

The saw shall be equipped with a depth gauge and horizontal guide to assure proper depth and alignment of the slot. The blade used for the saw cut shall provide a clean, straight, well-defined 6 mm wide saw cut without damage to adjacent areas. The depth of the saw cut shall be 90 mm deep. Where the loop changes direction, the saw cuts shall be overlapped to provide full depth at all corners. Right angle or corners less than 90° shall not be used.

Before installing the loop wire, the saw cuts shall be checked for the presence of jagged edges or protrusions. Should these exist, they must be removed. The slots must be cleaned and dried to remove cutting dust, grit, oil, moisture or other contaminants. Cleaning shall be achieved by flushing clean with a stream of water, and following this, the slots should be cleared of water and dried using oil-free compressed air.

Each loop shall be coiled clockwise (or per manufacturer's recommended practice) and the beginning conductor banded in the terminating handhole or base with a symbol "S" to denote start of conductor. Each loop shall be further identified by phase or function as shown on the project plans, with durable tags, or as directed by the Engineer.

Each loop spliced to lead-in cable, checked at control cabinet, shall not measure less than 100 megohms to ground.

Contractor to supply City of Wichita with a typed record of loop inductance and resistance to ground of each loop measured at cabinet. Provide the date each loop was checked.

Cable used for intersection communication shall be six pair #19 AWG shielded cable conforming to the requirements of Specification 20-2 of the IMSA. Shielding shall also conform to IMSA Specifications.

Communications cable splices shall be made at the communications terminal block within the signal controller cabinet whenever possible. Other necessary cable splices shall be made only with approval of the project engineer in the manner dictated below.

Underground communications cable splices shall be made only within service boxes or utility manholes using an approved waterproof, re-entenable splice kit with multiple port and caps if necessary. The splices shall be staggered heat shrinkable insulated butt splices. The splice kits shall be filled with an approved non-hardening, waterproof encapsulant. The enclosure shall be transparent and capable of being racked in the service box or manhole immediately after filling with encapsulant. The contractor shall rack all splice kits after filling with encapsulant.

Aerial splices shall be made using a terminal block.

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2					
1					
NO.	DATE:	REVISIONS		BY	APP'D
TRAFFIC SIGNAL SPECIFICATION					
FHWA APPROVAL		SCALE		APP'D	
DESIGNED		DETAILED		QUANTITIES	
DESIGN CK.		DETAIL CK.		QUAN. CK.	
				DATE:	