATING THE STEEL SUBSTRATE TO A MINIMUM OF 250 DEGREES FAHRENHEIT.  
THE POWDER PRIMED SURFACE IS COATED WITH AN INTERMEDIATE COAT OF POLYESTER POWDER TO A MINIMUM DRY FILM THICKNESS OF 2.0 MILS. THE COATING IS ELECTROSTATICALLY APPLIED AND CURED BY HEATING THE SUBSTRATE IN A CONVECTION OVEN TO A MINIMUM OF 350 DEGREES AND A MAXIMUM OF 400 DEGREES FAHRENHEIT.  
THE INTERMEDIATE COAT IS TOP COATED WITH ONE COAT OF HIGH-BUILD ACRYLIC POLYURETHANE ENAMEL TO A MINIMUM DRY FILM THICKNESS OF 2.0 MILS. THE COATING IS ELECTROSTATICALLY APPLIED AND CURED BY HEATING THE SUBSTRATE IN A CONVECTION OVEN TO A MINIMUM OF 225 DEGREES FAHRENHEIT. THE FINAL TOP COATING COLOR SHALL BE BLACK.  
THE COLOR OF EXTERIOR SURFACE OF ALL STRUCTURES, POLES, SIGNAL HEADS, BRACKETS, EQUIPMENT, CABINETS, COVERS, PANELS AND COMPONENTS SHALL BE MATCHING BLACK, UNLESS OTHERWISE NOTED.



1. DIRECTIONAL ALIGNMENT OF PED. INDICATIONS & BRACKET(S) SHALL BE DETERMINED IN THE FIELD BY THE ENGINEER.
2. THROUGH HOLES IN THE POLE SHALL BE DRILLED AND WELL REAMED TO PREVENT CABLE CHAFING.
3. HINGE PEDESTRIAN SIGNAL DOORS AWAY FROM POLE.

PLOTTED: Tuesday, January 25, 2011 8:58 AM

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